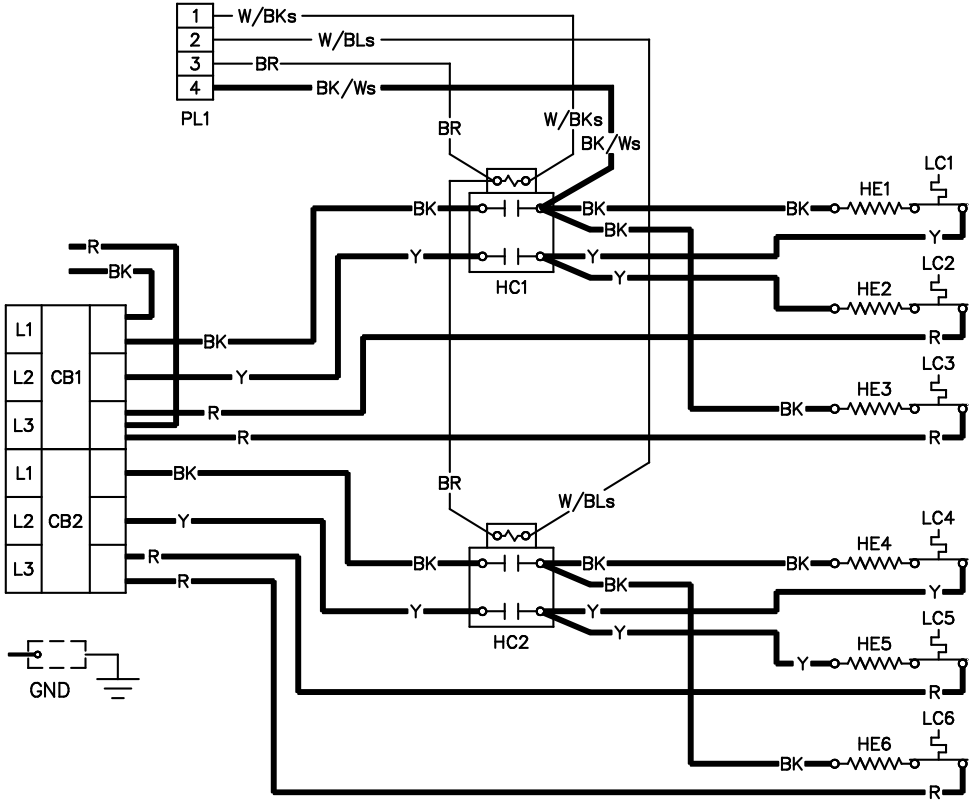
RHEEM

WIRING SCHEMATIC

240VOLT–3 PHASE
18, 20, 25KW–2 STAGE



WIRING INFORMATION

LINE VOLTAGE
FACTORY STANDARD ——

LOW VOLTAGE
FACTORY STANDARD ——

WIRE COLOR CODE

R	RED	BK/Ws	BLACK W/ WHITE STRIP
BL	BLUE	W/BLs	WHITE W/ BLUE STRIP
BK	BLACK	W/BKs	WHITE W/ BLACK STRIP
BR	BROWN		
W	WHITE		
Y	YELLOW		

COMPONENT CODE

PL	PLUG
HE	HEATING ELEMENT
LC	LIMIT CONTROL
CB	CIRCUIT BREAKER
TDC	TIME DELAY CONTROL
HC	HEATER CONTROLLER
TB	TERMINAL BLOCK

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