INSTALLATION INSTRUCTIONS
FOR DRAIN PAN PATCH KIT
RXCP-G00

⚠ WARNING

TO BE INSTALLED BY A QUALIFIED, LICENSED SERVICE PERSON. TO AVOID UNSATISFACTORY OPERATION OR DAMAGE TO THE PRODUCT AND POSSIBLE UNSAFE CONDITIONS, INCLUDING ELECTRICAL SHOCK AND FIRE, THE INSTALLATION INSTRUCTIONS PROVIDED WITH THIS KIT MUST BE STRICTLY FOLLOWED AND THE PARTS SUPPLIED USED WITHOUT SUBSTITUTION. DAMAGE TO THE PRODUCT RESULTING FROM NOT FOLLOWING THE INSTRUCTIONS OR USING UNAUTHORIZED PARTS MAY BE EXCLUDED FROM THE MANUFACTURER'S WARRANTY COVERAGE.

PARTS LIST

DESCRIPTION	PART NUMBER	QUANTITY
Glue Pack	67-100362-01	1
Alcohol Pads	67-100364-01	5
Popsicle Stick	67-100365-01	2
Drain Pan Right-Side Patch	68-100347-01	1
Drain Pan Left-Side Patch	68-100347-02	1
Disposable Gloves	68-100363-01	2
Installation Instructions	92-23425-58	1

⚠ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE INSTALLING OR SERVICING. MORE THAN ONE DISCONNECT SWITCH MAY BE REQUIRED TO DE-ENERGIZE THE EQUIPMENT. HAZARDOUS VOLTAGE CAN CAUSE SEVERE PERSONAL INJURY OR DEATH.

STEP 1: Using alcohol pads supplied in kit, clean all surfaces to which glue will be applied, paying particular attention to the corner flange of the patch, and the corresponding area of the drain pan (see Figure 1).

STEP 2: Before gluing, test both the left and right patches to ensure proper fit with drain pan (see Figure 2). Use a utility knife to remove any burs on edge of plastic.

⚠ WARNING

THE GLUE SUPPLIED IN THIS KIT IS FLAMMABLE. KEEP AWAY FROM HEAT, SPARKS, OPEN FLAMES. OVEREXPOSURE TO LIQUID, MIST OR VAPOR CAN CAUSE SKIN IRRITATION, RESPIRATORY IRRITATION, NAUSEA, DIZZINESS, FATIGUE, AND DROWSINESS. AVOID BREATHING VAPOR. USE WITH ADEQUATE VENTILATION OR USE PROPER RESPIRATORY EQUIPMENT. WASH THOROUGHLY AFTER HANDLING. DO NOT TAKE INTERNALLY. ALWAYS WEAR PROTECTIVE GLOVES WHEN HANDLING

STEP 3: While wearing rubber gloves supplied in kit, attach mixing tube to end of glue assembly by twisting off the storage cap and twisting the mixing tube on in its place.

STEP 4: Using popsicle stick supplied in kit, completely coat inside surface of patch, paying particular attention to flange area (see Figure 1).

STEP 5: Immediately place patch into place, holding in position for at least 30 seconds to allow glue to bond with surface. The glue will reach working strength in 4 to 5 minutes, and will be at full strength in 30 minutes.

FIGURE 1
GLUE SURFACE

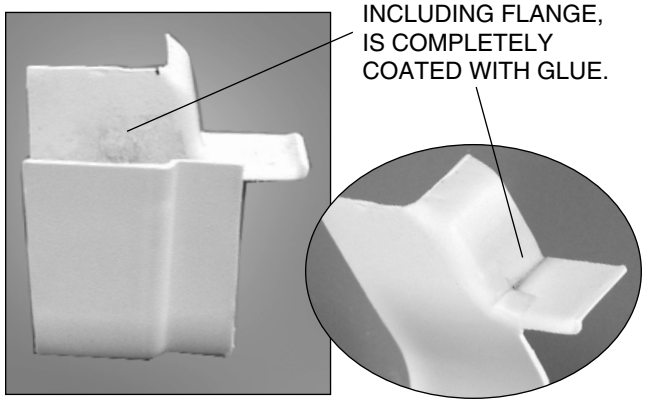


FIGURE 2
PATCH INSTALLATION (shown without coil installed)

