DISCHARGE PLENUM ACCESSORY FOR 7½ - 20 TON AIR HANDLER 7½ - 20 TON HEAT PUMP AIR HANDLER

WARNING: *THIS ACCESSORY IS INTENDED TO BE INSTALLED BY A QUALIFIED, LICENSED SERVICE PERSON. TO AVOID UNSATISFACTORY OPERATION OR DAMAGE TO THE PRODUCT AND POSSIBLE UNSAFE CONDITIONS, INCLUDING ELECTRICAL SHOCK, REFRIGERANT LEAKAGE AND FIRE, THE INSTALLATION INSTRUCTIONS PROVIDED WITH THIS ACCESSORY MUST BE STRICTLY FOLLOWED AND THE PARTS SUPPLIED USED WITHOUT SUBSTITUTION. DAMAGE TO THE PRODUCT RESULTING FROM NOT FOLLOWING THE INSTRUCTIONS OR USING UNAUTHORIZED PARTS MAY BE EXCLUDED FROM THE MANUFACTURER'S PRODUCT WARRANTY COVERAGE.*

The discharge plenum is used where duct work is not required to direct air flow to either front or rear when unit is in the vertical position or straight with unit in the horizontal position. The plenum is designed for mounting of the adjustable double deflection louvered discharge grill accessory.

Assembly

1. Place unit in either vertical or horizontal position. In horizontal position (drain connection down), place unit on cardboard or other surface to protect paint. It is recommended the unit be positioned at work bench height for ease of plenum installation.
2. Apply foam tape approximately ¼" from edge around full perimeter of unit.
3. Remove unit corner bots and retain.
4. Install plenum sides (4 & 5) using previously removed corner bolts.
5. Install plenum back (3).
   a. On unit where front or rear flow is desired, the plenum back is installed on side opposite desired air flow direction.
   b. On unit where straight air flow is desired positioning of plenum back is unimportant.
6. Mount plenum top and bottom brace (1 & 2) on side opposite plenum back (3).
7. Mount plenum cap (6).
   a. On unit where front or rear air flow is desired plenum cap (6) is secured to back (3), top brace (2) and sides (4 & 5).
   b. On unit where straight air flow is desired, plenum cap (6) is secured to bottom brace (1), top brace (2) and sides (4 & 5).
8. Check bolts and screws for tightness.
9. Discharge grill accessory may now be mounted to discharge air opening with screws provided.
10. Position unit as desired.



