INSTALLATION INSTRUCTIONS

FOR RXMV-AC, -AD, -AE AND -AF SERVICE VALVE KITS

⚠ WARNING

THIS ACCESSORY IS TO BE INSTALLED BY QUALIFIED, LICENSED PERSONNEL. TO AVOID UNSATISFACTORY OPERATION OR DAMAGE TO THE PRODUCT AND POSSIBLE UNSAFE CONDITIONS, INCLUDING ELECTRICAL SHOCK, REFRIGERANT LEAKAGE AND FIRE, THE INSTALLATION INSTRUCTIONS PROVIDED WITH THIS ACCESSORY MUST BE STRICTLY FOLLOWED AND THE PARTS SUPPLIED USED WITHOUT SUBSTITUTION. DAMAGE TO THE PRODUCT RESULTING FROM NOT FOLLOWING THE INSTRUCTIONS OR USING UNAUTHORIZED PARTS MAY BE EXCLUDED FROM THE MANUFACTURER'S WARRANTY COVERAGE.

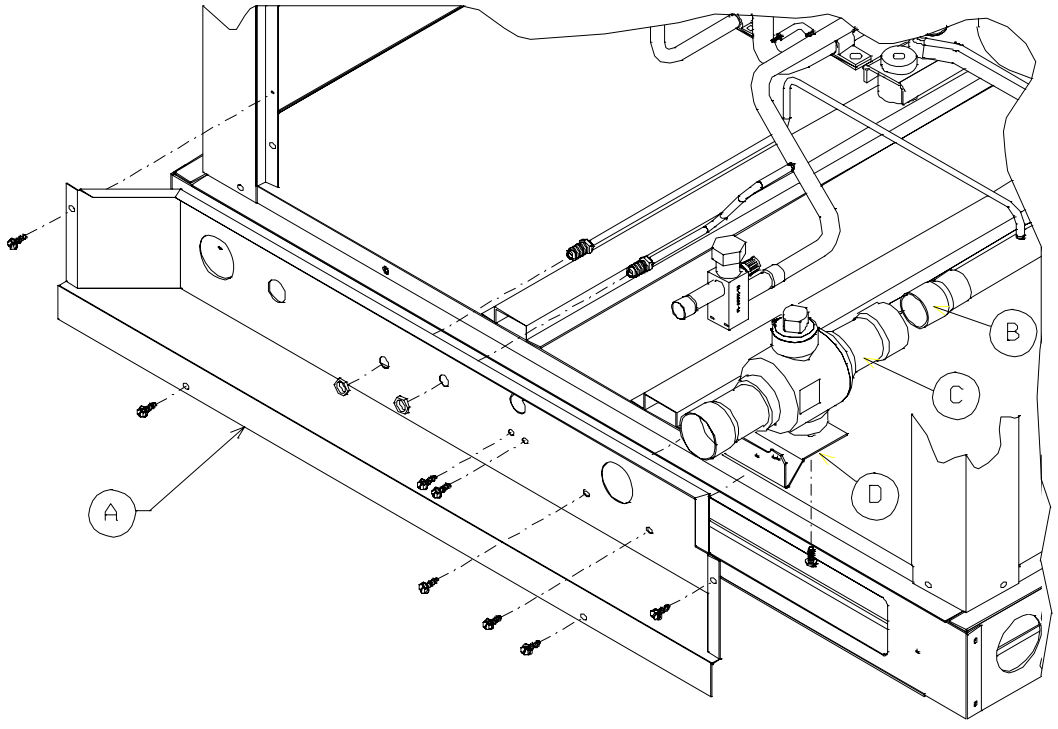
	DESCRIPTION	RXMV-AC		RXMV-AD		RXMV-AE		RXMV-AF	
		PART NUMBER	QUANTITY	PART NUMBER	QUANTITY	PART NUMBER	QUANTITY	PART NUMBER	QUANTITY
PARTS LIST	SERVICE VALVE	61-102248-01	1	61-102248-02	1	61-102248-03	1	61-102248-02	1
	VALVE MOUNTING BRACKET	AE-102224-01	1	AE-102224-01	1	AE-102224-01	1	AE-102230-01	1
	10-16 x 5/8 HEX HEAD SCREWS	63-42109-03	2	63-42109-03	2	63-42109-03	2	63-42109-03	2
	INSTALLATION INSTRUCTIONS	92-42678-01	1	92-42678-01	1	92-42678-01	1	92-42678-01	1

INSTALLATION (SEE FIGURE 1)

1. Remove clamp and bracket securing suction line exterior tube (if applicable).
2. Remove connector Panel "A" (may differ from the one shown).
3. Remove suction line exterior tube by sweating at reducer/suction line "B" (reducer required on some models and remains on suction line). Remove excess braze material from surface.
4. Connect service valve "C" to bracket "D" using bracket holes that align with service valve holes.
5. Slide service valve "C" onto reducer/suction line "B" (do not braze at this time).
6. Install connector panel "A".
7. Connect bracket "D" to connector panel "A" using bracket holes that align with connector panel holes. Braze valve.

FIGURE 1

SERVICE VALVE INSTALLATION



ST-A1069-01