INSTALLATION INSTRUCTIONS
FOR INTERNAL COUPLER ACCESSORY
FOR CASED INDOOR COOLING/HEAT PUMP COILS

This Internal Coupler Accessory is for installation in cased indoor cooling and heat pump coils. This allows a nominal size coil to be installed in the next larger size casing to be used on a gas or oil furnace. Example: The RXBA-AA installed in the 17.5″ wide casing will allow a 1.5/2.0 ton coil to be installed in this wider casing. This 1.5/2.0 ton unit will now fit the 17.5″ wide gas or oil furnace.

APPLICATIONS

ACCESSORY	COIL MODEL	CASING MODEL	CASING WIDTH	FURNACE WIDTH
	RC*A-24	RXBC-A17	17.5″	17.5″
RXBA-AA	RC*A-36	RXBC-A21	21″	21″
RXBA-AH	RC*A-48	RXBC-A24	24.5″	24.5″
	RC*A-24	RXBC-A21	21″	21″
RXBA-AB	RC*A-36	RXBC-A24	24.5″	24.5″

PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY RXBA-AA	QUANTITY RXBA-AB	QUANTITY RXBA-AH
1	INTERNAL COUPLER ASSEMBLY	AS-58345-01	2		
2	INTERNAL COUPLER ASSEMBLY	AS-58345-02		2	
3	INTERNAL COUPLER ASSEMBLY	AS-58345-03			1
4	INTERNAL COUPLER ASSEMBLY	AS-58345-04			1
5	SCREW - 1/4″	63-22153-05	8	8	8

INSTALLATION PROCEDURE

1. Remove two screws retaining coil access door and remove door.

2. Install internal coupler assembly on left side of casing with four screws as shown in Figure 1. Note that the “notched” end of the coupler assembly should be at the front of the unit.

3. Repeat procedure for right side of casing.

4. Install coil by sliding it in on rails located on the coupler assembly.

5. Secure door with two screws. Note that the labels should be on the outside of the door for proper fit of the door.

Consult the Installation and Operating Instructions of the Indoor Coil for proper installation and operating information.

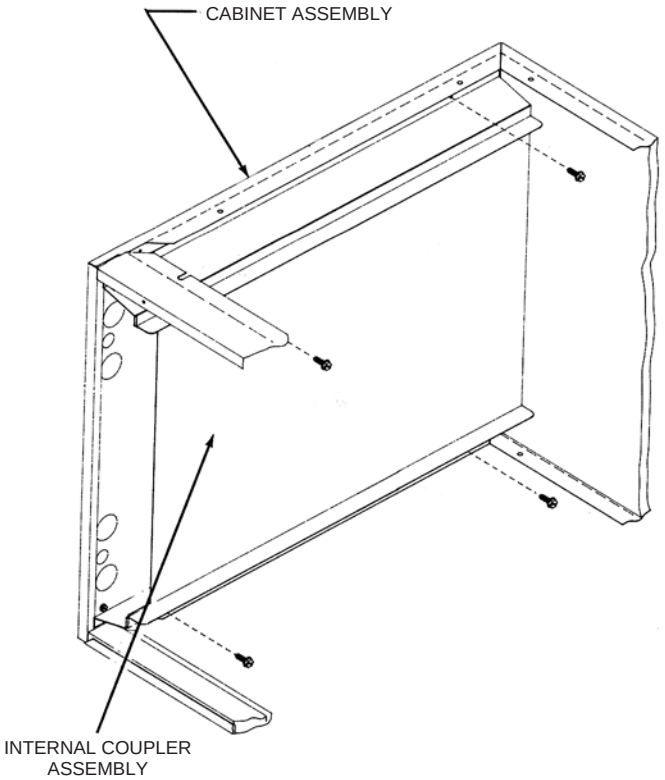


FIGURE 1