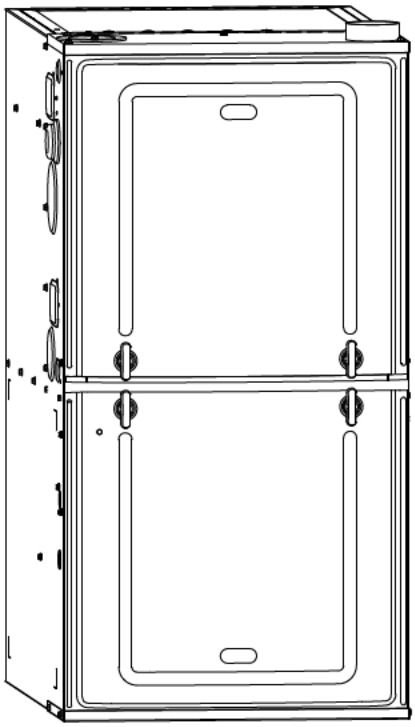
INSTALLATION INSTRUCTIONS

FOR UPFLOW CONDENSING MODULATING, COMMUNICATING GAS FURNACES W/ECM BLOWER

(-)97V SERIES



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

⚠WARNING

IF THE INFORMATION IN THESE INSTRUCTIONS IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

⚠WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE, POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

⚠WARNING

PROPOSITION 65 WARNING: THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

⚠WARNING

— Do not store or use gasoline or other flammable vapors and liquids, or other combustible materials in the vicinity of this or any other appliance.

— WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- Do not return to your home until authorized by the gas supplier or fire department.

— DO NOT RELY ON SMELL ALONE TO DETECT LEAKS. DUE TO VARIOUS FACTORS, YOU MAY NOT BE ABLE TO SMELL FUEL GASES.

- U.L. and/or C.S.A. recognized fuel gas and CO (carbon monoxide) detectors are recommended in all applications, and their installation should be in accordance with the manufacturer's recommendations and/or local laws, rules, regulations, or customs.

— Improper installation, adjustment, alteration, service or maintenance can cause injury, property damage or death. Refer to this manual. Installation and service must be performed by a qualified installer, service agency or the gas supplier. In the commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter for appropriate fuel.

B1ABI1-02

DO NOT DESTROY THIS MANUAL. PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN.

member gama

DESIGN CERTIFIED

CERTIFIED

Accredited by the RvA

ISO 9001:2008

Certificate Number: 30164

← Factory Use Only

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GENERAL INFORMATION

NOTE: A heat loss calculation should be performed to properly determine the required furnace BTU size for the structure. Also, the duct must be properly designed and installed for proper airflow. Existing ductwork must be inspected for proper size and to make sure that it is properly sealed. Proper airflow is necessary for both user comfort and equipment performance.

Before opening the furnace carton, verify that the data tags on the carton specify the furnace model number that was ordered from the distributor and are correct for the installation. If not, return the unit without opening the carton. If the model number is correct, open the carton and verify that the furnace rating label specifies the same furnace model number that is specified on the carton label. If the model numbers do not match, return the furnace to the distributor.

IMPORTANT: Proper application, installation and maintenance of this furnace and system is a must if consumers are to receive the full benefits for which they have paid.

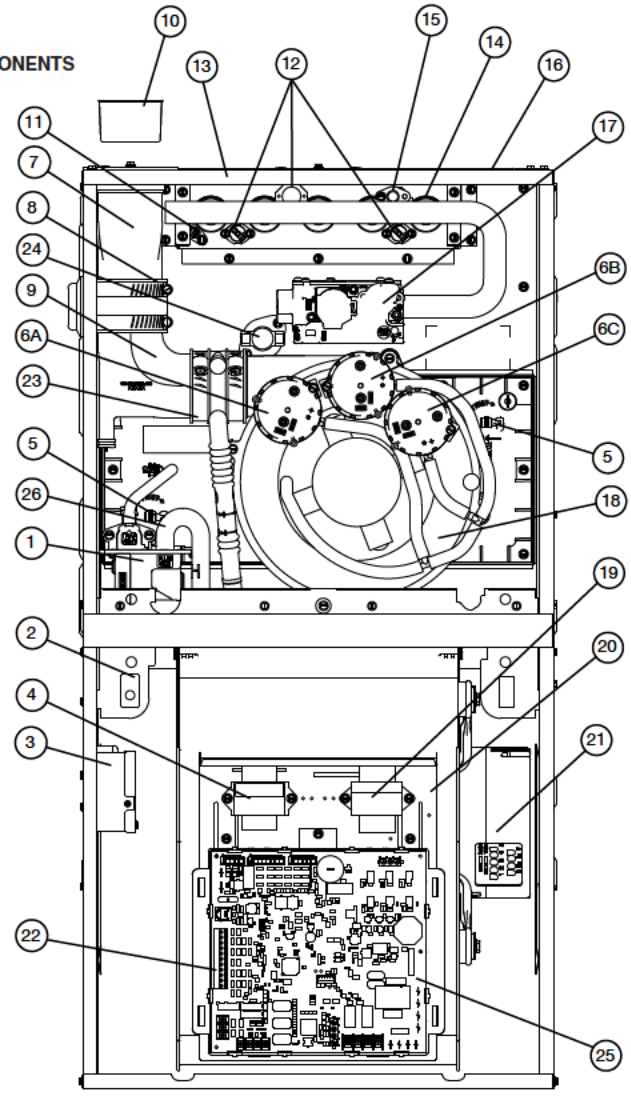
The (-)97V series furnaces are design-certified by CSA for use with natural and propane gases as follows:

1. As non-direct vent central forced air furnaces taking combustion air from the installation area or using air ducted from the outside.
2. As direct vent central forced air furnaces with all combustion air supplied directly to the furnace burners through a special air intake system outlined in these instructions.Install this furnace in accordance with the American National Standard Z223.1 – latest edition entitled “National Fuel Gas Code” (NFPA54) or, for Canada, CSA B149.1; Canadian Natural Gas and Propane Installation Code and requirements or codes of the local utilities or other authorities having jurisdiction. This is available from the following:

National Fire Protection Association, Inc.
Batterymarch Park
Quincy, MA 02269

CSA-INTERNATIONAL
5060 Spectrum Way
Mississauga, Ontario
Canada L4W5N6
Online: www.csa.ca

FIGURE 1
FURNACE COMPONENTS



ITEM NO.	DESCRIPTION
1.	CONDENSATE TRAP
2.	DOOR SWITCH
3.	JUNCTION BOX
4.	TRANSFORMER
5.	WATER SENSOR (2)
6.	PRESSURE SWITCH STAGES
	A. HIGH
	B. MEDIUM
	C. LOW
7.	EXHAUST TRANSITION
8.	COUPLING (ELBOW TO TRANSITION)
9.	EXHAUST
10.	SHIPPING PLUG
11.	FLAME SENSOR
12.	OVER TEMPERATURE SWITCH
13.	TOP PLATE
14.	BURNER
15.	IGNITER
16.	COMBUSTION AIR INLET
17.	GAS VALVE
18.	INDUCED DRAFT BLOWER (IDB)
19.	POWER FACTOR CORRECTION CHOKE (PFC) (NOT USED ON THE 60K BTU AND 70K BTU)
20.	CONTROL MOUNTING PLATE
21.	BLOWER
22.	LOW VOLTAGE TERMINAL
23.	COUPLING (IDB TO ELBOW)
24.	MAIN LIMIT
25.	FURNACE CONTROL
26.	AUXILIARY TRAP

ST-A1194-67-00

GENERAL INFORMATION (cont.)

In Canada installations must comply with CSA B149.1.

Install units in Canada in accordance with CSA-B149, local installation codes and authorities having jurisdiction. CSA-B149.1 is available from:

CSA INTERNATIONAL
5060 Spectrum Way
Mississauga, Ontario
Canada L4W 5N6

online: www.csa.ca

NOTICE: Any equipment immersed in water (including by flooding) must be replaced. Equipment and products immersed in water will have operation adversely affected thereby voiding the warranty.

RECEIVING

Immediately upon receipt, all cartons and contents should be inspected for transit damage. Units with damaged cartons should be opened immediately. If damage is found, it should be noted on the delivery papers, and a damage claim filed with the last carrier.

- After unit has been delivered to job site, remove carton taking care not to damage unit.
- Check the unit rating plate to be sure equipment matches job specifications.
- Read the entire instructions before starting the installation.
- Install the unit in such a way as to allow necessary access for service.
- Always remove the solid metal base pan from the top of the furnace. The base pan is installed in this location for shipping purposes only and should never remain in the as-shipped location after installation.
- Install the unit with a 1/4" to 1/2" forward slope (toward front) to ensure proper drainage.
- Install the unit in accordance with any local code which may apply and the national codes. Latest editions are available from: "National Fire Protection Association, Inc., Batterymarch Park, Quincy, MA 02269." These publications are:
  - ANSI/NFPA No. 70-(Latest Edition) National Electrical Code.
  - NFPA90A Installation of Air Conditioning and Ventilating Systems.
  - NFPA90B Installation of warm air heating and air conditioning systems.
  - In Canada CSA 22.2 Canadian Electrical Code.
  - In Canada CSA B149.1; Canadian Natural Gas and Propane Installation Code.

CALIFORNIA RESIDENTS ONLY

IMPORTANT: All manufacturer products meet current Federal OSHA Guidelines for safety. California Proposition 65 warnings are required for certain products, which are not covered by the OSHA standards.

California's Proposition 65 requires warnings for products sold in California that contain, or produce, any of over 600 listed chemicals known to the State of California to cause cancer or birth defects such as fiberglass insulation, lead in brass, and combustion products from natural gas.

All "new equipment" shipped for sale in California will have labels stating that the product contains and/or produces Proposition 65 chemicals. Although we have not changed our processes, having the same label on all our products facilitates manufacturing and shipping. We cannot always know "when, or if" products will be sold in the California market.

You may receive inquiries from customers about chemicals found in, or produced by, some of our heating and air-conditioning equipment, or found in natural gas used with some of our products. Listed below are those chemicals and substances commonly associated with similar equipment in our industry and other manufacturers.

- Glass Wool (Fiberglass) Insulation
- Carbon Monoxide (CO)
- Formaldehyde
- Benzene

More details are available at the Websites for OSHA (Occupational Safety and Health Administration), at www.osha.gov and the State of California's OEHHA (Office of Environmental Health Hazard Assessment), at www.oehha.org. Consumer education is important since the chemicals and substances on the list are found in our daily lives. Most consumers are aware that products present safety and health risks, when improperly used, handled and maintained.

Installation Instructions remain with the furnace as a reference guide to the servicing contractor. We recommend that performance and installation data be recorded for future reference on this sheet to meet service and warranty obligations so that job site information is available when required.

Installation Checklist

REFER TO INSTALLATION INSTRUCTIONS

GAS SUPPLY

_____ Correct pipe size (record size)

_____ Correct supply pressure (during furnace operation) (record pressure)

_____ Low fire manifold pressure (see page 52 for instructions)

_____ High fire manifold pressure (see page 53 for instructions)

_____ No gas leaks

_____ L.P. Kit Number (if applicable) (record kit number)

ELECTRICAL

_____ 115 V.A.C. supply (Dedicated Circuit) (record voltage)

_____ Polarity observed

_____ Furnace properly grounded

_____ Correct wire size (record type and gauge)

FURNACE INSTALLATION

_____ Correct clearance to combustibles (record clearance)

_____ Correct clearance for service (at front) (record clearance)

DUCT STATIC PRESSURE

_____ in. w.c. on heating speed (record static pressure)

_____ in. w.c. on cooling speed (record static pressure)

_____ Air temperature rise in heat (record air temperature rise)

_____ Air temperature rise in cool (record air temperature rise)

CONDENSATE LINE

_____ Trap filled with water

_____ Vented

_____ Sloped toward drain

_____ Condensate drain line hoses connected and clamped

_____ Freeze protection (if necessary)

VENTING – DIRECT VENT

_____ in. diameter – intake pipe (record diameter)

_____ in. diameter – exhaust pipe (record diameter)

_____ ft. of pipe – intake air (record length)

_____ no. of elbows – intake air (record number of elbows)

_____ ft. of pipe – exhaust pipe (record length)

_____ no. of elbows – exhaust pipe (record number of elbows)

_____ Exhaust Vent Temperature (record temperature)

TERMINATIONS – DIRECT VENT

VERTICAL

_____ Intake – 12" [305mm] min. above roof/snow level (record height above anticipated snow level) or, in Canada, intake and exhaust vents conform with CSA B149.1; Canadian Natural Gas and Propane Installation Code

_____ Correct relationship – exhaust to intake

HORIZONTAL/VERTICAL – CONCENTRIC (RXGY-E03A)

_____ Intake – 12" [305mm] min. above roof/snow level (record height above anticipated snow level) or, in Canada, intake and exhaust vents conform with CSA B149.1; Canadian Natural Gas and Propane Installation Code

_____ Exhaust sloped down toward furnace

_____ Correct distances (horizontal and vertical) – exhaust to intake

_____ 12" [305mm] min. above grade/snow level (record height above anticipated snow level) or, in Canada, intake and exhaust vents conform with CSA B149.1; Canadian Natural Gas and Propane Installation Code

_____ Above anticipated snow level (record maximum anticipated snow level)

VENTING – NON-DIRECT VENT (Vertical Venting Only)

_____ in. diameter – exhaust pipe (record diameter)

_____ ft. of pipe – exhaust (record length)

_____ no. of elbows (record number of elbows)

TERMINATION – NON-DIRECT VENT

VERTICAL

_____ 12" [305mm] min. above roof/snow level (record height above anticipated snow level) or, in Canada, intake and exhaust vents conform with CSA B149.1; Canadian Natural Gas and Propane Installation Code

SAFETY INFORMATION

⚠ WARNING

DO NOT INSTALL THIS FURNACE IN A MOBILE HOME!! THIS FURNACE IS NOT APPROVED FOR INSTALLATION IN A MOBILE HOME. DOING SO COULD CAUSE FIRE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

⚠ WARNING

INSTALL THIS FURNACE ONLY IN A LOCATION AND POSITION AS SPECIFIED IN THE LOCATION REQUIREMENTS AND CONSIDERATIONS SECTION OF THESE INSTRUCTIONS.

⚠ WARNING

IMPROPER INSTALLATION, OR INSTALLATION NOT MADE IN ACCORDANCE WITH THE CSA INTERNATIONAL (CSA) CERTIFICATION OR THESE INSTRUCTIONS, CAN RESULT IN UNSATISFACTORY OPERATION AND/OR DANGEROUS CONDITIONS AND ARE NOT COVERED BY THE MANUFACTURER'S WARRANTY.

⚠ WARNING

DO NOT BYPASS, JUMPER, OR REMOVE ANY SAFETY SWITCH FROM THE FURNACE CONTROL CIRCUIT. IF A SAFETY SWITCH CAUSES THE FURNACE TO SHUT DOWN OR OPERATE INTERMITTENTLY, IT IS AN INDICATION OF A POTENTIAL SAFETY HAZARD THAT MUST BE ADDRESSED BY A QUALIFIED TECHNICIAN, SERVICE AGENCY OR THE GAS SUPPLIER. DO NOT RESET SAFETY CONTROLS WITHOUT CORRECTIVE ACTION AND/OR VERIFICATION OF PROPER SAFE OPERATION BY A QUALIFIED INSTALLER, SERVICE AGENCY OR THE GAS SUPPLIER.

REPLACE ANY SAFETY CONTROL COMPONENT ONLY WITH IDENTICAL OEM REPLACEMENT PARTS. WHEN A NEW SAFETY SWITCH IS INSTALLED, IT MUST BE TESTED FOR A MINIMUM OF 15 MINUTES WITH THE FURNACE OPERATING AT MAXIMUM INPUT RATE AND WITH BOTH BLOWER AND BURNER DOOR INSTALLED. IF THE FURNACE IS INSTALLED IN A CLOSET, THE CLOSET DOOR MUST ALSO BE CLOSED FOR THIS TEST. REPEAT THE TEST AT THE MINIMUM INPUT RATE IF THE FURNACE IS A MULTI-STAGE FURNACE.

⚠ WARNING

USE ONLY WITH THE TYPE OF GAS APPROVED FOR THIS FURNACE. REFER TO THE FURNACE RATING PLATE.

⚠ WARNING

NEVER TEST FOR GAS LEAKS WITH AN OPEN FLAME. USE A COMMERCIALLY AVAILABLE SOAP SOLUTION MADE SPECIFICALLY FOR THE DETECTION OF LEAKS TO CHECK ALL CONNECTIONS, AS SPECIFIED IN GAS SUPPLY AND PIPING SECTION OF THESE INSTRUCTIONS.

⚠ WARNING

COMBUSTION AND VENTILATION AIR MUST BE PROVIDED TO THE FURNACE AS REQUIRED BY THE NATIONAL FUEL-GAS CODE (U.S.) AND CSA B149.1 (CANADA) AND THE COMBUSTION AND VENTILATION AIR SECTION OF THESE INSTRUCTIONS.

⚠ WARNING

COMBUSTION PRODUCTS MUST BE DISCHARGED OUTDOORS. CONNECT THIS FURNACE TO AN APPROVED VENT SYSTEM ONLY, AS SPECIFIED IN THE VENT PIPE INSTALLATION SECTION OF THESE INSTRUCTIONS.

⚠ WARNING

WHEN A FURNACE IS INSTALLED SO THAT SUPPLY DUCTS CARRY AIR CIRCULATED BY THE FURNACE TO AREAS OUTSIDE THE SPACE CONTAINING THE FURNACE, THE RETURN AIR SHALL ALSO BE HANDLED BY DUCT(S) SEALED TO THE FURNACE CASING AND TERMINATING OUTSIDE THE SPACE CONTAINING THE FURNACE.

⚠ WARNING

WHENEVER THE FACTORY RETURN-AIR CONNECTION IS NOT USED IT MUST BE SEALED. A SOLID METAL BASE PLATE MUST BE INSTALLED AND SEALED. FACTORY BASE PLATES ARE AVAILABLE AS ACCESSORY ITEMS. (PART NUMBERS ARE LISTED IN THE SPEC SHEET FOR THE FURNACE.) FAILURE TO INSTALL AND SEAL THE BASE PLATE AND RETURN AIR DUCT CONNECTIONS MAY ALLOW CARBON MONOXIDE AND OTHER CONTAMINANTS TO BE DRAWN INTO THE CONDITIONED AIR SPACE AND DISTRIBUTED THROUGHOUT THE HEATED SPACE.

⚠ WARNING

DO NOT OPERATE THE SYSTEM WITHOUT FILTERS. A PORTION OF THE DUST ENTRAINED IN THE AIR MAY TEMPORARILY LODGE IN THE AIR DUCT RUNS AND AT THE SUPPLY REGISTERS. ANY CIRCULATED DUST PARTICLES WILL BE HEATED AND CHARRED BY CONTACT WITH THE FURNACE HEAT EXCHANGER. THIS SOOTY RESIDUE WILL SOIL CEILINGS, WALLS, DRAPES, CARPETS AND OTHER HOUSEHOLD ARTICLES. SOOT DAMAGE MAY ALSO RESULT WITH, OR WITHOUT, FILTERS IN PLACE, WHEN CERTAIN TYPES OF CANDLES ARE BURNED, OR CANDLEWICKS ARE LEFT UNTRIMMED.

⚠ WARNING

IN COMPLIANCE WITH RECOGNIZED CODES, IT IS RECOMMENDED THAT AN AUXILIARY DRAIN PAN BE INSTALLED UNDER THIS FURNACE AND ANY INSTALLED EVAPORATOR COIL THAT IS LOCATED IN ANY AREA OF A STRUCTURE WHERE DAMAGE TO THE BUILDING OR BUILDING CONTENTS MAY OCCUR AS A RESULT OF AN OVERFLOW OF THE FURNACE CONDENSATE DISPOSAL SYSTEM OR THE COIL DRAIN PAN OR A STOPPAGE IN THE PRIMARY CONDENSATE DRAIN PIPING.

⚠ WARNING

ALWAYS INSTALL THE FURNACE TO OPERATE WITHIN THE FURNACE'S INTENDED TEMPERATURE-RISE RANGE WITH A DUCT SYSTEM WHICH HAS AN EXTERNAL STATIC PRESSURE WITHIN THE ALLOWABLE RANGE, AS SPECIFIED IN THE DUCTING SECTION OF THESE INSTRUCTIONS. SEE ALSO FURNACE RATING PLATE.

THE FURNACE MAY BE USED FOR HEATING OF BUILDINGS OR STRUCTURES UNDER CONSTRUCTION.

INSTALLATION MUST COMPLY WITH ALL INSTALLATION INSTRUCTIONS INCLUDING:

- **PROPER VENT INSTALLATION;**
- **FURNACE OPERATING UNDER THERMOSTAT CONTROL;**
- **RETURN AIR DUCT SEALED TO THE FURNACE;**
- **AIR FILTERS IN PLACE;**
- **SET FURNACE INPUT RATE AND TEMPERATURE RISE PER RATING PLATE MARKINGS;**
- **MEANS FOR PROVIDING OUTDOOR AIR REQUIRED FOR COMBUSTION;**
- **RETURN AIR TEMPERATURE MAINTAINED BETWEEN 55°F (13°C) AND 80°F (27°C); AND**
- **CLEAN FURNACE, DUCT WORK AND COMPONENTS UPON SUBSTANTIAL COMPLETION OF THE CONSTRUCTION PROCESS, AND VERIFY THAT THE FURNACE OPERATING CONDITIONS INCLUDING IGNITION, INPUT RATE, TEMPERATURE RISE AND VENTING, ACCORDING TO THE INSTRUCTIONS AND CODES.**

IMPORTANT INFORMATION ABOUT EFFICIENCY AND INDOOR AIR QUALITY

Central cooling and heating equipment is only as efficient as the duct system that carries the cooled or heated air. To maintain efficiency, comfort and good indoor air quality, it is important to have the proper balance between the air supplied to each room and the air returning to the cooling and heating equipment.

Proper balance and sealing of the duct system improves the efficiency of the heating and air conditioning system and improves the indoor air quality of the home by reducing the amount of airborne pollutants that enter homes from spaces where the ductwork and / or equipment is located. The manufacturer and the U.S. Environmental Protection Agency's Energy Star Program recommend that central duct systems be checked by a qualified contractor for proper balance and sealing.

⚠ WARNING

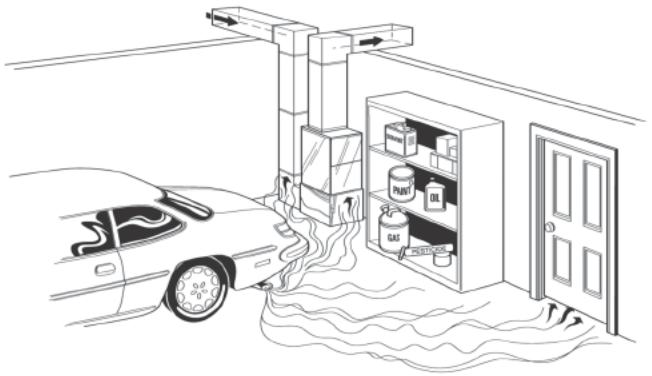
DUCT LEAKS CAN CREATE AN UNBALANCED SYSTEM AND DRAW POLLUTANTS SUCH AS DIRT, DUST, FUMES AND ODORS INTO THE HOME CAUSING PROPERTY DAMAGE. FUMES AND ODORS FROM TOXIC, VOLATILE OR FLAMMABLE CHEMICALS, AS WELL AS AUTOMOBILE EXHAUST AND CARBON MONOXIDE (CO), CAN BE DRAWN INTO THE LIVING SPACE THROUGH LEAKING DUCTS AND UNBALANCED DUCT SYSTEMS CAUSING PERSONAL INJURY OR DEATH (SEE FIGURE 2).

- **IF AIR-MOVING EQUIPMENT OR DUCTWORK IS LOCATED IN GARAGES OR OFF-GARAGE STORAGE AREAS - ALL JOINTS, SEAMS, AND OPENINGS IN THE EQUIPMENT AND DUCT MUST BE SEALED TO LIMIT THE MIGRATION OF TOXIC FUMES AND ODORS INCLUDING CARBON MONOXIDE FROM MIGRATING INTO THE LIVING SPACE.**
- **IF AIR-MOVING EQUIPMENT OR DUCTWORK IS LOCATED IN SPACES CONTAINING FUEL BURNING APPLIANCES SUCH AS WATER HEATERS OR BOILERS - ALL JOINTS, SEAMS, AND OPENINGS IN THE EQUIPMENT AND DUCT MUST ALSO BE SEALED TO PREVENT DEPRESSURIZATION OF THE SPACE AND POSSIBLE MIGRATION OF COMBUSTION BYPRODUCTS INCLUDING CARBON MONOXIDE INTO THE LIVING SPACE.**

⚠ WARNING

BLOWER AND BURNERS MUST NEVER BE OPERATED WITHOUT THE BLOWER DOOR IN PLACE. THIS IS TO PREVENT DRAWING GAS FUMES (WHICH COULD CONTAIN HAZARDOUS CARBON MONOXIDE) INTO THE HOME THAT COULD RESULT IN PERSONAL INJURY OR DEATH.

FIGURE 2
MIGRATION OF DANGEROUS SUBSTANCES, FUMES, AND ODORS INTO LIVING SPACES



Adapted from *Residential Duct Diagnostics and Repair*, with permission of Air Conditioning Contractors of America (ACCA).

COMMONWEALTH OF MASSACHUSETTS NOTE

IMPORTANT! THE COMMONWEALTH OF MASSACHUSETTS REQUIRES COMPLIANCE WITH REGULATION 248 CMR 4.00 AND 5.00 FOR INSTALLATION OF THROUGH-THE-WALL VENTED GAS APPLIANCES AS FOLLOWS:

(a) For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. INSTALLATION OF CARBON MONOXIDE DETECTORS. At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

a. In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

2. APPROVED CARBON MONOXIDE DETECTORS. Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

3. SIGNAGE. A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, **"GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".**

4. INSPECTION. The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.

(b) EXEMPTIONS: The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and

2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

(c) MANUFACTURER REQUIREMENTS – GAS EQUIPMENT VENTING SYSTEM PROVIDED. When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

1. Detailed instructions for the installation of the venting system design or the venting system components; and

2. A complete parts list for the venting system design or venting system.

(d) MANUFACTURER REQUIREMENTS – GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED. When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems", the following requirements shall be satisfied by the manufacturer:

1. The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and

2. The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

(e) A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

GENERAL INFORMATION

⚠ WARNING

WHEN THIS FURNACE IS INSTALLED IN A RESIDENTIAL GARAGE, IT MUST BE INSTALLED SO THE BURNERS AND IGNITION SOURCE ARE LOCATED NO LESS THAN 18 INCHES [450MM] ABOVE THE FLOOR. THIS IS TO PREVENT THE RISK OF IGNITING FLAMMABLE VAPORS WHICH MAY BE PRESENT IN A GARAGE. ALSO, THE FURNACE MUST BE LOCATED OR PROTECTED TO AVOID PHYSICAL DAMAGE BY VEHICLES. FAILURE TO FOLLOW THESE WARNINGS CAN CAUSE A FIRE OR EXPLOSION, RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

1. **IMPORTANT:** If installing the unit over a finished ceiling or living area, be certain to install an auxiliary condensate drain pan under the entire unit. This auxiliary drain pan should extend under any evaporator coil installed with the furnace and the open portion of the condensate drain assembly. See “Condensate Drain/Neutralizer” section for more details.
2. **IMPORTANT:** If using a cooling evaporator coil with this furnace, be sure the air passes over the heat exchanger before passing over the cooling coil. The cooled air passing over the warm ambient air inside the heat exchanger tubes can cause condensation inside the tubes resulting in corrosion and eventual failure.

If these are manual dampers, they must be equipped to prevent heating or cooling operation unless the damper is in the full heat or cool position.

3. **IMPORTANT:** Furnace must be installed level from front-to-back or with a slight tilt such that the back of the furnace is up to 1/2” higher than the front of the furnace as shown in Figure 3.

NOTE: These furnaces are approved for installation in attics, as well as alcoves, utility rooms, closets and crawlspaces. Provisions must be made to prevent freezing of condensate.

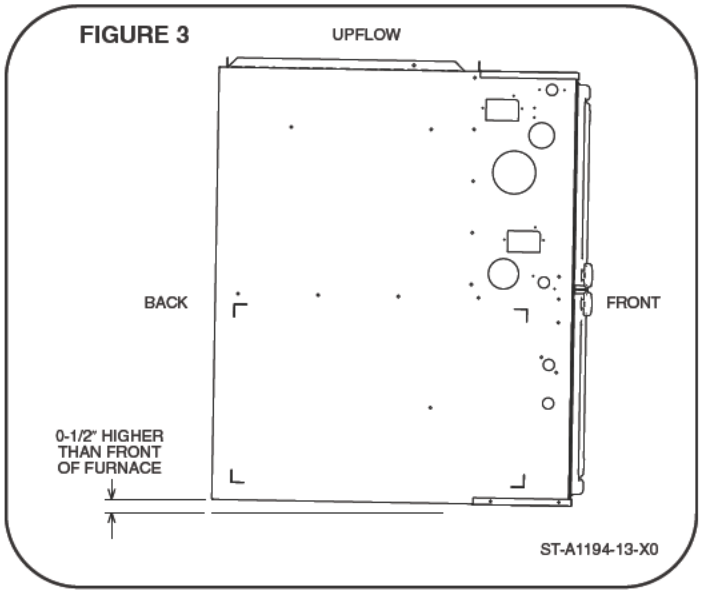
FREEZE PROTECTION

For installations where the furnace may reach temperatures below 32°F (0°C) (such as an alcove or attic installation), the installer must take precautions to ensure that the drain trap and connected drain pipe do not freeze. Local codes and practices should be followed in order to prevent freezing.

If the drain trap is installed within the furnace cabinet, no freeze protection is required. When the trap is mounted outside or partially outside the cabinet, it must be protected from freezing. Regardless of the location of the drain trap, any exposed drain piping must be protected from freezing as required by local practices or codes. A UL or CSA listed heat tape or UL or CSA approved heating cable with a rating of 3-6 watts per foot is acceptable protection when installed and maintained in accordance with the manufacturer’s instructions. Good installation practices necessitate that the installer verify heat tape operation in accordance with the manufacturer’s instructions at the time of installation.

IMPORTANT: Support this unit when installed. Since this furnace is suitable for attic or crawl space installation, it may be installed on combustible wood flooring or by using support brackets as required.

FIGURE 3



⚠ WARNING

THIS FURNACE IS NOT APPROVED OR RECOMMENDED FOR INSTALLATION ON ITS BACK, WITH ACCESS DOORS FACING UPWARDS.

SITE SELECTION

1. Select a site in the building near the center of the proposed, or existing, duct system.
2. Give consideration to the vent system piping when selecting the furnace location. Be sure the venting system can get from the furnace to the termination with minimal length and elbows.
3. Locate the furnace near the existing gas piping. Or, if running a new gas line, locate the furnace to minimize the length and elbows in the gas piping.
4. Locate the furnace to maintain proper clearance to combustibles as shown in following Figure 5.

LOCATION REQUIREMENTS

GENERAL INFORMATION (cont.)

⚠ WARNING

DO NOT LIFT THE UNIT BY THE HEAT EXCHANGER TUBES. DOING SO CAN DAMAGE THE HEAT EXCHANGER ASSEMBLY.

CLEARANCE – ACCESSIBILITY

The design of forced air furnaces with input ratings as listed in the tables under Figure 5 are certified by CSA-International for the clearances to combustible materials shown in inches.

See name/rating plate and clearance label for specific model number and clearance information.

Service clearance of at least 11" (27.9 cm) is recommended in front of all furnaces.

NOTE: Use recommended 11" (27.9 cm) clearance if accessibility clearances are greater than fire protection clearances.

⚠ WARNING

UPFLOW FURNACES ARE DESIGN- CERTIFIED FOR INSTALLATION ON COMBUSTIBLE FLOORS. NOTE, HOWEVER, THAT FURNACES MUST NOT BE INSTALLED DIRECTLY ON CARPETING, TILE OR OTHER COMBUSTIBLE MATERIAL OTHER THAN WOOD FLOORING. INSTALLATION ON A COMBUSTIBLE MATERIAL CAN RESULT IN FIRE, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

⚠ WARNING

COMBUSTIBLE MATERIAL MUST NOT BE PLACED ON OR AGAINST THE FURNACE JACKET. THE AREA AROUND THE FURNACE MUST BE KEPT CLEAR AND FREE OF ALL COMBUSTIBLE MATERIALS INCLUDING GASOLINE AND OTHER FLAMMABLE VAPORS AND LIQUIDS. PLACEMENT OF COMBUSTIBLE MATERIALS ON, AGAINST OR AROUND THE FURNACE JACKET CAN CAUSE AN EXPLOSION OR FIRE RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH. THE HOMEOWNER SHOULD BE CAUTIONED THAT THE FURNACE AREA MUST NOT BE USED AS A BROOM CLOSET OR FOR ANY OTHER STORAGE PURPOSES.

FIGURE 4 CLEARANCE FLUE VENT TO WALL

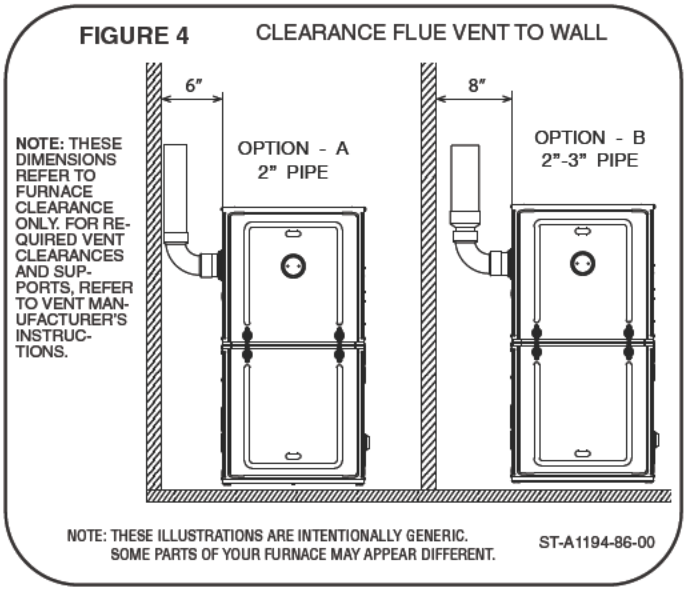


FIGURE 5
UNIT DIMENSIONS (CLEARANCE TO COMBUSTIBLES – SOME MEASUREMENTS DO NOT APPLY TO UPFLOWS)

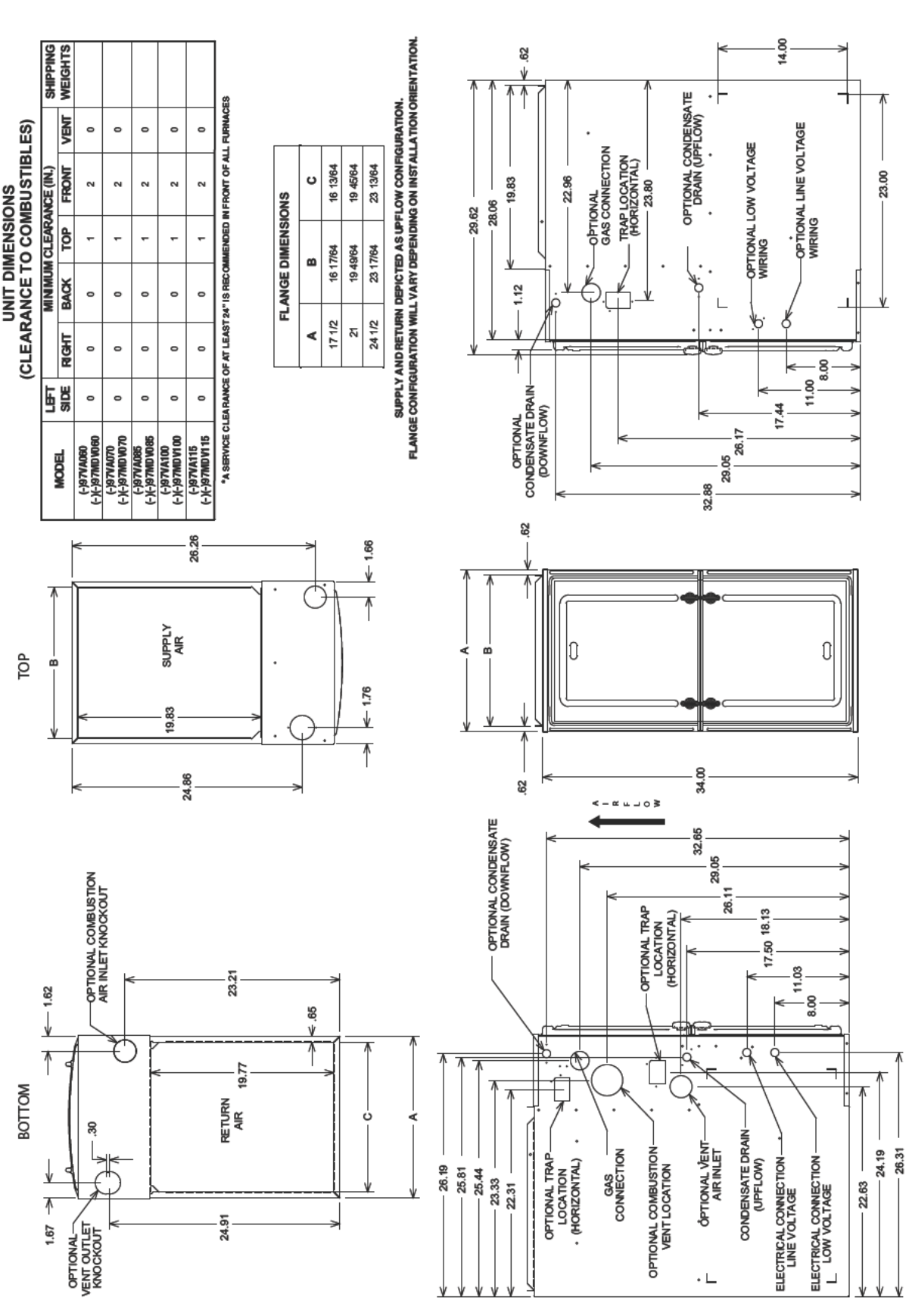
UNIT DIMENSIONS (CLEARANCE TO COMBUSTIBLES)

MODEL	MINIMUM CLEARANCE (IN.)						SHIPPING WEIGHTS
	LEFT SIDE	RIGHT	BACK	TOP	FRONT	VENT	
(-)97VA060 (-)(-)97MDV060	0	0	0	1	2	0	
(-)97VA070 (-)(-)97MDV070	0	0	0	1	2	0	
(-)97VA085 (-)(-)97MDV085	0	0	0	1	2	0	
(-)97VA100 (-)(-)97MDV100	0	0	0	1	2	0	
(-)97VA115 (-)(-)97MDV115	0	0	0	1	2	0	

*A SERVICE CLEARANCE OF AT LEAST 24" IS RECOMMENDED IN FRONT OF ALL FURNACES

FLANGE DIMENSIONS		
A	B	C
17 1/2	16 17/64	16 13/64
21	19 49/64	19 45/64
24 1/2	23 17/64	23 13/64

SUPPLY AND RETURN DEPICTED AS UPFLOW CONFIGURATION.
FLANGE CONFIGURATION WILL VARY DEPENDING ON INSTALLATION ORIENTATION.



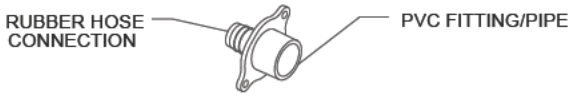
FIELD CONVERSIONS

GENERAL CONVERSION INSTRUCTIONS

CONDENSATE PVC/HOSE OPTIONS

BULKHEAD COUPLING

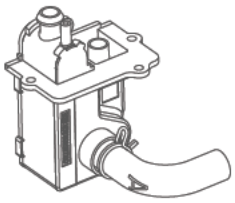
CONDENSATE DRAINIAGE HAS OPTIONS FOR 3/4" OR 1/2" PVC CONNECTIONS. THE BULKHEAD COUPLING CONNECTS THE RUBBER HOSES FROM INSIDE THE UNIT TO THE PVC PIPE EXTERIOR OF THE UNIT. PVC PIPE CAN BE CEMENTED DIRECTLY TO THE COUPLING AND THE TRAP WITH PROPER PVC CEMENT AND PRIMER.





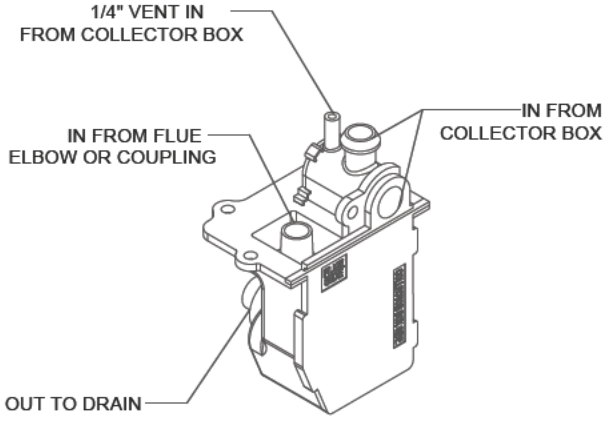
CONDENSATE TRAP

IN ADDITION TO PVC CONNECTIONS, THE CONDENSATE TRAP CAN ACCOMODATE A 5/8" RUBBER HOSE WITH A HOSE CLAMP WHEN LOCATED INSIDE THE UNIT. PLIERS ARE NECCESSARY TO ADD OR REMOVE CLAMP.



THE CONDENSATE TRAP HAS 2 SIDES PLEASE NOTE THEIR LOCATIONS FOR DRAIN CONNECTIONS DURING CONVERSION.

NOTE: IMPROPER HOSE CONNECTIONS WILL PREVENT CONDENSATE FROM DRAINING.



CONVERSION AND INSTALLATION CONSIDERATIONS

ALL CONVERSIONS REQUIRE THE CONDENSATE PLUMBING TO HAVE DECLINE IN THE DIRECTION OF THE WATER FLOW.

WHEN INSTALLING AND MOVING CONDENSATE PLUMBING THE HOSES SHOULD BE FREE OF KINKS FOR PROPER WATER FLOW.

WHEN DRAIN HOSE OR CONDENSATE TRAP HOSE ROUTING CHANGES ARE NECESSARY BE SURE TO PLUG OR CAP ANY UNUSED HOSE TAPS.

THE INDUCER COUPLING COMES FROM THE FACTORY WITH A 10° TILT FOR UP FLOW INSTALLATIONS.

GENERAL PARTS REQUIRED FOR CONVERSIONS

PARTS BAG (PROVIDED WITH UNIT)


INTAKE COUPLING


INTAKE AIR DIFFUSER


BULKHEAD COUPLING

(X3)


HOSE CLAMP

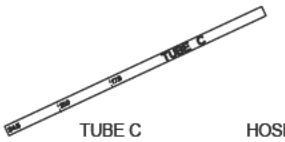
(X2)


1/4" HOLE PLUG

(X2)


#8 X 1/2" SCREW


2" PVC VANE


TUBE C


HOSE DOUBLE ELBOW

CONVERSION KIT RXGY-CK


2" PIPE GROMMET (Ø 3.375)

(X4)


#8 X 1/2" SCREW


.559" CONDENSATE TRAP DRAIN PLUG

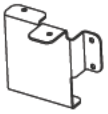

1/2" VINYL CAP (YELLOW)

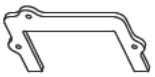

2-5/8" FLUSH MOUNT PLUG


5/8" DRAIN HOSE B


1/2" DRAIN HOSE E


1/4" BLACK VENT TUBE


CONDENSATE TRAP BRACKET (DOWN FLOW)


CONDENSATE TRAP GASKET


1/2" DRAIN HOSE F

SEE NEXT PAGE FOR APPLICABLE CONFIGURATIONS

FIELD CONVERSIONS

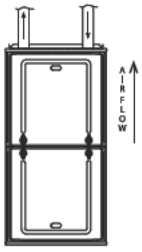
FIELD CONVERSION TO VARIOUS CONFIGURATIONS

Furnaces can be converted to two different upflow configurations as follows. There are two different venting options, including a zero-clearance option, to give the installer flexibility in locating the venting for this furnace.

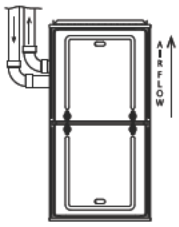
LISTS OF MATERIALS FOR PARTS BAGS AND CONVERSION KITS . . . . . Pg 12

GENERAL CONVERSION INSTRUCTIONS AND TIPS . . . . . Pg 13

UPFLOW WITH VERTICAL VENT . . . . . Pg 15-16



UPFLOW WITH LEFT SIDE VENT (REQUIRES CONVERSION KIT RXGY-CK) . . . . . Pg 17-18

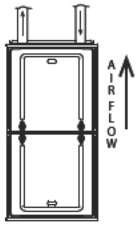


UPFLOW VERTICAL VENT

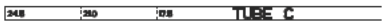
PARTS NEEDED:

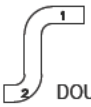
⚠ PARTS NEEDED FOR THIS CONVERSION REQUIRE ITEMS FROM THE **PARTS BAG** ONLY. NO OTHER CONVERSION KITS ARE NEEDED.

FROM PARTS BAG (PROVIDED WITH UNIT)



TUBE C





HOSE - DOUBLE ELBOW

HOSE CLAMP (X3)



#8 X 1/2" SCREW (X2)



BULKHEAD COUPLING



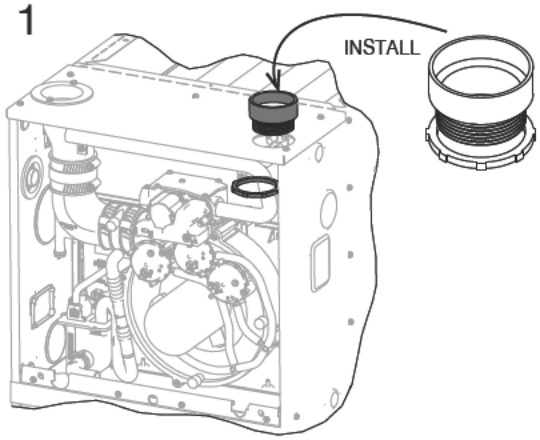
INTAKE COUPLING W/ NUT



TOOLS/MATERIALS NEEDED:

DRILL 1/8" DRILL BIT PLIERS
1/4" HEX HEAD DRIVER TUBING CUTTER

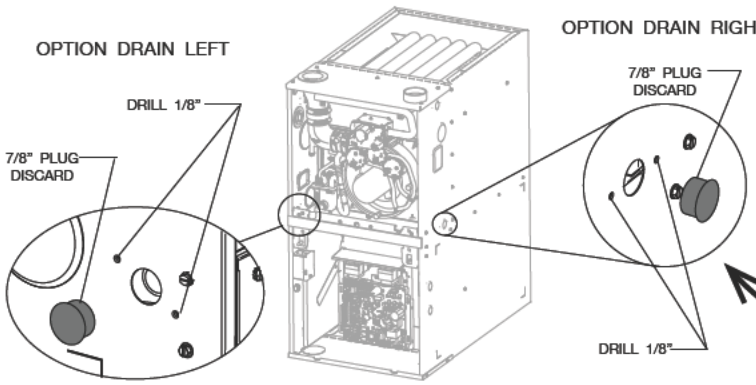
1



INSTALL INTAKE COUPLING IN TOP PLATE

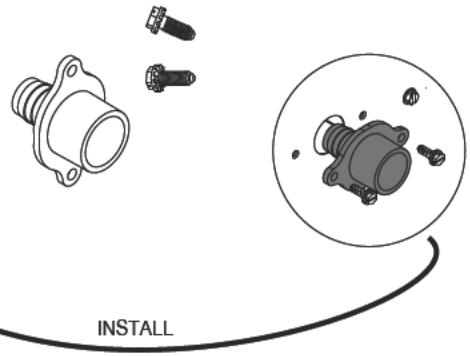
NOTE: THESE CONVERSION INSTRUCTIONS ARE INTENTIONALLY GENERIC, SOME PARTS MAY BE DIFFERENT IN YOUR FURNACE

2



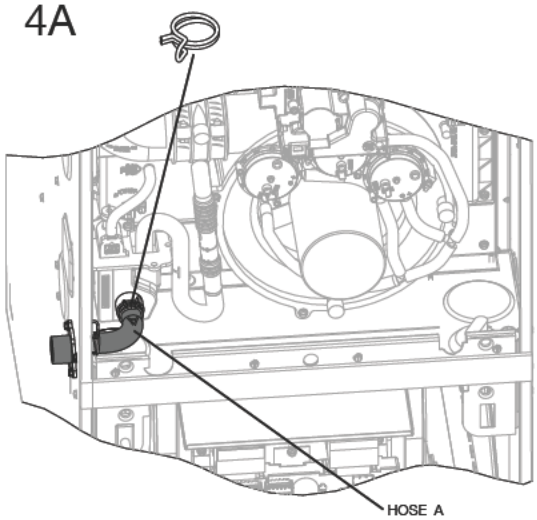
DETERMINE RIGHT OR LEFT DRAIN OPTION.
LOCATE 7/8" HOLE IN JACKET SIDE.
REMOVE PLUG - DISCARD
DRILL (2) Ø 1/8" HOLES FOR THE BULKHEAD COUPLING.

3



INSTALL BULKHEAD COUPLING USING (2) SCREWS.
INSTALL IN JACKET WITH THE BARBED FITTING POINTED INTO THE VESTIBULE.

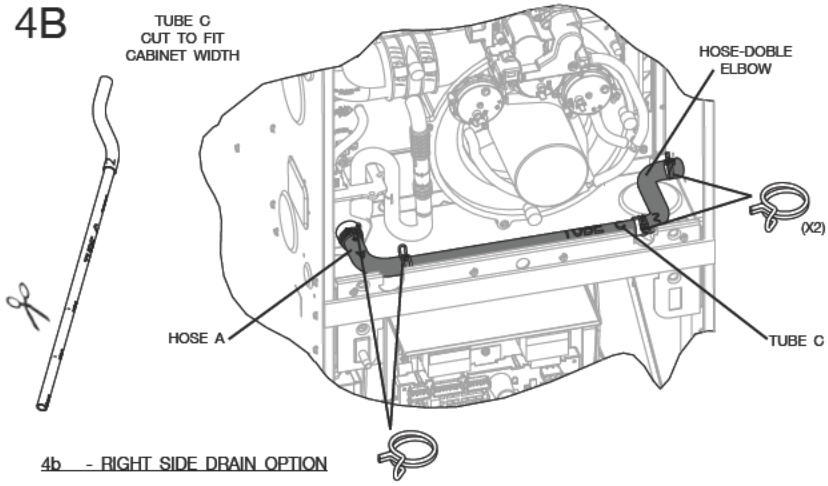
4A



4a - LEFT SIDE DRAIN OPTION

ATTACH HOSE A (PRE-INSTALLED) TO BULKHEAD COUPLING.
INSTALL HOSE CLAMP ON HOSE OVER BULK HEAD COUPLING.

4B



4b - RIGHT SIDE DRAIN OPTION

4b1 - CUT TUBE "C" TO FIT CORRESPONDING CABINET WIDTH.
4b2 - INSERT TUBE "C" INTO END "2" OF HOSE- DOUBLE ELBOW
4b3 - SLIDE TWO WIRE CLAMPS OVER TUBE "C", SLIDE ONE WIRE CLAMP OVER END "1" OF HOSE - DOUBLE ELBOW.
4b4 - INSTALL TUBE "C" WITH HOSE CLAMP AS SHOWN TO HOSE "A" "PRE ASSEMBLED".
4b5 - ATTACH HOSE - DOUBLE ELBOW TO BULKHEAD COUPLING POSITION WIRE HOSE CLAMP.

NOTE: PLIERS NECCESSARY TO ADD OR REMOVE CLAMPS

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Checklist:

__ VERIFY ALL HOSES ARE SECURE AND FULLY SEATED.

__ CONFIRM THAT ALL HOSES ARE FREE OF KINKS.

__ CONFIRM ALL HOSES AND OTHER DRAIN PARTS HAVE A SLOPE IN DIRECTION OF WATER FLOW

__ BOTH WORM DRIVES ON THE HOSE CLAMPS OF THE IDB COUPLING MUST BE LOCATED ON THE TOP OF THE COUPLING. SEE LOCATION DETAIL IN THE GENERAL CONVERSION INSTRUCTIONS AT THE BEGINNING OF THIS SECTION.

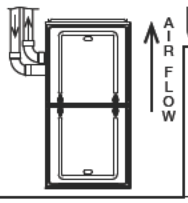
__ ALL CLAMPS AND COUPLINGS ARE TIGHTENED

__ ALL DRAIN PORTS ARE PLUGGED

__ UNIT HAS FORWARD PITCH

__ HEAT TAPE INSTALLED (IF REQUIRED)

Notes:



UPFLOW LEFT VENT

PARTS NEEDED:

FROM PARTS BAG (PROVIDED W/UNIT)


INTAKE COUPLING W/ NUT


BULKHEAD COUPLING

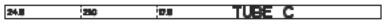

(X2) #8 X 1/2" SCREW


(X3) HOSE CLAMP



HOSE - DOUBLE ELBOW

TUBE C



FROM CONVERSION KIT RXGY-CK


2-5/8" FLUSH MOUNT PLUG


2-3/8" PIPE GROMMET

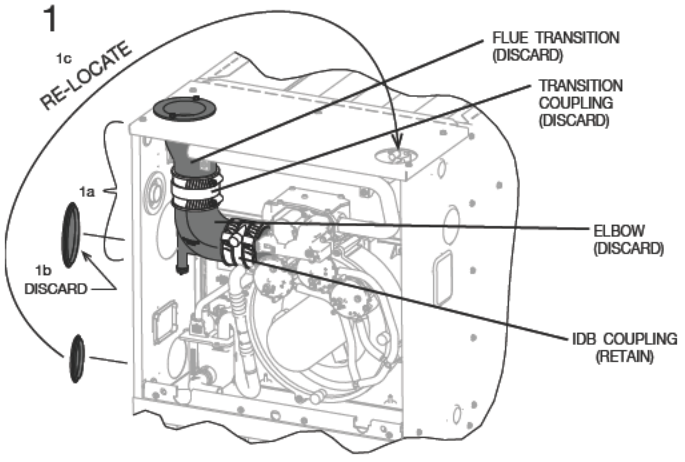
PARTS NEEDED FOR THIS CONVERSION REQUIRE THE OUTLINED ITEMS FROM THE **PARTS BAG** AND CONVERSION KIT **RXGY-CK**. YOU MUST HAVE THESE PARTS BEFORE PROCEEDING.

TOOLS/MATERIALS NEEDED:

DRILL	PLIERS	5/16 HEX HEAD DRIVER	TUBING CUTTER
1/8" DRILL BIT	FLAT HEAD SCREWDRIVER	1/4" HEX HEAD DRIVER	

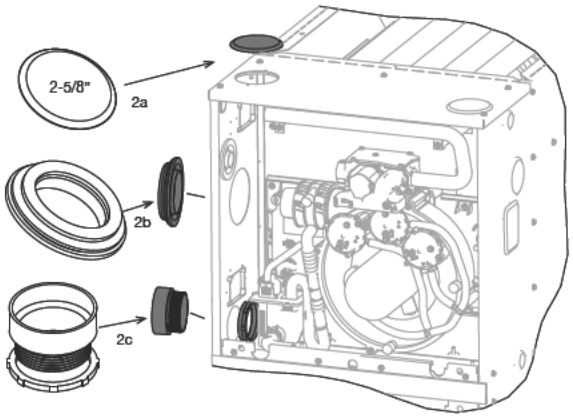
NOTE: THESE CONVERSION INSTRUCTIONS ARE INTENTIONALLY GENERIC, SOME PARTS MAY BE DIFFERENT IN YOUR FURNACE

1



1a - REMOVE FLUE TRANSITION, TRANSITION COUPLING, AND ELBOW. **(NOTE: REMOVE INDUCER COUPLING W/ELBOW FOR EASIER REMOVAL).**
1b - REMOVE 3-3/8" FLUSH MOUNT PLUG FROM JACKET - DISCARD.
1c - RELOCATE 2-3/8" FLUSH MOUNT PLUG FROM JACKET TO TOP PLATE.

2

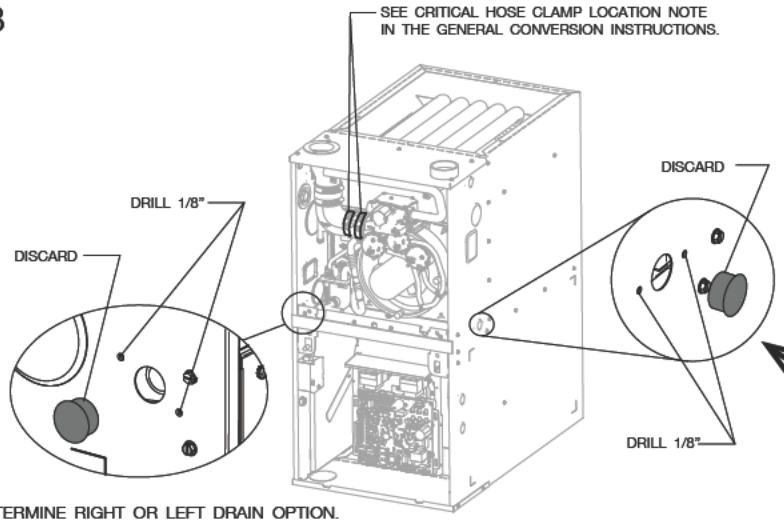


2a - INSTALL 2-5/8" FLUSH MOUNT PLUG IN TOP PLATE.
2b - INSTALL 2" PIPE GROMMET AS SHOWN.
2c - INSTALL INTAKE COUPLING AS SHOWN.

NOTE:

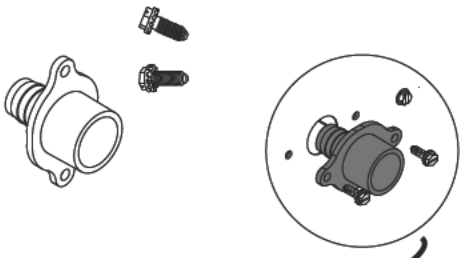
IF THE IDB COUPLING IS REMOVED, IT MUST BE REPLACED IN THE PROPER ORIENTATION. AN ARROW IS PRESENT ON THE COUPLING TO INDICATE THE DIRECTION OF EXHAUST FLOW. MAKE SURE THE ARROW POINTS IN THE CORRECT DIRECTION.

3



DETERMINE RIGHT OR LEFT DRAIN OPTION.
LOCATE 7/8" HOLE IN JACKET SIDE.
REMOVE PLUG - DISCARD
DRILL (2) Ø 1/8" HOLES FOR THE BULKHEAD COUPLING.

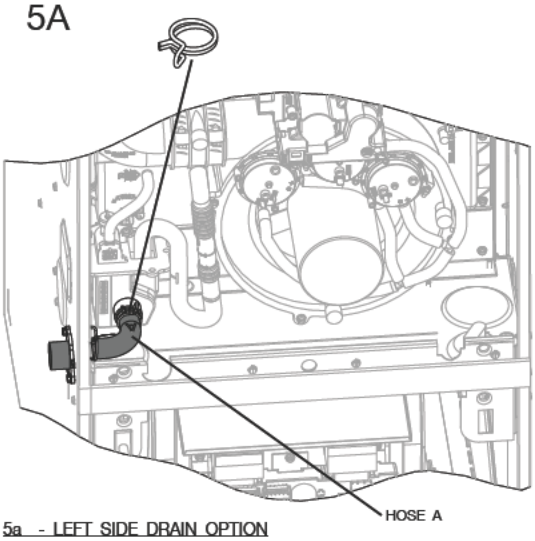
4



INSTALL BULKHEAD COUPLING USING (2) SCREWS. INSTALL IN JACKET WITH THE BARBED FITTING POINTED INTO THE VESTIBULE.

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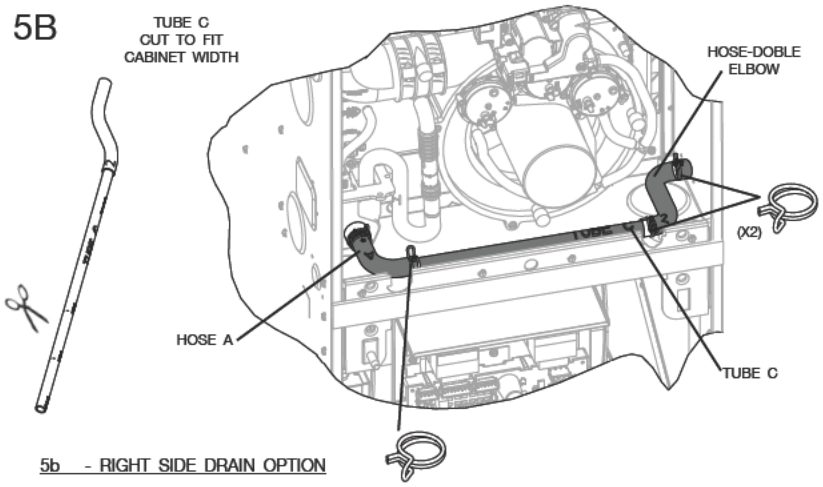
5A



5a - LEFT SIDE DRAIN OPTION

ATTACH HOSE A (PRE-INSTALLED) TO BULKHEAD COUPLING.
INSTALL HOSE CLAMP ON HOSE OVER BULK HEAD COUPLING.

5B



5b - RIGHT SIDE DRAIN OPTION

5b1 - CUT TUBE "C" TO FIT CORRESPONDING CABINET WIDTH.
5b2 - INSERT TUBE "C" INTO END "2" OF HOSE- DOUBLE ELBOW
5b3 - SLIDE TWO WIRE CLAMPS OVER TUBE "C", SLIDE ONE WIRE CLAMP OVER END "1" OF HOSE - DOUBLE ELBOW.
5b4 - INSTALL TUBE "C" WITH HOSE CLAMP AS SHOWN TO HOSE "A" "PRE ASSEMBLED".
5b5 - ATTACH HOSE - DOUBLE ELBOW TO BULKHEAD COUPLING POSITION WIRE HOSE CLAMP.

NOTE: PLIERS NECCESSARY TO ADD OR REMOVE CLAMPS

Checklist:

- __ VERIFY ALL HOSES ARE SECURE AND FULLY SEATED.
- __ CONFIRM THAT ALL HOSES ARE FREE OF KINKS.
- __ CONFIRM ALL HOSES AND OTHER DRAIN PARTS HAVE A SLOPE IN DIRECTION OF WATER FLOW
- __ BOTH WORM DRIVES ON THE HOSE CLAMPS OF THE IDB COUPLING MUST BE LOCATED ON THE TOP OF THE COUPLING. SEE LOCATION DETAIL IN THE GENERAL CONVERSION INSTRUCTIONS AT THE BEGINNING OF THIS SECTION.
- __ ALL CLAMPS AND COUPLINGS ARE TIGHTENED
- __ ALL DRAIN PORTS ARE PLUGGED
- __ UNIT HAS FORWARD PITCH
- __ HEAT TAPE INSTALLED (IF REQUIRED)

Notes:

External filter racks are available from the distributor. Use the following part numbers when ordering:

RXGF-CA	External Side Filter Rack Kit
RXGF-CB	External Bottom Filter Rack Kit

Proper air flow is required for the correct operation of this furnace. Restricted air flow can cause erratic operation and can damage the heat exchanger. The duct system must carry the correct amount of air for heating and cooling if summer air conditioning is used.

⚠ WARNING

SOME HEATING AIRFLOW VALUES MAY BE HIGHER THAN THOSE REQUIRED FOR COOLING. BE SURE TO SIZE DUCT FOR THE MAXIMUM POSSIBLE AIRFLOW VALUE.

SIZE AIRFLOW DISTRIBUTION SYSTEM TO ACCEPTABLE INDUSTRY STANDARDS AND METHODS. TOTAL STATIC PRESSURE DROP OF THE AIR DISTRIBUTION SYSTEM SHOULD NOT EXCEED 1.0 INCHES W.C. THIS WILL INCLUDE ANY AIR CONDITIONER COIL, AIR FILTRATION SYSTEM, ZONING SYSTEM, DUCTWORK, ETC. REFER TO ADDED EQUIPMENT TECHNICAL INFORMATION TO OBTAIN PRESSURE DROP INFORMATION WHEN EQUIPMENT IS OPERATING AT RECOMMENDED HEATING OR COOLING CFMS.

IMPORTANT: When using outside air, design and adjust the system to maintain a return air temperature ABOVE 55° F during the heating season.

NOTE: Return air grilles and warm air registers must not be obstructed or closed.

NOTE: Both flanges on the supply and return openings must be bent either up or down but cannot remain flat as shipped from the factory. See Figure 8 for details.

⚠ WARNING

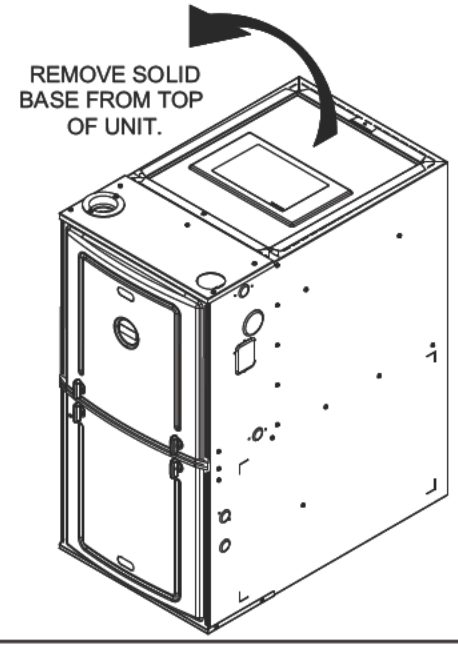
THE SOLID METAL BASE PAN MUST BE REMOVED FROM THE TOP OF THE FURNACE BEFORE INSTALLING THE FURNACE. FAILURE TO REMOVE THIS PAN FROM THE SHIPPING POSITION CAN RESULT TO DAMAGE TO THE FURNACE OR EQUIPMENT.

⚠ WARNING

BLOWER AND BURNERS MUST NEVER BE OPERATED WITHOUT THE BLOWER DOOR IN PLACE. THIS IS TO PREVENT DRAWING GAS FUMES (WHICH COULD CONTAIN HAZARDOUS CARBON MONOXIDE) INTO THE HOME THAT COULD RESULT IN PERSONAL INJURY OR DEATH.

FIGURE 6

REMOVE SOLID BASE PANEL FROM THE TOP BEFORE INSTALLING FURNACE



UPFLOW INSTALLATIONS

1. Position the unit to minimize long runs of duct or runs of duct with many turns and elbows.
2. For side return: Cut an opening in the side. The opening should be cut the full width and height of the knockouts on the unit. See Figure 9.
3. If summer air conditioning is desired, position the indoor coil on the supply-air side of the unit. Ensure that no air can bypass the coil.
4. Connect the furnace to the supply air plenum.
5. Connect the return air ducting to the return-air opening at the bottom and/or side of the unit. Make the connections air-tight to prevent the migration of toxic fumes and odors including carbon monoxide from migrating into the living space.
6. If a filter is installed near the furnace, be sure to have adequate space for installation and removal of the unit filter.
7. **NOTE:** Where the maximum airflow is 1800 CFM or more, BOTH sides or the bottom must be used for the return air.

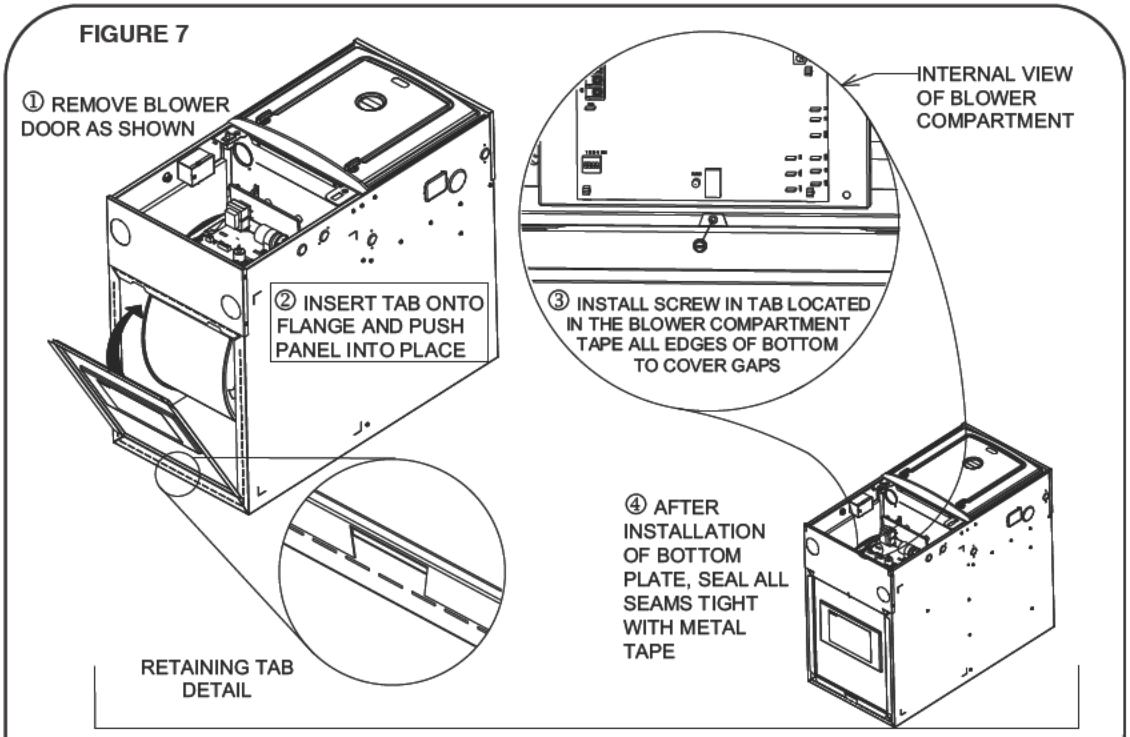
NOTE: DO NOT take return air from furnace rooms, garages or cold areas. Avoid return air from utility rooms, kitchens, laundry rooms and bathrooms.

DUCTING

⚠ WARNING

UPFLOW FURNACE: THE SOLID METAL BASE PLATE (SHIPPED WITH THE FURNACE) MUST BE INSTALLED IN THE FURNACE BOTTOM WHEN USING SIDE AIR RETURN. FAILURE TO INSTALL A BASE PLATE COULD CAUSE THE PRODUCTS OF COMBUSTION TO CIRCULATE INTO THE LIVING SPACE AND CREATE POTENTIALLY HAZARDOUS CONDITIONS, INCLUDING CARBON MONOXIDE POISONING OR DEATH. FOR BOTTOM RETURN, A SOLID METAL BASE PAN MUST NOT BE INSTALLED.

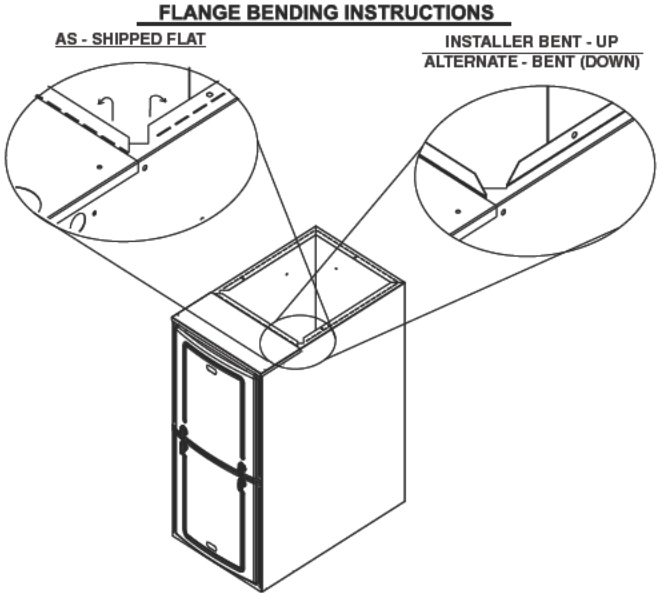
FIGURE 7



INSTALLATION OF SOLID METAL BASE FOR SIDE RETURN APPLICATIONS

ST-A1194-49

FIGURE 8



NOTES:

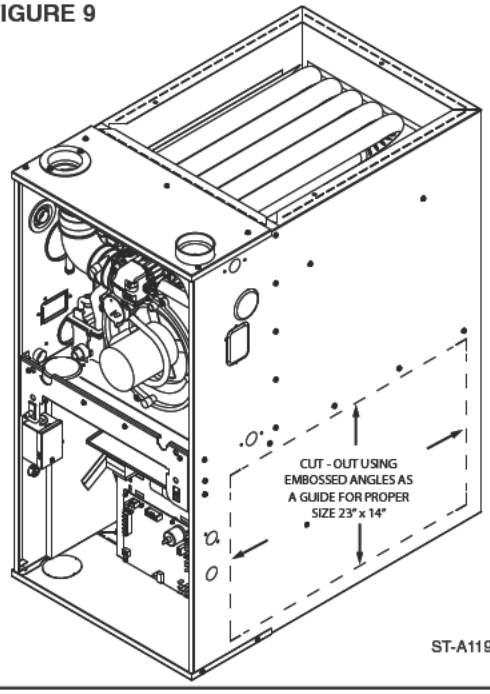
THIS VIEW IS REPRESENTATIVE OF BOTH SUPPLY AND RETURN OPENINGS.

DUCT FLANGES MUST BE FIELD-BENT ALONG PERFORATIONS EITHER INTO OR OUT OF THE FURNACE AS NECESSARY FOR INSTALLATIONS BUT **NEITHER FLANGE CAN REMAIN FLAT.**

INSTALLER SHOULD USE DUCK BILLED PLIERS (AKA FOLDING PLIERS) TO BEND THE FLANGE ALONG THE PERFORATIONS.

ST-A1194-39-00

FIGURE 9



ST-A1194-04-X0

GENERAL VENTING REQUIREMENTS AND GUIDELINES

VENTING & COMBUSTION AIR REQUIREMENTS

⚠ WARNING

READ AND FOLLOW ALL INSTRUCTIONS IN THIS SECTION. FAILURE TO PROPERLY VENT THIS FURNACE CAN CAUSE CARBON MONOXIDE POISONING, OR AN EXPLOSION OR FIRE, RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

⚠ WARNING

THIS FURNACE AND ANY OTHER FUEL-BURNING APPLIANCE MUST BE PROVIDED WITH ENOUGH FRESH AIR FOR PROPER COMBUSTION AND VENTILATION OF THE FLUE GASES. MOST BUILDINGS WILL REQUIRE THAT OUTSIDE AIR BE SUPPLIED INTO THE FURNACE AREA. FAILURE TO DO SO CAN CAUSE PERSONAL INJURY OR DEATH FROM CARBON MONOXIDE POISONING. REFER TO SECTION TITLED "*NON-DIRECT VENTING*" TO DETERMINE IF THE FURNACE MUST USE OUTSIDE AIR FOR COMBUSTION.

This furnace removes both sensible and latent heat from the combustion gases. Removal of latent heat results in the condensation of flue gas water vapor. This condensed water vapor drains from the secondary heat exchanger and out of the unit into the drain trap.

When installed as a non-direct vent furnace, only exhaust piping is required and inside combustion air may be used. Refer to the section on "*NON-DIRECT VENTING*."

Direct vent installations require a dedicated combustion air and venting system. All air for combustion is taken from the outside atmosphere and all combustion products are discharged to the outdoors.

Adequate facilities for providing air for combustion and ventilation must be provided in accordance with Section 5.3, "Air for Combustion and Ventilation" of the National Fuel Gas Code, ANSI Z223.1 (latest edition), in Canada CSA B149.1; Canadian Natural Gas and Propane Installation Code and The National Fire Code of Canada, or applicable provisions for the local building codes, and not obstructed so as to prevent the flow of air to the furnace.

IMPORTANT: Air for combustion and ventilation must not come from a corrosive atmosphere. Any failure due to corrosive elements in the atmosphere is excluded from the warranty coverage.

Combustion air must be free of acid-forming chemicals such as sulfur, fluorine and chlorine. These elements are found in aerosol sprays, detergents, bleaches, cleaning solvents, air fresheners, paint and varnish removers, refrigerants and many other commercial and household products. When burned in a gas flame, vapors from these products form acid compounds. The acid compounds increase the dew point temperature of the flue products and are highly corrosive after they condense.

The following types of installations (but not limited to the following) may require outdoor air for combustion (direct vent) due to chemical exposures:

- Commercial buildings
- Buildings with indoor pools
- Furnaces installed in laundry rooms
- Furnaces in hobby or craft rooms
- Furnaces installed near chemical storage areas

If combustion air is exposed to the following substances (but not limited to the following), it should not be used and the furnace may require outdoor air for combustion (direct vent).

- Permanent wave solutions
- Chlorinated waxes and cleaners
- Chlorine-based swimming pool chemicals
- Water softening chemicals
- De-icing salts or chemicals
- Carbon tetrachloride
- Halogen type refrigerants
- Printing inks, paint removers, varnishes etc.
- Cleaning solvents (such as perchloroethylene)
- Hydrochloric acid
- Cements and glues
- Antistatic fabric softeners for clothes dryers
- Masonry curing and acid washing materials

⚠ WARNING

ALL FURNACE INSTALLATIONS MUST COMPLY WITH THE NATIONAL FUEL GAS CODE, IN CANADA CSA B149.1; CANADIAN NATURAL GAS AND PROPANE INSTALLATION CODE AND THE NATIONAL FIRE CODE OF CANADA, NFPA 54 AND LOCAL CODES TO PROVIDE ADEQUATE COMBUSTION AND VENTILATION AIR FOR THE FURNACE. FAILURE TO DO SO CAN RESULT IN EXPLOSION, FIRE, PROPERTY DAMAGE, CARBON MONOXIDE POISONING, PERSONAL INJURY OR DEATH.

Combustion air requirements are determined by whether the furnace is in an open (unconfined) area or in a confined space such as a closet or small room.

When the furnace is installed in the same space with other gas appliances, such as a water heater, be sure there is an adequate supply of combustion and ventilation air for the furnace and the other appliances. Do not delete or reduce the combustion air supply required by the other gas appliances in this space. See Z223.1, National Fuel Gas Code (NFPA 54), in Canada CSA B149.1; Canadian Natural Gas and Propane Installation Code and The National Fire Code of Canada, for determining the combustion air requirements for gas appliances. An unconfined space must have at least 50 cubic feet (volume) for each 1,000 BTUH of the total input of all appliances in the space. If the open space containing the appliances is in a building with tight construction (contemporary construction), outside air may still be required for the appliances to burn and vent properly. Outside air openings should be sized the same as for a confined space.

GENERAL VENTING REQUIREMENTS AND GUIDELINES

VENTING & COMBUSTION AIR REQUIREMENTS (cont.)

IMPORTANT: ONLY THE CURRENT VENT INSTRUCTIONS APPLY. All 90 Plus Gas Furnaces cannot be common-vented.

OVERTEMPERATURE SAFETY SWITCHES

Furnaces are equipped with safety switches in the burner compartment to protect against over-temperature conditions caused by inadequate combustion air supply. The switches are located in the burner compartment. If a switch is tripped it must be manually reset after clearing the fault condition which caused it to open.

⚠ WARNING

DO NOT BYPASS, JUMPER, OR REMOVE ANY SAFETY SWITCH FROM THE FURNACE CONTROL CIRCUIT. IF A SAFETY SWITCH CAUSES THE FURNACE TO SHUT DOWN OR OPERATE INTERMITTENTLY, IT IS AN INDICATION OF A POTENTIAL SAFETY HAZARD THAT MUST BE ADDRESSED BY A QUALIFIED TECHNICIAN, SERVICE AGENCY OR THE GAS SUPPLIER. DO NOT RESET SAFETY CONTROLS WITHOUT CORRECTIVE ACTION AND/OR VERIFICATION OF PROPER SAFE OPERATION BY A QUALIFIED INSTALLER, SERVICE AGENCY OR THE GAS SUPPLIER.

REPLACE ANY SAFETY CONTROL COMPONENT ONLY WITH IDENTICAL OEM REPLACEMENT PARTS

MATERIAL REQUIREMENTS

PIPING REQUIREMENTS

The combustion air and vent pipe fittings must conform to American National Standards Institute (ANSI) and American Society for Testing Materials (ASTM) standards D1785 (Schedule 40 PVC), D2665 (PVC-DWV), D2241 (SDR-21 & SDR26-26 PVC), D2661 (ABS-DWV) or F628 (Schedule 40 ABS-DWV). For Canada PVC, CPVC and polypropylene venting can be used and must conform with ULCS-636C requirements.

IMPORTANT: The plastic combustion air and venting components are of Schedule 40 PVC. If using ABS piping, ensure that the solvent cement is compatible for joining PVC to ABS components or use a mechanical connection that can withstand the vent temperatures and is corrosion resistant.

NOTE: Schedule 40 ABS-DWV pipe and fittings may be used as an alternate to PVC pipe for the combustion air inlet and vent pipes.

NOTE: Cellular core PVC is also approved for use. It must be Schedule 40PVC-DWV cellular pipe for non-pressure applications and manufactured under ASTM-F-891.

All exhaust piping must be installed in compliance with the chapter titled; ***"Venting of Appliances"*** in the latest edition of the National Fuel Gas Code, NFPA-54/ANSI Z223.1, CSA B149.1; Canadian Natural Gas and Propane Installation Code (Canada), local codes or ordinances and these instructions.

⚠ WARNING

IN CANADA, PRODUCTS CERTIFIED FOR INSTALLATION AND INTENDED TO BE VENTED WITH PLASTIC VENT SYSTEMS (PVC, CVPC & POLYPROPYLENE) MUST USE VENT SYSTEMS THAT ARE CERTIFIED TO THE STANDARD FOR TYPE BH GAS VENTING SYSTEMS, ULC S636.

THE COMPONENTS OF THE CERTIFIED MATERIAL MUST NOT BE INTERCHANGED WITH OTHER VENT SYSTEMS OR UNLISTED PIPE/FITTINGS.

PLASTIC COMPONENTS AND SPECIFIED PRIMERS AND GLUES OF THE CERTIFIED SYSTEM MUST BE FROM A SINGLE SYSTEM MANUFACTURER AND NOT INTERMIXED WITH OTHER SYSTEM MANUFACTURER'S PARTS.

VENT TERMINATIONS ARE NOT REQUIRED TO BE FROM THE SAME MANUFACTURER AS THE REST OF THE VENTING BUT VENT TERMINATIONS MUST BE ULC S636 APPROVED.

NOTE: WITH THE EXCEPTION OF THE TERMINATION INLET AIR PIPING IS NOT CONSIDERED TO BE A PART OF THE "VENTING SYSTEM". THE REQUIREMENT THAT VENT MATERIAL BE CERTIFIED TO ULC S636 DOES NOT APPLY TO INLET AIR PIPING.

REGARDLESS, ALL TERMINATIONS ON BOTH INLET AND OUTLET PIPES MUST BE CONSTRUCTED FROM COMPONENTS BUILT TO ULC-S636 REQUIREMENTS.

1. All horizontal piping must slope upward from the furnace with a minimum slope of ¼ inch per foot of horizontal vent so that condensate drains back toward the furnace.
2. All horizontal runs must be supported at least every 4 feet. No sags or dips are permitted.
3. **IMPORTANT:** Do not common vent with any other appliance. Do not install in the same chase or chimney with a metal or high temperature plastic pipe from another gas or fuel-burning appliance unless the required minimum clearances to combustibles are maintained between the plastic pipe and other pipes. For Canada PVC, CPVC and polypropylene can be used as long as they conform with ULCS-636C requirements.
4. All vent installed through unconditioned spaces where below-freezing temperatures are expected must be insulated with an approved insulating material. Materials such as Armaflex or Rubatex insulation may also be used as long as there is no heat tape applied to the vent pipe. For horizontal runs where water may collect, wrap the vent pipe with self-regulating 3 watt or 6 watt heat tape. The heat tape must be U.L. listed and

GENERAL VENTING REQUIREMENTS AND GUIDELINES

VENTING & COMBUSTION AIR REQUIREMENTS (cont.)

installed per the manufacturer's instructions. **NOTE:** Never cover heat tape with insulation.

5. The minimum vent pipe length is 5 feet [1.5m].
6. **IMPORTANT:** No part of the combustion air and/or vent pipes may be installed underground.
7. Piping at a roof, wall or other penetration must be immobilized to prevent pipes from disconnecting. Disconnected pipes may allow flue products to be released inside the structure.
8. For Direct Vent systems, all pipe penetrations through roof or sidewall must be installed so that the vent and combustion air intake pipes terminate in the same atmospheric pressure zone.
9. Vent terminations must be installed with the minimum clearances specified in the TERMINATION REQUIREMENTS sections of this manual and ***Figure 15*** (for Non-Direct Vent) and ***Figures 16, 17 & 26*** (for direct Vent installations).
10. Piping external to the structure (excluding approved venting terminations) and vent passing through unheated crawl-spaces, attics, verandas, patios or decks must be insulated with approved insulating material to prevent freezing as required for local climate.

JOINING PIPE AND FITTINGS

⚠ WARNING

PVC/CPVC SOLVENT CEMENTS AND PRIMERS ARE HIGHLY FLAMMABLE. PROVIDE ADEQUATE VENTILATION AND DO NOT ASSEMBLE NEAR A HEAT SOURCE OR AN OPEN FLAME. DO NOT SMOKE. AVOID SKIN OR EYE CONTACT. OBSERVE ALL CAUTIONS AND WARNINGS PRINTED ON MATERIAL CONTAINERS. FAILURE TO FOLLOW THESE GUIDELINES MAY RESULT IN FIRE, EXPLOSION OR ASPHYXIATION CAUSING PERSONAL INJURY OR DEATH.

TABLE 1: APPLICABLE ASTM STANDARDS FOR VENT MATERIALS (U.S. Only)

Materials	Sch. 40 Pipe	SDR Pipe	Cell Core Pipe	Fittings	Primer	Solv. Cement
ABS	D1527	-	F628	D2468 & D2661	-	D2235
PVC	D1785	D2241	F891	D2466 & D2665	F656	D2564
CPVC	F441	F442	-	F348	-	F493
ABS to PVC	-	-	-	-	-	D3138

For Canadian installations all exhaust venting materials must be certified to ULCS-636C.

All pipe, fittings, solvent cement, primers and procedures must be installed following the vent manufacturer's installation instructions and must conform to American National Standards Institute and American Society for Testing Materials (ANSI/ASTM) standards as shown in the ***Table 1*** below:

CEMENTING JOINTS

Properly seal all joints in the PVC vent using the following materials and procedures.

PVC CLEANER-PRIMER AND PVC MEDIUM-BODY SOLVENT CEMENT

IMPORTANT: After cutting pipe, remove all ragged edges and burrs. This is important to prevent reduction in pressure drop throughout the system.

1. Cut pipe end square. Chamfer edge of pipe. Clean fitting socket and pipe joint area of all dirt, grease and moisture.
2. After checking pipe and socket for proper fit, wipe socket and pipe with cleaner-primer. Apply a liberal coat of primer to inside surface of socket and outside of pipe. Read instructions included with the primer for proper application.
3. Apply a thin coat of cement evenly within the socket. Quickly apply a heavy coat of cement to the pipe end and insert pipe into the fitting with a slight twisting movement until it bottoms out.

   NOTE: Cement must be fluid. If not, re-coat.
4. Hold the pipe in the fitting for 30 seconds to prevent the tapered socket from pushing the pipe out of the fitting.
5. Wipe all excess cement from the joint with a rag. Allow 15 minutes before handling. Cure time varies according to fit, temperature and humidity.

NOTE: Stir the solvent cement frequently while using. Use a natural bristle brush or the dauber supplied with the can. The proper brush size is one inch.

IMPORTANT: For proper installation:

DO NOT use solvent cement that has become curdled, lumpy or thickened.

DO NOT thin. Observe shelf precautions printed on containers. For applications below 32°F, use only low-temperature type solvent cement.

GENERAL VENTING REQUIREMENTS AND GUIDELINES

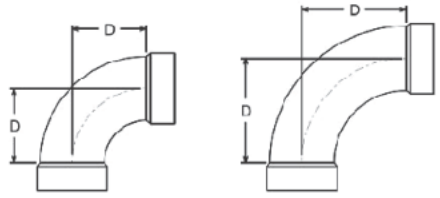
VENT PIPE SIZING AND MAXIMUM VENT LENGTHS

EQUIVALENT VENT LENGTHS

The concept of equivalent vent lengths is frequently used in piping systems to account for pressure drop of fittings, such as elbows. The equivalent length of a fitting is the length of a straight section of pipe that has an equivalent pressure drop in the application as the fitting used. With the equivalent length vent concept, a vent system can use up to the maximum number of elbows and vent length of straight pipe as long as the maximum equivalent vent length is not exceeded.

There are several different types of elbows that can be used when constructing a vent system. ***Figure 10*** shows the standard dimensions for standard and long-sweep 90° (1/4 turn) elbows as specified by ASTM 3311, Standard Specification for Drain, Waste and Vent (DWV) Plastic Fittings Patterns.

FIGURE 10
ELBOWS



STANDARD 90°
2" D = 2 5/16"
3" D = 3 1/16"

LONG SWEEP 90°
2" D = 3 1/4"
3" D = 4 1/16"

A long-sweep (AKA Long-Radius) 90° (1/4 turn) elbow has an equivalent vent length of 5 feet of straight pipe for either 2 inch or 3 inch plastic pipe. A standard 90° elbow has an equivalent vent length of 10 feet of straight pipe. This equivalent length can be used in circumstances where it might be necessary to lengthen the vent at the outside of the structure, such as in areas with large accumulations of snow in winter. ***Table 2*** shows the equivalent lengths of different types of elbows.

TABLE 2: EQUIVALENT VENT LENGTH OF COMMON VENT ELBOWS

Fitting Type	Equivalent Length
90° Standard Elbow	10 Feet of Pipe
45° Long-Sweep Elbow	2-1/2 Feet of Pipe
90° Long-Sweep Elbow	5 Feet of Pipe

Table 3 specifies the equivalent maximum vent lengths specified by the manufacturer for each furnace. Listed table maximums have been qualified by the manufacturer. Dependant on individual installation specifics, installations beyond the table recommendations may cause erratic pressure switch operation.

Examples:

1. A 60KBTU direct-vent installation needs a 31 foot long vent run with qty=5, 90° long-sweep elbows and 2 inch pipe.

31 feet of 2 inch pipe =	31 equivalent feet
Qty = 5, 90° long-sweep elbows =	25 equivalent feet
Total =	56 equivalent feet

Since the maximum equivalent vent length specified for a 60KBTU furnace is 65 feet, this installation is acceptable.

2. If the installation from Example 1 were installed with standard elbows instead of long-sweep elbows, the calculation would be as follows:

31 feet of 2 inch pipe =	31 equivalent feet
Qty = 5, 90° standard elbows =	50 equivalent feet
Total =	81 equivalent feet

This installation is NOT acceptable as it exceeds the 65 foot maximum specified for this model.

GENERAL VENTING REQUIREMENTS AND GUIDELINES

VENT PIPE SIZING AND MAXIMUM VENT LENGTHS (cont.)

TABLE 3: MAXIMUM EQUIVALENT VENT LENGTH

(TABLE IS FOR BOTH DIRECT & NON-DIRECT VENTING)

Model	Input (BTU/H)	Pipe Size	Maximum Equivalent Length (Feet)	Recommended Maximum Number of Elbows*
(-)97VA060M317USA	56,000	2 inchØ	65	6
		3 inchØ	100	6
(-)97VA070M317USA	70,000	2 inchØ	65	6
		3 inchØ	100	6
(-)97VA085M521USA	84,000	2 inchØ	30	2
		3 inchØ	100	6
(-)97VA100M521USA	98,000	2 inchØ	20	2**
		3 inchØ	100	6
(-)97VA115M524USA	112,000	2 inchØ	20	2**
		3 inchØ	100	6

NOTE: The elbows needed for the vent termination are not counted in these lengths except at altitudes above 6,000 feet. Above 6,000 feet alternate horizontal vent termination elbows are to be included in the equivalent vent length.

* This is the recommended maximum number of long sweep elbows for either 2 or 3 inch pipe. Combinations of long sweep 90s, standard 90s, or 45s may be used, but the manufacturer recommends the use of long sweep 90s whenever possible because the use of the maximum number of standard 90 and 45 elbows only may result in nuisance furnace outages due to individual installation specifics.

Exceeding the recommended maximum number of elbows may cause nuisance operation of the pressure switch.

** Not applicable for alternate terminations.

For modulating furnaces, non-direct venting is only authorized for vertical terminations.

GENERAL VENTING REQUIREMENTS AND GUIDELINES

VENT PIPE SIZING AND MAXIMUM VENT LENGTHS (cont.)

POLYPROPYLENE VENT PRODUCTS

Centrotherm brand *Innoflue* and Duravent *Polypro* Single-wall and flex venting products are approved for use on this furnace product only in single appliance applications. Do not exceed maximum venting lengths, diameters or elbows listed in these instructions (***Vent Pipe Sizing and Maximum Vent Lengths*** section [Table 3]). Application of these products is limited to the terminations listed in Tables 4 and 5 below. These manufacturers have provisions for B-vent liners and chimney liners which can be used with this furnace with non-direct venting applications only. Refer to the manufacturer's installation instructions for proper installation. Contact the manufacturer for all installation and application information.

NOTE: These venting products are listed for use in Canada under ULC-S636.

TABLE 4: DURAVENT BRAND POLYPRO & POLYPRO FLEX TERMINATION COMPONENTS

2" VENT	3"VENT	Description
2PPS-HTP	3PPS-HTP	Horizontal Direct-Vent Termination
2PPS-VK, 2PPS-VK-TC	3PPS-VK, 3PPS-VK-TC	Vertical Concentric Kits
2PPS-HK	3PPS-HK	Horizontal Concentric Kits
2PPS-FK	3PPS-FK	Flex Chimney Lining Kit
2PPS-VFT	3PPS-VFT	Vertical Flex Termination Cap
2PPS-BV4, 2PPS-BV5, 2PPS-BV6	3PPS-BV5, 3PPS-BV6	B-VENT Adapter

TABLE 5: CENTROTHERM BRAND ECO SYSTEMS TERMINATION COMPONENTS

2" VENT	3"VENT	Description	Notes
ISCP02	ISCP03	Chimney Cover	For Use on Non-Direct Vent only. **DO NOT** use with a Direct-Vent Installation.
NA	ISCM03	Stainless Steel Chimney Cover	For Use on Non-Direct Vent only. **DO NOT** use with a Direct-Vent Installation.
IABC0204 thru IABC0207	IABC0304 thru IABC0307	B-Vent Rain Collar	For Use on on Non-Direct Vent only. **DO NOT** use with a Direct-Vent Installation.
ISLPT0202	ISLPT0303	Low-Profile Wall Termination	
ISTT0220	ISTT0320	Termination Tee	
ISEP02 & ISEP0239	ISEP03 & ISEP0339	End Pipe	
IFEP02	NA	2" Flex End Pipe	
NA	ICWT352	Plastic Concentric Wall Termination	Approved for Direct-Vent
ICW2413	ICW3513	Stainless Steel Concentric Wall Termination	Approved for Direct-Vent
ICRT2439	ICRT3539	Concentric Roof (Vertical) Termination	Approved for Direct-Vent

GENERAL VENTING REQUIREMENTS AND GUIDELINES

TERMINATION REQUIREMENTS

⚠ CAUTION

THE COMBUSTION PRODUCTS AND MOISTURE IN THE FLUE GASES WILL CONDENSE AS THEY LEAVE THE TERMINATION. THE CONDENSATE CAN FREEZE ON THE EXTERIOR WALL, UNDER THE EAVES AND ON SURROUNDING OBJECTS. SOME DISCOLORATION TO THE EXTERIOR OF THE BUILDING IS TO BE EXPECTED. HOWEVER, IMPROPER LOCATION OR INSTALLATION CAN RESULT IN FINISH DAMAGE TO THE BUILDING AND MAY RE-CIRCULATE THE PRODUCTS OF COMBUSTION INTO THE COMBUSTION AIR TERMINAL AND FREEZE.

Vent terminations for both Non-Direct and Direct-Vent installations must adhere to guidelines specified by the latest edition of ANSI Z21.47 ***Gas-Fired Central Furnaces***. These are clearly detailed in ***Figure 26*** for Direct-Vent installations. In addition to these requirements, the installation and venting must also comply with the National Fuel Gas Code (U.S.) and CSA-B149.1; Canadian Natural Gas and Propane Installation Code (Canada) and the following requirements must also be met:

NOTE: Screens of any kind on the inlet or exhaust pipes are not permitted and will void the manufacturer's warranty.

In addition to the requirements shown in ***Figure 26*** for Direct-Venting, the vent must be installed with the following minimum clearances:

1. The vent terminal shall have a minimum horizontal clearance of 4 feet from electric meters, gas meters, regulators and relief equipment.
2. Locate the furnace combustion air inlet a minimum of 3 feet from the vent of any other gas or fuel-burning appliance or clothes dryer to prevent recirculation of the flue gases into the furnace combustion air inlet. The only exception to this requirement is the case of multiventing two or more furnaces, which is covered in the section on multiventing of these instructions.

In addition to the minimum clearances listed above and in ***Figure 26*** (Direct-Vent), the vent location should also be governed by the following guidelines.

1. Avoid terminating under any kind of patio or deck. However, if necessary, vent piping may be installed under a deck as long as the termination(s) is (are) not under the deck.
2. If installing the vent under a deck, insulate it to insure that no condensate freezes and blocks the pipes.
3. Do not terminate in any area or behind any obstruction that may allow the flue products to become stagnant and/or re-circulate.
4. Do not locate on the side of a building with prevailing winter winds. This will help prevent moisture from freezing on the walls and overhangs (under eaves).
5. If extending vent through a brick or masonry surface, a sleeve between the wall and venting is suggested to protect against damage from thermal expansion and contraction.
6. A corrosion-resistant sheet metal or plastic backing plate installed on the wall behind the vent is suggested to prevent exhaust gases and condensate from contacting the wall.
7. Avoid locating too close to shrubs as condensate may stunt growth or kill them.

GENERAL VENTING REQUIREMENTS AND GUIDELINES

NON-DIRECT VENT (VERTICAL TERMINATIONS ONLY)

⚠ WARNING

ALL FURNACE INSTALLATIONS MUST COMPLY WITH THE NATIONAL FUEL GAS CODE, NFPA 54, AND IN CANADA CSA B149.1; CANADIAN NATURAL GAS AND PROPANE INSTALLATION CODE, THE NATIONAL FIRE CODE OF CANADA, AND LOCAL CODES TO PROVIDE ADEQUATE COMBUSTION AND VENTILATION AIR FOR THE FURNACE. FAILURE TO DO SO CAN RESULT IN EXPLOSION, FIRE, PROPERTY DAMAGE, CARBON MONOXIDE POISONING, PERSONAL INJURY OR DEATH.

For improved indoor air quality, added safety and product performance we recommend direct vent type installations. If non-direct type vent system is used, the requirements for combustion air must be provided as identified in the National Fuel Gas Code and, in Canada, CSA B149.1; Canadian Natural Gas and Propane Installation Code.

Combustion air requirements are determined by whether the furnace is in an open (unconfined) area or in a confined space such as a closet or small room.

⚠ WARNING

READ AND FOLLOW THE *GENERAL VENTING REQUIREMENTS AND GUIDELINES* OF THIS MANUAL FOR ADDITIONAL VENTING REQUIREMENTS PERTAINING TO ALL FURNACE INSTALLATIONS (INCLUDING DIRECT AND NON-DIRECT VENTING). FAILURE TO FOLLOW ALL INSTRUCTIONS IN THIS MANUAL CAN RESULT IN EQUIPMENT FAILURE, EQUIPMENT DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

CONFINED AND UNCONFINED SPACES

The below instructions are for U.S. installations only. The terms ***Confined Space*** and ***Unconfined Space*** refer to U.S. installations only. In Canada the proper term to use is ***Enclosure*** when specifying that a furnace is installed in a partially enclosed or fully enclosed room or space. For Canadian installations, to determine combustion air requirements for non-direct vent installations, the installer must follow CSA B149.1; Canadian Natural Gas and Propane Installation Code and NOT the below instructions.

TABLE 6: MINIMUM SPACE REQUIREMENTS FOR UNCONFINED SPACE, NON-DIRECT VENT

Input (BTUH)	Minimum Space (Cubic Ft)	Minimum Area with 8ft Ceilings (sq ft)	Typical Room Size w/ 8' Ceilings (ft x ft)
56,000	2,800	350	18 x 20
70,000	3,500	438	22 x 20
84,000	4,200	525	25 x 20
98,000	4,900	613	20 x 30
112,000	5,600	700	25 x 30

FURNACE LOCATED IN AN UNCONFINED SPACE (U.S. INSTALLATIONS) USING INDOOR AIR FOR COMBUSTION:

An unconfined space must have at least 50 cubic feet for each 1,000 BTUH of total input for all appliances in the space. ***Table 6*** below specifies minimum space requirements and a few examples of the room sizes required for different inputs. The sizes are based on 8-foot ceilings.

If the open space containing the furnace is in a building with tight construction, outside air may still be required for the furnace to operate and vent properly. Outside air openings should be sized the same as for a confined space.

FURNACE LOCATED IN A CONFINED SPACE (U.S. INSTALLATIONS)

A confined space is defined as any space for a given furnace input rating which is smaller than that which is specified in ***Table 6*** as minimum for an "*unconfined*" space. If the space is less than that specified in this table, the space is defined as "*confined*".

If the space is small enough to be designated as "confined", it must have openings into the space which are located in accordance with the requirements set forth in the following subsections A and B. Size connected to the heated area or to the outside, and by the input of **ALL** appliances in the space.

If the confined space is within a building with tight construction, combustion air must be taken from outdoors or from an area freely communicating with the outdoors.

A. USING INDOOR AIR FOR COMBUSTION:

IMPORTANT: Air should not be taken from a heated space with a fireplace, exhaust fan or other device that may produce negative pressure.

If combustion air is taken from the heated area, the openings must each have at least 100 square inches of free area. Each opening must have at least one square inch of free area for each 1,000 BTUH of total input in the space. ***Table 7*** shows some typical examples of openings required for combustion air openings required for a confined space.

TABLE 7: MINIMUM FREE AREA OPENING REQUIRED FOR A FURNACE LOCATED IN A CONFINED SPACE USING INDOOR AIR FOR COMBUSTION.

Input (BTUH)	Free Area for Each Opening (sq inches)
56,000	100
70,000	100
84,000	100
98,000	100
112,000	120

GENERAL VENTING REQUIREMENTS AND GUIDELINES

NON-DIRECT VENT (cont.)

B. USING OUTDOOR AIR FOR COMBUSTION:

IMPORTANT: Do not take air from an attic space that is equipped with power ventilation.

The confined space must communicate with the outdoors in accordance with Methods 1 or 2 below. The minimum dimension of air openings shall not be less than 3 inches. Where ducts are used, they shall be of the same cross-sectional area as the free area of the openings to which they connect.

METHOD 1:
Two permanent openings, one located within 12 inches of the top and one located within 12 inches of the bottom of the enclosure, shall be provided. The openings shall communicate directly, or by ducts, with the outdoors or spaces (crawl or attic) that freely communicate with the outdoors.

TABLE 8: MINIMUM FREE AREA REQUIRED FOR EACH OPENING (WHEN TWO OPENINGS ARE USED) WITH A FURNACE:
1. LOCATED IN A CONFINED SPACE
2. USING OUTDOOR AIR FOR COMBUSTION
3. COMMUNICATING DIRECTLY TO THE OUTSIDE THROUGH AN OPENING OR THROUGH A VERTICAL DUCT.

Total Input for ALL Gas Appliances (BTUH)	Free Area for Each Opening when 2 Separate Openings are used (sq inches)	Round Pipe Duct Diameter (Vertical Duct Only) (inches)
56,000	15	5
70,000	20	5
84,000	25	5
98,000	25	5
112,000	30	6

TABLE 9: MINIMUM FREE AREA REQUIRED FOR EACH OPENING (WHEN TWO OPENINGS ARE USED) WITH A FURNACE:
1. LOCATED IN A CONFINED SPACE
2. USING OUTDOOR AIR FOR COMBUSTION
3. COMMUNICATING DIRECTLY TO THE OUTSIDE THROUGH A HORIZONTAL DUCT.

Total Input for ALL Gas Appliances (BTUH)	Free Area for Each Opening when 2 Separate Openings are used (sq inches)	Round Pipe Duct Diameter (Horizontal Duct Only) (inches)
56,000	28	6
70,000	35	7
84,000	42	8
98,000	49	8
112,000	56	9

A. Where directly communicating with the outdoors through an opening or where communicating to the outdoors through vertical ducts as shown in ***Figure 12***, each opening shall have a minimum free area of 1 square inch for each 4,000 BTUH of total appliance input rating of all equipment in the enclosure. ***Table 8*** below specifies the minimum area for each of the 2 combustion air openings and minimum round duct diameter for direct openings and vertical ducting only.

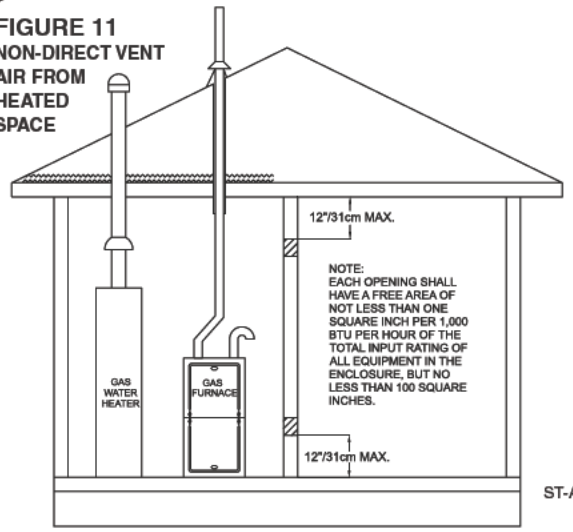
B. Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 square inch for each 2,000 BTUH of total appliance input rating of all equipment in the enclosure (see ***Figure 13***). ***Table 9*** specifies the minimum area for each of the 2 combustion air openings and minimum round duct diameter for horizontal ducting only.

METHOD 2:
One permanent opening located within 12 inches of the top

TABLE 10: MINIMUM FREE AREA REQUIRED FOR AN OPENING (WHEN ONE OPENING IS USED) WITH A FURNACE:
1. LOCATED IN A CONFINED SPACE
2. USING OUTDOOR AIR FOR COMBUSTION
3. COMMUNICATING DIRECTLY TO THE OUTSIDE.

Total Input for ALL Gas Appliances (BTUH)	Free Area for an Opening when 1 Opening is used (sq inches)	Round Pipe Duct Diameter (inches)
56,000	28	6
70,000	35	7
84,000	42	8
98,000	49	8
112,000	56	9

FIGURE 11
NON-DIRECT VENT AIR FROM HEATED SPACE



GENERAL VENTING REQUIREMENTS AND GUIDELINES

NON-DIRECT VENT (cont.)

FIGURE 12
NON-DIRECT VENT AIR FROM ATTIC OR CRAWL SPACE

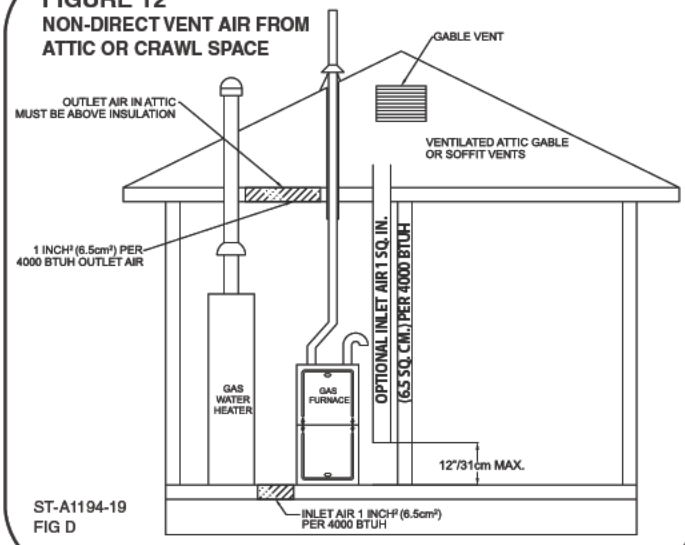
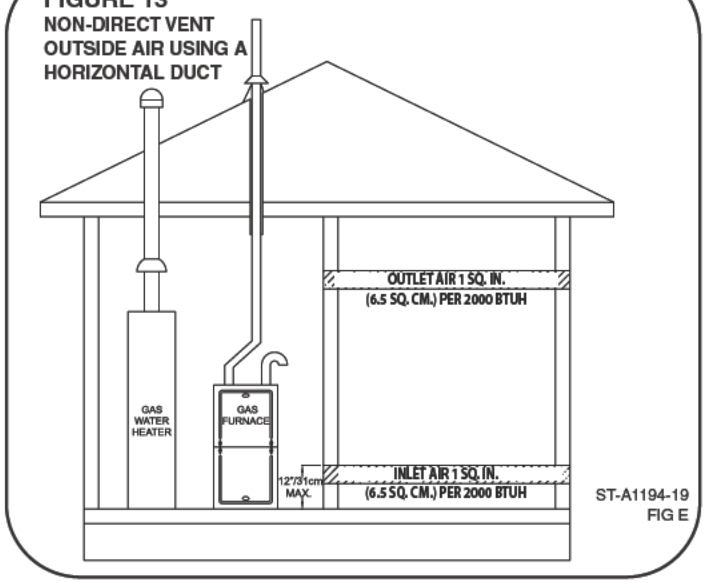


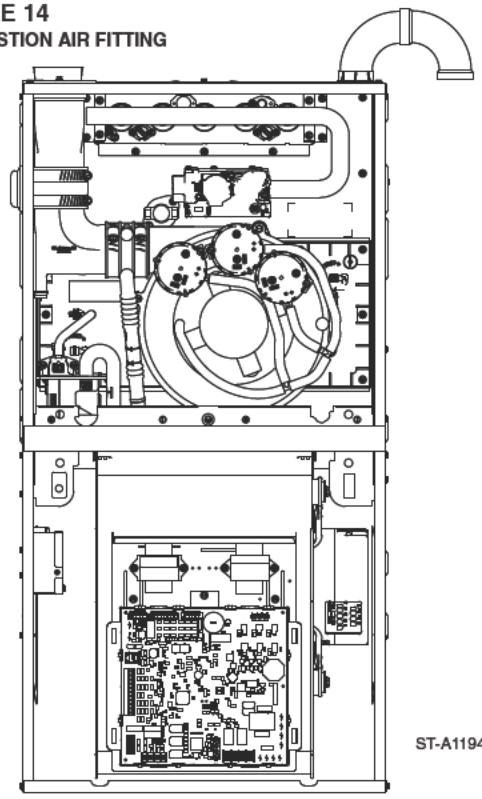
FIGURE 13
NON-DIRECT VENT OUTSIDE AIR USING A HORIZONTAL DUCT



of the enclosure, shall be permitted where the equipment has clearances of at least 1 inch from the sides and back and 6 inches from the front of the appliance. The opening shall directly communicate with the outdoors or communicate through a vertical or horizontal duct to the outdoors or spaces (crawl or attic) that freely communicate with the outdoors, and shall have a minimum of:

A. 1 Square inch for each 3,000 BTUH of the total input rating of all equipment located in the enclosure and

FIGURE 14
COMBUSTION AIR FITTING



GENERAL VENTING REQUIREMENTS AND GUIDELINES

NON-DIRECT VENT (cont.)

B. Not less than the sum of the areas of all vent connectors in the confined space.

If the unit is installed where there is an exhaust fan, sufficient ventilation must be provided to prevent the exhaust fan from creating negative pressure.

Combustion air openings must not be restricted in any manner.

Figure 14 shows allowable inlet air configurations for furnaces installed with non-direct vent.

IMPORTANT: When indoor combustion air is used, the inlet air opening at the furnace must be protected from accidental blockage (see ***Figure 14***).

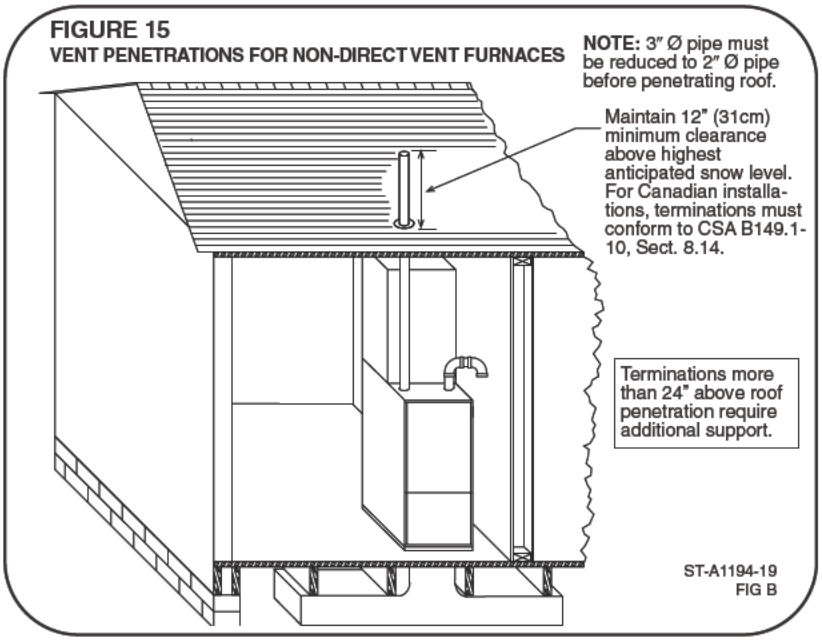
⚠ WARNING

DO NOT USE VENT TERMINATIONS WHICH ARE NOT SPECIFIED IN THESE INSTRUCTIONS. USING VENT TERMINATIONS OTHER THAN THOSE SPECIFIED HERE CAN RESULT IN ERRATIC OPERATION, EQUIPMENT FAILURE OR PERSONAL INJURY OR DEATH FROM CARBON MONOXIDE POISONING.

NON-DIRECT VENTING TERMINATIONS

These furnaces are design-certified to use a single vent pipe where all combustion air is taken from indoors and can be vented vertically only (no horizontal non-direct venting is permitted).

FIGURE 15
VENT PENETRATIONS FOR NON-DIRECT VENT FURNACES



⚠ CAUTION

ALL VENTS INSTALLED THROUGH UNCONDITIONED SPACE WHERE BELOW-FREEZING TEMPERATURES ARE EXPECTED SHOULD BE INSULATED WITH APPROVED INSULATION MATERIAL. MATERIAL SUCH AS ARMAFLEX OR RUBATEX INSULATION MAY ALSO BE USED AS LONG AS THERE IS NO HEAT TAPE IS APPLIED TO THE VENT PIPE. FAILURE TO INSULATE THE PIPE COULD RESULT IN FREEZING OF WATER IN THE PIPE THEREBY BLOCKING THE PIPE AND PREVENTING FURNACE OPERATION.

VERTICAL TERMINATION

Figure 15 shows a standard non-direct vertical vent termination with clearances.

GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT

⚠ WARNING

ALL FURNACE INSTALLATIONS MUST COMPLY WITH THE NATIONAL FUEL GAS CODE OR, IN CANADA, CSA B149.1; NATURAL GAS AND PROPANE INSTALLATION CODE AND LOCAL CODES TO PROVIDE ADEQUATE COMBUSTION AND VENTILATION AIR FOR THE FURNACE. FAILURE TO DO SO CAN RESULT IN EXPLOSION, FIRE, PROPERTY DAMAGE, CARBON MONOXIDE POISONING, PERSONAL INJURY OR DEATH.

⚠ WARNING

READ AND FOLLOW THE *GENERAL VENTING REQUIREMENTS AND GUIDELINES* OF THIS MANUAL FOR ADDITIONAL VENTING REQUIREMENTS PERTAINING TO ALL FURNACE INSTALLATIONS (INCLUDING DIRECT AND NON-DIRECT VENTING). FAILURE TO FOLLOW ALL INSTRUCTIONS IN THIS MANUAL CAN RESULT IN EQUIPMENT FAILURE, EQUIPMENT DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

DIRECT-VENT (2-PIPE) INSTALLATIONS

The field-supplied vent system used for direct-vent installations uses 2 pipes; one inlet pipe for supplying the combustion air to the furnace, and an exhaust (or flue) pipe for transferring the flue products to the outside. The flue pipe is elevated at least 12 inches above the air intake pipe for all vertical installations to prevent flue gas recirculation during operation.

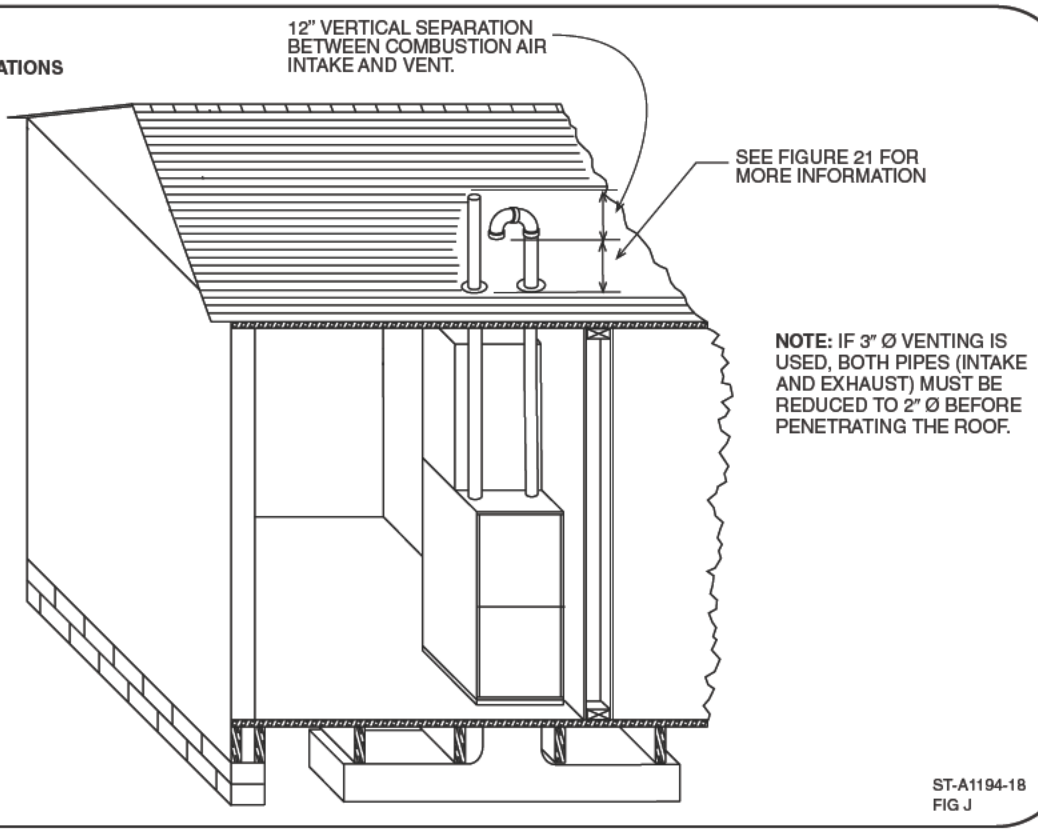
The furnace combustion air inlet must be located a minimum of 3 feet from the vent of any other gas or fuel-burning appliance or clothes dryer to prevent recirculation of the flue gases into the furnace combustion air inlet. The only exception to this requirement is the case of multiventing two or more furnaces, which is covered in the section on multiventing of these instructions.

Direct-Vent systems must be installed so that the vent and combustion air intake pipes terminate in the same atmospheric pressure zone.

OPTION 1: STANDARD VERTICAL DIRECT-VENT TERMINATION

Figure 16 below shows a standard vertical termination for direct venting installations. Maintain the dimensions specified in this drawing for vertical venting of direct-vent furnace installations. Specific details of the roof penetration can be found in ***Figure 17***.

FIGURE 16
DIRECT VENT FURNACE PENETRATIONS ROOF INTAKE/VENT

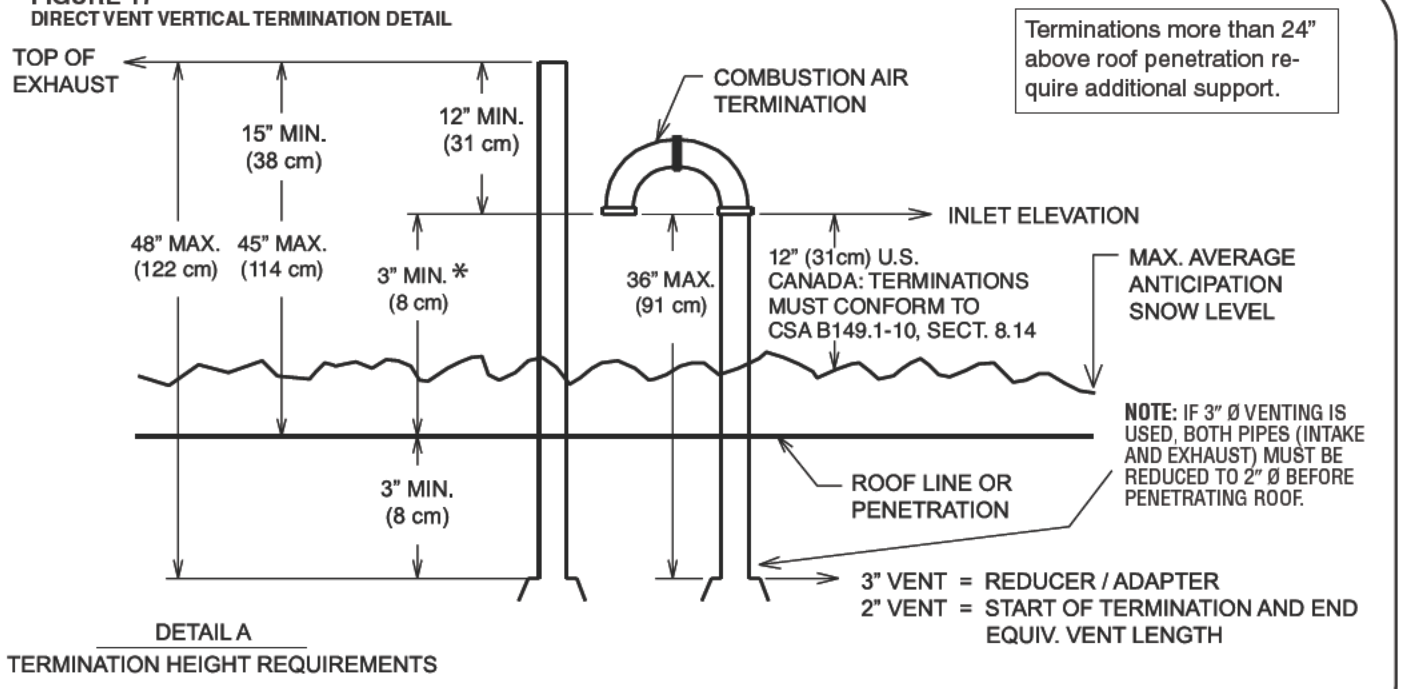


GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT (cont.)

Figure 17 below shows the necessary detail for the roof penetration on a standard direct-vent vertical termination.

FIGURE 17
DIRECT VENT VERTICAL TERMINATION DETAIL

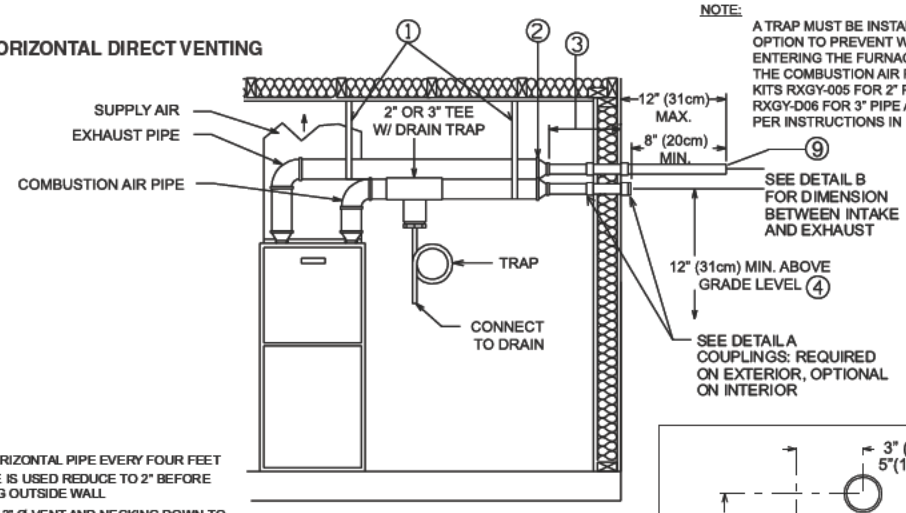


GENERAL VENTING REQUIREMENTS AND GUIDELINES

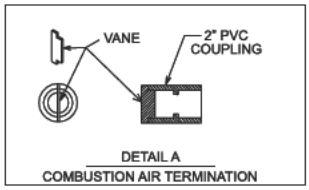
DIRECT VENT (cont.)

OPTION 2: STANDARD HORIZONTAL DIRECT-VENT TERMINATION

FIGURE 18
STANDARD HORIZONTAL DIRECT VENTING

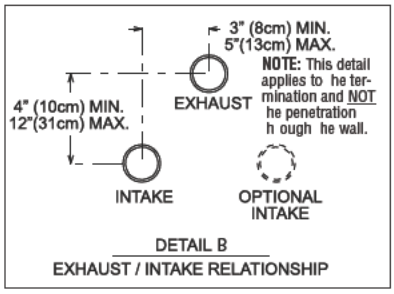


NOTE:
A TRAP MUST BE INSTALLED IN THIS OPTION TO PREVENT WATER FROM ENTERING THE FURNACE THROUGH THE COMBUSTION AIR PIPE. ORDER KITS RXGY-005 FOR 2" PIPE OR RXGY-D06 FOR 3" PIPE AND INSTALL PER INSTRUCTIONS IN KIT.



DETAIL A
COMBUSTION AIR TERMINATION

NOTES:
1) SUPPORT HORIZONTAL PIPE EVERY FOUR FEET
2) WHEN 3" PIPE IS USED REDUCE TO 2" BEFORE PENETRATING OUTSIDE WALL
3) WHEN USING 3" Ø VENT AND NECKING DOWN TO 2" Ø AS REQUIRED, 18" (46cm) MAX 2" DIA PIPE MAY BE USED INSIDE THE WALL
4) INCREASE THE 12" (31cm) MIN (U S) ABOVE GRADE TO KEEP TERMINAL OPENINGS ABOVE ANTICIPATED LEVEL OF SNOW ACCUMULATION WHERE APPLICABLE CANADA: TERMINATIONS MUST CONFORM TO CSA B149 10, SECT 8 14
5) DETAIL "B" INSTALL WIND DEFLECTOR VANE IN 2" PVC COUPLING IN VERTICLE POSITION USING PVC SOLVENT
6) THE COMBUSTION AIR TERMINATION MUST BE IN THE SAME PRESSURE ZONE AS THE EXHAUST TERMINATION
7) NO SCREENS MAY BE USED TO COVER COMBUSTION AIR OR EXHAUST
8) NO T'S CAN BE INSTALLED AT THE TERMINATION
9) WALL PENETRATION AND VENT TERMINATIONS MUST BE WITH 2" Ø PIPE



DETAIL B
EXHAUST / INTAKE RELATIONSHIP

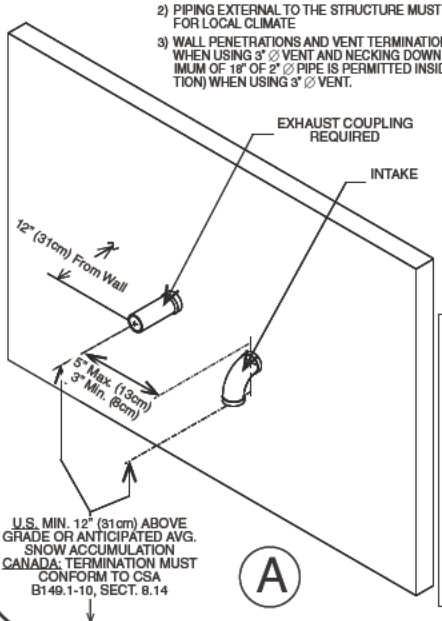
ST-A1194-18-XO
FIGURE K &
DETAILS B & C

OPTION 3: VARIANT OF STANDARD HORIZONTAL DIRECT-VENT TERMINATION

FIGURE 19
VARIANT OF STANDARD HORIZONTAL DIRECT-VENT TERMINATION

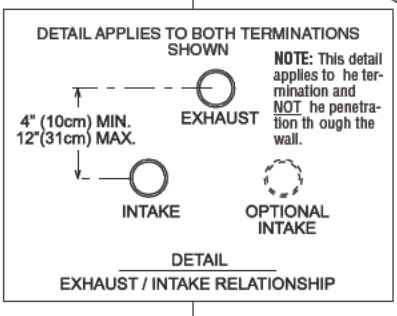
OPTION A ONLY

NOTE:
1) A TRAP IN THE COMBUSTION AIR PIPE IS NOT REQUIRED FOR THIS OPTION.
2) PIPING EXTERNAL TO THE STRUCTURE MUST BE INSULATED AS REQUIRED FOR LOCAL CLIMATE
3) WALL PENETRATIONS AND VENT TERMINATIONS MUST BE WITH 2" ∅ PIPE. WHEN USING 3" ∅ VENT AND NECKING DOWN TO 2" ∅ AS REQUIRED, A MAXIMUM OF 18" OF 2" ∅ PIPE IS PERMITTED INSIDE (BEFORE THE PENETRATION) WHEN USING 3" ∅ VENT.



OR

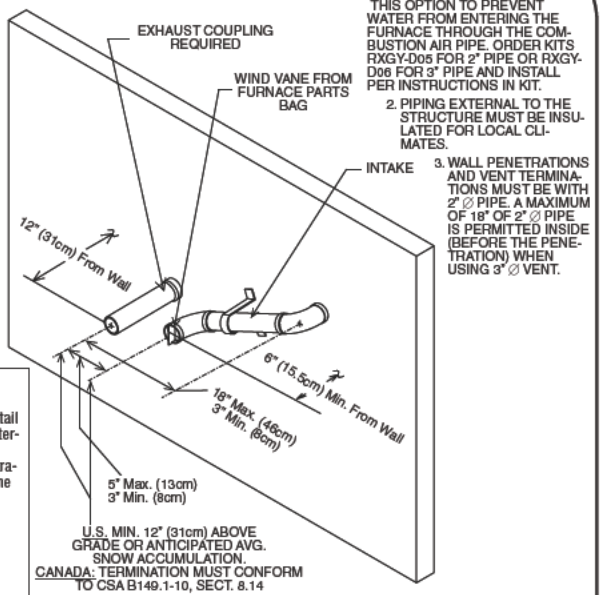
CHOOSE EITHER



DETAIL
EXHAUST / INTAKE RELATIONSHIP

OPTION B ONLY

NOTE:
1. A TRAP MUST BE INSTALLED IN THIS OPTION TO PREVENT WATER FROM ENTERING THE FURNACE THROUGH THE COMBUSTION AIR PIPE. ORDER KITS RXGY-D05 FOR 2" PIPE OR RXGY-D06 FOR 3" PIPE AND INSTALL PER INSTRUCTIONS IN KIT.
2. PIPING EXTERNAL TO THE STRUCTURE MUST BE INSULATED FOR LOCAL CLIMATES.
3. WALL PENETRATIONS AND VENT TERMINATIONS MUST BE WITH 2" ∅ PIPE. A MAXIMUM OF 18" OF 2" ∅ PIPE IS PERMITTED INSIDE (BEFORE THE PENETRATION) WHEN USING 3" ∅ VENT.



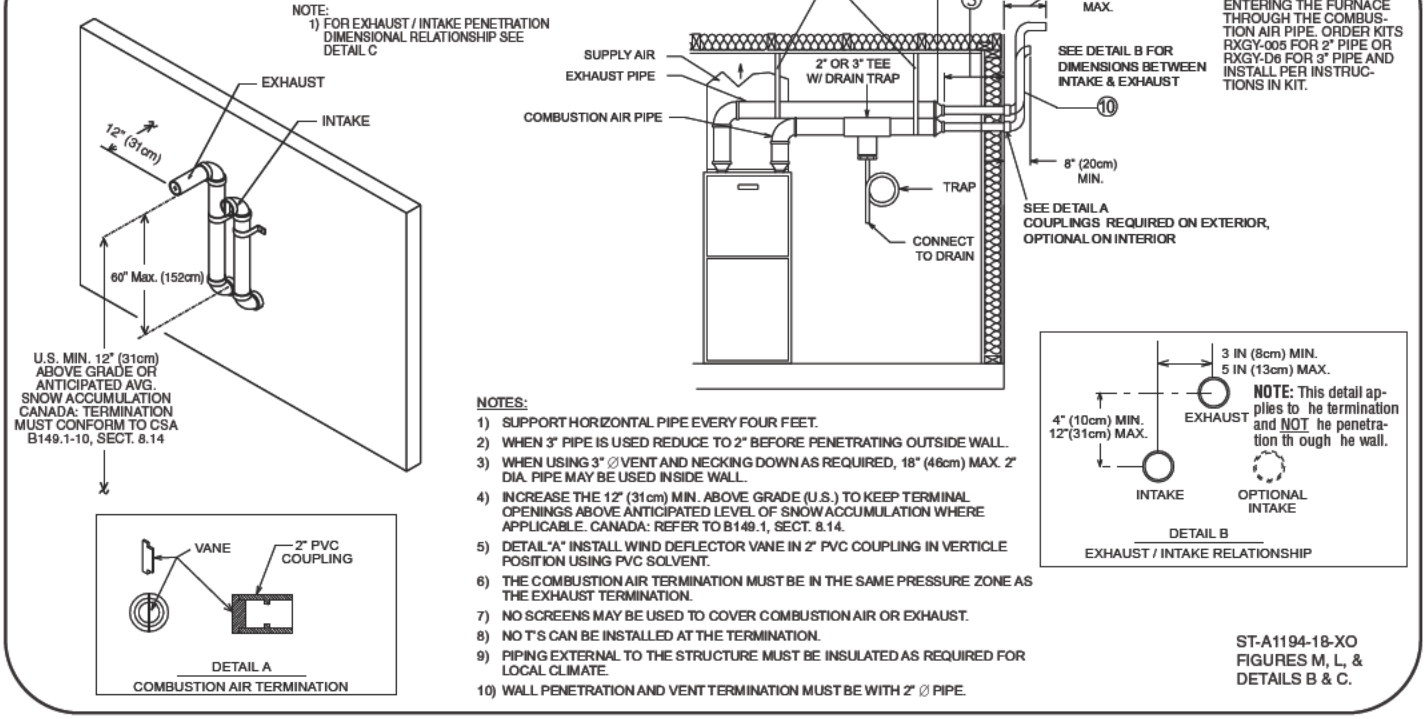
ST-A1194-18-XO
FIGURES O, Q &
DETAIL C

GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT (cont.)

OPTION 4: ALTERNATE HORIZONTAL DIRECT-VENT TERMINATION

FIGURE 20
TYPICAL HORIZONTAL VENTED 2 PIPE TERMINALS



NOTES:

1) SUPPORT HORIZONTAL PIPE EVERY FOUR FEET.
2) WHEN 3" PIPE IS USED REDUCE TO 2" BEFORE PENETRATING OUTSIDE WALL.
3) WHEN USING 3" ∅ VENT AND NECKING DOWN AS REQUIRED, 18" (46cm) MAX. 2" DIA. PIPE MAY BE USED INSIDE WALL.
4) INCREASE THE 12" (31cm) MIN. ABOVE GRADE (U.S.) TO KEEP TERMINAL OPENINGS ABOVE ANTICIPATED LEVEL OF SNOW ACCUMULATION WHERE APPLICABLE. CANADA: REFER TO B149.1, SECT. 8.14.
5) DETAIL "A" INSTALL WIND DEFLECTOR VANE IN 2" PVC COUPLING IN VERTICLE POSITION USING PVC SOLVENT.
6) THE COMBUSTION AIR TERMINATION MUST BE IN THE SAME PRESSURE ZONE AS THE EXHAUST TERMINATION.
7) NO SCREENS MAY BE USED TO COVER COMBUSTION AIR OR EXHAUST.
8) NO T'S CAN BE INSTALLED AT THE TERMINATION.
9) PIPING EXTERNAL TO THE STRUCTURE MUST BE INSULATED AS REQUIRED FOR LOCAL CLIMATE.
10) WALL PENETRATION AND VENT TERMINATION MUST BE WITH 2" ∅ PIPE.

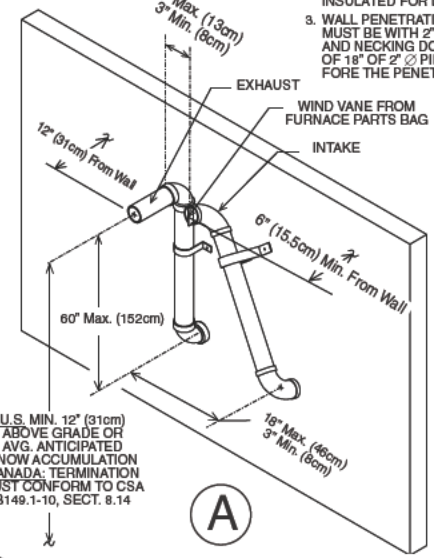
ST-A1194-18-XO
FIGURES M, L, & DETAILS B & C.

OPTION 5: VARIANT OF ALTERNATE HORIZONTAL DIRECT-VENT TERMINATION

FIGURE 21
VARIANT OF ALTERNATE HORIZONTAL DIRECT-VENT TERMINATION

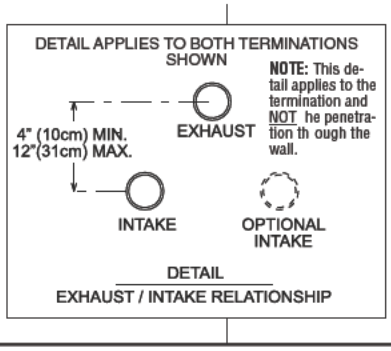
OPTION A ONLY

NOTE:
1. A TRAP MUST BE INSTALLED IN THIS OPTION TO PREVENT WATER FROM ENTERING THE FURNACE THROUGH THE COMBUSTION AIR PIPE. ORDER KITS RXGY-D05 FOR 2" PIPE OR RXGY-D06 FOR 3" PIPE AND INSTALL PER INSTRUCTIONS IN KIT.
2. PIPING EXTERNAL TO THE STRUCTURE MUST BE INSULATED FOR LOCAL CLIMATES
3. WALL PENETRATION AND VENT TERMINATIONS MUST BE WITH 2" ∅ PIPE. WHEN USING 3" ∅ VENT AND NECKING DOWN AS REQUIRED, A MAXIMUM OF 18" OF 2" ∅ PIPE IS PERMITTED INSIDE (BEFORE THE PENETRATION) WHEN USING 3" ∅ VENT.



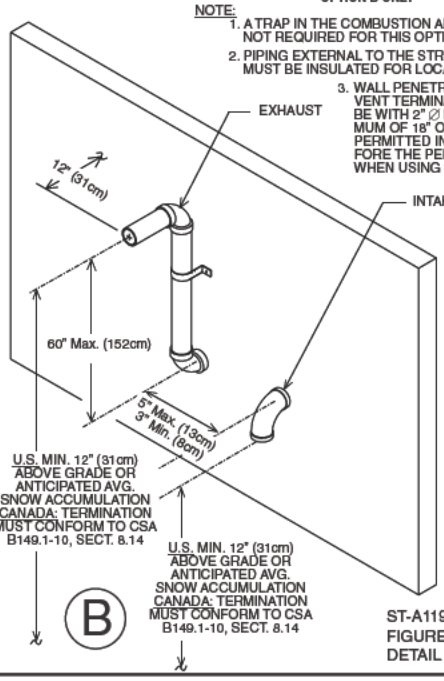
OR

CHOOSE EITHER



OPTION B ONLY

NOTE:
1. A TRAP IN THE COMBUSTION AIR PIPE IS NOT REQUIRED FOR THIS OPTION.
2. PIPING EXTERNAL TO THE STRUCTURE MUST BE INSULATED FOR LOCAL CLIMATES.
3. WALL PENETRATION AND VENT TERMINATIONS MUST BE WITH 2" ∅ IPIE. A MAXIMUM OF 18" OF 2 ∅ PIPE IS PERMITTED INSIDE (BEFORE THE PENETRATION) WHEN USING 3" ∅ VENT.



ST-A1194-18-XO
FIGURES N & P & DETAIL C

GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT (cont.)

OPTIONAL TERMINATION ANGLES FOR OPTION FOR ALT. HORIZ. AND VARIANT OF ALT. HORIZ. DIRECT-VENT TERMINATIONS (OPTIONS 4 &5)

NOTE: THESE OPTIONAL TERMINATION ANGLES APPLY ONLY TO DIRECT-VENT TERMINATION OPTIONS 4 AND 5 ABOVE (ALTERNATE HORIZONTAL AND VARIANT OF OPTIONAL HORIZONTAL) IN THIS SECTION. DO NOT USE THESE ANGLED TERMINATIONS WITH ANY OTHER TERMINATION OPTION.

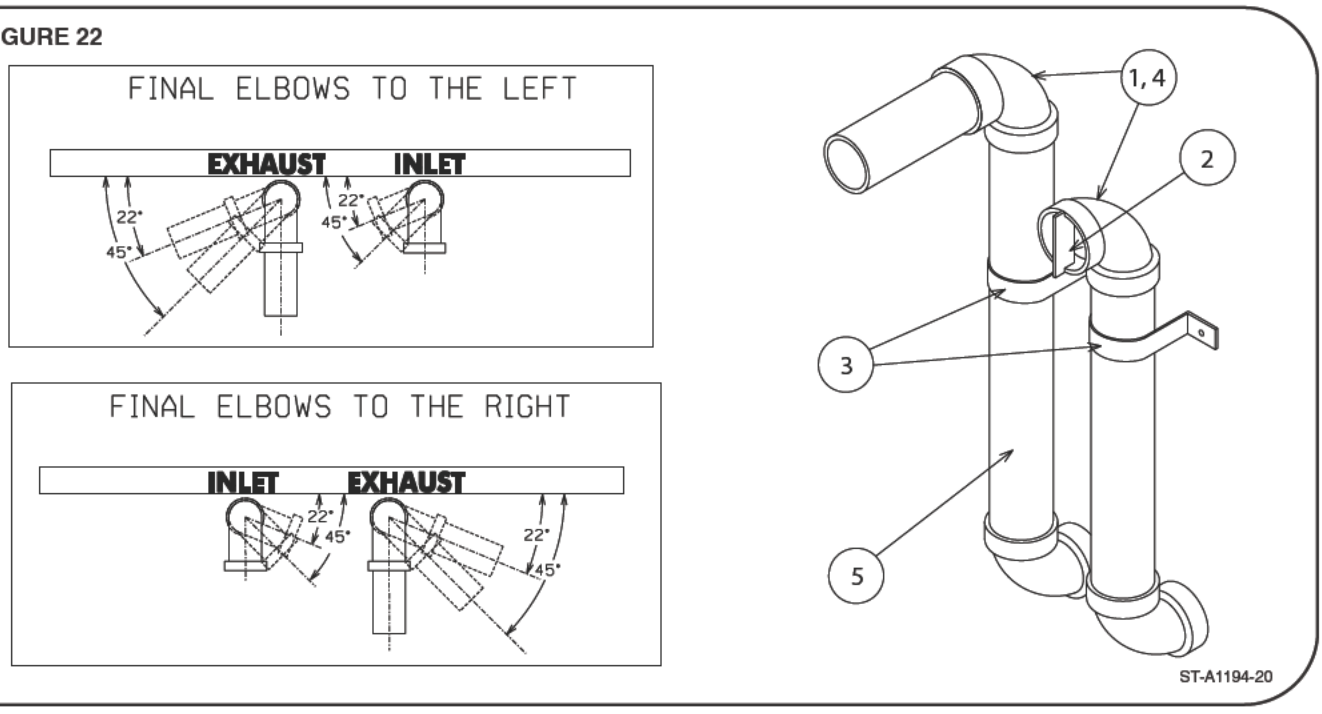
NOTE: This option is recommended for installations where the distance from the vent pipe perpendicular to another structure is less than 10 feet.

TOP VIEW FOR USING 22° OR 45° TERMINATION ON A SINGLE FURNACE

USING ALTERNATE VENT TERMINATIONS FROM OPTIONS 4 OR 5 ABOVE, SIMPLY ROTATE THE FINAL ELBOWS 22 OR 45 DEGREES FROM THE WALL AS SHOWN ABOVE.

1. BOTH THE COMBUSTION AIR AND EXHAUST FINAL TERMINATION ELBOWS MUST BE AT THE SAME ANGLE AND FACE THE SAME DIRECTION (LEFT OR RIGHT).
2. A WIND VANE MUST BE INSTALLED IN THE COMBUSTION AIR INLET PIPE AS SHOWN IN THE DIAGRAM.
3. NUMBER AND DISTANCE BETWEEN (RECOMMENDED) SUPPORT STRAPS MUST PROVIDE RIGID SUPPORT.
4. MARK THE FINAL (22° OR 45°) ANGLES ON THE TOP OF THE VERTICAL RISERS AND FINAL ELBOWS BEFORE GLUING INTO PLACE TO ENSURE THAT THE FINAL ANGLES ARE CORRECT.
5. INSULATING THE EXHAUST TERMINATION VERTICAL RISER MAY BE NECESSARY IN SOME AREAS, DEPENDING ON THE TOTAL LENGTH AND EXPECTED TEMPERATURES IN THE AREA.
6. DO NOT ANGLE (22° OR 45°) INTO AN INSIDE CORNER.
7. DO NOT USE SCREENS ON THE INLET OR EXHAUST PIPES.
8. ANGLED TERMINATIONS CANNOT BE USED ON PAIRS OF VENTS.
9. THIS TERMINATION MAY CAUSE DISCOLORATION OVER TIME TO THE EXTERNAL SURFACE OF THE STRUCTURE.
10. WALL PENETRATIONS AND VENT TERMINATIONS MUST BE WITH 2" ∅ PIPE TO REDUCE THE POSSIBILITY OF ICE FORMING AT THE TERMINATION. A MAXIMUM OF 18" OF 2" ∅ PIPE IS PERMITTED INSIDE (BEFORE THE PENETRATION) WHEN USING 3" ∅ VENT.

FIGURE 22



GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT (cont.)

OPTIONS 6 & 7: VERTICAL OR HORIZONTAL CONCENTRIC VENT TERMINATION FOR 2" PIPE: RXGY-EO2 (U.S. ONLY) OR RXGY-EO2A (U.S. AND CANADA) FOR 3" PIPE: RXGY-EO3 (U.S. ONLY) OR RXGY-EO3A (U.S. AND CANADA)

CONCENTRIC TERMINATIONS

These kits are for vertical/horizontal intake air/vent runs and may be installed through roofs or sidewalls. One 5 inch diameter hole (RXGY-E03 & RXGY-E03A) or 3-5/8 inch diameter hole (RXGY-E02 & RXGY-E02A) is required for the installation. See ***Figure 23*** for the general layout. Complete instructions are included with each kit.

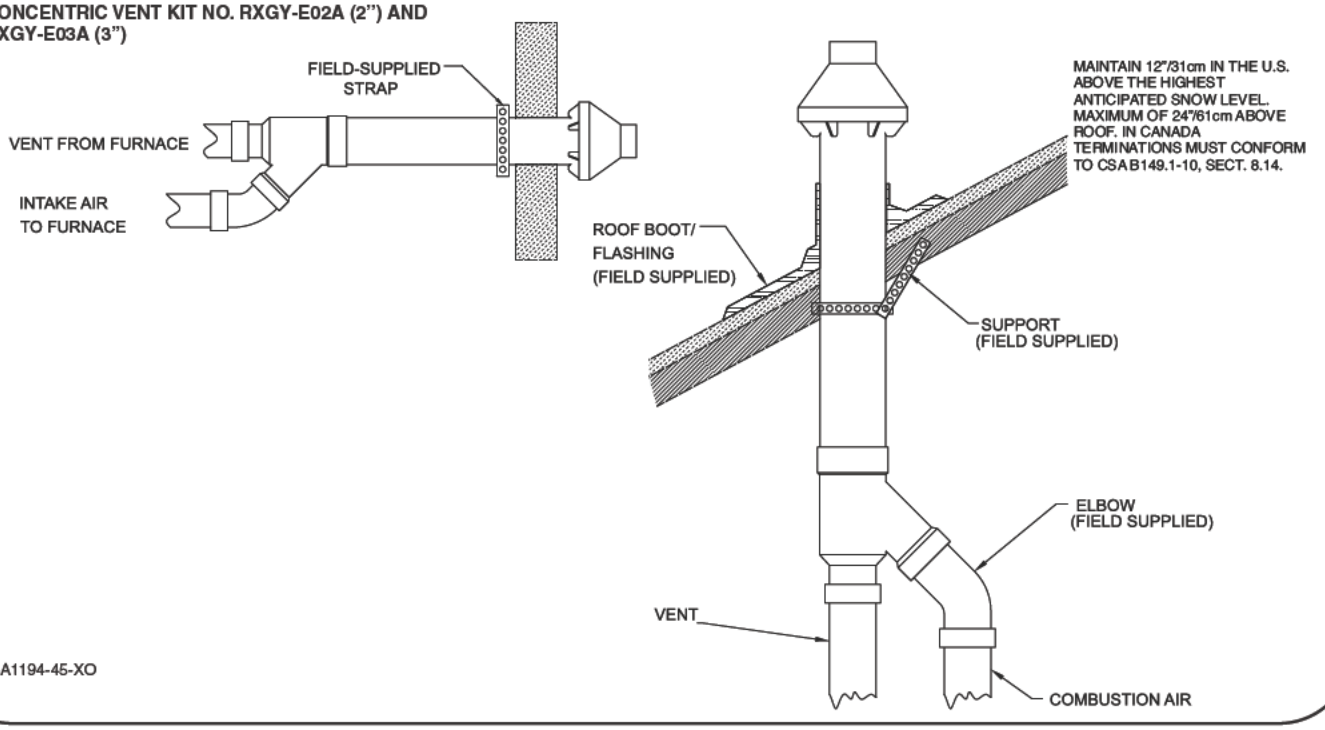
NOTE: The following IPEX brand concentric vent termination (System 636) may be purchased in the field and used in place of the kits offered by the furnace manufacturer.

3" Concentric Vent Kit = Item #196006

NOTE: Maximum equivalent lengths specified in the ***VENT PIPE SIZING AND MAXIMUM VENT LENGTHS*** section of this manual are in addition to the concentric vent.

NOTE: With this option a trap on the inlet air pipe is NOT required.

FIGURE 23
CONCENTRIC VENT KIT NO. RXGY-E02A (2") AND RXGY-E03A (3")



GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT (cont.)

OPTIONS 8 & 9: 2″ & 3″ SIDE WALL VENT TERMINATIONS (Figures 24 & 25)
FOR 2″ PIPE: RXGY-G02
FOR 3″ PIPE: RXGY-G01

This termination is for horizontal venting only. This termination may be installed with either a non-direct-vent or a direct-vent system When installed as non-direct vent, only one wall penetration is necessary for the exhaust vent.

IMPORTANT: Do not install on the prevailing winter wind side of the structure.

IMPORTANT: Maintain a minimum of 12 inches (U.S.) above grade or the highest anticipated average snow level (whichever is greater) to the bottom of the vent cover or, in Canada, terminations must conform with CSA B149.1-10, Sect. 8.14, Canadian Natural Gas and Propane Installation Code.

NOTE: Dimensions between the inlet and outlet pipes (direct-vent only) are fixed by the sidewall termination. Other drawings in this manual which specify minimum and/or maximum distances (vertical and horizontal) between pipes do not apply to the sidewall termination kit.

NOTE: Multiventing – NO COMMON VENTING IS PERMITTED WITH THIS KIT.

NOTE: With this option a trap on the inlet combustion air pipe is NOT required.

NOTE: Install the vent and air intake piping into the vent plate openings. Seal all gaps between the pipes and wall. **BE SURE TO USE SILICONE SEALANT** to seal the vent pipe to the vent cap to permit field disassembly for annual inspection and cleaning. Also seal all pipe penetrations in the wall. **DO NOT INSTALL VENT KITS ONE ABOVE THE OTHER** to prevent the possibility of condensate freeze-up or recirculation.

NOTE: Vent should protrude a maximum of 2-1/4 inches beyond the vent plate. Air intake should protrude a maximum of 1 inch beyond the vent plate.

NOTE: The RXGY-G02 termination can be used with 3" vent pipe. A maximum of 18" of 2" ∅ pipe can be used before penetrating the wall.

Complete installation instructions are included with these kits.

FIGURE 24
VENT KIT INSTALLATION OPTIONS

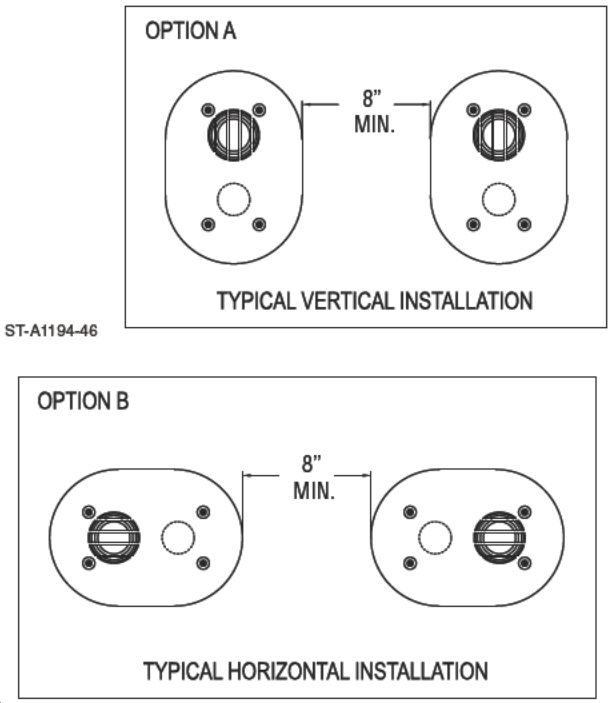
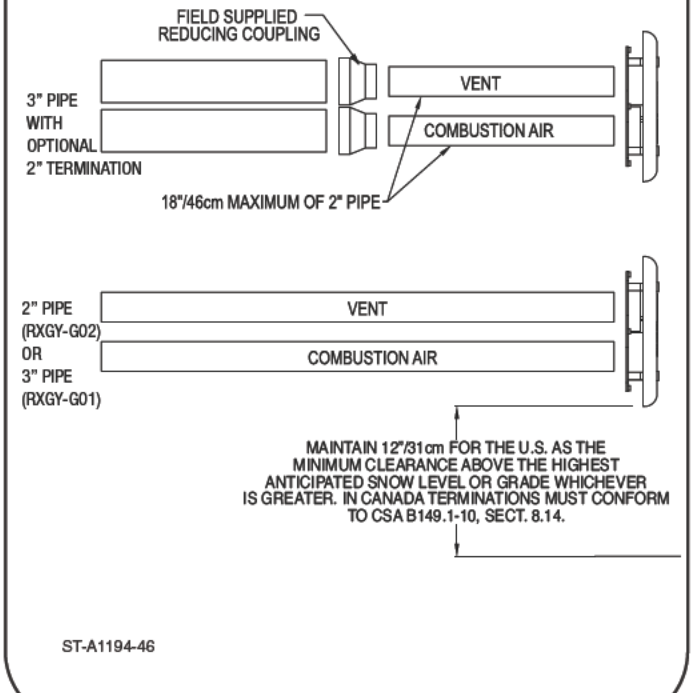


FIGURE 25
TYPICAL INSTALLATION – DIRECT VENT

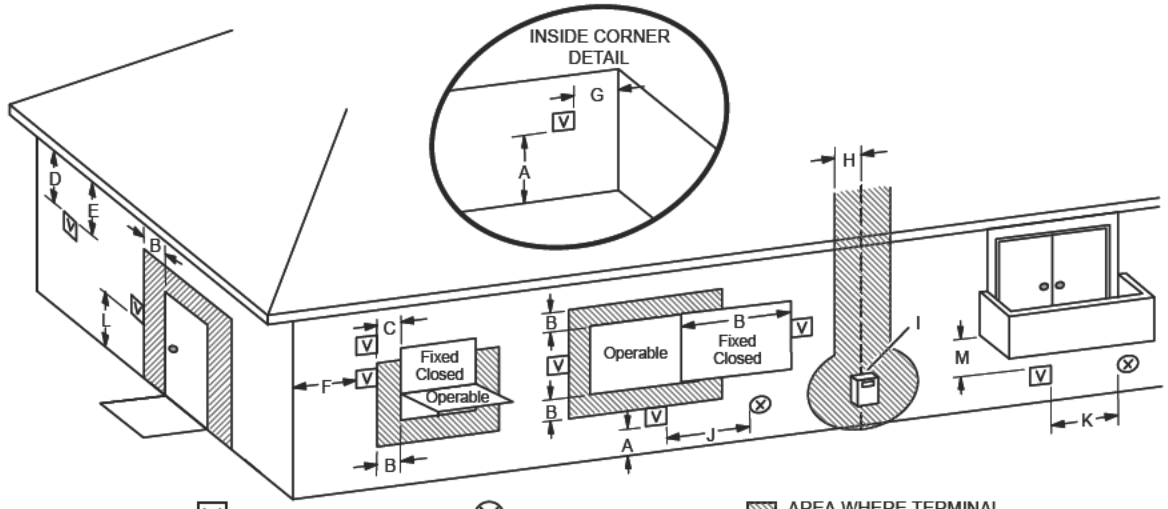


GENERAL VENTING REQUIREMENTS AND GUIDELINES

DIRECT VENT TERMINATION CLEARANCES

Figure 26 shows minimum clearances that must be used for direct venting terminations.

FIGURE 26
DIRECT VENT TERMINAL CLEARANCES



	US Installations [1]	Canadian Installa ions [2]
A = Clearance above grade, veranda, porch, deck or balcony	12 inches (305mm) or 12 in. 305mm) above average snow accumulation.	Must conform to CSA B149.1-10, Sect. 8.14.
B = Clearance to window or door that may be opened	6 inches (152mm) for appliances<10,000 Btuh (3kw), 12 inches (305mm) for appliances >10,000 Btuh (3kw), and<100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)	6 inches (15cm) for appliances<10,000 Btuh (3kw), 12 inches (305mm) for appliances >10,000 Btuh (3kw), and<100,000 Btuh (30kw), 36 inches (9m) for appliances > 100,000 Btuh (30kw)
C = Clearance to permanently closed window	* 12" (30cm)	* 12" (30cm)
D = Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (0.6m) from the center line of the terminal	* Equal to or greater than soffit depth	* 3 ft. (0.9m)
E = Clearance to unventilated soffit	* Equal to or greater than soffit depth	* 2 ft. (0.6m)
F = Clearance to outside corner	* No minimum to outside corner	* No minimum to outside corner
G = Clearance to inside corner	* 3 ft. (.9m), 10 ft. (3.05 m) preferred	* 3 ft. (.9m), 10 ft. (3 05m) preferred
H = Clearance to each side of center line extended above meter / regulator assembly	3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly	3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly
I = Clearance to service regulator vent outlet	3 feet (9m)*	*3 feet (9m)
J = Clearance to non–mechanical air supply inlet to building or the combustion air inlet to any other appliance	6 inches (152mm) for appliances <10,000Btuh (3kw), 12 inches (305mm) for appliances > 10,000 Btuh (3kw) and<100,000 Btuh (30kw), 36 inches (9m)for appliances > 100,000 Btuh (30kw)	6 inches (15cm) for appliances <10,000Btuh (3kw), 12 inches (30cm) for appliances > 10,000 Btuh (3kw) and<100,000 Btuh (30kw), 36 inches (9m)for appliances > 100,000 Btuh (30kw)
K = Clearance to mechanical air supply inlet	3 feet (.9m) above if within 10 feet (3m) horizontally	6 feet (1 8m)
L = Clearance above paved sidewalk or paved driveway located on public property	* 7 feet (2.1m)	7 feet (2.1m)†
M = Clearance under veranda, porch, deck or balcony	*12 inches (305mm)‡	12 inches (30cm) ‡

[1] In accordance with the current ANSI Z223.1/NFPA 54 Natural Fuel Gas Code

[2] In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code

† Vent shall not terminate less than 7 ft. (2.1m) above a paved sidewalk or paved driveway that is located on public property.

‡ Permitted only if veranda, porch, deck or balcony is full open on a minimum of two sides beneath the floor. We reccommend avoiding this location if possible.

*For clearances not specified in ANSI Z223.1/NFPA 54 or CSA B149.1, clearance will be in accordance with local installation codes and the requirements of the gas supplier and these installation instructions."

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FIGURE A

GENERAL VENTING REQUIREMENTS AND GUIDELINES

MULTIVENTING OF DIRECT-VENT FURNACES

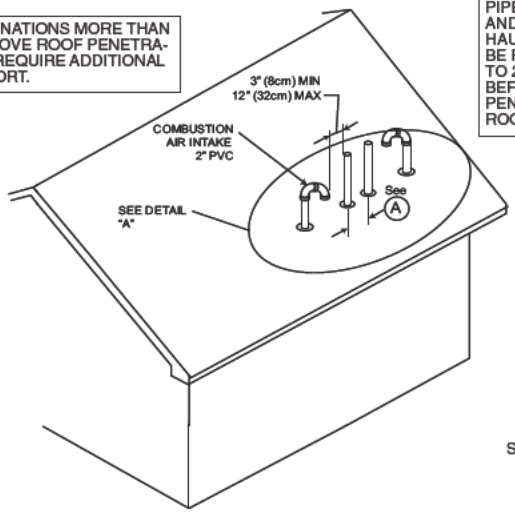
Figures 27 & 28: NOTE: WHEN VENTING MULTIPLE FURNACES IN CLOSE PROXIMITY, EACH FURNACE MUST BE INDIVIDUALLY VENTED – NO COMMON VENTING IS PERMITTED. See ***Figures 27 & 28*** for positioning of the terminations. When more than two furnaces are to be vented, there must be at least 4 feet between the first two furnaces and the third and etc. ***Figure 27, (Detail A)*** below shows the necessary detail for the roof penetration on a standard direct-vent vertical termination.

FIGURE 27
TWO FURNACE VENTING

TWO PIPE VENTING THROUGH ROOF

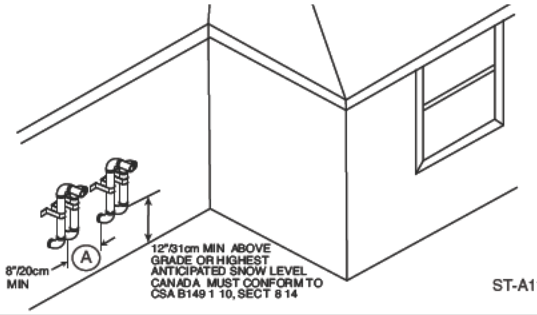
TERMINATIONS MORE THAN 24" ABOVE ROOF PENETRATION REQUIRE ADDITIONAL SUPPORT.

NOTE: IF 3" Ø VENTING IS USED, BOTH PIPES (INTAKE AND EXHAUST) MUST BE REDUCED TO 2" Ø BEFORE PENETRATING ROOF.



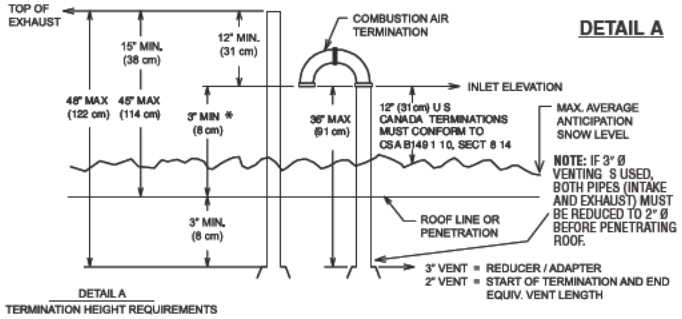
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TWO PIPE VENTING THROUGH WALL



ST-A1194-21

DIRECT VENT VERTICAL TERMINATION DETAIL

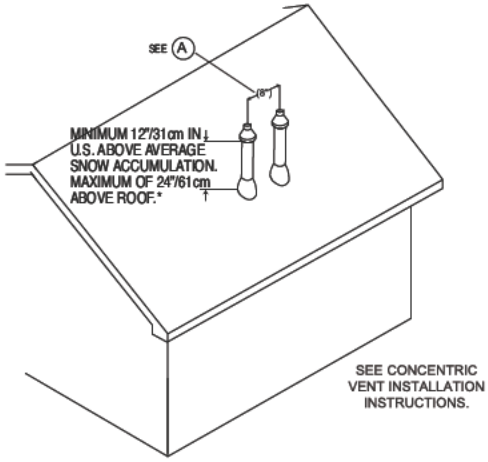


*3" (8cm) minimum only if no snow accumulation is anticipated.

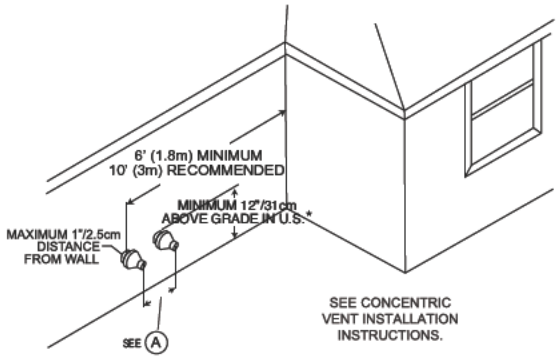
ST-A1194-18
DETAIL A

FIGURE 28
TWO FURNACE VENTING WITH CONCENTRIC VENTING

CONCENTRIC VENTING THROUGH ROOF



CONCENTRIC VENTING THROUGH WALL



*CANADA: TERMINATION MUST CONFORM TO CSA B149.1-10, SECT 8.14.

ST-A1194-22

A

2 FURNACES

① Terminations must be greater than 8" apart.

② Terminations must be less than 24" apart or greater than 36" apart.

3rd OR MORE FURNACES

Each additional termination must be greater than 48" from the previous termination.

CONDENSATE DRAIN

CONDENSATE DRAIN & DRAIN NEUTRALIZER

GENERAL INFORMATION

⚠ CAUTION

DO NOT RUN DRAIN OUTDOORS. FREEZING OF CONDENSATE CAN CAUSE PROPERTY DAMAGE.

IMPORTANT: Do not connect into a common drain line with an air conditioner evaporator coil drain located below the furnace. A blocked or restricted drain line can result in overflow of the coil pan and negate the furnace blocked drain shutoff control.

The condensate drain trap is self-priming. Upon the first heat attempt after installation or the first ignition after a long off period (e.g. summer), the trap will be dry allowing air to pull through the trap and causing the condensate to be held in the collector box by the negative pressure while the inducer is energized.

Condensate builds up in the collector box until the level reaches the electronic water level sensor. When this happens the heat attempt is ended thus shutting off the inducer after a post purge. This relieves the negative pressure pulled through the trap and the water then falls into the trap generally priming it after the first time. Note that in some circumstances this process may be repeated up to four times before the trap is fully primed – particularly in horizontal installations where there is less volume of water in the collector box below the water level sensor.

Important: There are two options when choosing a height for the condensate vent riser (also see Figure 29):

A. CONDENSATE OVERFLOW – When the top of the vent tube is below the elevation of the LOWER condensate water level sensor (aka electronic water level sensor) the furnace will continue to run even if the drain is blocked. A blocked drain will cause the condensate water to overflow the vent and spill water on the floor below it but the furnace will continue to run and heat will be provided. If the installer uses this approach, he must make sure that there is a mechanism for handling the possibility of water overflow onto the floor in the event of a blocked drain.

B. FURNACE SHUTOFF – When the top of the vent tube is above the elevation of the LOWER condensate water level sensor (aka electronic water level sensor), the furnace will be shut off in the event of a blocked drain and no heat will be provided.

NOTE: IT IS IMPORTANT ANY TIME THE FURNACE IS INSTALLED IN AN ENVIRONMENT WHERE THE TEMPERATURE CAN GET BELOW FREEZING THAT THE TRAP AND ALL CONDENSATE LINE BE PROTECTED FROM FREEZING. IF THE FURNACE IS EXPOSED TO TEMPERATURES BELOW FREEZING, THE TRAP WILL FREEZE AND THIS WILL CAUSE THE FURNACE TO SHUT DOWN AND/OR DAMAGE THE DRAIN TRAP UNLESS FREEZE PROTECTION IS INSTALLED.

If local codes require, install a condensate neutralizer cartridge in the drain line. Install cartridge in horizontal position only. Also install an overflow line if routing to a floor drain. See Figure 29.

If no floor drain is available, install a condensate pump that is resistant to acidic water. Pumps are available from your local distributor. If pump used is not resistant to acidic water, a condensate neutralizer must be used ahead of the pump. The condensate pump must have an auxiliary safety switch to prevent operation of the furnace and resulting overflow of condensate in the event of pump failure. The safety switch must be wired through the “R” circuit only (low voltage) to provide operation in either heating or cooling modes.

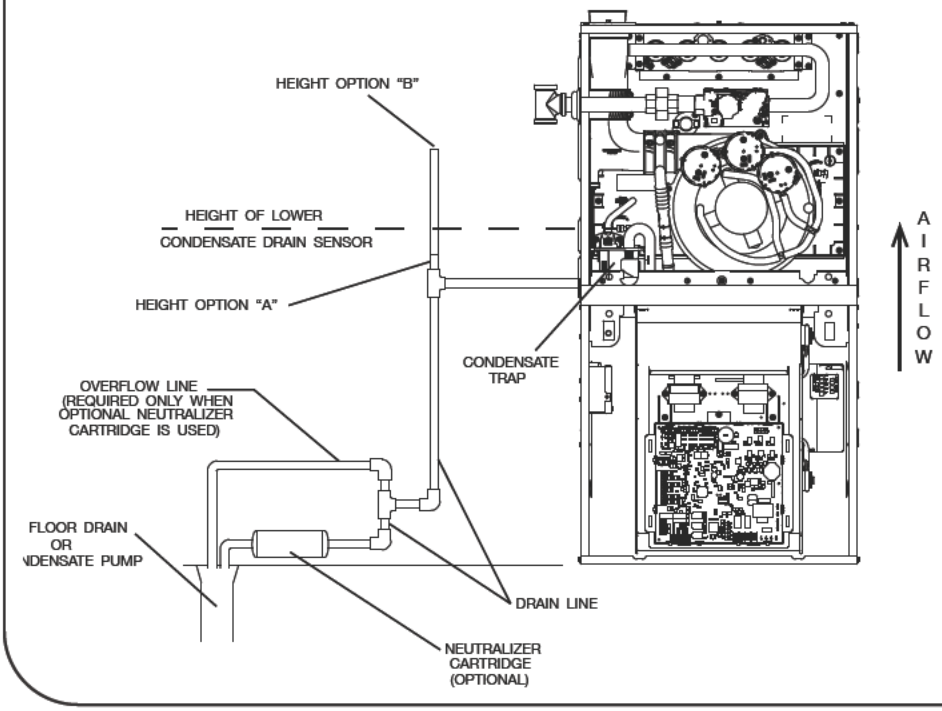
For Econet-enabled systems, the condensate overflow switch can be connected to the auxiliary inputs on the furnace control. See section titled “Auxiliary Inputs” in the Furnace Control section.

CONDENSATE DRAIN & DRAIN NEUTRALIZER (cont.)

FIGURE 29

CONDENSATE DRAIN LOCATING INSTRUCTIONS

NOTE:
THIS IMAGE INTENTIONALLY DEPICTS A GENERIC VIEW OF THE DRAIN ROUNTING, THE INSTALLER HAS THE OPTION TO ROUTE THE DRAIN TO THE RIGHT OR LEFT OF THE FURNACE AS NEEDED.



VENT TUBE HEIGHT

VENT TUBE HEIGHT IS OPTIONAL:

OPTION A: INSTALL VENT TUBE HEIGHT WITH TOP OF THE TUBE BELOW THE LEVEL OF THE WATER SENSOR TO ALLOW THE FURNACE TO RUN WHEN THE DRAIN IS BLOCKED. THIS OPTION WILL SPILL WATER OUT OF THE TUBE WHEN THE DRAIN IS BLOCKED, BUT THE FURNACE WILL CONTINUE TO RUN.

OPTION B: INSTALL VENT TUBE HEIGHT WITH TOP OF THE TUBE ABOVE THE LEVEL OF THE LOWER CONDENSATE WATER SENSOR TO SHUT THE FURNACE DOWN WHEN THE DRAIN IS BLOCKED. THIS OPTION WILL NOT SPILL WATER FROM THE DRAIN VENT, BUT THE FURNACE WILL ALSO NOT CONTINUE TO RUN WITH A BLOCKED DRAIN.

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GAS SUPPLY

GAS SUPPLY AND PIPING

IMPORTANT SAFETY INFORMATION

NATURAL GAS AND PROPANE (LIQUEFIED PETROLEUM GAS / LPG) SAFETY

GAS SUPPLY

⚠ WARNING

- FURNACES USING PROPANE GAS ARE DIFFERENT FROM NATURAL GAS MODELS. A NATURAL GAS HEATER WILL NOT FUNCTION SAFELY ON PROPANE AND VICE VERSA. CONVERSIONS OF HEATER GAS TYPE SHOULD ONLY BE MADE BY QUALIFIED INSTALLERS USING FACTORY SUPPLIED COMPONENTS. THE FURNACE SHOULD ONLY USE THE FUEL TYPE IN ACCORDANCE WITH LISTING ON RATING PLATE. ANY OTHER FUEL USAGE WILL RESULT IN DEATH OR SERIOUS PERSONAL INJURY FROM FIRE AND/OR EXPLOSION.
- BOTH NATURAL GAS AND PROPANE HAVE AN ODORANT ADDED TO AID IN DETECTING A GAS LEAK. SOME PEOPLE MAY NOT PHYSICALLY BE ABLE TO SMELL OR RECOGNIZE THIS ODORANT. IF YOU ARE UNSURE OR UNFAMILIAR WITH THE SMELL OF NATURAL GAS OR PROPANE, ASK YOUR LOCAL GAS SUPPLIER. OTHER CONDITIONS, SUCH AS "ODORANT FADE," WHICH CAUSES THE ODORANT TO DIMINISH IN INTENSITY, CAN ALSO HIDE, CAMOUFLAGE, OR OTHERWISE MAKE DETECTING A GAS LEAK BY SMELL MORE DIFFICULT.
- UL OR CSA RECOGNIZED FUEL GAS DETECTORS ARE RECOMMENDED IN ALL ENCLOSED PROPANE AND NATURAL GAS APPLICATIONS WHEREIN THERE IS A POTENTIAL FOR AN EXPLOSIVE MIXTURE OF FUEL GAS TO ACCUMULATE. FUEL DETECTOR INSTALLATION SHOULD BE IN ACCORDANCE WITH THE DETECTOR MANUFACTURER'S RECOMMENDATIONS AND/OR LOCAL LAWS, RULES, REGULATIONS, OR CUSTOMS.
- BEFORE ATTEMPTING TO LIGHT THE FURNACE, MAKE SURE TO LOOK AND SMELL FOR GAS LEAKS. USE A SOAPY SOLUTION TO CHECK ALL GAS FITTINGS AND CONNECTIONS.

BUBBLING AT A CONNECTION INDICATES A LEAK THAT MUST BE CORRECTED. WHEN SMELLING TO DETECT A GAS LEAK, BE SURE TO ALSO SNIFF NEAR THE FLOOR. PROPANE GAS IS HEAVIER THAN AIR AND TENDS TO COLLECT AT LOWER LEVELS MAKING IT MORE DIFFICULT TO SMELL AT NOSE LEVEL. NATURAL GAS IS LIGHTER THAN AIR

(Continued on next column)

AND WILL RISE, POSSIBLY ACCUMULATING IN HIGHER PORTIONS OF THE STRUCTURE.

- IF A GAS LEAK IS PRESENT OR SUSPECTED:
  - DO NOT ATTEMPT TO FIND THE CAUSE YOURSELF.
  - NEVER USE AN OPEN FLAME TO TEST FOR GAS LEAKS. THE GAS CAN IGNITE RESULTING IN DEATH, PERSONAL INJURY, OR PROPERTY DAMAGE.
  - DO NOT TRY TO LIGHT ANY APPLIANCE.
  - DO NOT TOUCH AND ELECTRICAL SWITCH.
  - DO NOT USE ANY PHONE IN YOUR BUILDING.
  - LEAVE THE BUILDING IMMEDIATELY AND CALL THE GAS SUPPLIER FROM A NEIGHBOR'S PHONE. FOLLOW THE GAS SUPPLIER'S INSTRUCTIONS.
  - IF YOU CANNOT REACH YOUR GAS SUPPLIER, CALL THE FIRE DEPARTMENT.
  - DO NOT RETURN TO THE BUILDING UNTIL AUTHORIZED BY THE GAS SUPPLIER OR FIRE DEPARTMENT.
- SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, TURN OFF THE MANUAL GAS CONTROL VALVE TO THE FURNACE.
- CONSULT WITH THE LOCAL BUILDING DEPARTMENT AND FUEL GAS SUPPLIER BEFORE INSTALLING THE HEATER:
  - THE INSTALLATION AND PURGING OF GAS PIPING MUST CONFORM TO LOCAL CODES, UTILITY COMPANY REQUIREMENTS, AND THE LATEST EDITION OF NATIONAL FUEL GAS CODE (NFGC) - ANSI Z223.1/NFPA 54, OR CSA B149.1, NATURAL GAS AND PROPANE INSTALLATION CODE.
  - LP FURNACES SHOULD NOT BE INSTALLED BELOW GRADE (IN A BASEMENT FOR EXAMPLE) IF SUCH INSTALLATION IS PROHIBITED BY FEDERAL, STATE, PROVINCIAL, AND/OR LOCAL LAWS, RULES, REGULATIONS, OR CUSTOMS.
  - INSTALLATION OF A GAS PRESSURE REGULATOR MAY BE REQUIRED IN THE GAS SUPPLY LINE. THE REGULATOR SHOULD NOT EXCEED THE MAXIMUM SUPPLY PRESSURE LISTED ON THE FURNACE RATING PLATE. DO NOT USE AN INDUSTRIAL-TYPE GAS REGULATOR.
  - FOLLOW ALL LOCAL CODES AND SECTION 8.3 OF NFGC WITH REGARD TO PURGING OF GAS PIPING TO ENSURE THAT THE AIR AND/OR FUEL GAS IN THE GAS PIPING IS PROPERLY VENTED TO A LOCATION WHERE AN EXPLOSIVE MIXTURE CANNOT ACCUMULATE.

GAS PIPING

⚠ WARNING

THIS FURNACE IS EQUIPPED AT THE FACTORY FOR USE ON NATURAL GAS ONLY. CONVERSION TO LP GAS REQUIRES A SPECIAL KIT IS AVAILABLE AT THE DISTRIBUTOR. FAILURE TO USE THE PROPER CONVERSION KIT CAN CAUSE FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH. SEE THE CONVERSION KIT INDEX SUPPLIED WITH THE FURNACE. THIS INDEX IDENTIFIES THE PROPER LP GAS CONVERSION KIT REQUIRED FOR EACH PARTICULAR FURNACE.

IMPORTANT: Any additions, changes or conversions required for the furnace to satisfactorily meet the application should be made by a qualified installer, service agency or the gas supplier, using factory-specified or approved parts.

IMPORTANT: Connect this furnace only to gas supplied by a commercial utility or commercial fuel provider.

IMPORTANT: U.L. or CSA recognized fuel gas and carbon monoxide (CO) detector(s) are recommended in all applications, and their installation should be in accordance with the manufacturer's recommendations and/or local laws, rules, regulations or customs.

Install the gas piping according to all local codes and regulations of the utility company.

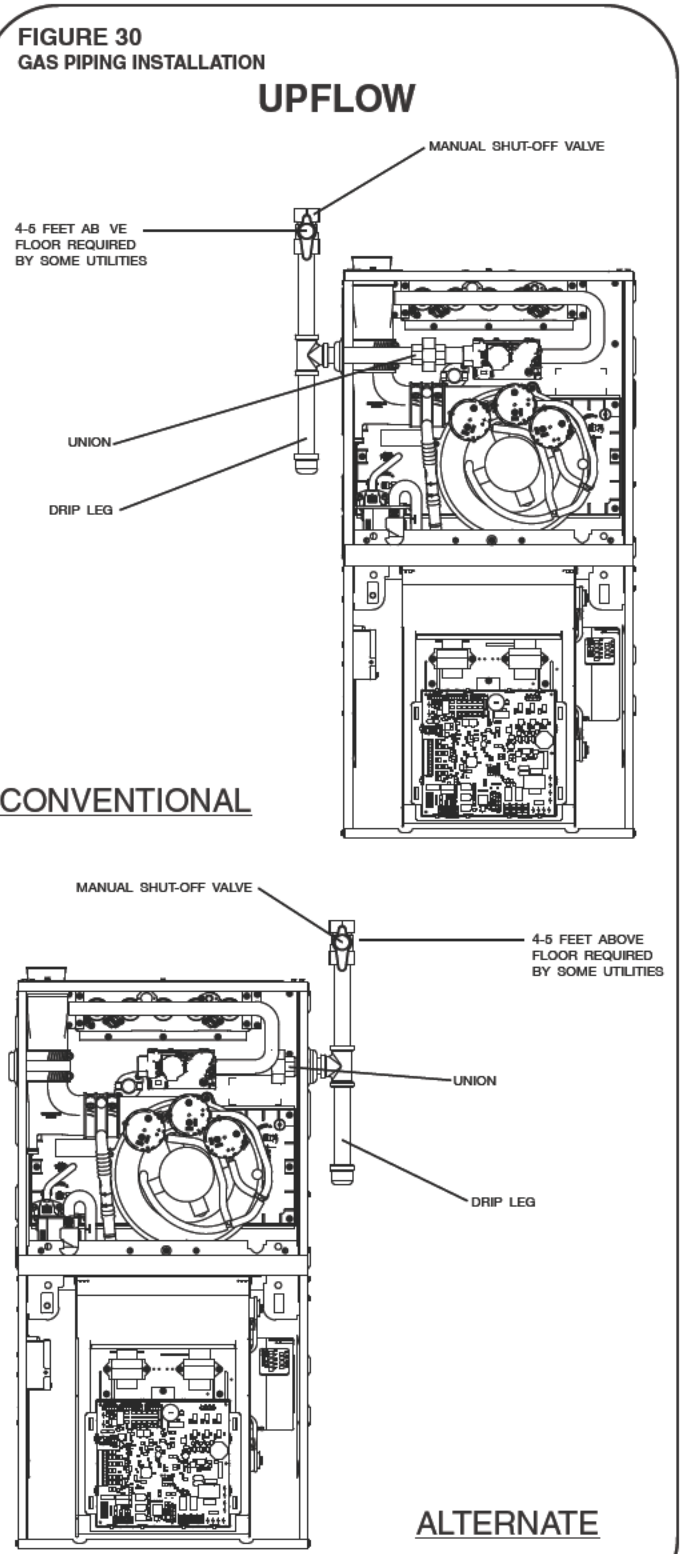
If possible, run a separate gas supply line directly from the meter to the furnace. Consult the local gas company for the location of the manual main shut-off valve. **The gas line and manual gas stop must be adequate in size to prevent undue pressure drop and never smaller than the pipe size to the gas valve on the furnace.** Refer to Table 11 for natural gas (Table 12 for LP gas) for the recommended gas pipe size. See Figure 30 for typical gas pipe connections.

Install a ground joint union within 3 feet of the cabinet to easily remove the gas valve assembly. Local codes may dictate the location of the ground joint union. Install a manual shut-off valve in the gas line outside of the furnace casing and upstream of the ground joint union. The manual shut-off valve should be readily accessible to turn the gas supply on or off. Install a drip leg in the gas supply line as close to the furnace as possible. Always use a pipe compound resistant to the action of liquefied petroleum gases on all threaded connections.

IMPORTANT: When making gas pipe connections, use a back-up wrench to prevent any twisting of the main gas valve and manifold. Do not overtighten gas valve on pipe.

Any strains on the gas valve can change the position of the gas orifices in the burners. This can cause erratic furnace operation.

FIGURE 30
GAS PIPING INSTALLATION



(CONTINUED ON NEXT PAGE)

GAS SUPPLY

GAS PRESSURE

IMPORTANT: Do not run a flexible gas connector inside the furnace. The gas pipe gasket in the cabinet does not seal around a flexible gas line.

If local codes allow the use of a flexible gas appliance connector, always use a new listed connector. Do not use a connector which has previously serviced another gas appliance. Massachusetts law requires that all flexible connectors be less than 36".

It is important to have all openings in the cabinet burner compartment sealed for proper furnace operation.

IMPORTANT: ENSURE that the furnace gas valve is not to be subjected to high gas line supply pressures.

DISCONNECT the furnace and its individual manual gas stop from the gas supply piping during **any pressure testing that exceeds 1/2 PSIG. (3.48 kPa).**

Natural gas supply pressure must be 5" to 10.5" w.c. LP gas supply pressure must be 11" to 13" w.c. **This pressure must be maintained with all other gas-fired appliances in operation.**

The minimum gas supply pressure to the gas valve for proper furnace input adjustments is 5" w.c. for natural gas, however 6" to 7" is recommended. The minimum gas supply pressure is 11" w.c. for LP gas.

⚠ CAUTION

ELEVATIONS ABOVE 2000 FT. REQUIRE THAT THE FURNACE INPUT RATING BE ADJUSTED AND THAT THE SIZE OF THE BURNER ORIFICES BE RECALCULATED BASED ON ELEVATION AND GAS HEATING VALUE. THE BURNER ORIFICES MAY (OR MAY NOT) NEED TO BE CHANGED. SEE THE SECTION TITLED "HIGH ALTITUDE INSTALLATIONS" OF THIS BOOK FOR INSTRUCTIONS.

FIGURE 31

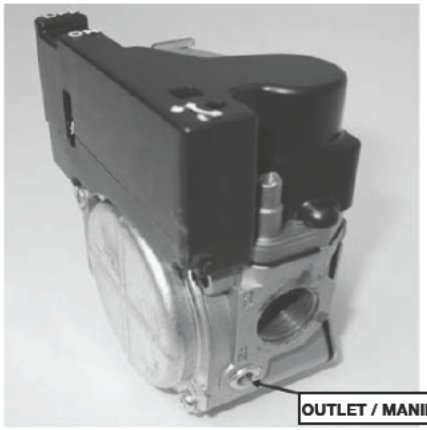


FIGURE 32

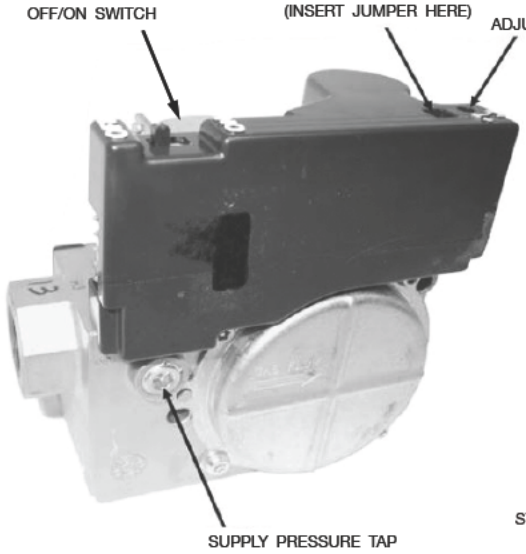


TABLE 11

NATURAL GAS PIPE CAPACITY TABLE (CU. FT./HR.)

Capacity of gas pipe of different diameters and lengths in cu. ft. per hr. with pressure drop of 0.3 in. and specific gravity of 0.60 (natural gas).

Nominal Iron Pipe Size, Inches	Length of Pipe, Feet							
	10	20	30	40	50	60	70	80
1/2	132	92	73	63	56	50	46	43
3/4	278	190	152	130	115	105	96	90
1	520	350	285	245	215	195	180	170
1-1/4	1,050	730	590	500	440	400	370	350
1-1/2	1,600	1,100	890	760	670	610	560	530

After the length of pipe has been determined, select the pipe size which will provide the minimum cubic feet per hour required for the gas input rating of the furnace. By formula:

$$\text{Cu. Ft. Per Hr. Required} = \frac{\text{Gas Input of Furnace (BTU/HR)}}{\text{Heating Value of Gas (BTU/FT}^3\text{)}}$$

The gas input of the furnace is marked on the furnace rating plate. The heating value of the gas (BTU/FT^3) may be determined by consulting the local natural gas utility or the LP gas supplier.

⚠ WARNING

NEVER PURGE A GAS LINE INTO THE COMBUSTION CHAMBER. NEVER USE MATCHES, FLAME OR ANY IGNITION SOURCE FOR CHECKING LEAKAGE. FAILURE TO ADHERE TO THIS WARNING CAN CAUSE A FIRE OR EXPLOSION RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

TO CHECK FOR GAS LEAKAGE, USE AN APPROVED CHLORIDE-FREE SOAP AND WATER SOLUTION, OR OTHER APPROVED METHOD.

GAS VALVE

This furnace has a 24-volt gas valve. It has ports for measuring supply and manifold gas pressure. The valve body contains a pressure regulator to maintain proper manifold gas pressure.

A control switch is on the valve body. It can be set to only the **"ON"** or **"OFF"** positions. The gas valve is a slow-opening valve. See Figure 32.

When energized, it takes 2 to 3 seconds to fully open.

⚠WARNING

1. **LP TANKS FROM LOCAL LP SUPPLIER MUST NOT BE USED TO STORE ANYTHING (SUCH AS FERTILIZER) EXCEPT LP GAS. THIS INCLUDES ALL DELIVERY VESSELS (LP TRUCKS). IF MATERIAL OTHER THAN LP GAS IS USED IN THE SAME VESSELS/TANK AS THE LP GAS, THE LP GAS CAN BECOME CONTAMINATED AND DAMAGE THE FURNACE. THIS WILL VOID THE MANUFACTURER'S WARRANTY. CONTACT THE SUPPLIER TO MAKE SURE FERTILIZER IS NOT USED IN THE SAME TANKS USED TO STORE AND DELIVER LP GAS.**
2. **NOTE:** Order the correct LP conversion kit from the furnace manufacturer. Furnace conversion to LP gas must be performed by a qualified installer, service agency or the gas supplier.
3. All 34″ 90+ Modulating Gas Furnaces installed at high elevations above 5,000 ft. require the installation of a high altitude kit that includes a new model data card for proper operation.

   NOTE: High altitude operation is limited to a maximum altitude of 8,500 ft.

   All gas piping must comply with the latest NFPA 54 National Fuel Gas Code and all state and local codes. All electrical wiring must comply with the latest NFPA 70, National Electrical Code and all state and local codes.

   Be sure to check the fuel code of your furnace. The fuel code is adjacent to the serial number. See the LP conversion kit index that came with your furnace to determine the correct LP conversion kit.
4. All altitudes use a 1.10mm orifice. The unique 2% derate requirement per 1000 ft. allows the lower barometric pressure to meet this requirement.

TABLE 12
LP GAS PIPE CAPACITY TABLE (CU. FT./HR.)

Maximum capacity of pipe in thousands of BTU per hour of undiluted liquefied petroleum gases (at 11 inches water column inlet pressure).
(Based on a Pressure Drop of 0.5 Inch Water Column)

Nominal Iron Pipe Size, Inches	Length of Pipe, Feet											
	10	20	30	40	50	60	70	80	90	100	125	150
1/2	275	189	152	129	114	103	96	89	83	78	69	63
3/4	567	393	315	267	237	217	196	182	173	162	146	132
1	1,071	732	590	504	448	409	378	346	322	307	275	252
1-1/4	2,205	1,496	1,212	1,039	913	834	771	724	677	630	567	511
1-1/2	3,307	2,299	1,858	1,559	1,417	1,275	1,181	1,086	1,023	976	866	787
2	6,221	4,331	3,465	2,992	2,646	2,394	2,205	2,047	1,921	1,811	1,606	1,496

Example (LP): Input BTU requirement of unit, 120,000
Equivalent length of pipe, 60 ft. = 3/4" IPS required.

LP CONVERSION

⚠WARNING **TURN OFF ELECTRICAL POWER AND MAIN GAS SUPPLY BEFORE BEGINNING MODIFICATION. FAILURE TO DO SO CAN RESULT IN ELECTRICAL SHOCK OR EXPLOSION CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.**

KIT INSTALLATION

1. Turn off power to unit and disconnect the gas line at the union ahead of the combination gas valve.
2. Remove the burner compartment access door.
3. Disconnect the wires from the gas valve and remove the screws that attach the manifold, and then remove from assembly.
4. Follow detailed instructions on "LP Conversion Kit" to convert the gas valve for LP (Figure is included). Convert the gas valve from natural gas to LP by removing the "NAT" sticker and applying the supplied jumper on the receptacle located beneath the label. Make sure that both prongs of receptacle engage the jumper.
5. Remove the burner orifices from the manifold and replace with the supplied LP orifices.
6. **NOTE:** To convert the stepper-controlled modulating gas valve, a jumper is required to connect the two pins inside the jumper well. It is possible to install the jumper such that the pins are not connected. This is incorrect. The jumper must connect the pins together inside the jumper well. This can be confirmed by visual inspection and by verifying proper manifold pressure at high fire (100%) after the jumper is installed. Manifold pressure should always be checked when converting the furnace for LP operation. Figures 33 and 34 below show the correct way and the incorrect way to install the jumper. The jumper well is located next to the adjustment well (with "+" and "–" text and two-headed arrow) and will be covered by a sticker or label. To convert to LP the label over the jumper well will need to be removed.

FIGURE 33
LP JUMPER INSTALLED ON SERVO MODULATING GAS VALVE WITH PINS PROPERLY CONNECTED. THIS IS CORRECT. MAKE SURE THAT THE JUMPER CONNECTS THE TWO PINS TOGETHER AND VERIFY MANIFOLD GAS PRESSURE AT HIGH FIRE TO MAKE SURE THAT THE VALVE IS PROPERLY CONVERTED FOR LP GAS

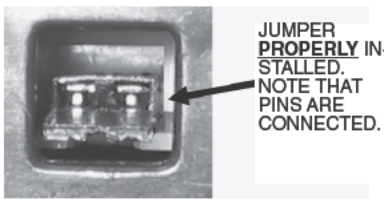
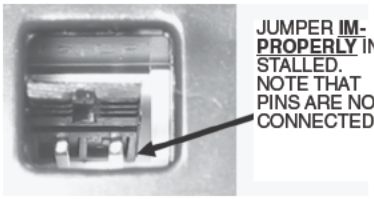


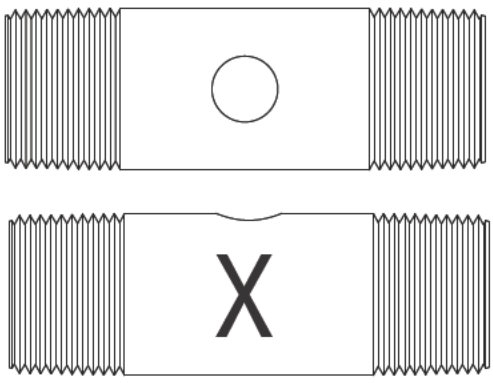
FIGURE 34
LP JUMPER INSTALLED ON SERVO MODULATING GAS VALVE WITH PINS NOT CONNECTED. THIS IS INCORRECT. MAKE SURE THAT THE JUMPER CONNECTS THE TWO PINS TOGETHER AND VERIFY MANIFOLD GAS PRESSURE AT HIGH FIRE TO MAKE SURE THE VALVE IS PROPERLY CONVERTED FOR LP GAS



DO NOT REMOVE OR DEFACE ORIGINAL RATING PLATE.

For US and Canada L.P. Gas Orifice Drill Size (2% Per 1000ft. De-Rate) 90+ Burner input (per burner) 14,000 @ sea level		
Altitude	Input per burner avg.	Orifice size
0 to 2000ft	14000	1.10mm
2001 to 3000ft	13440	
3001 to 4000ft	13160	
4001 to 5000ft	12880	
5001 to 6000ft	12600	
6001 to 7000ft	12320	
7001 to 8000ft	12040	
8001 to 8500ft	11760	

FIGURE 35



NOTE: 1.10 mm orifices provided in kit are used in all altitudes. These orifices comply with the 2% de-rate requirements due to the natural de-rate related to lower barometric pressure.

NOTE: Use a pipe compound resistant to the action of the liquefied petroleum gases at all threaded pipe connections.

7. Reinstall the manifold assembly by reversing the removal process.
8. Plug the wires into the gas valve.
9. Install the tapped gas nipple supplied with the kit into the inlet of the gas valve. Be sure to apply pipe dope or Teflon tape. After tightening the gas nipple, the tapped hole in the nipple should be in the horizontal position. See **Figure 35**.
10. Install the Inlet Pressure Switch into the tapped hole. Be sure to apply pipe dope or Teflon tape. After tightening, the terminals on the Inlet Pressure Switch should be facing down towards the blower shelf. See **Figure 36.**
11. Remove the connection in the white wire going to the gas valve. Plug the ¼" female terminal from the gas valve onto the terminal on the Inlet Pressure Switch. Using the supplied jumper wire, connect the remaining ¼" male terminal on the white wire to the Inlet Pressure Switch. See **Figure 37.**
12. Reconnect the supply gas line to the furnace.
13. Place the conversion label adjacent to the A.G.A. rating plate.
14. Turn on gas supply and electrical supply.
15. Check unit thoroughly for gas leaks – with soap and water – not with a flame.
16. Follow lighting instructions to put furnace into operation.
17. Operate thermostat to check unit operation for ignition and extinction characteristics.
18. **Manifold gas pressure must be adjusted to 10" W.C. after valve conversion to LP gas with furnace in operation and proper gas supply pressure (see rating plate). The gas supply line pressure should be between 11" and 14" W.C. at the appliance.**
19. **NOTE:** The igniter wire must not be routed any closer than 1" from the gas valve. Otherwise, noise from the spark igniter wire could reset the valve during ignition trial resulting in loss of heat.

COMPLETING CONVERSION

1. Using a ballpoint indelible pen, record the following information on label 92-18153-05 provided in this kit.
   a. Date of conversion.
   b. Installer's name, address and telephone number.
   c. Burner orifice size.
2. Place completed conversion label next to the rating plate.
3. Install the burner compartment access door.

FIGURE 36

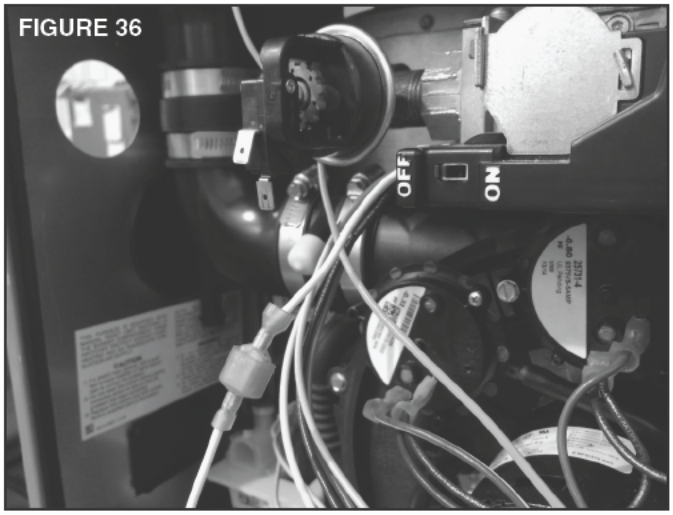


FIGURE 37

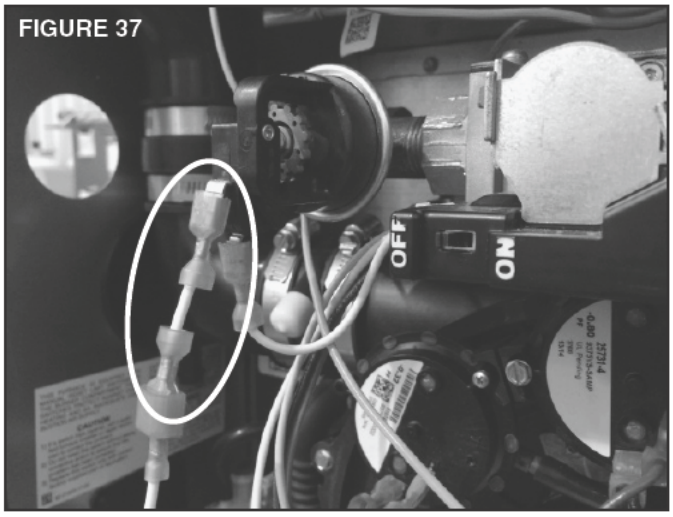


FIGURE 38
TYPICAL LP KIT CONTENTS



FURNACE ADJUSTMENTS

The following pages will cover in detail how to select the proper orifice, adjust the manifold pressures (at min and max firing rates), verify the rate and set the proper temperature rise. It is very important to ensure the unit is operating within the design parameters to deliver the proper amount of heat when considering local gas heating values, altitudes of installation and manifold pressures.

The -97V Modulating products require a 2% reduction in rate (input capacity in BTU's) per each 1000 ft of elevation above sea level when installed at elevations of 2,000 ft or more. For example; a -97V furnace installed at 5,000 ft above sea level would need to have the input rate reduced to 10% less than the input BTU's listed on the nameplate.

The process of properly adjusting the furnace requires five steps:

1. Orifice Selection/Altitude Adjustment
2. Adjust The Gas Pressures (Inlet and Outlet, high and low fire)
3. Verify the Input Rate
4. Adjust the Gas Heat Temperature Rise
5. Temperature Rise Verification

These steps may need to be repeated (in the same order) to achieve the proper final adjustments required. Below is the suggested procedure to select, adjust and verify furnace operation.

STEP 1: ORIFICE SELECTION/ ALTITUDE ADJUSTMENT

The furnace is supplied with # 51 orifices from the factory that will deliver nameplate input with natural gas with a heating value of 1100 BTU's/ft^3 at elevations from 0-2,000 ft. All other elevations and heating values will require changing orifices and possibly input rate.

A. Gas requirements: LP or Natural?

   The furnace is supplied configured for Natural Gas. If installation will require LP gas, then an LP conversion kit is required (See Section of this manual titled ***LP Conversion*** for more details).

B. Obtain the average annual sea-level corrected heating value (for orifice calculations) and average annual altitude-adjusted heating value (for rate calculation) from your local gas supplier.

High Altitude Input Correction and Conversions

C. If the elevation of your installation is below 2,000 ft, skip this step. If the elevation of your installation is 2,000 ft or more above sea level, correct your input rate based on the altitude. The formula for determining the new input rate based on altitude is as follows:

   New Input = Nameplate Input x (1-((Elevation in Ft/1000Ft)x0.02))

   Select a High Altitude Kit

   If the furnace is installed at an elevation of 5,000 ft. to 8500 ft. above sea-level, a high-altitude conversion must be made to the furnace. Kits can be ordered from the distributor. Use the table below to select your kit. Instructions for the conversion are included with the kit.

D. Select Orifice

   Use Table 14 to select the proper natural gas orifice based on the local heating rate and the elevation (when above 2,000 ft). Note: LP conversion kit contains 1.10mm orifices that are correct for all altitudes up to 8500 ft

TABLE 13
HIGH ALTITUDE KITS

MODEL	INPUT (BTU)	KIT NO.	Min. Alt. kit required	Max. Alt. kit applies	Model Data Card	Data Card Conversion label
(-)97V(-)060	56K	RXGY-F43	5000 ft elevation	8500 ft elevation	47-105682-01	92-105683-01
(-)97V(-)070	70K	RXGY-F44	5000 ft elevation	8500 ft elevation	47-105682-02	92-105683-02
(-)97V(-)085	84K	RXGY-F45	5000 ft elevation	8500 ft elevation	47-105682-03	92-105683-03
(-)97V(-)100	98K	RXGY-F46	5000 ft elevation	8500 ft elevation	47-105682-04	92-105683-04
(-)97V(-)115	112K	RXGY-F47	5000 ft elevation	8500 ft elevation	47-105682-05	92-105683-05

Note: Above 5,000 ft., the last 2 elbows on an alternate horizontal termination which are on the exterior of the building will be counted in the maximum vent length and maximum number of elbows permitted.

LP GAS ORIFICE SELECTION

For LP Orifice selection, refer to the "LP Conversion" section of this manual.

E. Order Orifices:

If a change in orifice size is required, they can be ordered from the local distributor. Orifice sizes are selected by adding the 2-digit drill size required in the orifice part number. Drill sizes available are 39 through 64. Metric sizes are available in 1.10mm (-90):

To order an orifice, use this format: Part number = 62-22175-(drill size)

Example 1:
#60 drill size orifice required
Select Part # 62-22175-60

Example 2:
1.10 mm drill size orifice required
Select Part # 62-22175-90

STEP 2: ADJUSTING THE GAS PRESSURES

The maximum gas supply pressure to the furnace must not exceed 10.5" w c. natural gas, or 13" w c LP gas. The minimum supply gas pressure to the gas valve should be 5" w.c. natural gas or 11" w.c. LP gas. A properly calibrated manometer is required for accurate gas pressure measurements.

SUPPLY GAS PRESSURE MEASUREMENT

If the supply gas line pressure is above these ranges, install an in-line gas regulator to the furnace for natural gas units. With LP gas, have the LP supplier reduce the line pressure at the regulator.

If supply gas line pressure is below these ranges, either remove any restrictions in the gas supply piping or enlarge the gas pipe. See Tables 11 and 12 in Gas Supply section of this manual. With LP gas, have the LP supplier adjust the line pressure at the regulator.

⚠ CAUTION

ELEVATIONS ABOVE 2000 FT. REQUIRE THAT THE FURNACE INPUT RATING BE ADJUSTED AND THAT THE SIZE OF THE BURNER ORIFICES BE RECALCULATED BASED ON ELEVATION AND GAS HEATING VALUE. THE BURNER ORIFICES MAY (OR MAY NOT) NEED TO BE CHANGED. SEE THE SECTION TITLED "HIGH ALTITUDE INSTALLATIONS" OF THIS BOOK FOR INSTRUCTIONS.

TABLE 14
NATURAL GAS ORIFICE SELECTION BASED ON HEATING VALUE AND ELEVATION (FOR U.S. & CANADA.)

Grey Cells **Indicate** Factory Orif ce Size		ELEVATION								
		Heating Value	**Sea Level to 1,999'**	2,000' to 2,999'	3,000' to 3,999'	4,000' to 4,999'	5,000' to 5,999'	6,000' to 6,999'	7,000' to 7,999'	8,000' to 8,500'
Gas Heating Value (BTU's/ft³) @ Sea Level**	1,000-1,100	1100	**51**	**51**	**51**	50	50	50	50	50
		1050	50	50	50	50	50	50	50	49
		1000	50	50	50	49	49	49	49	49
	900-999	999	50	50	50	49	49	49	49	49
		950	49	49	49	49	49	49	49	48
		900	49	48	48	48	48	48	48	48
	800-899	899	49	48	48	48	48	48	48	48
		850	48	48	48	47	47	47	47	47
		800	47	47	47	46	46	46	46	46
	700-799	799	47	47	47	46	46	46	46	46
		750	46	46	46	46	46	46	45	45
		700	44	44	44	44	44	48	49	49
Rate per orifice (BTU's/ft³)=			14,000	13,440	13,160	12,880	12,600	12,320	12,040	11,760

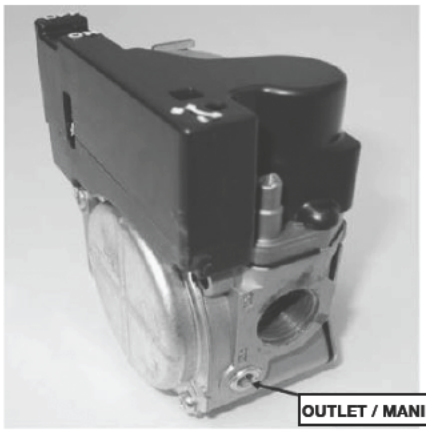
*Chart is based on Natural Gas with a specific gravity of 0.60

**Be sure to use sea level heating value. When requesting the heating value from a local utility, it must be converted to seal level equivalent in order to use this table.

FURNACE ADJUSTMENTS

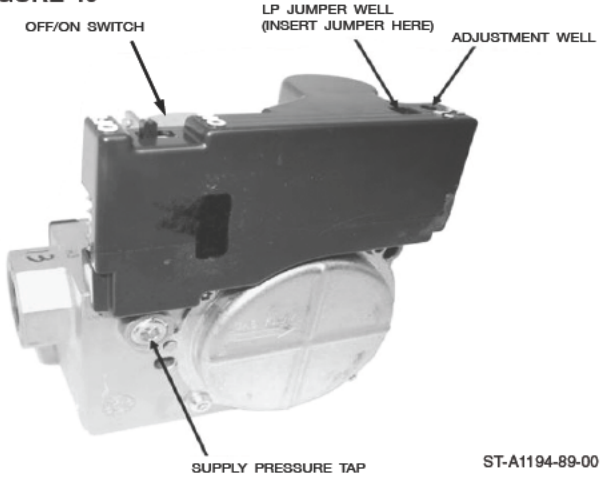
1. With gas shut off to the furnace at the manual gas valve outside the unit, remove the line pressure tap plug on the gas valve. See Figure 40.
2. Connect a manometer to the pressure tap.
3. Turn on the gas supply and operate the furnace at 100% and all other gas-fired units on the same gas line as the furnace.
4. Note or adjust the supply-line pressure to give:
   A. 5" - 10.5" w.c. for natural gas.
   B. 11" - 13" w.c. for LP gas.
   If your gas supply does not fall within these ranges, contact your gas supplier to correct.
5. Shut off the gas at the manual gas valve and remove the manometer.
6. Replace the supply-line pressure tap plug before turning on the gas.
7. Check unit for leaks.

FIGURE 39



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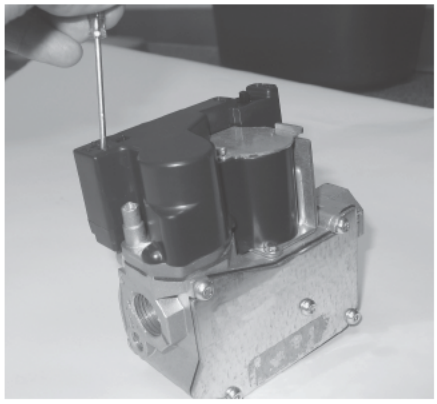
FIGURE 40



ST-A1194-89-00

FIGURE 41
SERVO CONTROLLED GAS VALVE PRESSURE ADJUSTMENT

NOTE: The adjustment wheel will not stop rotating when it hits the maximum or minimum position. Instead, it will continue to rotate to the opposite adjustment. Use the letters on the wheel as a guide.



OUTLET/MANIFOLD GAS PRESSURE MEASUREMENT/ADJUSTMENT

Rate adjustment is a combination of selecting the correct orifices based on heating value and altitude

The outlet/manifold pressure on this modulation furnace is capable of being adjusted at the maximum firing rate and at the minimum firing rate using the same adjustment wheel shown in Figure 41. **Note: Do not attempt to adjust the** outlet/manifold **pressure at intermediate inputs.**

ADJUST MANIFOLD PRESSURE AT MAXIMUM FIRING RATE

NOTE: HIGH FIRE MUST BE ADJUSTED BEFORE LOW FIRE

1. With the gas to the unit shut off at the manual gas valve, remove the outlet/manifold pressure tap plug in the gas valve. See Figure 39.
2. Install field supplied pressure tap to the outlet/manifold tap in place of the plug. Connect the positive pressure hose from a manometer to the pressure tap.
3. Set dip SW10 to the OFF position and dipswitch SW11 to the ON position (this will force unit to operate at Maximum Firing Rate only)
4. Remove all thermostat connections to the IFC and jumper R to W1.
5. Turn gas manual shutoff valve to ON position.
6. Turn on furnace power supply.
7. After ignition, allow furnace to operate and complete the pressure switch calibration before checking maximum firing rate outlet/manifold pressure.
   Note: The manifold gas pressure to be:
   3.5" w.c. (±.3) for natural gas.
   10.0" w.c. (±.5) for LP gas.
8. To adjust the outlet/manifold pressure, insert a small slotted screwdriver into the opening at the top of the valve (see Figure 41.

The adjustment wheel is shipped from the factory in the nominal position (noted as position A on the Wheel). The wheel can be adjusted four full revolutions (or 64 clicks) clockwise to increase manifold pressure or four revolutions (or 64 clicks) counter-clockwise to decrease the manifold pressure. Each click is a very minimal adjustment and several clicks may be required to adjust the manifold pressure to the necessary 3.5"wc (natural gas) or 10.0"wc (LP) for high fire. Further, it is recommended to wait a minimum of ten seconds after an adjustment to verify the new manifold pressure. Therefore, the installer must wait at least 10 seconds for each click before adjusting to the next click.

Use the marking on the wheel as a guide. The adjustment wheel will not stop rotating when the valve's outlet pressure reaches its maximum or minimum value. Instead, the wheel can be rotated further but no further adjustment to the outlet pressure will be made.

Once the maximum adjustment (high or low) is reached, the wheel can be turned in the opposite direction and this will cause the pressure to also move in the opposite direction. The first click in the opposite direction will cause a pressure change in the opposite direction even if the maximum adjustment in the original direction has been exceeded by several clicks.

If power to the furnace (and therefore the gas valve) has been interrupted and the adjustment wheel turned while power is off, the outlet pressure of the valve will not be adjusted and will remain the same and will be re-assigned to the new wheel selection. For example; if the valve outlet pressure is at 3.5" with the adjustment wheel at selection "A" and power to the unit is turned off, and the wheel adjusted to positon "E" (while power to the unit is still off), and power is restored once again, the pressure will remain at 3.5" but the wheel will now be set to position "E".

9. Check manifold gas pressure.
10. Repeat steps 8 and 9 if needed.
11. Remove jumper across R and W1 to remove heat call and allow blower to finish off delay.
12. Disconnect 115 volt power to furnace.
13. Turn gas off at manual gas valve and remove the manifold pressure tap and replace with outlet pressure tap plug.
14. Set dip SW11 to the OFF position.
15. Reconnect all thermostat connections.
16. Turn on the gas supply and check for leaks using an approved leak detector. Do NOT use a flame of any kind to check for leaks. Repair any leaks and repeat.

ADJUST MANIFOLD PRESSURE AT MINIMUM FIRING RATE

1. With the gas to the unit shut off at the manual gas valve, remove the outlet (outlet/manifold) pressure tap plug in the gas valve. See Figure 39.
2. Install field supplied pressure tap to the outlet/manifold tap in place of the plug. Connect the positive pressure hose from a manometer to the pressure tap.
3. Set dip SW10 to the ON position and dipswitch SW11 to the OFF position (this will force unit to operate at Minimum Firing Rate (40%) only)
4. Remove all thermostat connections to the IFC and jumper R to W1.
5. Turn gas manual shutoff valve to ON position.
6. Turn on furnace power supply.
7. After ignition, allow furnace to operate and complete the pressure switch calibration before checking minimum firing rate outlet/manifold pressure.

   Note: The manifold gas pressure to be:
   A. 0.56" w.c. (±.1) for natural gas.
   B. 1.60" w.c. (±.2) for LP gas.
8. To adjust the outlet/manifold pressure, insert a small slotted screwdriver into the opening at the top of the valve (see Figure 41.)

   The adjustment wheel is shipped from the factory in the nominal position (noted as position A on the Wheel). The wheel can be adjusted four full revolutions (or 64 clicks) clockwise to increase manifold pressure or four revolutions (or 64 clicks) counter-clockwise to decrease the manifold pressure. Each click is a very minimal adjustment and several clicks may be required to adjust the manifold pressure to the necessary 0.56"wc (natural gas) or 1.60"wc (LP) for low fire. Further, it is recommended to wait a minimum of ten seconds after an adjustment to verify the new manifold pressure. Therefore, the installer must wait at least 10 seconds for each click before adjusting to the next click.

   Use the marking on the wheel as a guide. The adjustment wheel will not stop rotating when the valve's outlet pressure reaches its maximum or minimum value. Instead, the wheel can be rotated further but no further adjustment to the outlet pressure will be made.

   Once the maximum adjustment (high or low) is reached, the wheel can be turned in the opposite direction and this will cause the pressure to also move in the opposite direction. The first click in the opposite direction will cause a pressure change in the opposite direction even if the maximum adjustment in the original direction has been exceeded by several clicks.

   If power to the furnace (and therefore the gas valve) has been interrupted and the adjustment wheel turned while power is off, the outlet pressure of the valve will not be adjusted and will remain the same and will be re-assigned to the new wheel selection. For example; if the valve outlet pressure is at 3.5" with the adjustment wheel at selection "A" and power to the unit is turned off, and the wheel adjusted to positon "E" (while power to the unit is still off), and power is restored once again, the pressure will remain at 3.5" but the wheel will now be set to position "E".

9. Check outlet/manifold gas pressure.
10. Repeat steps 8 and 9 if needed.
11. Remove jumper across R and W1 to remove heat call and allow blower to finish off delay.
12. Disconnect 115 volt power to furnace.
13. Turn gas off at manual gas valve and remove the manifold pressure tap and replace with outlet/manifold pressure tap plug.
14. Set dip SW10 to the OFF position.
15. Reconnect all thermostat connections.
16. Turn on the gas supply and check for leaks using an approved leak detector. Do NOT use a flame of any kind to check for leaks. Repair any leaks and repeat.

STEP 3: VERIFY THE INPUT RATE

Once the orifices have been selected and the manifold pressure set, the input rate of the furnace can be determined by clocking the amount of time it takes for your meter to make one revolution. Table 15 specifies the number of cubic feet per hour based on the number of seconds measured for one revolution of the meter (meters listed are; (a) one cubic meter per revolution and (b) ten cubic meters per revolution).

Once you have determined the number of cubic feet per revolution, the input rate of the furnace can then be determined using the following formula:

Input Rate = ((Gas Rate (ft^3/ Hour)) x (Altitude-Adjusted Gas Heating Value (BTU's/ft^3))

Note the units which cancel:

Input Rate = (Gas Rate (ft^3/Hour) x (Altitude-Adjusted Gas Heating Value (BTU's/ft^3))

Example:

The following information is determined:

1. Altitude-Adjusted Gas Heating Value = 975 BTU/ft^3 (given from gas supplier)
2. Meter used is 1 revolution per ft^3
3. Time per revolution at high fire = 36 seconds (this is measured by the installer).
4. From Table 15, the formula for Gas Rate is as follows:

   Gas Rate (ft^3/hr) w 1ft^3/Rev Meter = (3600)/(Revolution Time (in seconds))

   Gas Rate (ft^3/hr) w 1ft^3/Rev Meter = (3600)/(36 Seconds)

   Gas Rate = 100 ft^3/Hour

   (Note this value could have also been taken directly from Table 15).

Input Rate = ((Gas Rate (ft^3/ Hour)) x (Altitude-Adjusted Gas Heating Value (BTU's/ft^3))

Fill in the values:

Input Rate = ((100ft^3/Hour) x (975 BTU's/ft^3)

Input Rate = 97,500 BTU's/Hour

If the rate calculated does not match the furnace input on the rating label (below 2,000 ft) or the elevation-corrected rate calculated in item of above (***Selecting the Orifices***) (at or above 2,000 ft in elevation) within +/-5%, the next larger orifice (if rate is too low) or the next smaller orifice (if the rate is too high) must be installed and the process repeated from (Adjusting the Gas Pressures).

Repeat steps 2 and 3 until the proper rate is achieved with the manifold pressure within the tolerances specified herein. When both of these adjustments are correct, proceed to Step 4, ***Adjusting Gas Heat Temperature Rise***.

To determine the gas flow rate, calculate the cubic ft per hour use the following formulas or use the following table:

Gas Rate (ft^3/hr) w 1ft^3/Rev Meter = (3600)/(Revolution Time (in seconds))

Gas Rate (ft^3/hr) w 2ft^3/Rev Meter = (7200)/(Revolution Time (in seconds))

Gas Rate (ft^3/hr) w 5ft^3/Rev Meter = (18000)/(Revolution Time (in seconds))

TABLE 15
GAS RATE (FT³/HOUR)

Seconds Per Revolution	Meter 1 ft³/Rev	2 ft³/Rev	5 ft³/Rev	Seconds Per Revolution	Meter 1 ft³/Rev	2 ft³/Rev	5 ft³/Rev
24	150	300	750	73	49	99	247
25	144	288	720	74	49	97	243
26	138	277	692	75	48	96	240
27	133	267	667	76	47	95	237
28	129	257	643	77	47	94	234
29	124	248	621	78	46	92	231
30	120	240	600	79	46	91	228
31	116	232	581	80	45	90	225
32	113	225	563	81	44	89	222
33	109	218	545	82	44	88	220
34	106	212	529	83	43	87	217
35	103	206	514	84	43	86	214
36	100	200	500	85	42	85	212
37	97	195	486	86	42	84	209
38	95	189	474	87	41	83	207
39	92	185	462	88	41	82	205
40	90	180	450	89	40	81	202
41	88	176	439	90	40	80	200
42	86	171	429	91	40	79	198
43	84	167	419	92	39	78	196
44	82	164	409	93	39	77	194
45	80	160	400	94	38	77	191
46	78	157	391	95	38	76	189
47	77	153	383	96	38	75	188
48	75	150	375	97	37	74	186
49	73	147	367	98	37	73	184
50	72	144	360	99	36	73	182
51	71	141	353	100	36	72	180
52	69	138	346	101	36	71	178
53	68	136	340	102	35	71	176
54	67	133	333	103	35	70	175
55	65	131	327	104	35	69	173
56	64	129	321	105	34	69	171
57	63	126	316	106	34	68	170
58	62	124	310	107	34	67	168
59	61	122	305	108	33	67	167
60	60	120	300	109	33	66	165
61	59	118	295	110	33	65	164
62	58	116	290	111	32	65	162
63	57	114	286	112	32	64	161
64	56	113	281	113	32	64	159
65	55	111	277	114	32	63	158
66	55	109	273	115	31	63	157
67	54	107	269	116	31	62	155
68	53	106	265	117	31	62	154
69	52	104	261	118	31	61	153
70	51	103	257	119	30	61	151
71	51	101	254	120	30	60	150
72	50	100	250	121	30	60	149

STEP 4: ADJUST GAS HEAT TEMPERATURE RISE

COMFORT/EFFICIENCY SELECT:

One dipswitch SW18 is provided to allow for selection between Comfort and Efficiency mode as follows:

SW18 = OFF = Comfort Mode, Target Temp Rise = +10°F above Nameplate Mid-Rise

SW18 = ON = Efficiency Mode, Target Temp Rise = Mid-rise as specified on Nameplate Label

Further, for communicating systems, the above selection (made with dipswitch SW18 in legacy mode) can be made via the Econet control center.

GAS HEAT RISE AIRFLOW ADJUSTMENTS:

Four dipswitches are provided to adjust the low and high heating temperature rise by changing the airflow. The switches are to be labeled *"HEAT ADJ"(SW13* & SW14), "+/-" (SW15) and "2F/4F" (SW16). These switches will adjust the temperature rise by changing the airflow only when SW13 and SW14 are NOT set to OFF/OFF. SW13 and SW14 will select the method of temperature rise adjustment as follows:

Selection	SW13	SW14	Description
A	OFF	OFF	No Adjustment
B	ON	OFF	Adjust High Heat Only
C	OFF	ON	Adjust Low Heat Only
D	ON	ON	Adjust BOTH Low and High Heat Together by the same amount.

SW15 ("+/-") is mapped as follows:

SW15 OFF = Positive Temperature Rise Adjustment (Airflow is Reduced) (Factory Default)

SW15 ON = Negative Temperature Rise Adjustment (Airflow is Increased)

SW16 ("2F/4F") is mapped as follows:

SW16 OFF = 2 Deg F Temperature Rise Adjustment (Factory Default)

SW16 ON = 4 Deg F Temperature Rise Adjustment

Additionally, the adjustment to the low-end will affect a linear adjustment to the entire range of heating airflow except at the 100% rate The adjustment to the range will be such that the 40% heating rate will be adjusted up or down as specified by the dipswitch settings, the 100% heating rate may also be adjusted up or down and all points in between will fall on a line created by the adjusted 40% heating airflow rate and the adjusted (or unadjusted) 100% heating airflow rate.

Further, for communicating systems, the above selections (made with dipswitches SW13, SW14, SW15, and SW16 in legacy mode) can be made via the Econet control center.

STEP 5: TEMPERATURE RISE VERIFICATION

AIRFLOW

The importance of proper airflow over the heat exchanger cannot be over-emphasized.

NOTE: Where the maximum airflow is expected to be over 1800 CFM, **BOTH** sides or the bottom must be used for return air.

⚠ CAUTION

IT IS IMPORTANT THAT EACH DUCT SYSTEM BE SIZED AND INSTALLED FOR THE SPECIFIC APPLICATION BY PROPERLY APPLYING THE APPROPRIATE INDUSTRY-ACCEPTED STANDARD. IF LESS THAN MINIMUM STANDARDS ARE APPLIED, THE EQUIPMENT USER COULD EXPECT TO EXPERIENCE HIGHER UTILITY BILLS, MAJOR COMPONENT FAILURE, VARYING DEGREES OF AIR NOISE OR OTHER UNSATISFACTORY ISSUES, OVER WHICH THE MANUFACTURER HAS NO CONTROL.

TEMPERATURE RISE CHECK:

To determine if the airflow is correct, make a temperature rise check.

1. Insert a thermometer in the supply air duct as close to the furnace as possible yet out of a direct line-of-site from the heat exchanger. See Figure 42.
2. Insert a thermometer in the return air duct as close to the furnace as possible.
3. Operate the furnace for a minimum of 15 minutes in the gas heat mode at the 100% (max) rate.
4. When the thermometer in the supply air duct stops rising (approximately 5 minutes), subtract the return air temperature from the supply air temperature. The difference is the temperature rise.
5. Compare the measured temperature rise to the approved temperature rise range listed on the furnace nameplate. See Figure 43.
6. If the measured temperature rise is above the approved range, the airflow is too low. Airflow must be increased by speeding up the blower, by removing restrictions in the duct system or by adding more supply or return-air duct. If the measured temperature rise is below the approved range, the airflow is too much. Use the dipswitches to lower the speed of the blower.
7, Repeat this procedure for low-fire (40% rate).

FIGURE 42
TEMPERATURE RISE MEASUREMENT



⚠ WARNING

THE MEASURED TEMPERATURE RISE SHOULD BE AS CLOSE TO THE MIDDLE OF THE STATED RANGE AS POSSIBLE. FOR EXAMPLE, IF THE RISE RANGE IS 40°F TO 70°F (4.5° - 21°C), THE MIDDLE OF THE RISE RANGE IS 55°F (12.8°C). IN ALL APPLICATIONS, THE INSTALLER MUST ADJUST THE TEMPERATURE RISE TO THE "MIDDLE" POINT AS CLOSELY AS POSSIBLE. ALSO, THE TEMPERATURE RISE SHOULD NEVER BE ABOVE OR FALL BELOW THE STATED RANGE. DOING SO COULD CAUSE DAMAGE TO THE HEAT EXCHANGER OR INTERMITTENT OPERATION. THIS COULD CAUSE INJURY OR DEATH AND WILL VOID THE MANFACTURER'S WARRANTY FOR THIS PRODUCT.

FIGURE 43
TYPICAL FURNACE NAME PLATE

RHEEM SALES COMPANY, INC.
FORT SMITH, ARKANSAS

MODEL NO./NUMERO DE MODELE: R97VA070M317USA
SERIAL NO./NUMERO DE SERIE: W0000100001 MFG. DATE
CONTROL SYSTEM JC

CATEGORY IV FORCED AIR FURNACE WHEN USING INDOOR AIR FOR COMBUSTION
CATEGORY IV TYP FSP DIRECT VENT FORCED AIR FURNACE WHEN USING OUTDOOR AIR FOR COMBUSTION. FOR INDOOR INSTALLATION ONLY, IN A BUILDING CONSTRUCTED ON-SITE.
CATÉGORIE IV GÉNÉRATEUR D'AIR CHAUD À AIR FORCÉE LORSQUE DE L'AIR INTÉRIEUR EST EMPLOYÉ POUR LA COMBUSTION. CATÉGORIE IV TYPE FSP ÉVACUATION DIRECTE GÉNÉRATEUR D'AIR CHAUD À AIR FORCÉE LORSQUE DE L'AIR EXTÉRIEUR EST EMPLOYÉ POUR LA COMBUSTION. POUR INSTALLATION À L'INTÉRIEUR SEULEMENT, DANS UN BÂTIMENT CONSTRUIT SUR LE SITE.

ELECTRIC 115 V. 60 HZ. 1 PH., MIN. CIRCUIT AMPACITY 9 AMPS, IB MOTOR FLA 6.1, ID MOTOR FLA 1
ELECTRIQUE 115 V. 60 HZ 1 PH, COURANT MINIMAL ADMISSIBLE DE CIRCUIT 9 A. INTENSITÉ MAXIMAL DE 6.1 MOTEUR DE SOUFFLANTE INTÉRIEURE ET 1 MOTEUR DE TIRAGE INDUIT.

MAXIMUM OVERCURRENT PROTECTION DEVICE 15 AMPERES. DISPOSITIF DE PROTECTION CONTRE UNE SURINTENSITÉ DE 15 A AU MAXIMUM.

NOx EMISSION LIMIT (NANOGRAMS/JOULE) 40. LIMITE D'ÉMISSION D'OXYDES D'AZOTE (NOx) EN NONOGRAMMES PAR JOULE 40.

HOURLY INPUT RATING DEBIT CALORIFQUE MAXIMUM Btu/hr (Kw)	HOURLY INPUT RATING DEBIT CALORIFQUE MINIMUM Btu/hr (Kw)	FACTORY EQUIPPED FOR AGENCE A L'USINE POUR FOR GAS / GAZ
75,000 (21.98)		NATURAL / NATUREL

IN THE U.S. AND CANADA, AT ELEVATIONS ABOVE 2,000 FT. (610M), DERATE THE INPUT 2% PER 1,000 FT. (305M) ABOVE SEA LEVEL.
AUX ÉTATS-UNIS ET AU CANADA, À DES ALTITUDES SUPÉRIEURES 610 M (2000 Pi), IL FAUT UNE PERTE DE RENDEMENT DE 2% PAR DE 305 M (1000 Pi) AU-DESSUS DU NIVEAU DE LA MER FT.(M)/PIEDS(M)

	NATURAL GAS/ GAZ NATUREL	LP GAS OR PROP./ GAZ DE PÉTROLE LIQUÉFIÉ OU PROP.
ORIFICE / INJECTEUR 51 DMS		
LIMIT SETTING/LIMITE COUPE-CIRCUIT 120° (49°) °F(°C)		
AUXILIARY LIMIT SETTING/ LIMITE COUPE-CIRCUIT AUXILIAIRE °F(°C)	IN. W.C.(kPa)/ PO. C.E. (kPa)	IN. W.C.(kPa)/ PO. C.E. (kPa)
MAXIMUM PERMISSIBLE GAS SUPPLY PRESSURE TO FURNACE	10.5 (2.61)	13.0 (3.23)
PRESSION MAXIMUM D'ALIMENTATION EN GAZ À CHAUDIÈRE	10.5 (2.61)	13.0 (3.23)
MINIMUM GAS SUPPLY PRESSURE FOR PURPOSES OF INPUT ADJUSTMENT	5.0 (1.24)	11.0 (2.73)
PRESSION MINIMUM D'ALIMENTATION EN GAZ POUR LE RÉGLAGE DE PUISSANCE D'ENTRÉE	5.0 (1.24)	11.0 (2.73)
MANIFOLD PRESSURE / PRESSION A LA TUBULURE	3.5 (0.87)	10.0 (2.49)

AIR TEMPERATURE RISE/
AUGMENTATIONDE LA TEMPÉATUREDE L'AIR 40° (22°)– 70° (39°)° F (C°)
MAXIMUM EXTERNAL STATIC PRESSURE
PRESSION STATIQUE EXTÉRIEURE MAXIMAL
INCHES W.C. (kPa)–PO. C.E. (kPa)

.15 (.038) / .70 (.178)

ASSEMBLED IN MEXICO

91-22176-11

ELECTRICAL WIRING

ELECTRICAL WIRING

⚠ WARNING

TURN OFF ELECTRIC POWER AT FUSE BOX OR SERVICE PANEL BEFORE MAKING ANY ELECTRICAL CONNECTIONS. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

⚠ WARNING

THE CABINET MUST HAVE AN UNINTERRUPTED GROUND ACCORDING TO THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE, ANSI/NFPA70- OR IN CANADA, THE CANADIAN ELECTRICAL CODE, CSA-C221 OR LOCAL CODES THAT APPLY. DO NOT USE GAS PIPING AS AN ELECTRICAL GROUND. A GROUND SCREW IS PROVIDED IN THE JUNCTION BOX. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

⚠ WARNING

THIS FURNACE IS EQUIPPED WITH A BLOWER DOOR SAFETY SWITCH. DO NOT DISABLE THIS SWITCH. FAILURE TO FOLLOW THIS WARNING CAN RESULT IN ELECTRICAL SHOCK, PERSONAL INJURY OR DEATH.

IMPORTANT: The furnace must be installed so that the electrical components are protected from water (condensate).

Before proceeding with the electrical connections, be certain that the voltage, frequency and phase corresponds to that specified on the furnace rating plate. For single furnace application, see rating plate for maximum over-current protection.

Use a separate fused branch electrical circuit containing a properly sized fuse or circuit breaker. Run this circuit directly from the main switch box to an electrical disconnect that is readily accessible and located near the furnace (as required by code). Connect from the electrical disconnect to the junction box on the left side of the furnace, inside the blower compartment. For the proper connection, refer to the appropriate wiring diagram located on the inside cover of the furnace control box and in these instructions.

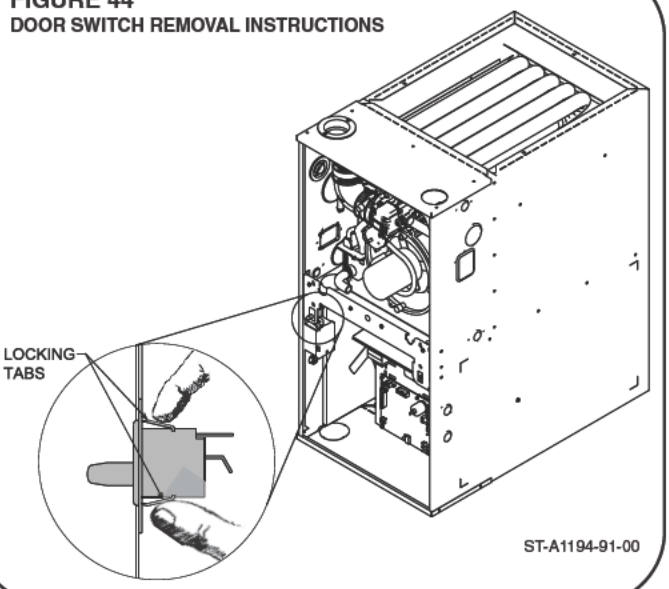
ANSI/NFPA70 or, in Canada, The Canadian Electrical Code and local codes having jurisdiction.

These may be obtained from:

National Fire Protection Association, Inc.
Batterymarch Park
Quincy, MA 02269

CSA - International
5060 Spectrum Way
Mississauga, Ontario
Canada L4W 5N6
online: www.csa.ca

FIGURE 44
DOOR SWITCH REMOVAL INSTRUCTIONS



REVERSING THE ELECTRICAL CONNECTION (JUNCTION BOX)

NOTE: The electrical junction box may be moved to the right side if necessary. A knockout is provided. Seal the opposite hole with plug provided.

NOTE: L1 (hot) and L2 (neutral) polarity must be observed when making field connections to the furnace. The ignition control may not sense flame if L1 and L2 are reversed. Make all electrical connections in accordance with the latest edition of the National Electrical Codes.

If the line voltage electrical needs to be moved to the opposite side of the furnace, the following steps should be taken:

1. The furnace must NOT be electrically connected to line voltage prior to reversing the electrical connection.
2. Disconnect the wires from the door switch. When unmating wire terminal from ¼" spade terminal, grasp the terminal from the housing with fingers and pull straight against ¼" spade terminal without prying. See Figure 44. Take caution not to disconnect the terminal by pulling on the wire itself to prevent contact deformation or damage. Deformation of contact may cause defective contact.
3. Remove the junction box from the furnace cabinet wall by removing the two screws that hold it to the cabinet. Leave the wires connected to the junction box.

REVERSING ELECTRICAL CONNECTION & THERMOSTAT

4. Remove 7/8" plug from hole opposite j-box location. Drill 2 @ 3/16" Ø holes in the jacket. **NOTE:** Dimples/marks are provided in the sheet metal for correct drilling location.
5. Move the junction box to the opposite side of the cabinet. Install using the two screws removed in step 3 above. Note that all screws penetrating the junction box must be blunt – no sharp tipped screws can be used.
6. Replace the plug from the opposite of the furnace (the new j-box location) to the old j-box location and install qty=2 1/4" plugs from parts bag in empty screw holes in old location of j-box into the mounting screw holes in the old junction box location.
7. Using fingers, squeeze the retaining arms on the door switch and gently pry the door switch from it's opening as shown in Figure 44.
8. Install the door switch in the same opening on the opposite of the furnace and reconnect the electrical connectors (removed in Step 2) to the door switch. To mate wire terminal to ¼" spade terminal, grasp the terminal from the housing with fingers and push straight against ¼" spade terminal. This low insertion force flag terminal will deliver an audible click when engaged. Failure to engage will cause defective contact.

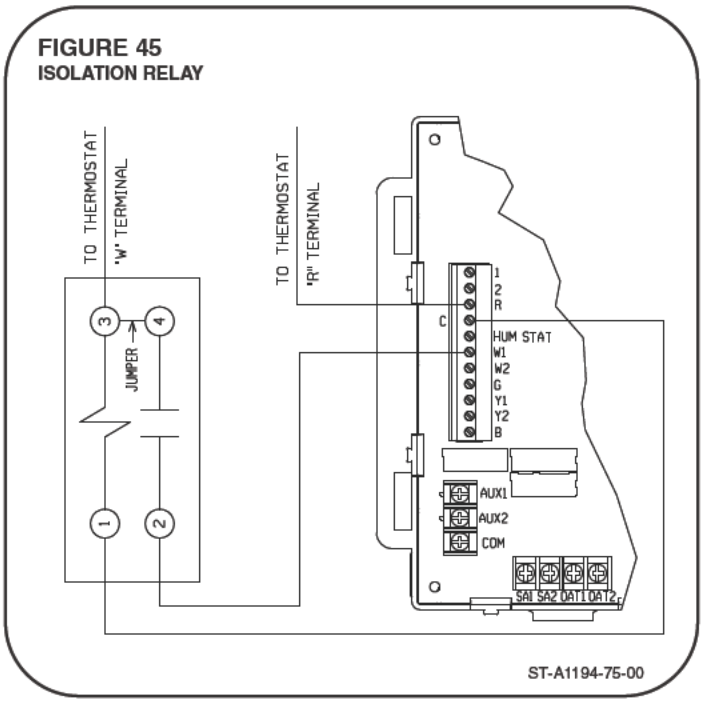
THERMOSTAT

The room thermostat must be compatible with the furnace. See manufacturer's thermostat spec sheet for compatibility concerns. Generally, all thermostats that are not of the "current robbing" ("current robbing" thermostats require the addition of an isolation relay. See Figure 45) types are compatible with the integrated furnace control. The low voltage wiring should be sized as shown.

NOTE: Do not use 24 volt control wiring smaller than No. 18 AWG.

Install the room thermostat in accordance with the instruction sheet packed in the box with the thermostat. Run the thermostat lead wires inside the blower compartment and connect to low voltage terminals as shown on the wiring diagram. Never install the thermostat on an outside wall or where it will be influenced by drafts, concealed hot or cold water pipes or ducts, lighting fixtures, radiation from fireplace, sun rays, lamps, televisions, radios or air streams from registers.

FIGURE 45
ISOLATION RELAY



ACCESSORIES

FIELD INSTALLED OPTION ACCESSORIES

ELECTRONIC AIR CLEANER

Line voltage power can be supplied from the terminal labeled “EAC” and a line voltage neutral terminal on the control board. This will power the electronic air cleaner whenever the circulating air blower is in operation.

NOTE: The electronic air cleaner output will not be energized when the ECM blower motor target CFM is below the following thresholds:

(-)97V060 = 500 CFM
(-)97V070 = 500 CFM
(-)97V085 = 600 CFM
(-)97V100 = 600 CFM
(-)97V115 = 600 CFM

Under some circumstances, such as low-speed continuous fan, the target blower CFM may be below the above threshold. In these cases the electronic air cleaner output will NOT be energized.

NOTE: Maximum current is 1.0 amps for the electronic air cleaner output.

HUMIDIFIER

Humidifier output is a set of dry contacts. The logic controlling these contacts and the necessary wire diagrams for installing a humidifier are detailed in the section of this manual titled *Humidification/Dehumidification*.

FILTERS (See Figure 46)

Keep filters clean at all times. **A filter is not provided with the furnace, but one must be field-supplied and installed.**

It is recommended to replace the furnace filter periodically to maintain optimum furnace performance.

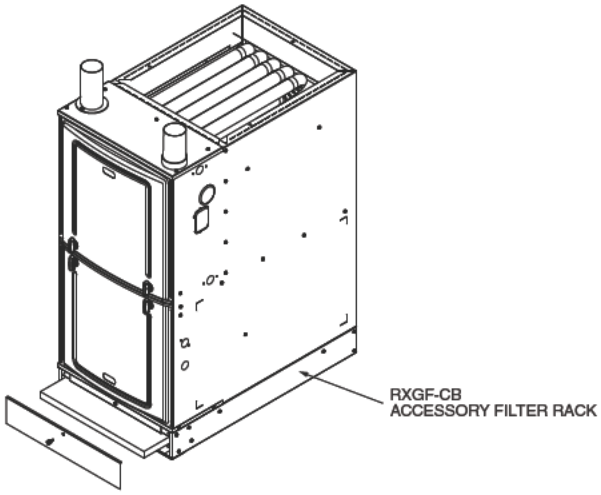
TWINNING

Twinning of these furnaces is NOT permitted!

FIELD INSTALLED OPTION ACCESSORIES (cont.)

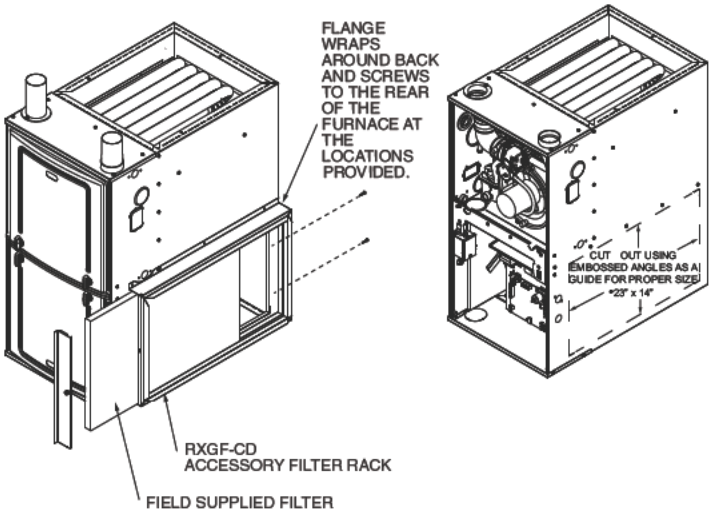
FIGURE 46
FILTER LOCATIONS

UPFLOW/HORIZONTAL



ST-A1194-10-X0

SIDE RETURN



ST-A1194-11-X0

START-UP AND SEQUENCE OF OPERATIONS

COMMUNICATING FURNACE

This furnace is equipped with a direct ignition control. Each time the room thermostat calls for heat, the igniter lights the main burners directly. See the lighting instructions on the furnace.

TO START THE FURNACE

1. Remove the burner compartment and blower control access door.
2. **IMPORTANT:** Be sure that the manual gas control has been in the “OFF” position for at least five minutes. Do not attempt to manually light the main burners.
3. Turn off the furnace electrical power and set the room thermostat to its lowest setting.
4. Turn the gas control to the “ON” position or move the gas control lever to the “On” position.
5. Configure the dipswitches so that the furnace will operate at 100% heat rate regardless of the heat demand to “W1”, “W2” or “V”. This is done as follows:

   For the single rate mode, when dipswitch SW10 is “OFF” and SW11 is “ON”, the furnace will operate in the 100% heat mode with any legacy call for heat (first stage, second stage or modulating). That is, a 24 VAC signal on “W1” will cause the furnace to go through a normal heating cycle with heating fire rate fixed at 100%. The voltage at the terminal labeled “V/W2” will be ignored.
6. Replace the burner compartment control access door.
7. Turn on the furnace electrical power.
8. Set the room thermostat to a point above room temperature to light the main burners.
9. The furnace control will go through a complete calibration sequence. See section titled “***Sequence of Operation***” for a description of this sequence.
10. After the calibration sequence is completed the furnace will automatically fix the firing rate to 100%. Operate the high gas heat for a minimum period of 15 minutes and adjust input rate (see section of this book titled ***Adjusting Input Rate)*** and observe condensate system for leaks. Correct leaks and set rate, shut down furnace and repeat until no leaks in condensate system can be detected.
11. Turn off the furnace electrical power and remove the blower door.
12. Configure the dipswitches so that the furnace will operate at 40% heat rate regardless of the heat demand to “W1”, “W2” or “V”. This is done as follows:

    For the single rate mode, when dipswitch SW10 is "ON" and SW11 is "OFF", the furnace will operate in the 40% heat mode with any legacy call for heat (first stage, second stage or modulating). A legacy heat call will cause the furnace to go through a normal heating cycle with heating fire rate fixed at 40%. The voltage at the terminal labeled "V/W2" will be ignored.
13. Replace the burner compartment control access door.
14. Turn on the furnace electrical power.
15. Set the room thermostat to a point above room temperature to light the main burners.
16. The furnace control will go through a complete calibration sequence. See Section titled “***Sequence of Operation***” for a description of this sequence.
17. After the calibration sequence is completed the furnace will automatically set the firing rate to 40% (low). Operate the low gas heat for a minimum period of 15 minutes and adjust input rate (see section of this book titled ***Adjusting Input Rate)*** and observe condensate system for leaks. Correct leaks and set rate, shut down furnace and repeat until no leaks in condensate system can be detected.

⚠ WARNING

SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, CLOSE THE MANUAL GAS VALVE FOR THE APPLIANCE BEFORE SHUTTING OFF THE ELECTRICAL SUPPLY. FAILURE TO DO SO CAN CAUSE AN EXPLOSION OR FIRE RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

TO SHUT DOWN THE FURNACE

1. Set the room thermostat to its lowest setting and wait for furnace to shut down.
2. Remove the burner compartment control access door.
3. Shut off the gas to the main burners by turning the gas control to the “OFF” position.

SEQUENCE OF OPERATION

HONEYWELL CONTROLS Integrated Controls with Direct Spark Ignition

CALIBRATION SEQUENCE:

The calibration sequence shall be performed prior to the pre-purge under any of the following conditions:

1. The first gas heat call after cycling of main power (line voltage),
2. Once every 100 heat calls or
3. The next heat attempt after any unexpected opening of a pressure switch (low, middle or high) for more than two seconds during any steady state heating operation.
4. A failed pre-purge.
5. A failed calibration of the inducer on the previous ignition attempt.

7. Low pressure switch fails to open after dropping speed to the minimum RPM value during the calibration post-purge sequence.
8. The next heat cycle after the furnace has sensed and shut down a heat cycle due to a ***Water Sensed*** condition.
9. A fault inhibiting gas heat call is detected in post-purge during inducer ramp down operation during a calibration sequence.

Note: If a calibration attempt fails, the furnace control will enter five minute lockout and will NOT proceed into pre-purge for a new heat cycle.

⚠ WARNING

SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, CLOSE THE MANUAL GAS VALVE FOR THE APPLIANCE BEFORE SHUTTING OFF THE ELECTRICAL SUPPLY. FAILURE TO DO SO CAN CAUSE AN EXPLOSION OR FIRE RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

Calibration Cycle

The seven-segment display will display "CL" (for Calibration) at the start of cold calibration and through the warm calibration sequence until the mid pressure switch is fully calibrated (or fails to calibrate). After this, "H" or "h" will be displayed as appropriate until the heat call has ended or a fault has been declared. The text "CL" will then be displayed again during the warm low pressure switch calibration at the end of the heat call.

Cold Calibration

Upon entering calibration cycle, if all three pressure switches are not open, the fault code ***"44"*** and/or ***"55"*** and/or ***"65"*** (as appropriate) will be set and displayed immediately on the dual Seven-Segment Displays (S.S.D.'s) The IFC will wait indefinitely and will not proceed with the heat call until both the high and low pressure switch circuits are determined to be open. This fault will continue to flash both the high and low pressure switches finally open even if the heat call is removed.

If the mid pressure switch is not open prior to calibration operation, calibration will still proceed but without testing the mid pressure switch and the proving and pre-purge sequences will continue as long as all other requirements are met. Heating operation requirements between 50% and 65% will fix the firing rate at 70% until a successful calibration of the mid pressure switch is completed. Also, a new calibration sequence will be executed on the next heat cycle. The closed middle pressure switch fault will remain present until the switch is proven to be open – even if the heat call is removed.

Calibration shall take place at intervals noted above when a gas heat call is also present. When the inducer becomes powered during calibration (high and low pressure switches are open at the beginning), the IFC will finish the cold calibration even if the gas heat call is removed during the calibration process. If a fault inhibiting the gas heat call becomes active during the calibration process, the calibration is interrupted immediately to allow proper response to the fault. If a gas heat call is removed during a five minute wait period after unsuccessful calibration, the calibration cycle is interrupted immediately.

Low Pressure Switch Cold Calibration

Upon proving pressure switches open as noted above, the furnace control will energize the inducer at a low starting RPM. The furnace control will first verify that the inducer drive is operating at the correct speed. After that,if the low pressure switch does not close in within a few seconds, the inducer speed will be increased slightly and the control will again first verify that the inducer drive is operating at the new speed and then wait for the low pressure switch to close. This cycle repeats until the low pressure switch is closed. If the RPM demand is at the maximum value for the low pressure switch and the pressure switch still is not closed, a fault code ***"46"*** will be set at level 1 and displayed at the seven-segment displays. The control will shut off the inducer and enter a five minute wait period before attempting a new calibration sequence. The fault will be elevated to level 2 after the second consecutive calibration attempt has failed. The fault will remain at level 2 until the end of the lockout period even if the heat call is removed. The ***"46"*** fault will be continuously displayed until the heat call is removed or the pressure switch closes in a subsequent attempt.

Immediately upon sensing the low pressure switch closed, the RPM (demand) at which the inducer was running when the switch closed will be added to a predetermined value and the result will be stored in the furnace control memory as the cold low pressure switch RPM.

If the mid pressure switch closes before the low pressure switch, cold calibration of the low and mid pressure switches is ended and operation will shut down while furnace enters a five-minute wait period. The furnace control will set and display fault code ***"46"*** at level 2 and a new calibration attempt will be made after the five-minute wait period. The fault will continue to be set and displayed until the low pressure switch closes in the proper sequence (before the mid pressure switch) during a calibration sequence.

Mid Pressure Switch Cold Calibration

Note: If the mid pressure switch is not open prior to calibration, mid pressure switch calibration will not take place and operation will proceed to the High pressure switch calibration.

Once the 40% heat inducer RPM is determined, the mid pressure switch should be open. If the mid pressure switch is closed, calibration will still proceed but without verifying the mid pressure switch and the proving and pre-purge sequences will continue as long as all other requirements are met. Heating demands between 50% and 65% will fix the firing rate at 70% until a successful calibration

of the mid pressure switch is completed. Also, a new calibration sequence will be executed on the next heat cycle.

Provided the mid pressure switch is open, the furnace control will continue increasing the inducer RPM in discrete steps. The furnace control will first verify that the inducer drive is operating at the correct speed. The inducer speed will be increased slightly and the control will again first verify that the inducer drive is operating at the new speed and then wait for the mid pressure switch to close. This cycle repeats until the mid pressure switch is closed. If the RPM demand is at the maximum value for the mid pressure switch and the pressure switch still is not closed, a fault code ***"67"*** will be set at level 1 and displayed simultaneously with ***"H"*** or ***"h"*** (as appropriate) at the seven-segment displays. The control will then enter the high pressure switch calibration sequence without a valid mid pressure switch RPM. Calibration will still proceed but without verifying the mid pressure switch and the proving and pre-purge sequences will continue as long as all other requirements are met. Firing rates between 50% and 65% will fix the firing rate at 70% until a successful calibration of the mid pressure switch is completed. Also, a new calibration sequence will be executed on the next heat cycle.

Upon sensing the mid pressure switch closed, the RPM (demand) at which the inducer was running when the mid switch closed will be added to a predetermined value and the result will be stored in the furnace control memory as the cold mid pressure switch RPM for the 50% to 65% cold gas heat rate.

During mid pressure switch cold calibration, if the high pressure switch should close before the mid pressure switch closes, fault ***"67"*** will be issued and the RPM at which the high pressure switch closed will be added to a pre-determined adder and this sum will be used as the inducer rpm for the 100% cold gas heat rate. Mid pressure switch cold calibration will be bypassed, high pressure switch cold calibration will be considered complete and operation will proceed to pre-purge. The fault ***"67"*** shall remain present and displayed alternately with ***"H"*** or ***"h"*** as appropriate until the heat call is gone or until the pressure switch closes on a subsequent calibration attempt. A calibration cycle will be forced on the next heat cycle.

If the low pressure switch should open during mid-pressure switch cold calibration sequence, the control will suspend the calibration sequence and wait 30 seconds for the low pressure switch to re-close. If the low pressure switch re-closes within this 30 second period, cold calibration resumes as normal. If the low pressure switch does not reclose within 30 seconds, the control will exit the calibration sequence and enter a five-minute wait period during which the fault level for the open low pressure switch fault ***"45"*** is set to 1. After the five-minute wait, the calibration sequence is restarted. If the low pressure switch will not close during the new cold calibration sequence, the open low pressure switch fault ***"45"*** will then be set to level 2.

High Pressure Switch Cold Calibration

Since the 65% heat inducer RPM is determined or the mid calibration sequence has been skipped for reasons stated, the inducer speed is then increased from the value at which the mid pressure switch closed. The furnace control will first verify that the inducer drive is operating at the correct speed. After that, the control waits for the high pressure switch to close. If the high pressure switch does not close, the inducer RPM (demand) is then increased slightly and the control will again first verify that the inducer drive is operating at the new speed and then waits for the high pressure switch to close. If the RPM demand is at the maximum value for the high pressure switch and the pressure switch still is not closed, fault code ***"57"*** will be set at level 2 and displayed at the seven-segment displays and the control will shut off the inducer and enter a five minute wait period before attempting a new calibration sequence. The fault will remain at level 2 until the end of the lockout period even if the heat call is removed.

Upon sensing the high pressure switch closed, the RPM (demand) at which the inducer was running when the high switch closed will be added to a predetermined value and the result will be stored in the furnace control memory as the cold high pressure switch RPM for the for the 70% to 100% cold gas heat rates.

If the low pressure switch should open during high pressure switch cold calibration sequence, the control will suspend the calibration sequence and wait 30 seconds for the low pressure switch to re-close. If the low pressure switch re-closes within this 30 second period, cold calibration resumes as normal. If the low pressure switch does not reclose within 30 seconds, the control will exit the calibration sequence and enter a five-minute wait period during which the fault level for the open low pressure fault ***"45"*** switch is set to 1. After the five-minute wait, the calibration sequence is restarted. If the low pressure switch will not close during the new cold calibration sequence, the open low pressure switch fault ***"45"*** will then be set to level 2.

Pressure Switch Proving:

Upon entry into the pressure switch proving state, if the furnace is in a calibration cycle, the inducer will continue to run. If the system is not in a calibration cycle, with inducer off, if both the low and high pressure switches are not open, the IFC will display fault code ***"44"*** and/or ***"55"*** (as appropriate) on the dual seven-segment displays (S.S.D.s) and set the fault active. If either pressure switch is closed when it should be open, the IFC will wait indefinitely and will not proceed with the heat call until both pressure switch circuits are determined to be open. This fault will continue to be set and displayed until both pressure switches are open even if the heat call is removed.

If the mid pressure switch is not open during pressure switch proving, the fault code ***"65"*** will be set and displayed simultaneously with the ***"H"*** or ***"h"*** (as appropriate) and the proving and pre-purge sequences will continue as long as all other requirements are met. However, furnace operation will fix any heating rate which is between 50% and 65% to 70% regardless of the demand of the thermostat until a successful calibration of the mid pressure switch is completed. Also, a new calibration se-

quence will be executed on the next heat cycle.

The IFC continues the pressure switch proving sequence by energizing the inducer at the rpm determined for the high pressure switch during cold calibration and waits for both the high and low pressure switches to close. The IFC shall wait for 60 seconds for the switches to close. If the low and high pressure switches are not both closed within 10 seconds, the IFC will set and display the low-level fault "**45**" and/or "**57**" at the SSD and continue trying to close the switches (at the same RPM) for the balance of one minute. A re-learn cycle will not be required provided the switches are both closed within the minute. If the offending pressure switch(es) does/do not close within the 60 second period, the control will initiate the five minute wait/lockout period. After the five minute wait period, the control shall initiate a new calibration sequence provided a call for gas heat still exists.

If the mid pressure switch fails to close during the pressure switch proving sequence, the fault code ***"67"*** will be set and displayed simultaneously with the ***"H"*** or ***"h"*** (as appropriate) and the proving and pre-purge sequences will continue as long as all other requirements are met. However, furnace operation will fix to 70% any heating rate which is between 50% and 65% regardless of the demand of the thermostat until a successful calibration of the mid pressure switch is completed. Also, a new calibration sequence will be executed on the next heat cycle.

Pre-Purge

The gas valve 100% rate demand command is to be transmitted to the valve during the pre-purge period and before ignition. The command must be sent and verified in a timely manner so as not to interfere with or lengthen the pre-purge cycle.

The furnace control begins a 30 second pre-purge period at the cold high pressure switch inducer speed. Pre-Purge is the amount of time the inducer runs before an attempt for ignition.

If either or both the high and low pressure switch(es) open(s) for longer than 2 seconds but less than 60 seconds during pre-purge, the IFC will reset the 30 pre-purge start time to 0 seconds after the high and low pressure switch(es) has/have re-closed. If either the high and/or low the pressure switch(es) is/are open for longer than 60 seconds, the IFC de-energizes the inducer and will enter a 5-minute lockout period. The fault will be set to level 1 until the end of the lockout period. After the lockout period, the control will return to calibration for the next heat attempt.

Trial for Ignition:

I.F.C. energizes the gas valve output and spark output simultaneously and begins to look for flame immediately. When flame is detected for more than 1 second, the I.F.C. immediately de-energizes the spark output. The spark output is energized for a maximum of seven seconds.

Ignition Activation Period (IAP) = 7 seconds (IAP = Period of time between energizing the main gas valve and deactivation of the ignition means during a trial for ignition period (per ANSI Z21.47, definition section)).

Trial for Ignition Period (TFI) = 8 seconds (TFI = The period of time between energizing and de-energizing the gas valve if the supervised flame is not established (per ANSI Z21.47, definition section)).

After the spark output is de-energized due to the expiration of the 7 second period and flame is not detected, the I.F.C. continues to look for flame for an additional 1 second. If flame is not detected by the I.F.C. within 8 seconds of the gas valve and igniter becoming energized, the I.F.C. will de-energize the gas valve and initiate ignition retry.

Directly after ignition, if a valid heat demand still exists, the furnace will operate at the 100% heat rate for 2 minutes if cold calibration preceded, otherwise for the period of heat blower on delay.

Warm Calibration

If the heat call is canceled prior to start of warm calibration, the warm calibration cycle will always be completed before shutting down the gas heat.

After the 2 minute warm-up period (or 2 minutes after ignition), if the calibration cycle has taken place prior to pre-purge, the furnace control will continue calibration by attempting to determine the necessary inducer RPM's corresponding to the open and closed points for the mid and high pressures switches. Directly after ignition, the furnace will operate for 2 minutes at the 100% heat rate provided. The inducer RPM for this rate shall be that which was determined during the cold calibration of the high pressure switch. Next, the inducer RPM will be dropped steadily and the furnace control waits for the high pressure switch to open. This cycle repeats until the high pressure switch opens. If the high pressure switch fails to open once the inducer RPM has reached a pre-determined minimum, the furnace will exit the heat sequence and set, display and log a fault ***"55"***. A new calibration (both cold and hot) will take place upon entry into the next heat sequence.

Once the high pressure switch opens, the inducer RPM is then increased steadily and the IFC waits for the high pressure switch to close. The cycle repeats until the high pressure switch closes. The speed at which the inducer is operating when the high pressure switch closes shall be added to a pre-determined value. The resultant sum is to be used as the target RPM for the 70% to 100% hot gas heating rates (two minutes or longer after ignition). This value is only to be used during steady-state heat and after the ignition, blower on delay and two minute warm-up period.

If the high pressure switch fails to close after reaching a pre-determined maximum value, the calibration and heat sequence will be cancelled and the furnace will exit the heat sequence normally (with post-purge and blower off delay) and set, display and log a fault ***"57"*** at level 2. A new calibration will take place upon entry into the next heat sequence.

Once the high pressure switch has re-closed, the gas valve output is reduced to 65% for the hot mid pressure

switch calibration sequence unless the mid pressure switch malfunctioned during cold calibration (in which case, hot mid pressure switch calibration will be skipped).The inducer RPM is decreased steadily and the furnace control waits for the mid pressure switch to open. This cycle is repeated until the mid pressure switch opens. If the mid pressure switch does not open after reaching *a pre-determined minimum* RPM, the calibration sequence is cancelled and heating operation will continue as long as all other requirements are met. The furnace control will set, display and log a fault ***"65"***. However, furnace operation will exclude any heating rate which is between 50% and 65% regardless of the demand of the thermostat until a successful calibration of the mid pressure switch is completed. Firing rates between 50% and 65% under this condition will be fixed to 70% until a valid calibration of the mid pressure switch can be completed. Also, a new calibration sequence will be executed on the next heat cycle.

Next, the inducer RPM is increased steadily and the furnace control waits for the mid pressure switch to close. The cycle repeats until the mid pressure switch closes. The speed at which the inducer is operating when the mid pressure switch closes shall be added to a pre-determined value and the resultant sum is to be used as the target RPM for the 50% to 65% hot gas heating rates (two minutes or longer after ignition). This value is only to be used during steady-state heat and after the ignition and two minute warm-up period.

If the mid pressure switch fails to close after reaching a pre-determined maximum value, the calibration sequence will be cancelled and the furnace will continue to operate in the gas heating mode and will also set, display and log furnace control will set, display and log a fault ***"67"***. However, furnace operation will exclude any heating rate which is between 50% and 65% regardless of the demand of the thermostat until a successful calibration of the mid pressure switch is completed. Firing rates between 50% and 65% under this condition will be fixed to 70% until a valid calibration of the mid pressure switch can be completed. Also, a new calibration sequence will be executed on the next heat cycle.

Blower on Delay

The IFC waits 22 seconds after the start of the ignition trial to energize the main blower during heat mode (call for heat). Also, at the end of the 22 second blower on-delay period, provided a demand for humidification exists, the humidifier output will be energized. The electronic air cleaner output is energized at the end of the 22 second blower on delay period unless the CFM demand of the circulating airflow is below the threshold specified below:

Blower Motor Size	CFM Cutoff
1/2 HP	500 CFM
3/4 HP	600 CFM

Upon proving flame from successful ignition, the IFC continues in the following way:

1. If Calibration Cycle is active:

The IFC proceeds to the Warm Calibration.

2. If Calibration Cycle is not active:

Warm-up period will be active for 2 minutes.

The firing rate should be set to 100 % for the first 22 seconds of the Warm-up period and then the IFC will accept the thermostat demand.

During the 2 minute warm-up period, the furnace control uses the inducer RPM's determined during the cold calibration sequence for the low, mid and high pressure switches. When the Warm-up period ends, the furnace control will use the inducer RPM's determined during the warm calibration sequence and the IFC proceeds to the Steady State Heating mode.

Steady State Heat

Heating blower CFM values will be a function of the current firing rate and the selection of comfort or efficiency heating modes (dipswitch SW-18 or, for communicating systems, selected in the Econet Control Center) and the arrangement of the low and high heating airflow adjustments using dipswitches SW13, SW14, SW15 and SW16 (for communicating systems, the adjustment is made at the Econet control center).

Post-Purge:

a. **Post-Purge After any Calibration Sequence:**

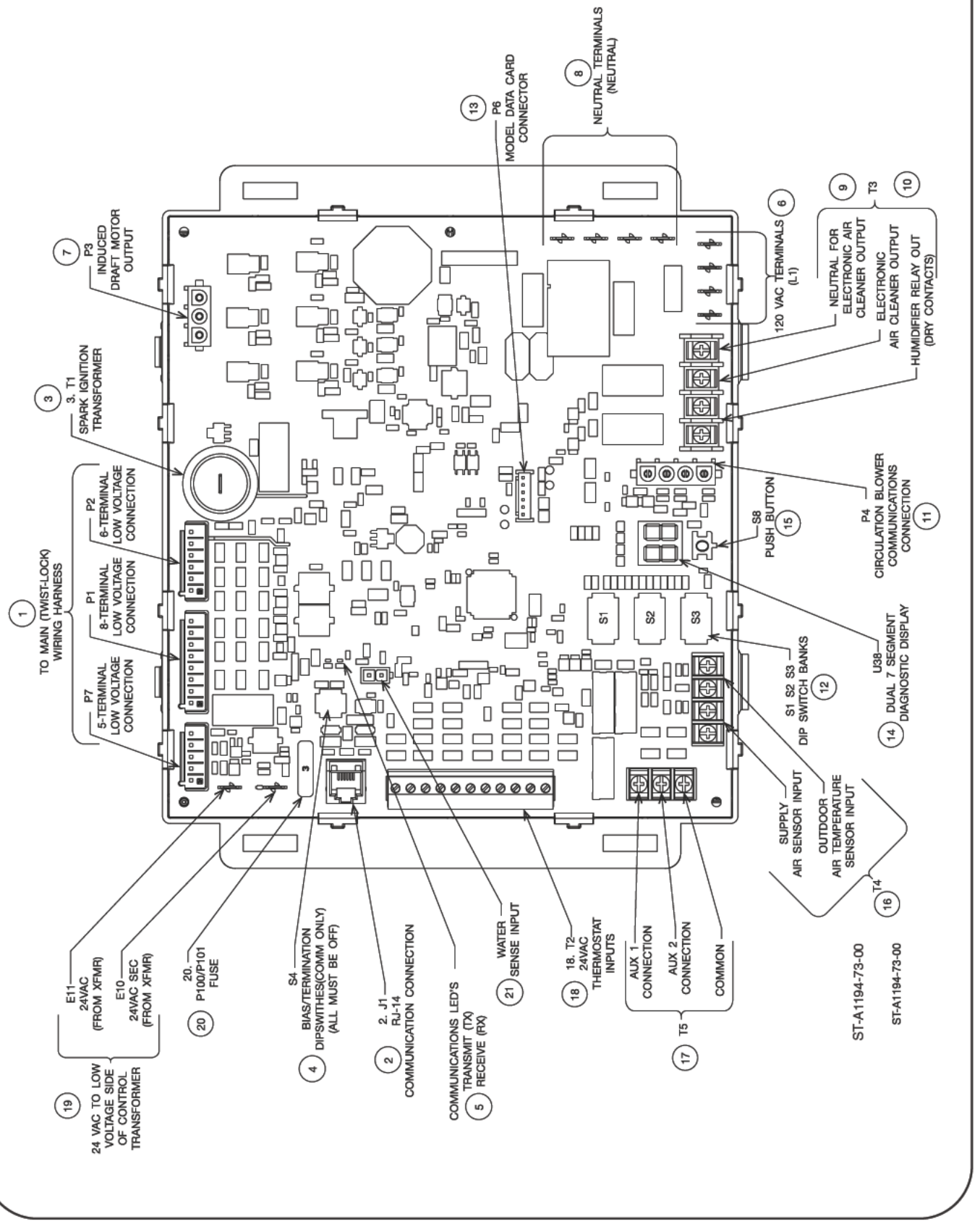
If the furnace firing rate is not already 40%, the furnace firing rate is set to the 40% rate and remains there for 45 seconds after the end of the heat call and the furnace seven-segment display will show CL (for calibration). The inducer RPM is then decreased at a steady rate until the low pressure switch opens and flame is lost. The RPM at which the low pressure switch opens will be added to a pre-determined value and the resultant sum will be used until the next calibration cycle for low-heat (40%) heating operation. The gas valve relay is then de-energized and the inducer shall remain at this same speed for a period of 10 seconds - which is to be the post-purge period. This post-purge sequence shall take place any time after flame has been sensed then lost.

If the RPM has been decreased to a pre-determined minimum and the low pressure switch has still not opened, the RPM will not be decreased further and the gas valve relay is de-energized and post purge takes place at the current RPM. A new calibration cycle will be forced on the next heat cycle.

If a fault inhibiting the gas heat call becomes active during the time RPM is decreasing to open the low pressure switch, the sequence above is interrupted immediately to allow proper response to the fault and a new calibration cycle will be performed on the next heat sequence.

INTEGRATED FURNACE CONTROL

FIGURE 47
FURNACE CONTROL BOARD OR IFC (INTEGRATED FURNACE CONTROL)



b. **Post-Purge after Non-Calibration Heat Call**:

Post-purge after any heat sequence which is not a calibration sequence shall take place at the same inducer speed that the system was at when the heat call ended and shall be a period of 10 seconds.

Blower Off Delay

The blower off delay is to always begin after the gas valve is de-energized or when detected error conditions that have been cleared require blower to be energized and then de-energized. It is user-selectable per dipswitch SW17 or, for communicating systems, the value selected at the Econet control center. The blower off delay will take place at the same CFM demand that the blower was at the time of the gas valve de-energizing or at CFM matching 100% firing rate if the blower was off.

If a compressor call becomes present during the heat blower "off' delay, the IFC will immediately switch the blower output to the greater of the cool call and heat call CFM until the end of the blower "off" delay. At the end of the blower off delay, the blower CFM shall be set to the cool or HP CFM.

1. **P1 (8-Pin), P2 (6-Pin) and P7 (5-Pin)**

   Low-VoltageInternal Wiring Connections – Connect main twist-lockwire harness to these connections. Pre-wired from the factory.

2. **RJ-14 CONNECTOR (J1)**

   This connector is used to program the furnace control at the factory. It may also be connected in the field to certain Econet devices. It should never be connected to a telephone line or a telephone. Doing so could damage the furnace control or the telephone (or telephone lines) or both.

⚠ WARNING

DO NOT CONNECT A TELEPHONE OR PHONE LINE TO THE CONNECTOR (JACK) AT POSITION J-1. DOING SO COULD CAUSE IRREPARABLE DAMAGE TO EITHER THE FURNACE CONTROL (I.F.C.) OR THE TELEPHONE (OR TELEPHONE LINE) OR BOTH.

3. **SPARK IGNITION TRANSFORMER (T1)**

   The spark ignition transformer resides on the furnace control. The transformer provides spark energy at approximately 60 hz frequency and a minimum of 12KV.

4. **BIAS / TERMINATION (S4)**

   For current installations, all three of the dipswitches in bank SW4 must be in the "OFF" position. If not, the system may not be able to communicate.

5. **COMMUNICATIONS LED'S (CR36 & CR38)**

   Two LED's are provided to indicate the status of communications. A red LED (labeled TX) is provided for transmit and a green LED (labeled RX) is provided for receive. These LED's will be lit in an undefined pattern when other communicating components are attached and communicating with the furnace control.

6. **LINE VOLTAGE CONNECTIONS (120VAC, L1)**

   Four ¼" spade terminals are provided for internal connections and accessories.

7. **INDUCED DRAFT MOTOR (INDUCER) OUTPUT(P3)**

   This three-pin Mate-n-Lok style connector provides power to the inducer.

8. **NEUTRAL TERMINALS (NEUTRAL)**

   Four ¼" spade terminals are provided for internal connections and accessories.

9. **ELECTRONIC AIR CLEANER (EAC.) OUTPUT (T3)**

   This output is used to energize an electronic air cleaner. The output will provide up to 1.0 amp at 115 VAC.This output is energized any time the blower motor is above the airflow CFM values specified below. Airflow below these values is not considered to be enough for a typical electronic air cleaner to perform properly.

   For ½ HP motors - Electronic air cleaner is energized any time the blower is above 500 CFM

   For ¾ HP motors - Electronic air cleaner is energized any time the blower is above 600 CFM

   Continuous fan speeds are selectable and some lower fan speeds may not deliver enough airflow to operate an electronic air cleaner. The IFC determines the minimum airflow necessary to operate an electronic aircleaner and will not turn on the electronic air cleaner unless the airflow is high enough for the EAC.

10. **HUMIDIFICATION (T3) AND DEHUMIDIFICATION**

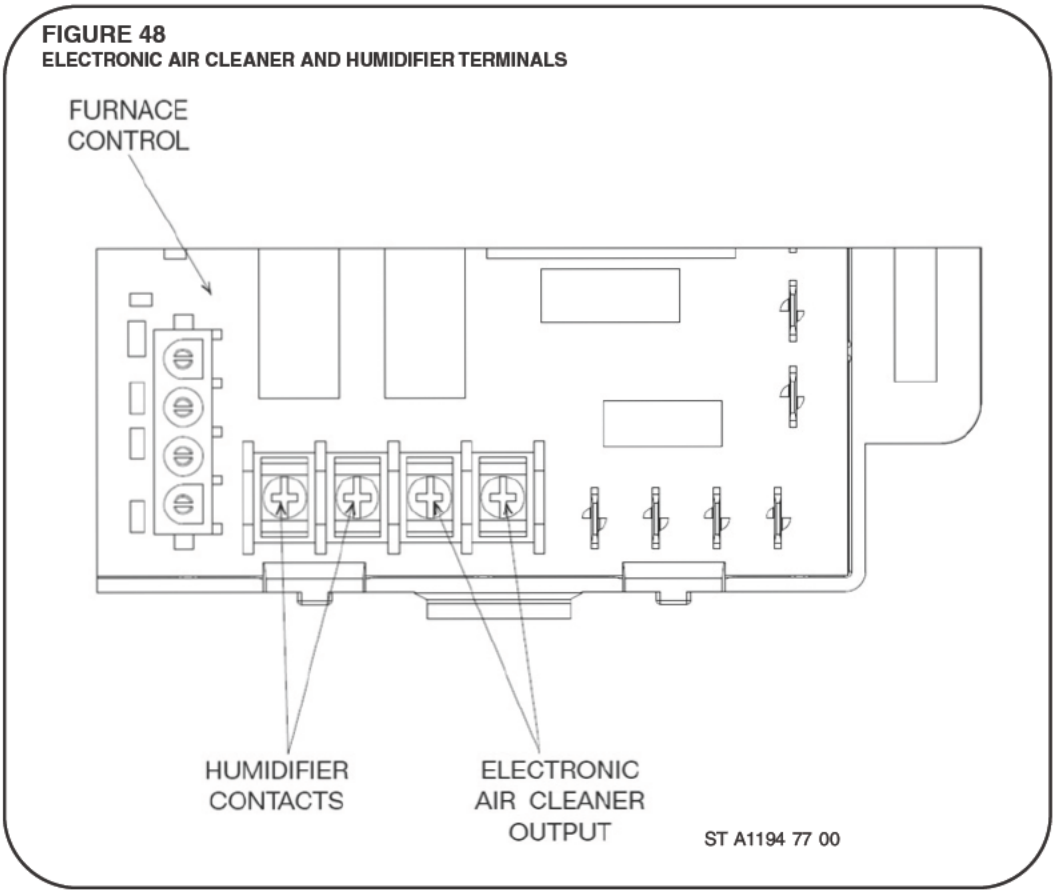
    HUMIDIFIER – The humidifier contacts (labeled "HUM" (2)) are "dry" contacts on the I.F.C. This means that the terminals are connected directly to the contacts of a board-mounted relay. The coil of the relay is controlled by the microprocessor of the IFC. The coil is engaged any time the heat speed blower is engaged and (1) 24VAC is present on the thermostat terminal of the IFC labeled "HUM STAT" or (2) a communicating thermostat with humidification and dehumidification capability is installed with call for humidification present. (See Figure 48 for location of humidification/dehumidification inputs on furnace control.)

An optional 24VAC humidistat can be installed as shown in Figures 49 thru 52. With the optional humidistat, two separate conditions must be met before humidification can begin

1.) There must be a call for heat and the blower must be engaged and

HUMIDIFICATION/DEHUMIDIFICATION

FIGURE 48
ELECTRONIC AIR CLEANER AND HUMIDIFIER TERMINALS



2.) The humidistat must determine that there is a need for humidification.

Note: Dipswitch S2 8 (labeled "ODD") enables("ON") or disables ("OFF") de-humidification operation.

However, it has no effect on humidification operation. If this switch is set to the "ON" position and no humidistat is installed, the cooling airflow will be reduced by approximately 15% giving less than optimal performance and possibly causing problems. It is not recommended to leave this switch in the "ON" position without a humidistat installed. Control of dehumidification in cooling and/or humidification in heating can be done with a variety of methods depending on whether there is a communicating thermostat or a humidistat available and depending on the type of operation desired.

With systems configured with communicating thermostats and condensers, dehumidification is controlled by the thermostat and is not affected by the position of dipswitch SW2-1 or the voltage at the thermostat input T2 labeled "HUM STAT" on the furnace. To determine which wiring diagram and method to use, select from the following configurations:

A. HUMIDIFICATION CONTROL ONLY WITH NO DEHUMIDIFICATION (REQUIRES OPTIONAL HUMIDIFIER).

A1. WITH COMMUNICATING THERMOSTAT

Humidifier control is included with EcoNet control center. To wire the furnace for humidification control using an EcoNet communicating thermostat refer to the wiring diagram in Figure 49. Be sure not to install the jumper between "R" and "HUMSTAT" on the furnace control. Installing this jumper will operate the humidifier any time there is a heat call. Without the jumper, the humidification call from the thermostat must be active and a heat call must be present with the blower running.

A2. WITH NON-COMMUNICATING THERMOSTAT

A2-1 CONTINUOUS HUMIDIFIER OPERATION DURING HEATING.

For continuous humidifier operation during heating, refer to Figure 49 and make sure to install the jumper between the thermostat terminals labeled "R" and "HUM STAT". A separate humidistat is not required for this configuration and the humidifier will turn on whenever there is a call for heat and the blower is running.

INTEGRATED FURNACE CONTROL

HUMIDIFICATION/DEHUMIDIFICATION

A2-2 CONTROLLED HUMIDIFIER OPERATION USING A HUMIDISTAT (REQUIRES OPTIONAL HUMIDISTAT).

Controlled humidification can be accomplished using a humidistat as shown in Figures 50 or 51. These figures show installation of a humidifier with external and internal power supplies respectively. Dehumidification operation will be disabled if the dipswitch S2-8 is in the "OFF" position. If this switch is in the"ON" position, dehumidification control will be active.

B. DEHUMIDIFICATION CONTROL WITH NO HUMIDIFICATION

B1. WITH COMMUNICATING THERMOSTAT

For communicating thermostats listed with this furnace, dehumidification is controlled automatically when selected at the thermostat and additional wiring is not necessary. The actual airflow demand (reduced for dehumidification) is requested of the furnace by the thermostat.

B2. WITH NON-COMMUNICATING THERMOSTAT (REQUIRES OPTIONAL HUMIDISTAT)

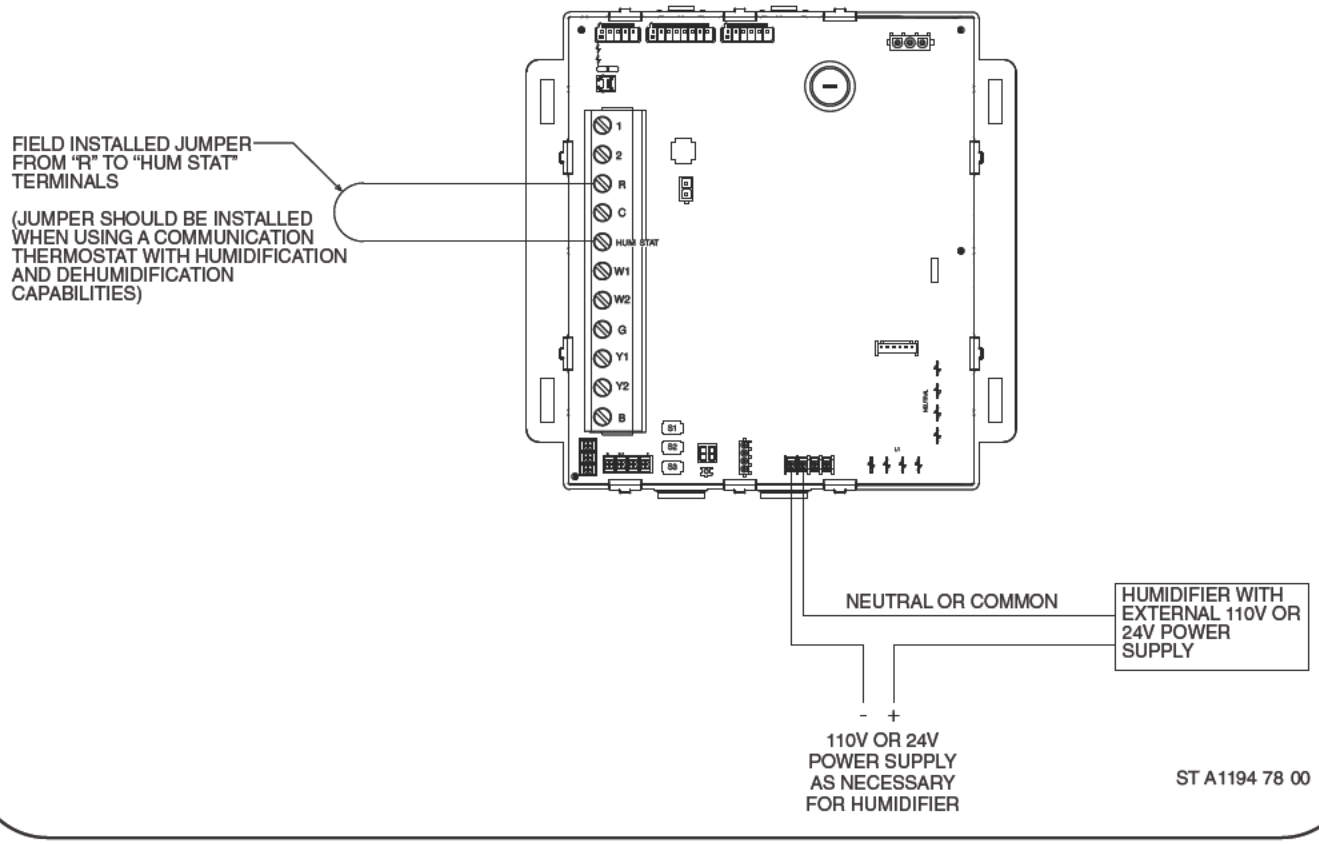
Control of dehumidification only (no humidification)can be accomplished by installing an optional humidistat as shown in Figure 50. The dipswitch S2-8 must be set to the "ON" position. If this switch is not turned "ON", dehumidification operation will not take place. Further, if this switch is "ON" and no humidistatis installed, airflow in cooling will be permanently reduced by approximately 15%.

C. HUMIDIFICATION AND DE-HUMIDIFICATION CONTROL (REQUIRES OPTIONAL HUMIDIFIER).

C1. WITH COMMUNICATING THERMOSTAT

Humidifier control is included with EcoNet communicating thermostats. To wire the furnace for humidification and dehumidification control using an EcoNet communicating thermostat, refer to the wiring diagram in Figure 49. Be sure not to install the jumper between "R" and "HUM STAT" on the furnace control. Installing this jumper will operate the humidifier any time there is a heat call and dehumidification will never take place when in cooling. Without the jumper, a humidification call from the thermostat must be active and a heat call must be present with the blower running for the "HUM" relay contacts to close.

FIGURE 49
WIRING FOR OPTIONAL HUMIDIFICATION (AND DE-HUMIDIFICATION WITH COMMUNICATING THERMOSTAT) WITH OPTIONAL HUMIDIFIER AND NO HUMIDISTAT (HUMIDIFICATION ACTIVE DURING ANY HEAT CALL) (FOR USE WITH COMMUNICATING OR NON-COMMUNICATING THERMOSTATS)



HUMIDIFICATION/DEHUMIDIFICATION

C2. WITH NON-COMMUNICATING THERMOSTAT (REQUIRES OPTIONAL HUMIDISTAT)

For non-communicating thermostats, an optional humidistat must be installed. Controlled humidification and dehumidification can be accomplished using a humidistat as shown in Figures 50 or 51. These figures show installation of a humidifier with external and internal power supplies respectively. Dehumidification operation will be disabled if the dipswitch S2-8 is in the "OFF" position. If this switch is in the "ON" position, dehumidification control will be active.

FIGURE 50
WIRING FOR OPTIONAL DE-HUMIDIFICATION AND HUMIDIFICATION (WITH OPTIONAL HUMIDISTAT AND HUMIDIFIER). NOTE: CAN BE USED WITH COMMUNICATING OR NON-COMMUNICATING SYSTEMS.

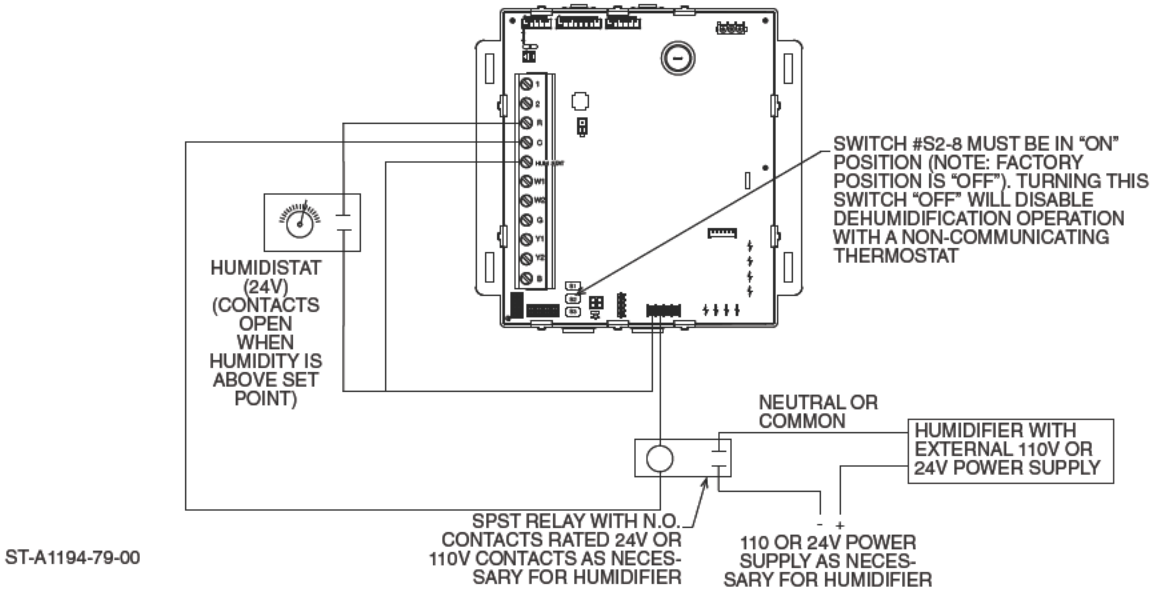
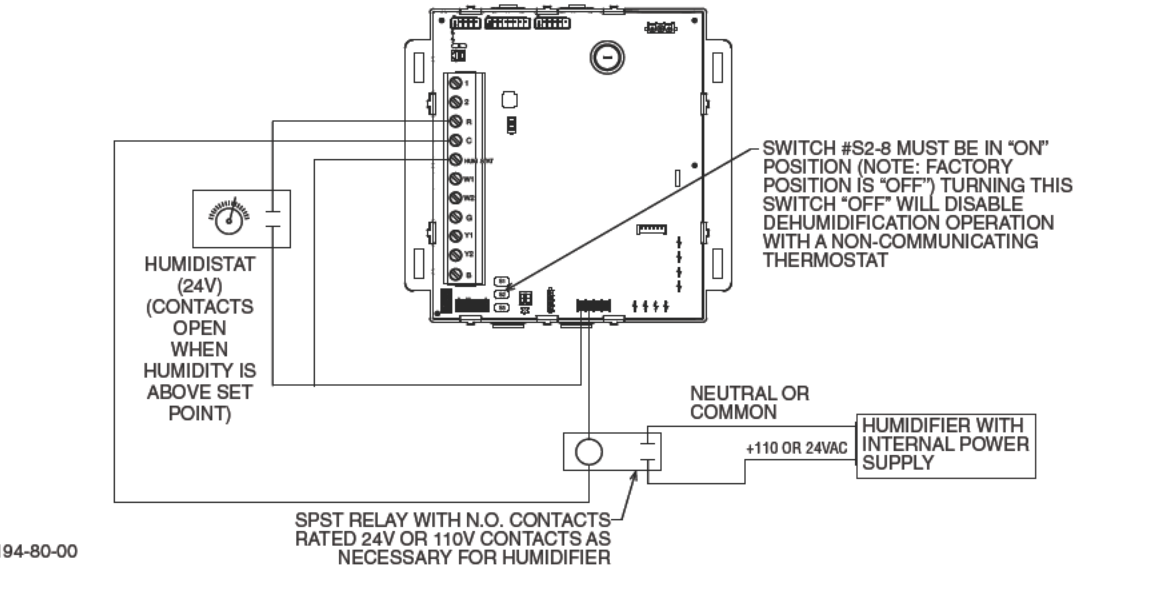


FIGURE 51
WIRING FOR OPTIONAL DE-HUMIDIFICATION AND HUMIDIFICATION (WITH OPTIONAL HUMIDIFIER) (HUMIDIFIER WITH INTERNAL POWER SUPPLY. NOTE: FOR USE WITH NON-COMMUNICATING SYSTEMS.



11. COMMUNICATING ECM MOTOR COMMUNICATIONS (CONTROL) CONNECTION (P4)

This connector sends and receives messages to and from the blower motor through a single peer-to-peer network. The blower motor does not communicate on the same communications buss as the furnace, condenser (or heat-pump) and thermostat. Further, a different communications protocol is used.

12. DIPSWITCHES

Seven-Segment Display Orientation; SW1

As the control will be applied in a multi-position furnace, a means of changing the orientation of the seven-segment display is required. This dipswitch is to be labeled SW1. Factory setting of the SW1 dipswitch is OFF. The factory setting display orientation is with the control placed with the low voltage terminal block T2 is on the left side.

Cool Blower-Off Delay; SW2 & SW3

A means of selecting the cooling speed blower "off' delay time is provided. In legacy mode, dipswitches are required to select the delay time. These dipswitches are labeled SW2 and SW3. The following table defines the settings:

Selection	SW2	SW3	Selection
A*	OFF	OFF	30 seconds
B	ON	OFF	45 seconds
C	OFF	ON	60 seconds
D	ON	ON	0 seconds

Note: Factory setting = 30 seconds

Cooling Airflow Selection; SW4 & SW5

SW4 and SW5 are used to select cooling airflow in legacy mode. The value used for each selection is specified below.

HIGH COOL SELECTIONS:

SW4	SW5	½ HP Blower (56 & 70 KBTU)	¾ HP Blower (84, 98 &112 KBTU)
OFF*	OFF	1050 CFM	1750 CFM
ON	OFF	875 CFM	1400 CFM
OFF	ON	700 CFM	1225 CFM
ON	ON	525 CFM	1050 CFM

LOW COOL SELECTIONS:

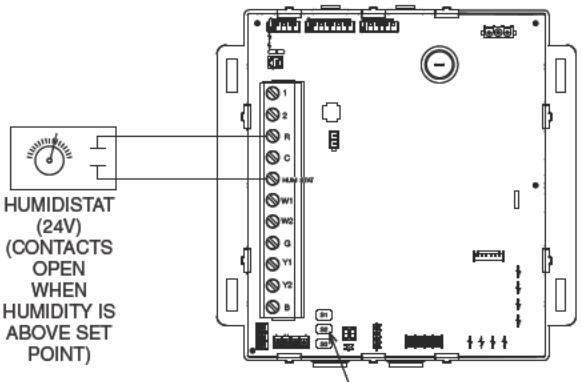
The following CFM's will be used for low-stage legacy cooling unless dipswitch SW9 is in the ON position - in which case the low cooling airflow becomes 50% of the high cooling airflow.

SW4	SW5	½ HP Blower (56 & 70 KBTU)	¾ HP Blower (84, 98 &112 KBTU)
OFF*	OFF	788 CFM	1313 CFM
ON	OFF	656 CFM	1050 CFM
OFF	ON	525 CFM	919 CFM
ON	ON	394 CFM	788 CFM

*Factory Setting

Airflow dipswitches are to be used to determine airflow when a legacy (24 VAC) call is placed on the thermostat inputs of the control. Communicated calls will have CFM requirements as part of the call (when a legacy condenser is attached to a communicating furnace the airflow demand will be transmitted from the communicating thermostat as the installer will configure the cooling airflow requirements for the non-communicating condenser at the thermostat and the airflow requirements for the condenser will be stored, at and transmitted from, the thermostat).

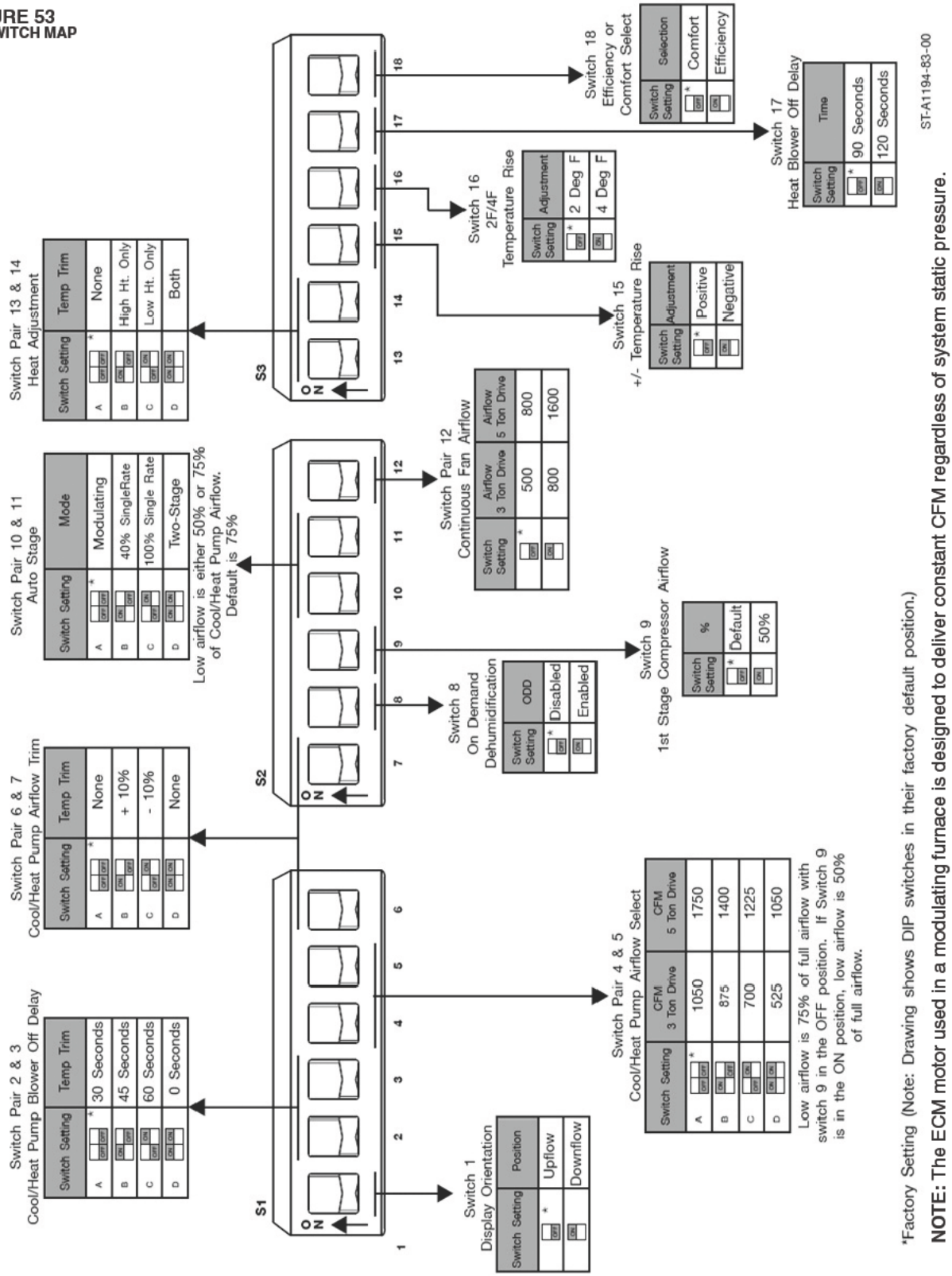
FIGURE 52
HUMIDISTAT USED TO CONTROL DEHUMIDIFICATION IN COOLING ONLY (NO HUMIDIFIER)
NOTE: FOR USE WITH NON-COMMUNICATING THERMOSTATS.



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DIPSWITCHES

FIGURE 53
DIPSWITCH MAP



*Factory Setting (Note: Drawing shows DIP switches in their factory default position.)

NOTE: The ECM motor used in a modulating furnace is designed to deliver constant CFM regardless of system static pressure. Design system static pressure should never exceed 1.0 inches w.c.

INTEGRATED FURNACE CONTROL

Cooling/Heat Pump Airflow Trim; SW6 & SW7

Two dipswitches (SW6, SW7) are provided for legacy cool airflow trim. The value used for each selection is specified below.

Selections are as follows:

Selection	SW6	SW7	Description
A	OFF	OFF	No Cooling Adjust.*
B	ON	OFF	+10%
C	OFF	ON	-10%
D	ON	ON	No Cooling Adjust.

*Factory Setting

ODD (On Demand Dehumidification); SW8

One dipswitch (SW8) is provided to enable the dehumidification feature in legacy mode. Selections are as follows:

SW8=OFF	ODD not enabled. (Factory Setting)
SW8=ON	ODD enabled. 0VAC on "HUM STAT" will decrease airflow in cooling.

Tandem Airflow Select; SW9

One dipswitch (SW9) is provided to select the percentage of airflow for the base first stage cooling airflow in legacy mode. Note that further adjustments may also be applied (e.g. for active dehumidification or cooling airflow trim).

SW9	% of 2nd stage cooling airflow
SW9=ON	50%
SW9=OFF*	Value from dipswitches SW4 & SW5 (see above).

*Factory Setting

Auto Stage; SW10 & SW11

Two dipswitches are provided to either run the furnace in the single rate mode or to select between modulating, timed staging or strictly two-stage operation. Refer to the chart below for an overview of operation based on the different combinations of these two dipswitches.

OFF/OFF- NORMAL OPERATION – MODULATING OR TIMED STAGING HEAT

When both Mode dipswitches are set to the "OFF" position, the furnace operates as normal to a legacy modulating heat call ("W1" with PWM signal on "V/W2") with the firing rate adjusted by the PWM signal. The furnace operates in timed staging mode when responding to a low heat call (24 VAC present on "W1" and no signal present on "V/W2"). A call for low heat alone will start the heating sequence as normal and output the low heat rate (40% heat) for a period of ten minutes followed by a transition to a 65% heating rate. The 65% heating rate will remain active for the next ten minutes and will be followed by maximum heat (100% heat) for the remainder of the heating call. Once the control has switched to high stage heat through the staging method, the remainder of the heat call will take place at 100% heat even if a signal somehow becomes present on "V/W2". The switch to 65% fire after ten minutes and high fire (100% heat) after a total of twenty minutes into the heat call will occur as long as there is no 24 VAC signal present at "V/W2".

MODE	SW10	SW11
Modulating / Timed Staging	OFF	OFF (Factory Setting)
40% single rate	ON	OFF
100% single rate	OFF	ON
Two-Stage	ON	ON

If 24VAC is sensed on "V/W2", 100% heating operation will take place and the timed staging algorithm will be can celled until the end of current heat call as it is assumed that the customer wants to operate the furnace as a two-stage furnace with no timed staging. When the "V/W2" terminal becomes inactive while the "W1" request remains active, the IFC will switch to the low heat rate (40%). If the unit is already operating at 100% heat rate due to the timed staging algorithm then the IFC will continue to run at 100% heat rate for the rest of the heat cycle regardless of whether 24VAC is applied to or removed from "V/W2".

If a PWM signal is sensed at terminal "V/W2", the timed staging feature will be cancelled until the end of current heat call and normal modulating heat will take place as according to Section, item #3. If the unit is already operating at 100% heat rate due to the timed staging algorithm, then the IFC will continue to run at 100% heat rate for the rest of the heat cycle regardless of the PWM signal applied to the "V/W2" terminal.

Control must be able to sense a change in PWM signal in no more than 3 seconds.

ON/OFF- LOW HEAT SINGLE RATE MODE

For the single rate mode, when SW10 is "ON" and SW11 is "OFF", the furnace will operate in the 40% heat mode with any legacy call for heat (first stage, second stage or modulating). A legacy heat call will cause the furnace to go through a normal heating cycle with heating fire rate fixed at 40%. The voltage at the terminal labeled "V/W2" will be ignored.

OFF/ON- HIGH HEAT SINGLE RATE MODE

When SW10 is "OFF" and SW11 is "ON", the furnace will operate in the 100% heat mode with any legacy call for heat (first stage, second stage or modulating). That is, a 24 VAC signal on "W1" will cause the furnace to go through a normal heating cycle with heating fire rate fixed at 100%. The voltage at the terminal labeled "V/W2" will be ignored.

ON/ON - RESPONSE TO TWO-STAGE THERMOSTAT WITH 3 STAGES OF HEAT OPERATION

When both Mode dipswitches are set to the "ON" position, a 24VAC signal present on "W1" with no signal on "V/W2" will always operate low-fire heat (40% heat rate). With 24VAC present on both "W1" & "V/W2" the IFC will operate at 65% gas heat for ten minutes followed by 100% heat until 24 VAC is no longer present on "V/W2". This sequence will be triggered also when 24VAC signal on "V/W2" appears during "W1" operation.

MODEL DATA CARD

When both Mode dipswitches are set to the "ON" position, the furnace operates as normal to a modulating heat call ("W1" with PWM signal on "V/W2") with the firing rate adjusted by the PWM signal.

Continuous Fan Speed; SW12

One dipswitch (SW12) is to be provided for legacy continuous fan adjustment.

Selections are as follows:

*SW12 = OFF = 500 CFM for ½ HP
700 for 3/4HP

SW12 = ON = 800 CFM for ½ HP
1200 for 3/4HP

Gas Heat Rise (Airflow) Adjustment; SW13, SW14, SW15 & SW16

Four dipswitches are to be provided to adjust the low and high heating temperature rise by changing the airflow. The switches are to be labeled *"HEAT ADJ"* (SW13 & SW14), "+/-" (SW15) and "2F/4F"(SW16). These switches will adjust the temperature rise by changing the airflow only when SW13 and SW14 are NOT set to OFF/OFF. SW13 and SW14 will select the method of temperature rise adjustment as follows:

Selection	SW13	SW14	Description
A	OFF	OFF	No Adjustment*
B	ON	OFF	Adjust High Heat Only
C	OFF	ON	Adjust Low Heat Only
D	ON	ON	Adjust BOTH Low and High Heat Together by the same amount.

SW15 ("+/-") is mapped as follows:

SW15 OFF = Positive Temperature Rise Adjustment (Airflow is Reduced)*

SW15 ON = Negative Temperature Rise Adjustment (Airflow is Increased)

SW16 ("2F/4F") is mapped as follows:

SW16 OFF = 2 Deg F Temperature Rise Adjustment*

SW16 ON = 4 Deg F Temperature Rise Adjustment.

Additionally, the adjustment to the low-end will affect a linear adjustment to the entire range of heating airflow except at the 100% rate. The adjustment to the range will be such that the 40% heating rate will be adjusted up or down as specified by the dipswitch settings, the 100% heating rate may also be adjusted up or down and all points in between will fall on a line created by the adjusted 40% heating airflow rate and the adjusted (or unadjusted) 100% heating airflow rate.

Further, for communicating systems, the above selections (made with dipswitches SW13, SW14, SW15, and SW16 in legacy mode) can be made via the Econet control center.

Heat Blower Off Delay; SW17

One dipswitch (SW17) is to be provided for heat blower off delay selection.

SW17 = Off 90 second*

SW17 = On 120 second

Efficiency or Comfort Select; SW18

SW 18 will select between comfort heat (off –factory setting) and efficiency heat (on).

SW18 = Off Comfort = Target Temp rise = +10°F above mid Rise*

SW18 = On Efficiency = Target Temp rise = mid-rise (as specified on rating label).

*Factory Setting

Bias/Termination; S4

For current installations, all three of the dipswitches in bank S4 must be in the "OFF" position.

If not, the system may not be able to communicate.

13. MODEL DATA CARD CONNECTOR (P6)

There is a factory-installed model data card which is plugged into the furnace control and wire-tied to the furnace. At no time should this card be removed from the furnace except during replacement of the card itself.

MODEL DATA CARD

A model data card is defined as an electronic card that carries a copy of the furnace model data.The furnace control receives model-specific data from the model data card. Replacement model data cards with the appropriate furnace model data for any given model can be ordered from the Replacement Parts division. In the event that the original model data card is lost, the original furnace control has been replaced and there is no furnace model data, the replacement model data card must be ordered and installed into the connector at P6 to give the furnace valid furnace model data. The furnace will not operate properly without the correct furnace model data. When no furnace model data is present either on the model data card or on the furnace microprocessor a "d1 " (NO MODEL DATA) fault code will be displayed at both the thermostat active fault screen and at the furnace control (I.F.C.) seven-segment displays.

If the original model data card is lost, it should be replaced even if there is valid furnace model data on the IFC microprocessor. The valid furnace model data on the IFC microprocessor should only be considered as a backup to the model data card.

14. DUAL SEVEN-SEGMENT DISPLAY AND FAULT CODES (U38)

NOTE: Verify display orientation is correct before interpreting fault codes. Otherwise the fault codes maybe upside down.

INTEGRATED FURNACE CONTROL

DUAL SEVEN SEGMENT DISPLAY

⚠ WARNING

DO NOT REPLACE THE FURNACE CONTROL OR MEMORY CARD OF THE FURNACE WITH A FURNACE CONTROL OR MEMORY CARD OF ANOTHER FURNACE OR ANOTHER COMPONENT (E.G.: A MEMORY CARD FROM A CONDENSER OR AIR HANDLER). THE WRONG FURNACE CONTROL OR MEMORY CARD MAY SPECIFY PARAMETERS WHICH WILL MAKE THE FURNACE RUN AT UNDESIRED CONDITIONS INCLUDING (BUT NOT NECESSARILY LIMITED TO) REDUCED AIRFLOW DURING HEATING CAUSING EXCESSIVE UNDESIRED OPERATION OF THE MAIN LIMIT CONTROL. FURTHER, THE MEMORY CARD IS SPECIFIC TO THE MODEL NUMBER AND BTU INPUT RATING FOR A SPECIFIC FURNACE AND THIS INFORMATION SHOULD NOT BE TRANSPORTED FROM ONE FURNACE (OR COMPONENT) TO ANOTHER.

A dual seven-segment display is provided to display status and diagnostic code information. A fault level 1 is a low-level fault. In general, a level 2 fault is a fault that is severe enough that it prevents furnace or other critical (e.g. cooling) operation. Level 1 faults generally permit operation to continue but operation may not be at optimum performance (e.g. blower operating at power maximum). Standard operating codes (e.g. C for high-stage cooling) are considered fault level "0" as they are not faults at all but only indications of current modes of operation which are considered normal (some operational codes are displayed simultaneously with low-level faults which do not interrupt operation - see paragraphs below for details).

Since usually only one fault can be displayed at the seven-segment display at any given time (see exceptions below), the fault displayed when two or more faults are present at the same time shall be resolved by the fault code list below which calls out the fault code priority. Smaller numbers are considered higher priority than larger numbers. Therefore, fault code priority 1 has the highest priority and shall be displayed when present regardless of any other fault that might also be present at the same time. This mechanism does not prevent simultaneous faults from being logged into the fault code buffer.

The mode displays for heat mode ("h" "H") shall reflect the demand from the thermostat. This includes the following:

When thermostat demand is interpreted as 40% gas heat and during the ignition period the furnace control will displaying the lower-case "h" and not the upper-case "H" during ignition (since the modulating furnace ignites at high stage).

Two exceptions to this rule exist as follows:

1. When autostaging has been activated and a response to "W1" heat has been increased to high heat by the furnace control after the user-specified time even though a call for high heat ("W2") is not present. In this case a capital "H" shall be displayed and not a lower-case "h".
2. Low pressure switch fails 5 times in one heat call. Then device is forced to the high rate to reveal possible ***Water Sensed*** condition. An upper-case "H" is displayed in this circumstance regardless of the thermostat demand.

When the furnace is in a heat or cool blower off delay, the display should be "0".

A standard operating code (with fault level "0") shall be displayed steady-on.

When displaying a fault code, it shall be flashed and not be displayed steady-on. It shall be flashed on for one second, then off for ½ second then on again. Cycle repeats until the fault is cleared. Each fault is flashed (displayed) a minimum of two times even if the fault condition has cleared before the fault can be displayed twice.

Dual Faults Displayed

Normally only one fault or status character is displayed at the Seven-segment display at any given time. Exceptions for some dual faults are noted below.

Sequence of display:

A. The first fault will be displayed for one second.

B. The upper-most horizontal segment of the right seven-segment display is energized for ½ second.

C. The second fault is displayed for one second.

D. The upper-most horizontal segment of the right seven-segment display is energized for ½ again.

This cycle repeats until one or both faults are gone or otherwise as noted below:

1. When both high pressure switch and low pressure switch are open and both should be closed fault codes "45" and "57" will be displayed alternately as described above (A-D).
2. When a failed ignition has occurred four times in a row, the control enters one-hour lockout and fault codes "10" and "11" will be displayed alternately as described above (A-D).
3. When flame is lost five times in a row, the control enters one-hour lockout and fault codes "10" and "13" will be displayed alternately as described above (A-D).
4. When both the high pressure switch and low pressure switch are closed and both should be open (as in during the pressure switch proving period). In this case fault codes "44" and "55" will be displayed alternately as described above (A-D).
5. When the high pressure switch is open and the demand from the thermostat is set to 100% heat. . . In this case the operation code "h" (for low heat) and the fault code "57" (open high pressure switch) will be displayed alternately.

DUAL SEVEN SEGMENT DISPLAY

6. While the control is in one-hour lockout due to an unexpected flame, the fault codes "14" (unexpected flame) and "10" (soft lockout) will be displayed alternately as described above (A-D).
7. While the control has entered a one-hour lockout after declaring a dead blower after the main limit control has been open for more than 150 seconds, the fault codes "61" (non-operational blower) and "10" (soft lockout) will be displayed alternately as described above (A-D). **Note:** the dead blower fault and associated one-hour lockout will occur up to four times in one heat call. Upon declaring this fault for the fourth time in one heat call, the control will enter hard lockout.
8. While the control is in one-hour lockout due to sensing an inducer overcurrent condition, the fault codes ***"34"*** (inducer overcurrent) and ***"10"*** (soft lockout) will be displayed alternately at the seven-segment display as described above (A-D).
9. When the main limit has been open during a gas heat call for more than 150 seconds and has not yet re-closed, the fault codes ***"61"*** (non-operational blower) and ***"22"*** (open limit) will be displayed alternately as described above (A-D) until the limit re-closes.
10. When the water level sensor has declared a 1-hr lockout after declaring a ***Water Sensed*** condition (heating operation is shut down due to this fault) several times consecutively. When the control enters lockout the fault codes ***"59"*** (Water Sensed) and ***"10"*** (soft lockout) will be displayed alternately as described above (A-D).
11. When IFC is in soft lockout and fault ***"93"*** is active, the fault code ***"93"*** is to be displayed alternately with the fault code ***"10"*** as described above (A-D).
12. When gas valve is energized, flame is sensed and IFC detects a fault condition which will not prevent gas heating operation from continuing (like fault ***"57"***, ***"12"***, ***"66"***), IFC will display the operation code ***"h"*** or ***"H"*** or ***"CL"*** alternately with the active fault code as described above (A-D).
13. During cold calibration sequence, if the low pressure switch make (close) RPM is greater than the high pressure switch make (close) RPM or, if the low pressure switch break (open) RPM is greater than the high pressure switch break (open) RPM, the high and low pressure switches are assumed to be mis-wired such that the high pressure switch is connected to the wiring for the low pressure switch and vice-versa. In this case the fault code "***45"*** (Low Pressure Switch Open, Inducer on High Speed) and "***55"*** is to be displayed alternately as described above (A-D).

The fault and mode codes and fault priorities are listed below. Priority is to be used to determine which fault to display when two or more faults are present simultaneously.

NOTE: Verify display orientation is correct before interpreting fault codes. Otherwise, the fault codes may be upside-down. If a code is not on this list, the display may be upside-down.

INTEGRATED FURNACE CONTROL

PUSHBUTTON

Fault Level	Priority	Fault Codes	DISPLAY CODES Description
2	0	30	Open Fuse
2	1	93	Internal Control Fault Detected
2	2	d1	No Model Data
2	3	68	No Blower Communications
2	4	61	Blower Fault -Motor Can NOT Run
2	5	71	Inducer Fault
2	6	26	Line and Neutral Reversed or Poor Ground
2	7	34	IDM Overcurrent
2	8	58	Water Circuit Open
2	9	14	Flame Present With Gas Valve Off
2	10	33	Over Temperature Switch (RollOut) Open
2	11	23	Auxiliary Limit Switch Open
1,2	12	22	Main Limit Switch Open
2	13	77	No Gas Valve Feedback Signal
1,2	14	59	Water Sensed
2	15	10	One - Hour Lockout
2	16	44	Low Pressure Switch Closed, Should be Open
1,2	17	45	Low Pressure Switch Open, Inducer On High Speed
1,2	18	46	Low Pressure Switch Open, Inducer On Low Speed
2	19	55	High Pressure Switch Closed, Should Be Open
1,2	20	57	High Pressure Switch Open, Inducer on High Speed
1	21	11	Failed Ignition
1	22	13	Flame Lost after Established
1	23	65	Mid Pressure Switch Closed, Should be Open
1	24	67	Mid Pressure Switch Open, Should be Closed
1	25	66	Blower Cutback
1	26	60	Blower Fault -Blower Can Still Run
1	27	12	Low Flame Sense Current
0	28	CL	Calibration Sequence Active (cold/warm/postpurge)
0	29	H	Call for High Heat
0	30	h	Call for Low Heat
0	31	C	Call for High Cooling Present
0	32	c	Call for Low Cooling Present
0	33	cd	Low Cooling with Dehumidification Active
0	34	Cd	High Cooling with Dehumidification Active
0	35	hP	Low Heat Pump Operation
0	36	HP	High Heat Pump Heating Operation
0	37	dF	Defrost Operation
0	38	F	Call for Fan Present
1	39	82	Supply Air Sensor Fault
1	40	84	Outdoor Air Sensor Fault
1	41	81	Return Air Sensor Fault
1	42	d4	No valid Model Data On Memory Card
1	43	d6	Horsepower Conflict On Memory Card
0	44	0	System Off, Standby Mode No Thermostat Call Or Errors
1	45	99	Remote Faults Resets Performed

Note 1: Fault level 0 = Status (No Fault), 1 = Warning, 2 = Critical Fault
Note 2: Multiple fault scenarios are displayed by priority. A lower number indicates a more critical fault. Most critical fault has priority=0.

15. PUSHBUTTON (S8)

Activation of IFC Status Menu

The status mode is entered when the pushbutton is pressed for less than 2 seconds. While in the Status menu at the seven segment displays, the **CATEGORY FIELD** is displayed first for one second immediately followed by the appropriate value for one second. This cycle repeats until 60 seconds has expired or the pushbutton has been pushed again for less than two seconds. If the button is pressed again for less than 2 seconds within the 60 second period, the next **CATEGORY FIELD** will be displayed and the 60 second timer will be reset. After displaying all of the categories listed, the control will loop back to the first category when the button is pressed again for less than 2 seconds.

While in the **CATEGORY FIELD**, if the pushbutton is pressed for more than 2 seconds but less than 5 seconds, the display will exit the **CATEGORY FIELD** upon release of the pushbutton. Otherwise, the status menu will automatically exit if no activity is sensed on the pushbutton for 60 seconds.

The categories will be displayed in the following sequence:

Category	Information
FL	Up to six faults (Example: = 22-46-30=)
AF	IBM CFM (Example: 1251 = 12-51, 745 = 7-45)
Fr	Fire rate
UI	Furnace size (in thousands of Btu)
tr	Temperature Rise in Degrees F (example 55)*

*If the Supply Air Temperature Sensor is not available, the category will not be displayed.

Fault history display (FL)

Up to 6 faults are stored in the buffer with the most recent replacing the oldest fault.

Unless otherwise specified, when a fault becomes active it is to be stored in non-volatile memory provided no more than three occurrences of any given fault code are already stored in the fault buffer. If a fault occurs and there are already 3 occurrences of the same fault in the buffer, the current fault will replace the oldest of the same fault in the buffer but will become the most recent fault displayed.

Before updating the fault history the history will be examined for the previous most recent record. If the most recent record in the history is the same fault number but has a lower fault level than the new fault, then instead of adding the new fault to the buffer, the previous fault and level are replaced with the new fault and level. The time stamp will also be updated. This way, the existing fault will be updated but a new fault will not be added.

Note: In case of active dual faults – e.g. typical for pressure switch faults, where fault *"57"* and *"45"* can be active and become promoted at the same time – the mechanism from the previous paragraph can be omitted. IFC can add new records into the fault history instead of replacing the existing records if the active dual faults get promoted to the higher fault level.

Faults older than 168 powered hours will be automatically deleted from the fault buffer.

When fault recall is activated, the six most recent faults which have occurred within 1 week (168 powered hours) will be displayed on the seven segment display in succession from the most recent to the oldest.

When displaying fault codes stored in the buffer, the control will flash the A and D segments of the right SSD for 1/2 second to indicate the beginning of the fault recall. Each fault shall be displayed steady for one second followed by energizing the top segment (A or D depending on the position of the Display Orientation Dipswitch) of the least significant (right most) Seven-segment display for 1/2 second followed by the next fault displayed for one second. This cycle repeats until all faults in the buffer are displayed. After all of the faults are displayed, the control will again energize the A and D segment of the least significant S.S.D. for 1/2 second.

Step	1	2	3	4
Info	CFM/100	*delay*	CFM modulo 100	*delay*
Time (secs)	1	0.5	1	2
Example (1246)	"12"	Off	"46"	Off
Example (721)	"7" (right segment)	Off	"21"	Off

Airflow display

Displayed CFM range is between 100 and 9999 per following sequence:

The sequence repeats until the status menu is exited or the pushbutton is pressed again.

Fire rate display

Gas heat fire rate is displayed for 1 second as follows:

"0" is displayed when flame is not lit.

Current firing rate = 0% to 99% or HI displayed for 100% firing rate.

Model BTU Capacity/1000

The furnace input BTU will be taken from the model data. Values less than 100 will be displayed as two digits (example 70 displayed as 70). Values of 100 or greater will be displayed as three digits. The most significant digit will be displayed for one second on the left SSD followed by the remaining two digits which are also displayed for one second. Example: 112 would be displayed as 1 followed by 12.

Temperature Rise

Temperature rise is to be displayed as absolute value of (Supply Temp – Return Temp) clamped at the maximum of 99 degrees F. If the Supply air temp sensor is not available the category will not be displayed.

Clearing Fault History

The fault buffer can be cleared with the pushbutton while the Fault History Display (FL) menu is active by holding down the pushbutton for 5 seconds or more. For indication that the fault buffer is clear the IFC will flash segments A and D of the right-most seven segment displays one second on and one second off three times after the fault clear command has been recognized.

Extended Display Mode

If the pushbutton is being pressed during the power-up sequence, IFC will turn on the extended display mode. The extended display mode modifies the display operation per the following table:

The extended display mode remains active until power cycle or microprocessor reset.

INTEGRATED FURNACE CONTROL

SUPPLY AND OUTDOOR AIR TEMPERATURE SENSORS

Mode:	Step:	1	2	3	4	5	6	7	8	9	10
Fault	info:	Err.Num.	pause								
	Duration:	1sec	0.5sec								
	Example:	"68"									
Dual Fault	info:	1.Err. Num.	—	2.Err.Num.	—						
	Duration:	1sec	0.5sec	1sec	0.5sec						
	Example:	"45"	" "	"57"	" "						
Heating - ign. Defrost - ign.	Info:	Mode	Fire rate	FR value							
	Duration:	1sec	0.5sec	1sec							
	Example:	"h" "dF"	"FR"	"40"							
Heating - run Defrost - run	Info:	Mode	Fire rate	FR value	CFM	CFM value	CFM value2	pause			
	Duration:	1sec	0.5sec	1sec	0.5sec	1sec	1sec	2sec			
	Example:	"h" "dF"	"FR"	"40"	"AF"	"13"	"00"				
Heating - run with an error	Info:	Err. Num.	—	Mode	—	Fire rate	FR value	CFM	CFM value	CFM value2	pause
	Duration:	1sec	0.5sec	1sec	0.5sec	0.5sec	1sec	0.5sec	1sec	1sec	2sec
	Example:	"57"	" "	"h"	" "	"FR"	"40"	"AF"	"13"	"00"	
Idle (blower active)	Info:	Mode	CFM	CFM value	CFM value2	pause					
	Duration:	1sec	0.5sec	1sec	1sec	2sec					
	Example:	"0"	"AF"	" 5"	"00"						
HP/Cool/FAN (blower active)	Info:	Mode	CFM	CFM value	CFM value2	pause					
	Duration:	1sec	0.5sec	1sec	1sec	2sec					
	Example:	"c"	"AF"	" 11"	"00"						

16. SUPPLY AND OUTDOOR AIR TEMPERATURE SENSOR INPUTS (T4) see Figure 54

Optional field-installed supply air and outdoor air sensors (10K NTC thermistor) shall be read from the T4 screw terminal block.

Control to resolve temperature within +/-2°F at 70°F There is to be an automatic detection of the supply and outdoor air sensors. If the resistance between the terminals is within a valid 10K thermistor range (supply air temp range = -40°F to 200°F, outdoor air temp range = -40 to 200°F), both sensors temperatures will be accessible.

If the resistance between the supply air terminals is determined to be out of range to a high resistance, it shall be interpreted as an uninstalled supplied air sensor and shall not cause an error condition unless a valid thermistor value was previously sensed on the same power cycle. If the sensor was determined to be present and then is opened the control should display a fault ***"82"***. The fault is a level 1 fault and will not inhibit furnace operation. Also, if the resistance between the terminals is determined to be out of range to a low resistance and a valid thermistor value was sensed on the same power cycle, a fault ***"82"*** is to be displayed on the seven segment displays.

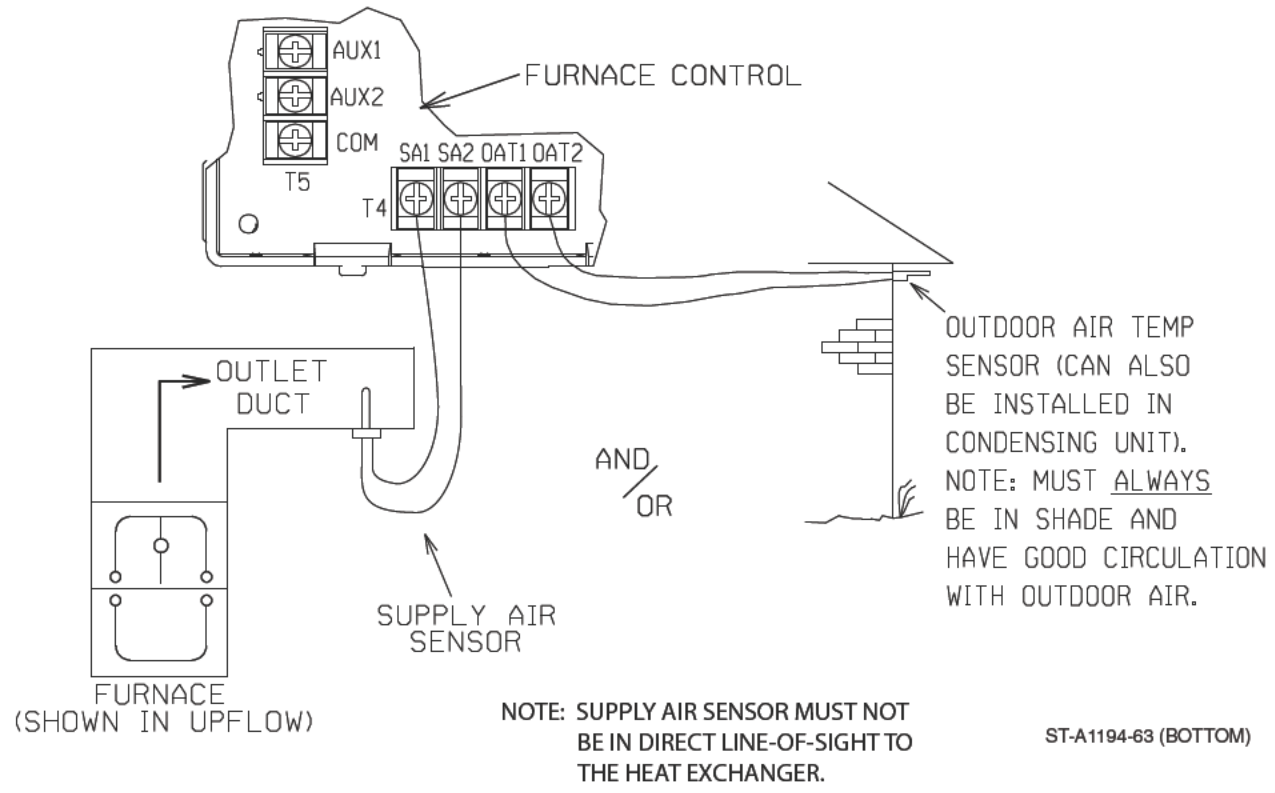
If the resistance between the outdoor air terminals (OAT) is determined to be out of range to a high resistance, it shall be interpreted as an uninstalled supplied outdoor air sensor and shall not cause an error condition unless a valid thermistor value was previously sensed on the same power cycle. If the sensor was determined to be present and then is opened, the control should display a fault ***"84"***. The fault is a level 1 fault and will not inhibit furnace operation.

Also, if the resistance between the terminals on the OAT is determined to be out of range to a low resistance, a fault ***"84"*** is to be displayed on the seven segment displays only if a valid thermistor value was previously sensed on the same power cycle.

Fault codes ***"82"*** and ***"84"*** shall only be present for three minutes after the fault is detected. After three minutes has expired, the fault will no longer be set even if the condition creating the fault is still present. These faults are also only logged into the fault buffer one time. Should the sensor error later clear and then appear again the same sequence as noted previously will be repeated.

AUXILIARY INPUTS

FIGURE 54
WIRING OF SUPPLY AIR (SA) AND OUTDOOR AIR (OAT) TEMPERATURE SENSORS.



17. AUXILIARY INPUTS (COMMUNICATING SYSTEMS ONLY) (T5) (SEE FIGURE 55)

Terminal T5 is provided for field installation of up to two auxiliary switches. The auxiliary inputs shall be used to provide a means of using traditional drain pan switches, smoke detectors, freeze switches, etc. The inputs are to be labeled ***Aux 1*** and ***Aux 2.*** The switch inputs are for communicating systems only. One or both inputs can be configured at the communicating thermostat as either normally-opened or normally closed contacts. System operation when the contacts either open or close can be configured at the communicating thermostat.

A resistance of greater than 1k ohms to common shall be detected as an open switch and a resistance of less than 100 ohms shall be recognized as a closed switch.

18. THERMOSTAT INPUTS (T2) – THERMOSTAT WIRING DIAGRAMS

Both communicating and legacy thermostats are to be connected at terminal block T2.

A. COMMUNICATING SYSTEMS

The furnace is capable of communicating with a thermostat and condenser to improve cooling and heat-pump airflow, displaying active faults and active furnace information at the thermostat and improved diagnostics and troubleshooting.

WIRING A FURNACE FOR COMMUNICATIONS.

Maximum wire lengths and notes about wiring communicating systems are noted below.

MAXIMUM COMMUNICATING WIRE LENGTHS (E1, E2, R & C)

Max Wire Length – Thermostat to Furnace = **125 FT** @ 18 AWG*

Max Wire Length – Furnace to Condenser = **125 FT** @ 18 AWG*

Max Wire Length – Between any 2 devices = **125 FT** @ 18 AWG*

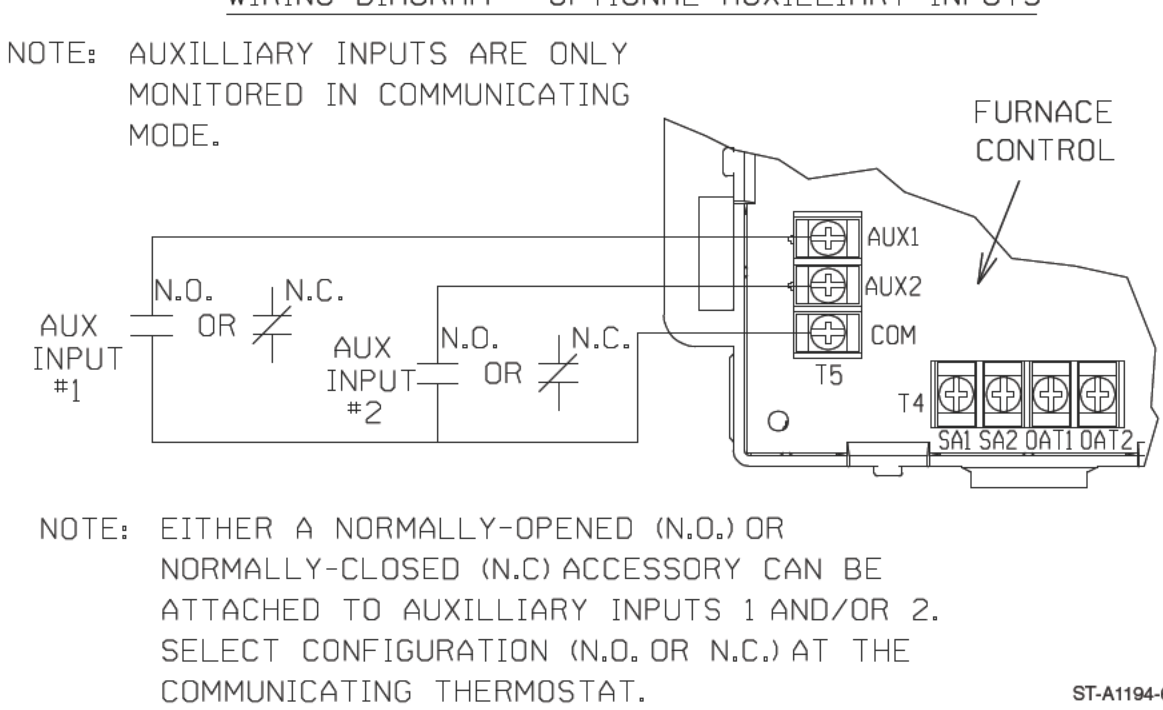
Sum Max Total Wire Length for All Components = 500 ft (see Figure 56)

Notes:

1. Wires may be solid or stranded.
2. *Wire gage smaller than 18 AWG is not approved or recommended for this application.
3. If the thermostat wiring will be located near or in parallel with high voltage wiring, cable TV, Ethernet wiring, or radio frequency equipment, then shielded thermostat wire can be used to reduce or eliminate potential interference. The shielding must be

THERMOSTAT INPUTS

FIGURE 55
WIRING OF AUXILIARY INPUTS (USE WITH COMMUNICATING SYSTEMS ONLY).



contiguous (have continuity) across all devices and all wire segments. This should be done by twisting the shielding wires from adjacent segments together. Further, the shielding for the entire system must be grounded in a single location. Multiple grounds on the shielding system are NOT permitted. The shield wire should be connected to the C terminal, or ground, at the indoor unit. The shield wire should NOT be connected to any terminal at the Control Center (aka; Thermostat). Connecting the shield to ground at both ends can cause current loops in the shield, reducing shield effectiveness.

4. When using existing wire from a previous installation, be sure to trim the tip of the wire back past the insulation and strip a small amount of insulation from the wire to expose clean new copper for the communicating connections. Fresh copper must be exposed when making the communicating connections or communications may not be properly established.

A1. WIRING OF COMMUNICATING THERMOSTATS.

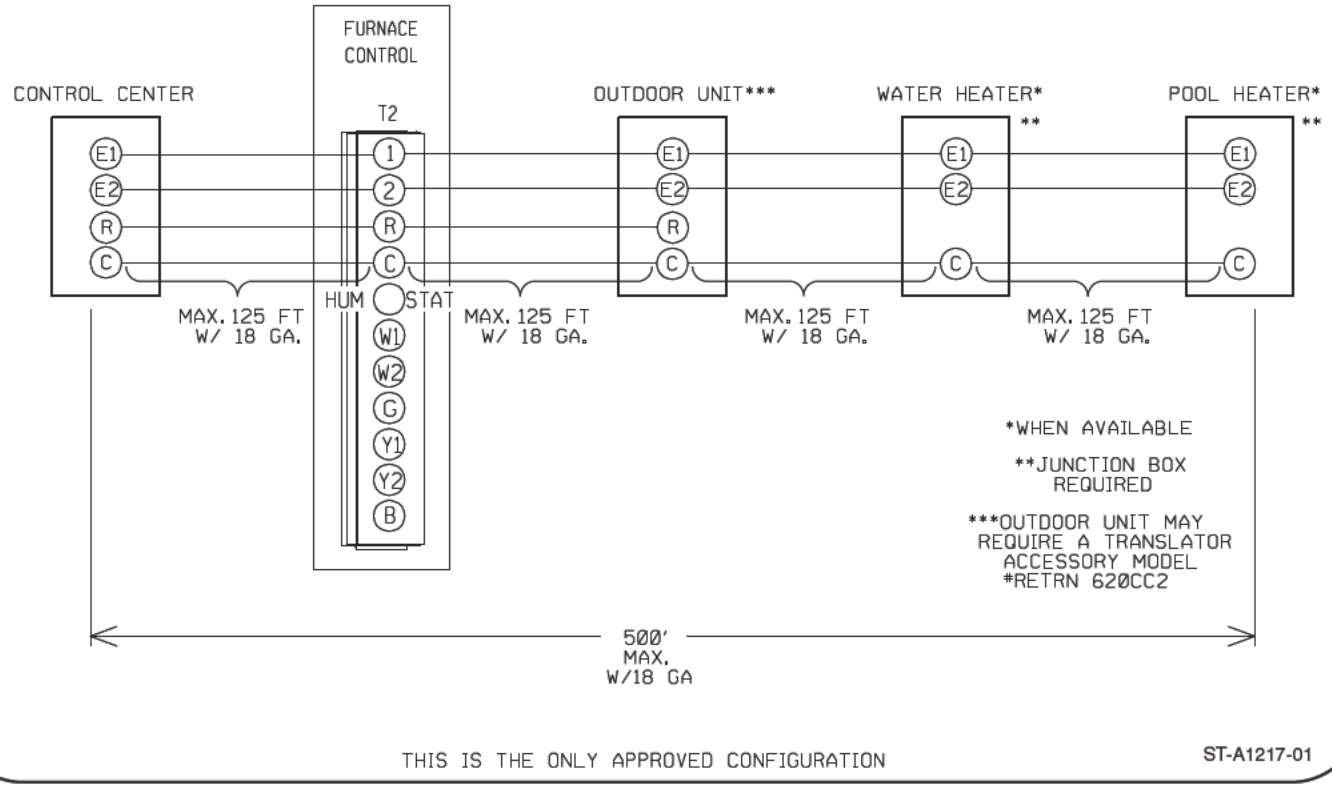
Figures 56-57 is the wiring diagram for connecting the furnace to an approved EcoNet communicating thermostat and approved EcoNet communicating condenser. The only approved configuration is to install dedicated wires directly from the furnace to the thermostat and a separate set of dedicated wires directly from the furnace to the condenser.

Additional EcoNet devices can be added to the system as shown in Figure 56-57. The approved wiring configuration is the daisy-chain configuration shown in Figure 56-57. A star wiring configuration is not approved and should not be used.

Note: The only approved configuration requires that four dedicated wires (E1,E2, R and C) be installed from the furnace to the condenser.

SPECIAL CONFIGURATION

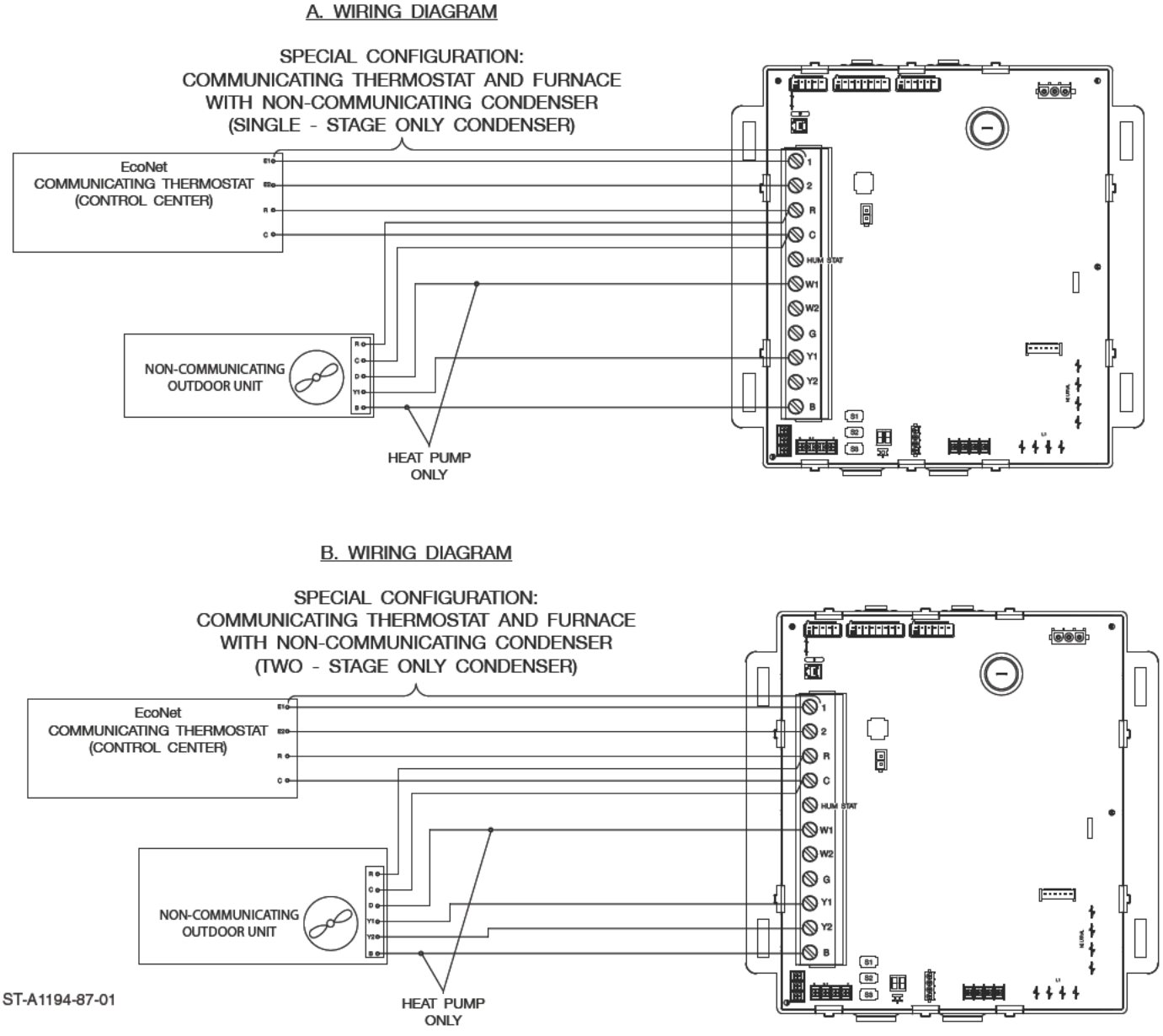
FIGURE 56
WIRING DIAGRAM FOR A FULLY COMMUNICATING SYSTEM.



INTEGRATED FURNACE CONTROL

SPECIAL CONFIGURATION

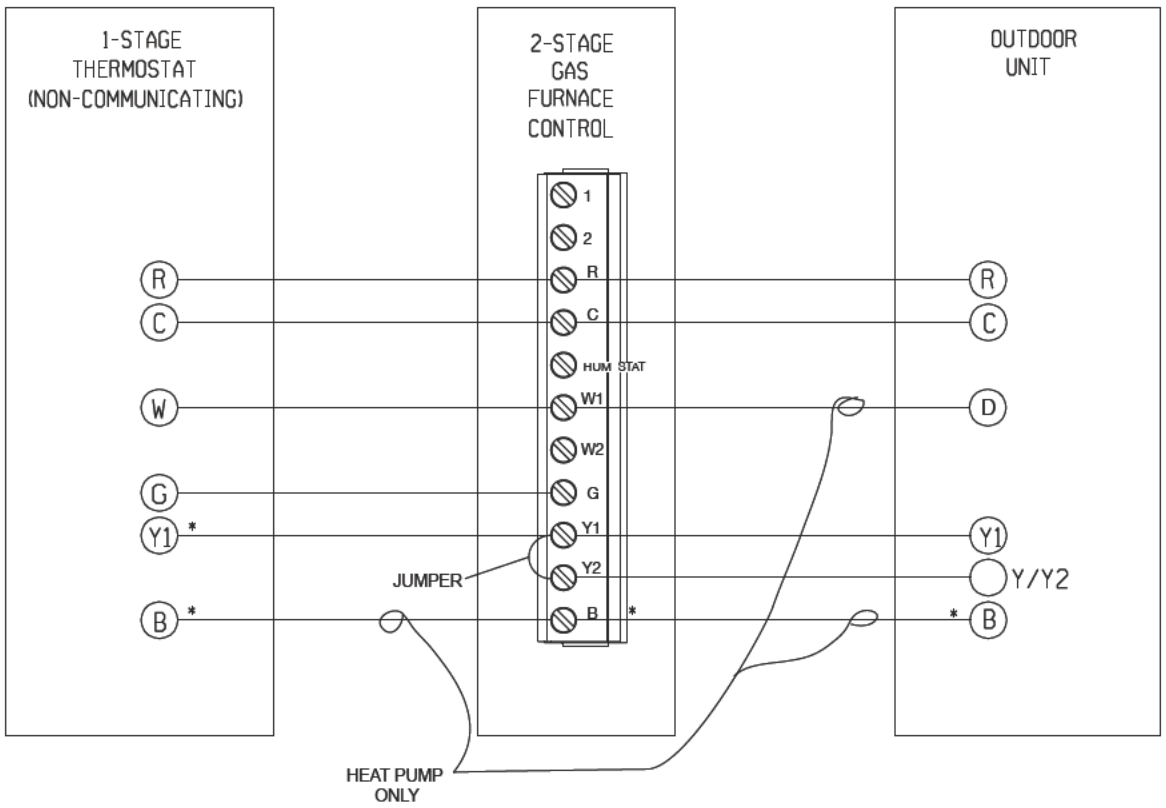
FIGURE 57
WIRING DIAGRAM FOR NON-COMMUNICATING CONDENSORS AND HEAT-PUMPS WITH COMMUNICATING FURNACE AND THERMOSTAT.



A2. SPECIAL CONFIGURATION – WIRING OF NON COMMUNICATING CONDENSORS AND HEAT-PUMPS WITH COMMUNICATING FURNACE AND THERMOSTAT (SEE FIGURE 55).

LEGACY THERMOSTATS

FIGURE 58
WIRING DIAGRAM FOR SINGLE-STAGE HEAT (NON-COMMUNICATING)



NOTE: 1.) FOR TIMED STAGING, THE DIPSWITCHES 10 AND 11 (S2-10 AND S2-11) MUST NOT BE LEFT IN THE "OFF" POSITION. IF THE SWITCHES ARE LEFT IN THE "OFF" POSITION WITH THIS CONFIGURATION, THE FURNACE WILL NEVER GET TO HIGH STAGE HEAT. (SEE DIPSWITCH SECTION OF THIS BOOK).

2.) FOR 1 STAGE COOLING A JUMPER BETWEEN Y1 AND Y2 IS REQUIRED.

ST-A1194-61-03

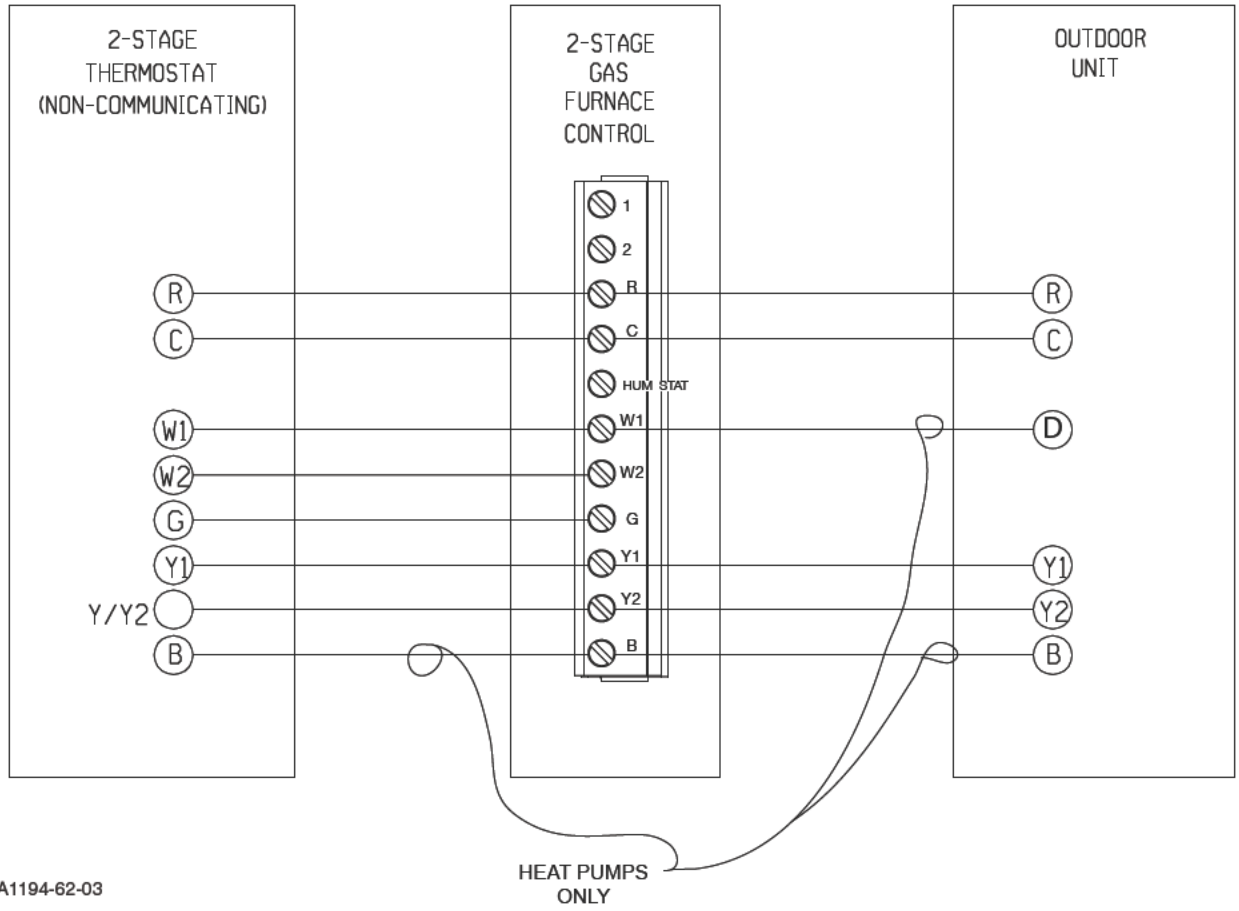
B. SYSTEMS WITH LEGACY THERMOSTATS

B1. WIRING OF A 1-STAGE LEGACY THERMOSTAT WITH AUTOSTAGING SELECTED (SEE FIGURE 56).

INTEGRATED FURNACE CONTROL

CONNECTIONS

FIGURE 59
WIRING DIAGRAM FOR TWO-STAGE HEAT (NON-COMMUNICATING)



B2. WIRING OF A 2-STAGE LEGACY THERMOSTAT (SEE FIGURE 59)

19. 24VAC AND COMMON CONNECTIONS (E10/E11)

For connection to the low voltage side of the control transformer. Terminals are ¼" spade terminal style.

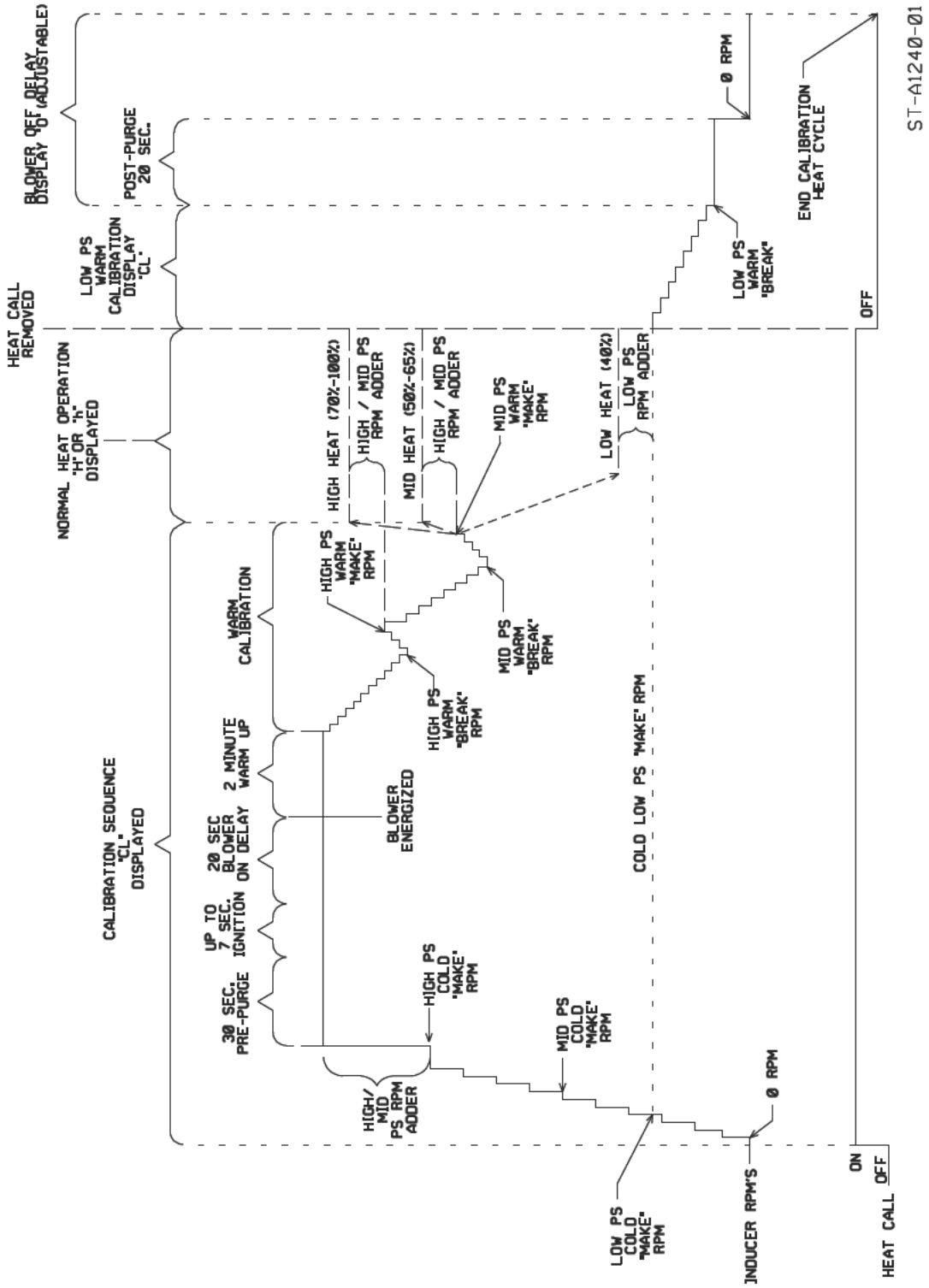
20. 3 AMP FUSE (P100/P101)

A fuse is provided to protect low-voltage (24VAC) circuits from shorts between 24VAC and Ground or Common. A fault code 30 is displayed at the furnace control when the 3 amp fuse has been opened.

TIMING DIAGRAM

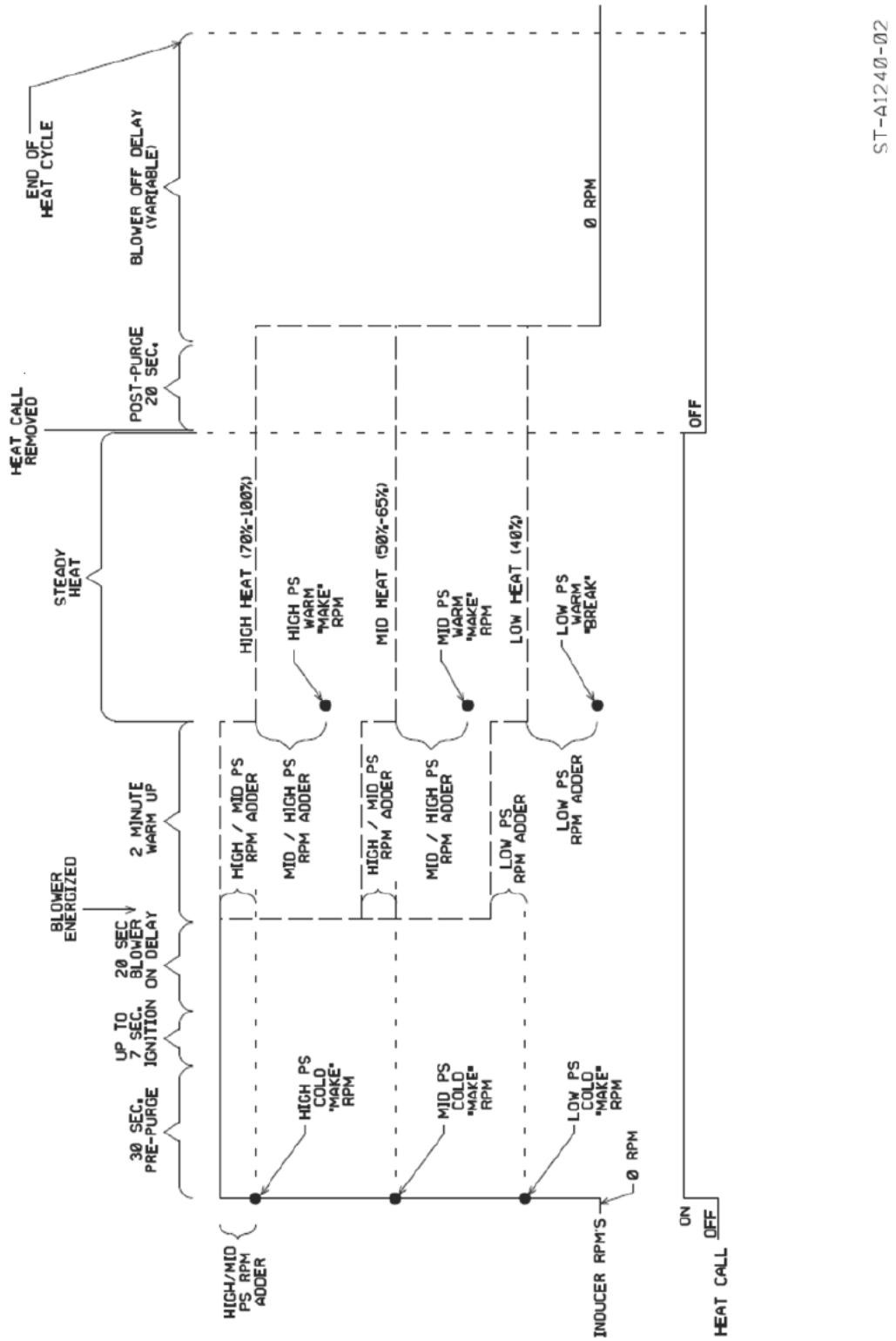
Below are timing diagram for calibration (Table 16) and normal heat sequence (Table 16). These diagrams assume no faults are present during the heat call.

TABLE 16
TIMING DIAGRAM FOR A CALIBRATION GAS HEAT SEQUENCE



TIMING DIAGRAM

TABLE 17
TIMING DIAGRAM FOR NON-CALIBRATION GAS HEAT SEQUENCE



MAINTENANCE

MAINTENANCE

⚠ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE, POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

DISCONNECT MAIN ELECTRICAL POWER TO THE UNIT BEFORE ATTEMPTING ANY MAINTENANCE. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

FILTERS

⚠ CAUTION

DO NOT OPERATE THE SYSTEM FOR EXTENDED PERIODS WITHOUT FILTERS. A PORTION OF THE DUST ENTRAINED IN THE AIR MAY TEMPORARILY LODGE IN THE AIR DUCT RUNS AND AT THE SUPPLY REGISTERS. ANY RECIRCULATED DUST PARTICLES WILL BE HEATED AND CHARRED BY CONTACT WITH THE FURNACE HEAT EXCHANGER. THIS RESIDUE WILL SOIL CEILINGS, WALLS, DRAPES, CARPETS AND OTHER HOUSEHOLD ARTICLES.

LUBRICATION

IMPORTANT: DO NOT attempt to lubricate the bearings on the blower motor or the induced draft blower motor. Addition of lubricants can reduce the motor life and void the warranty.

The blower motor and induced draft blower motor are permanently lubricated by the manufacturer and do not require further attention.

It is recommended that the blower motor and induced draft blower motor be cleaned periodically by a qualified installer, service agency, or the gas supplier to prevent the possibility of overheating due to an accumulation of dust and dirt on the windings or on the motor exterior. And, as suggested elsewhere in these instructions, the air filters should be kept clean. Dirty filters can restrict airflow. The motor depends upon sufficient air flowing across and through it to keep from overheating.

MAINTENANCE

SYSTEM OPERATION INFORMATION

ADVISE THE CUSTOMER

1. Keep the air filters clean. The heating system will operate better, more efficiently and more economically.
2. Arrange the furniture and drapes so that the supply air registers and the return air grilles are unobstructed.
3. Close doors and windows. This will reduce the heating load on the system.
4. Avoid excessive use of kitchen exhaust fans.
5. Do not permit the heat generated by television, lamps or radios to influence the thermostat operation.
6. Except for the mounting platform, keep all combustible articles 3 feet from the furnace and vent system.
7. **IMPORTANT:** Replace all blower doors and compartment covers after servicing the furnace. Do not operate the unit without all panels and doors securely in place.
8. Explain the advantages of continuous fan operation to the customer.

ANNUAL INSPECTION

- The furnace should operate for many years without excessive scale build-up in the flue passageways. However, it is recommended that a qualified installer, service agency, or the gas supplier annually inspect the flue passageways, the vent system and the main burners for continued safe operation. Pay particular attention to deterioration from corrosion or other sources.
- **IMPORTANT:** It is recommended that at the beginning and at approximately half way through the heating season, a visual inspection be made of the main burner flames for the desired flame appearance by a qualified installer, service agency or the gas supplier. If the flames are distorted and/or there is evidence of back pressure, check the vent and inlet air system for blockage. If there is carbon and scale in the heat exchanger tubes, the heat exchanger assembly should be replaced.

⚠ WARNING

HOLES IN THE VENT PIPE OR HEAT EXCHANGER CAN CAUSE TOXIC FUMES TO ENTER THE HOME, RESULTING IN CARBON MONOXIDE POISONING OR DEATH. THE VENT PIPE OR HEAT EXCHANGER MUST BE REPLACED IF THEY LEAK.

- **IMPORTANT:** It is recommended that at the beginning of the heating season, the flame sensor be cleaned with fine steel wool or Scotch Bright Pad by a qualified installer, service agency or the gas supplier.
- **IMPORTANT:** It is recommended that at the beginning of the heating season, the condensate trap be inspected for debris or blockage. A blocked condensate trap can cause water to back up into the primary heat exchanger and lead to nuisance tripping of the overtemperature switches.
- **IMPORTANT:** It is recommended that at the beginning of the heating season, the condensate neutralizer if used be replaced by a qualified installer, service agency or the gas supplier.
- **IMPORTANT:** It is recommended that an annual inspection and cleaning of all furnace markings be made to assure legibility. Attach a replacement marking, which can be obtained through the distributor, if any are found to be illegible or missing.

REPLACEMENT PARTS

Please contact the local distributor for replacement parts information.

DIAGNOSTICS AND TROUBLESHOOTING

Below are two lists; a list of standard operating codes and a list of fault codes. The fault code list provides diagnostic and troubleshooting information to help determine the problem and fix it. Standard operating codes are not fault codes and the presence of a standard operating code indicates a no-fault condition.

NOTE: Verify display orientation is correct before interpreting fault codes. Otherwise, the fault codes may be upside-down. If a fault code or operating code is not on these lists, the display may be upside-down.

TABLE 18
R97V NORMAL OPERATION CODES

NORMAL OPERATION CODES

Key

CODE DISPLAYED AT DUAL SEVEN-SEGMENT DISPLAY OF CONTROL	NAME DESCRIPTION

NORMAL OPERATION CODE

0	**STANDBY MODE** **DESCRIPTION:** This code is displayed anytime there is no fault present and no thermostat call present. The furnace is idle.
H or h	**GAS HEAT MODE** **DESCRIPTION:** This code is displayed anytime there is a call for gas heat. The lower-case "h" is displayed when the thermostat is requesting low gas heat and the upper-case "H" is displayed when the thermostat is requesting high-stage gas heat.
C or c	**COOLING MODE** **DESCRIPTION:** This code is displayed anytime there is a call for cooling. The lower-case "c" is displayed when the thermostat is requesting low-stage cooling and the upper-case "C" is displayed when the thermostat is requesting high-stage cooling.
HP or hP	**HEAT-PUMP HEATING MODE** **DESCRIPTION:** This code is displayed anytime there is a call for heat-pump heat. The lower-case "hP" is displayed when the thermostat is requesting low-stage heat-pump heat and the upper-case "HP" is displayed when the thermostat is requesting high stage heat-pump heat.
F	**CONTINUOUS FAN MODE** **DESCRIPTION:** This code is displayed anytime there is a call for continuous fan from the thermostat.
dF	**DEFROST MODE** **DESCRIPTION:** This code indicates that the heat-pump is in defrost mode (dual-fuel systems only) and furance is operating for defrost operation which is fixed at low-stage gas heating operation.
Cd or cd	**COOLING IN DE-HUMIDIFICATION MODE** **DESCRIPTION:** This code indicates that there is a both cooling and dehumidication demand present at the same time. When de-humidification is active, the cooling airflow will be reduced in order to allow water to accumulate on the condenser therby removing humidity from the conditioned environment. The lower-case "cd" is displayed when the thermostat is requesting low-cooling with de-humidification and the upper-case "Cd" is displayed when the thermostat is requesting high-stage cooling with de-humidification.

TABLE 19
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

FAULT CODES

Key

FAULT CODE DISPLAYED AT DUAL SEVEN-SEGMENT DISPLAY OF CONTROL	DISPLAYED TEXT
	STATUS
	DESCRIPTION
	EXPECTED OPERATION
	CAUSE
	SOLUTION

FAULT CODES

d1	**NO MODEL DATA**
	STATUS: This is a cri ical fault. The furnace will not operate in any mode.
	DESCRIPTION: This code is displayed anytime there is no model data at the furnace. The model data is electronically stored data that is used to define (among other hings) blower opera ion. Without the model data, the furnace cannot func ion. Note that model data may be available even if there is no card attached to the furnace control. A missing memory card will display fault code "d4" if model data is available on the network.
	EXPECTED OPERATION: No opera ion (including thermostat) will be permitted without the model data. The model data defines the IBM (Indoor Blower Motor) speed-torque curve. Without this information, the IBM can not operate. Refer to the section of this manual titled "INTEGRATED FURNACE CONTROL" under the subsection titled "MODEL DATA CARD" for details on the hierarchy of use of multiple copies of model data and distribution (among other details) of model data.
	CAUSE: Typically, the model data card will be missing from the furnace. In most cases, the cause of this fault will be the loss or disconnection of the original model data card from the furnace control (or I.F.C.). When the furnace control (or I.F.C.) is replaced, the model data card must be saved and installed in the replacement control.
	SOLUTION: Replace the missing model data card into the connector labeled P6 on the furnace control (I.F.C.). If the original card can not be found, a replacement card can be ordered from ProStock. Be sure to order he correct model data card for the furnace. Note: Furnace power must be cycled off and then on again after replacing the card or the model data will not be read.
d4	**NO VALID MODEL DATA ON MODEL DATA CARD**
	STATUS: This is a non-critical fault. The furnace should operate in any mode.
	DESCRIPTION: The model data card inserted into the slot at position P6 of the furnace control is corrupt and can not be used OR there is no model data card installed at all. However, a valid copy of model data for the furnace still resides in the furnace microprocessor.
	EXPECTED OPERATION: Model data from the model data card cannot be used because it is invalid or not present at all. Operation should proceed as normal with this fault (d4) only being displayed during the standby mode.
	CAUSE: This fault is displayed when there is no information on the model data card (blank), the card is not present or the model data card has corrupted and cannot be properly read.
	SOLUTION: Remove the model data card and replace with the ***original*** memory card from he furnace or the ***correct*** replacement memory card. **Never replace the model data card of a furnace with a model data card from another furnace or component (e.g. condenser or air handler). Doing so could result in improper operation of the blower which may cause damage to the heat exchanger. If the original model data card for the furnace control is available and working, it must be used.** A correct replacement memory card can be ordered from ProStock. Be sure to have the furnace model and serial numl number available when ordering.
d6	**HORSEPOWER CONFLICT ON MODEL DATA CARD**
	STATUS: This is a non-critical fault. The furnace should operate in any mode.
	DESCRIPTION: The horsepower reported by the motor does not match the horsepower stored in memory in the model data of the model data card. However, the model data stored on he microprocessor of the furance control does match the attached motor.
	EXPECTED OPERATION: Model data from the model data card cannot be used because it is invalid. Opera ion should proceed as normal wi h this fault (d6) only being displayed during the standby mode.
	CAUSE: There are two possible causes for this fault: (1) The blower motor has recently been replaced and the wrong horspower motor was used. (2) The model data card or furnace control has recently been replaced and the wrong card or replacement control was used.
	SOLUTION: Determine the correct motor and/or model data card for the furnace and replace the incorrect or damaged part with a new, correct part. **Never replace the model data card of a furnace with a model data card from another furnace or component (e.g. condenser or air handler). Doing so could result in improper operation of the blower which may cause damage to the heat exchanger. If the original model data card for the furnace control is available and working, it must be used.** A correct replacement model data card can be ordered from ProStock. Be sure to have the furnace model and serial number available when ordering.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

10	**ONE-HOUR LOCKOUT**
	STATUS: This is a cri ical fault. The furnace will not operate in gas heat modes but all o her modes (e.g. cooling) should function.
	DESCRIPTION: This fault is displayed under the following conditions:
	1. When a failed ignition has occurred four times in a row, the control enters one-hour lockout and fault codes "**10**" and "**11**" will be displayed alternately at the seven-segment display. See fault code **11** for a description on expected operation, causes and solutions for this fault code.
	2. after declaring a Water Sensed condition (heating operation is shut down due to this fault) several times consecutively. When the control enters lockout the fault codes "**59**" (Water Sensed) and "**10**" (soft lockout) will be displayed alternately at the seven-segment display. See fault code **59** for a description on expected operation, causes and solu ions for this fault code.
	3. While the control has entered a one-hour lockout after declaring a dead blower after the main limit control has been open for more than 150 seconds, the fault codes "**61**" (Non-operational blower) and "**10**" (soft lockout) will be displayed alternately at the seven-segment display. Note: he dead blower fault and associated one-hour lockout will occur up to four times in one heat call. Upon declaring this fault for the fourth time in one heat call, the control will enter hard lockout requiring manual reset of power to he furnace. See fault code **61** for a description on expected operation, causes and solu ions for this fault code.
	4. When IFC is in soft lockout and fault "93" is active, the fault code "**93**" is to be displayed alternately with the fault code "**10**" at the furnace seven-segment display. See fault code **93** for a description on expected operation, causes and solutions for this fault code.
	5. When flame is lost five times in a row, the control enters one-hour lockout and fault codes "***10***" and "***13***" will be displayed alternately at the IFC seven-segment display. See fault code **13** for a description on expected operation, causes and solutions for this fault code.
	6. While the control is in one-hour lockout due to an unexpected flame, the fault codes "**14**" (unexpected flame) and "**10**" (soft lockout) will be displayed alternately at the furnace seven-segment display. See fault code **14** for a description on expected operation, causes and solu ions for this fault code.
11	**FAILED IGNITION**
	STATUS: Up to three failed ignitions will not constitute a critical condition. Critical condition (with no heating operation) is only noted when the furnace has failed to ignite four or more times consecutively. After four failed ignition attempts, the IFC enters one-hour lockout and the dual faults "*11*" and "10" are alternately displayed at the IFC's seven-segment display.
	DESCRIPTION: This fault is displayed at the furnace control after the first failed ignition attempt. It continues to be displayed until successful ignition or the furnace control has failed to ignite four consecutive times. After four attempts, the status of the fault is elevated to "10" and the furnace control (or I.F.C.) reacts as described under description for the fault code "10". Note: This fault will not be displayed to the homeowner on communicating systems unless it occurs at least three times within a single heat call. It will not be displayed to the homeowner after the first or even second failure. However, it will be displayed in he active fault screen of thermostat immediately after he first failure (and all subsequent failures) during a single heat call. Further, this fault (11) will only be logged into the fault buffer one time. It will not log more than once in the buffer.
	EXPECTED OPERATION: After the first failed ignition attempt, the fault ("*11*") is displayed and the inducer will complete a 20 second post-purge followed by a second ignition attempt. This cycle will be repeated until gas heat is established or until the fourth failed ignition attempt. After the four h failed attempt, the furnace control (IFC) will proceed to one-hour lockout.
	CAUSE: There can be several causes for a failed ignition attempt(s). The most common are: (1) The flame sense rod is unable to sense flame. It may need cleaning or may not be properly connected. (2) The gas valve may be turned off. (3) The igniter is not working properly. It may not be properly connected or the spark location may not be correct. (4) The furnace control may not be working properly and may need to be replaced. (5) The flame may not be properly spreading from the first burner to the last.
	SOLUTION: The solution will depend on the cause. Solutions to noted causes (1) through (5) above are: (1) Clean or replace the flame sense rod or check all connections and wire between he rod and the furnace control (or I.F.C.). Make sure furnace ground is properly connected. (2) Turn the valve on. (3) Replace or reposition the igniter or check all connections and wire between the igniter and the furnace control (or I.F.C.). (4) Replace the furnace control. (5) Check the manifold pressure during igni ion. For natural gas it should be approx. 3.5" wc and for LP gas it should be approx. 10" wc. If manifold pressure is good, watch the burner during ignition. If the first burner lights, but the second, third and so on do not light, the burner may need to be replaced.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

12	**LOW FLAME SENSE** **STATUS:** The status of this fault is non-cri ical and furnace operation will continue as normal in heating (and all other) mode(s). If flame sense is low, he furnace control (or I.F.C.) may soon no longer be able to properly sense the flame and status of the problem may be elevated to the level of fault code "*13*" or fault "*11*" (if flame can not be sensed at all). **DESCRIPTION:** The flame sense current from the flame sense rod at the furnace control (or I.F.C.) is weak or marginal at best. **EXPECTED OPERATION:** All operation (including gas heat) will proceed as normal wi h only the fault code ("*12*") displayed at the furnace control (I.F.C.) and "*LO FLAME SENSE*" displayed in the fault area of a communicating thermostat. **CAUSE:** (1) The most common cause for low flame sense during heat operation is that the flame sense rod may need cleaning or may not be properly connected or wiring between the rod and the furnace control may be shorted or opened. (2) Another cause for low flame may be an improperly mounted or poorly grounded flame sensor. **SOLUTION:** (1) Clean or replace the flame sense rod or check all connections and wire between he rod and the furnace control (or I.F.C.). (2) Reinstall or replace flame sensor and check wiring and connections. Also make sure the furnace is properly grounded.
13	**FLAME LOST AFTER ESTABLISHED** **STATUS:** Flame loss is not a critical fault. Subsequent ignition attempts will follow and normal operation should resume. However, a lost flame can often be followed by failed ignition attempts then a one-hour lockout. Once he status has reached one-hour lockout, the fault condition is critical (although attempts at ignition will be made again after the 1 hour lockout). **DESCRIPTION:** After a successful ignition trial, the flame (which *was* properly sensed) is no longer sensed. This can happen any time after successful ignition while a valid heat call is present. **EXPECTED OPERATION:** When flame is lost, the fault code ("***13***") is immediately displayed at the IFC SSD's. The IBM (Indoor Blower Motor) is energized (if it was not already) at the correct speed (based on he demand from the thermostat) and completes a 90 second blower off delay. The IDM (Induced Draft Motor) remains energized at the most recent speed (based on he demand from the thermostat or as required for ignition cycle) for a 20 second post-purge. After both the post-purge and blower off delay are complete, the fault code ("***13***") is removed and a new attempt at ignition is made. Often, the new ignition attempt will fail and operation will proceed as hough a failed ignition has occurred from that point (see fault code "***11***"). Note: This fault will not be displayed to the homeowner on communicating systems unless it occurs at least three times within a single heat call. It will not be displayed to the homeowner after the first or even second failure. However, it will be displayed in the ac ive fault screen of thermostat immediately after the first failure (and all subsequent failures) during a single heat call. Further, this fault (**13**) will only be logged into the fault buffer one time. It will not log more than once in the buffer. **CAUSE:** (1) The most common cause for low flame sense during heat operation is that the flame sense rod may need cleaning or may not be properly connected or wiring between the rod and the furnace control may be shorted or opened. (2) Another cause for low flame may be an improperly mounted or poorly grounded flame sensor. (3) Flame pattern may be unstable. **SOLUTION:** (1) Clean or replace the flame sense rod or check all connections and wire between he rod and the furnace control (or I.F.C.). (2) Reinstall or replace flame sensor and check wiring and connections. Also make sure the furnace is properly grounded. (3) Check hat all burner assembly components are properly installed. Check for good seals between the burner and blower compartments. Insure that the combustion door gasket is in place and the door is properly installed and sealed.
14	**FLAME PRESENT WITH GAS VALVE OFF** **STATUS:** This is an extremely critical fault and should rarely (if ever) be seen in the field. The furnace will not operate with this fault present. **DESCRIPTION:** This fault indicates flame is present when it should not be. Flame is seen to be present when he gas valve is supposed to be off. **EXPECTED OPERATION:** When unexpected flame is sensed, the IBM (Indoor Blower Motor) is energized at maximum heat speed and IDM (Induced Draft Motor) is energized at high speed. Both will remain energized until the fault is cleared. Response to any thermostat call is not permitted until the fault is cleared. Note that the gas valve circuit should not have been energized when he unexpected flame was sensed. When the condition causing the fault is cleared, the IDM will complete a 20 second post-purge and the IBM will complete a 90 second blower off-delay. The control will hen enter a one-hour lockout and display the fault codes "***10***" (one-hour lockout) and "***14***" (unexpected flame) alternately for the duration of he one-hour lockout. Operation is returned to normal after the lockout period. **CAUSE:** (1) Field mis-wiring of 24VAC to the gas valve main solenoid. (2) Faulty gas valve stuck in he "OPEN" posi ion. (3) Faulty furnace control (signal improperly sensed when it should not be sensed at all). **SOLUTION:** (1) Wire properly. (2) Replace gas valve. (3) Replace furnace control.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

22	**MAIN LIMIT OPEN** **STATUS:** This is a critical fault. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function. **DESCRIPTION:** The main limit has opened or is sensed to be opened. This normally means that the temperture inside the heat exchanger area has gone above a certain predetermined critical value and heating operation is not permitted until the limit cools to within normal parameters. **EXPECTED OPERATION:** When the main limit opens, the IBM (Indoor Blower Motor) will be energized at maximum heat speed. The gas valve circuit is de-energized (if it was energized) until the fault is cleared and the IDM (Induced Draft Motor) is energized at high speed and remains energized until the fault has cleared (limit has closed back). Response to thermostat cooling and fan calls will take place as normal. When the fault has cleared, the IBM will remain energized for the 90 second blower off delay period. If the limit control was opened for less than 150 seconds (2m:30sec), operation will proceed as normal after the post purge and blower off delays. However, if the limit is opened for more than 150 seconds, the control will declare a dead (non-functional) blower and proceed to a one-hour lockout and will alternately display fault codes ***"10"*** (one-hour lockout) and ***"61"*** dead blower at the furnace seven-segment display. Operation will proceed as described under fault code ***"61"***. **CAUSE:** (1) No airflow (2) Insufficient airflow (3) Faulty limit control (4) Loose or faulty wiring. (5) Dead (non-functional) blower. (6) Input too high **SOLUTION:** (1) Check for proper blower operation. Is the blower turning during heat (or any other) mode? If not, a blower motor fault should also be present. Check the wiring to the motor then check the motor. It may need replacing. (2) Check ductwork and filters. Determine the static pressure and make sure it is not above the published values for the furnace. Check the rate and outlet air temperature at high and low-fire heat (use the test mode dipswitches SW2-2 and SW2-3) and compare to the nameplate maximum values. Also, perform the calibration cycle again (if the SA sensor is installed) by cycling power to the furnace. (3) Replace the limit control. (4) Check wiring and connections. Replace and/or repair as necessary. (5) See Fault Code 61 for description, causes, operation and solutions. (6) Insure properly sized burner orifices are installed. Check the manifold pressure at high fire and compare to the nameplate values. Adjust as needed.
23	**HALC OPEN** **STATUS:** This is a critical fault. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function. **DESCRIPTION:** This fault is displayed when the IFC does not sense continuity between pins 3 and 5 of connector P1 on the furnace control. Note: The fault code exists in the list of fault codes but the furnace as currently configured does not include an HALC control. There is a jumper wire in place of the control and, when the furnace control displays this fault, it generally means that the jumper wire is not making connection between the two pins on the control. **EXPECTED OPERATION:** When the circuit has been opened, the IBM (Indoor Blower Motor) is energized at maximum heating speed. The gas valve circuit is de-energized (if it was energized) and the IDM (Induced Draft Motor) is energized at high speed for 20 seconds after the fault is sensed. Response to thermostat cooling calls will take place as normal with IBM energizing at the higher of the two blower speeds (high heat or cool) when a call for cooling is also present. When the fault is cleared, the IBM will remain energized for the 90 second blower off-delay period. **CAUSE:** No continuity between pins 3 and 5 of connector P1 on the furnace control. **SOLUTION:** (1) Repair the jumper between pins 3 and 5 of connector P1 on the furnace control.
26	**LINE AND NEUTRAL REVERSED OR POOR GROUND** **STATUS:** This is a critical fault. The furnace will not operate in gas heat or any other modes. **DESCRIPTION:** This fault code is an indication that line voltage and neutral are reversed to the furnace control or may also be an indication of a grounding issue. No operation is not allowed to proceed until the problem is corrected. **EXPECTED OPERATION:** No heating or cooling operation will take place. **CAUSE:** (1) Line and neutral to the furnace have been interchanged at the furnace. (2) Line voltage and neutral have been interchanged at the disconnect or at the breaker box. (3) Furnace control cannot properly sense ground. **SOLUTION:** (1) Check voltage with meter and reverse line and neutral if necessary. (2) Check voltage with meter and reverse line and neutral if necessary. (3) Check ground wire inside furnace cabinet is attached to sheet metal, verify ground to furnace cabinet and at breaker box.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

30	**OPEN FUSE**
	STATUS: This is a cri ical fault. The furnace will not operate in any mode.
	DESCRIPTION: The fuse has been opened. This usually occurs when there is a 24VAC short to common or ground on the low-votage side of the transformer.
	EXPECTED OPERATION: The fault code is displayed and no other operation can take place.
	CAUSE: An electrical short from low voltage (24VAC) to ground or common has occurred.
	SOLUTION: Repair the short circuit condition and replace fuse.
33	**OVER-TEMPERATURE SWITCH (ROLL-OUT) OPEN**
	STATUS: This is a cri ical fault. The furnace will not operate in gas heat modes but all o her modes (e.g. cooling) should function.
	DESCRIPTION: The Manually Reset Limit Control (M.R.L.C.) is also known by the name "Rollout Limit". There can be several on any given furnace. When one or more of these limits open, they must be manually pushed back to the closed position (hence the name; *Manually* Reset) to force the acknowledgement of a critical fault. This fault will occur when flames have rolled out of the normal area in the heat exchanger and into the burner compartment. This fault should rarely (if ever) be seen in the field and indicates a very serious problem that must be repaired before furnace operation can continue.
	EXPECTED OPERATION: When the MRLC (Manually Reset Limit Control) circuit has been opened, the IBM (Indoor Blower Motor) is energized at maximum heating speed. The gas valve circuit is de-energized (if it was energized) and the IDM (Induced Draft Motor) is energized at high speed. Response to thermostat cooling calls will take place as normal with IBM energizing at the higher of the two blower speeds (high heat or cool) when a call for cooling is also present. When the fault is cleared, the IDM will remain energized for a 20 second post-purge and the IBM will remain energized for the user-selected blower off-delay period.
	CAUSE: (1) Insufficient venting through either the inlet or exhaust. (2) Loose or faulty wiring. (3) Unstable flame pattern.
	SOLUTION: (1) Check hat the pressure switch(es) have not been welded closed or bypassed. Check that the inducer is operating at the proper rpm. Insure that the venting does not exceed the maximum specified lengths. Check for obstructions in combustion venting. Check that all gaskets between the inducer and center panel / heat exchanger are properly installed and sealed. (2) Check wiring and connections. Replace and/or repair as necessary. (3) Check hat all burner assembly components are properly installed. Check that all seals between the burner and blower compartments are tight. Insure that the door seals are in place and that the burner door is properly installed and does not leak. Check to make sure that the heat exchanger has not been damaged; i.e.: crushed tubes, breached collector box and etc.
44	**LOW PRESSURE SWITCH CLOSED, INDUCER OFF**
	STATUS: This is a cri ical fault. The furnace will not operate in gas heat modes but all o her modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode).
	DESCRIPTION: The low pressure control (or switch) should not be closed when the inducer is not running. If it is, this is a sign of a serious condition. The switch may be welded closed or purposely bypassed in the field. Before any heat cycle can begin, the pressure switch is tested to make sure that it is opened. The switch is ignored except in gas heating modes.
	EXPECTED OPERATION: There will be no other operation han displaying of the fault code and diagnostic messages to he homeowner and technician. The fault code is only present during a heat call *before* pre-purge begins.
	CAUSE: (1) Faulty switch. (2) Pressure switch physically bypassed in the field. (3) Loose or faulty wiring. (4) Abnormally high negative pressure present on vent system without inducer running.
	SOLUTION: (1) Replace low pressure control (switch). (2) Remove bypass and restore correct operation. Determine reason for bypass (e.g. vent length too long) and correct issue. Notify homeowner and proper authorities of illeagle tampering if necessary. (3) Check wiring and connections. Replace and/or repair as necessary. (4) Check for proper venting and terminations as defined in the furnace installation instructions.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

45	**LOW PRESSURE SWITCH OPEN, INDUCER ON HIGH SPEED**
	STATUS: This is a cri ical fault. The furnace will not operate in gas heat modes but all o her modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode).
	DESCRIPTION: This fault indicates that the low pressure switch is open ***when the inducer is energized at high speed***. The switch must close after the inducer is energized and before the ignition sequence can begin. The switch is ignored except in heating modes.
	EXPECTED OPERATION: (1) DISPLAYED *BEFORE* HEAT IS ESTABLISHED: The IBM (Indoor Blower Motor) will not be energized. The fault code will not be displayed until the IDM (Induced Draft Motor) has been energized for a minimum of ten seconds. The IDM will remain energized at the high speed (high speed is default pre-purge speed) for a period of five minutes after the beginning of the pre-purge attempt. After five minutes, the IDM is de-energized and second attempt at pre-purge is made (as long as the heat call is still present). This cycle is repeated indefinately until either the pressure switch closes or the heat call is lost. (2) DISPLAYED *AFTER* HEAT IS ESTABLISHED - If this fault is displayed *after* heat is established, the gas valve will be de-energized, the IBM will be energized (if not already energized) at the correct heat speed (determined by the firing rate required by the thermostat) and the IDM will remain energized at high speed. The IBM will complete a 90 second blower off-delay and the IDM will complete a 20 second post-purge (at high speed). After these delays, a new attempt at igni ion will be made provided the call for heat is still present.
	CAUSE: (1) Blockage or improper termination in either the inlet or exhaust vents. (2) The flue vent length and/or number of elbows exceeds the maximum number specified. (3) Faulty or disconnected inducer. (4) Faulty control board (inducer relay). (5) Loose or faulty wiring. (6) Disconnected, blocked, split or cut pressure switch hoses. (7) Wind gusts (sporadic). (8) Faulty pressure switch.
	SOLUTION: (1) Check he vent system for blockage and proper termination and repair as necessary. (2) Check he specification sheets and/or installation instructions. Remove excess venting. (3) Repair or replace inducer and/or inducer wiring and/or electrical connections. (4) Replace control board. (5) Check wiring and connections. Replace and/or repair as necessary. (6) Replace hoses as necessary. (7) Insure proper termination and determine if high altitude kit may be necessary (see item 4) (8) Replace the pressure switch.
46	**LOW PRESSURE SWITCH OPEN, INDUCER ON LOW SPEED**
	STATUS: This is a cri ical fault. The furnace will not operate in gas heat modes but all o her modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode).
	DESCRIPTION: This fault indicates that the low pressure switch is open ***when the inducer is energized at low speed***. Since he furnace only ignites at high fire, this condition should never be seen except after the blower on delay period of the ignition cycle and only after the furnace attempt to switch to low stage heating. The switch is ignored except in heating modes.
	EXPECTED OPERATION: This fault is displayed only after heat is established and switched to low fire with the IBM (Indoor Blower Motor) energized at low speed. When this fault is displayed the gas valve will be de-energized, the IBM will remain energized at the low heat speed and the IDM (Induced Draft Motor) will remain energized at the low speed. The IBM will complete the user-selected blower off-delay (at low speed) and the IDM will complete a 20 second post-purge (at low speed). After these delays, a new attempt at ignition will be made provided the call for heat is s ill present.
	CAUSE: (1) Blockage or improper termination in either the inlet or exhaust vents. (2) The flue vent length and/or number of elbows exceeds the maximum number specified. (3) Faulty or disconnected inducer. (4) Faulty control board (inducer relay). (5) High al itude kit not installed in areas of high eleva ion. (6) Loose or faulty wiring. (7) Disconnected, blocked, split or cut pressure switch hoses. (8) Wind gusts (sporadic). (9) Faulty pressure switch.
	SOLUTION: (1) Check he vent system for blockage and proper termination and repair as necessary. (2) Check he specification sheets and/or installation instructions. Remove excess venting. (3) Repair or replace inducer and/or inducer wiring and/or electrical connections. (4) Replace control board. (5) Check elevation of the installation and consult the specifications for the furnace to determine if a high altitude kit is needed. Install proper kit as necessary. (6) Check wiring and connections. Replace and/or repair as necessary. (7) Replace hoses as necessary. (8) Insure proper termination and determine if high altitude kit may be necessary (see item 4) (9) Replace the pressure switch.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

	HIGH PRESSURE SWITCH CLOSED, INDUCER OFF
	STATUS: This is a cri ical fault. The furnace will not operate in gas heat modes but all o her modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode).
	DESCRIPTION: The high pressure control (or switch) should not be closed when the inducer is not running. If it is, this is a sign of a serious condition. The switch may be welded closed or purposely bypassed in the field. Before any heat cycle can begin, he pressure switch is tested to make sure that it is opened. The switch is ignored except in gas heating modes.
	EXPECTED OPERATION: There will be no other operation han displaying of the fault code and diagnostic messages to he homeowner and technician. The fault code is only present during a heat call before pre-purge begins.
55	**CAUSE:** (1) Faulty switch. (2) Pressure switch physically bypassed in the field. (3) Loose or faulty wiring. (4) Abnormally high negative pressure present on vent system without inducer running.
	SOLUTION: (1) Replace high pressure control (switch). (2) Remove bypass and restore correct operation. Determine reason for bypass (e.g. vent length too long) and correct issue. Notify homeowner and proper authorities of illeagle tampering if necessary. (3) Check wiring and connections. Replace and/or repair as necessary. (4) Check for proper venting and terminations as defined in the furnace installation instructions.
	HIGH PRESSURE SWITCH OPEN, INDUCER ON HIGH SPEED
	STATUS: This is a critical fault. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode). If this fault is experienced during high heat operation and the low pressure switch remains engaged, the furnace will switch to low fire heat and continue to run (if possible) to try to satisfy the thermostat.
	DESCRIPTION: This fault indicates that the high pressure switch is open when the inducer is energized at high speed. This fault can be displayed any time during the heat call except during low heat call and only *after* the pre-purge and blower on delays are complete.
	EXPECTED OPERATION: (1) DISPLAYED BEFORE HEAT IS ESTABLISHED: The IBM (Indoor Blower Motor) will not be energized. The fault code will not be displayed until the IDM (Induced Draft Motor) has been energized for a minimum of ten seconds. The IDM will remain energized at the high speed (high speed is default pre-purge speed) for a period of five minutes after the beginning of the pre-purge attempt. After five minutes, the IDM is de-energized and second attempt at pre-purge is made (as long as the heat call is still present). This cycle is repeated indefinately until either the pressure switch closes or the heat call is lost. (2) DISPLAYED AFTER HEAT IS ESTABLISHED - If this fault is displayed after heat is established, the IDM will remain energized at high speed and the firing rate will drop to low stage provided the low pressure switch remains closed. The IBM will energize at, or switch to, the low-fire rate (also provided the low pressure switch remains closed). Low heat is provided until the heat call ends or the high pressure switch closes. If the high pressure switch closes, the heat rate and blower speed will be adjusted to the correct (higher) rate required by the hermostat and the IDM will remain energized at high speed. If the low pressure switch also will not remain closed, operation will be as described under fault code # 46 ("LPC OPEN") above.
57	**CAUSE:** (1) Blockage or improper termination in either the inlet or exhaust vents. (2) The flue vent length and/or number of elbows exceeds the maximum number specified. (3) Faulty or disconnected inducer. (4) Faulty control board (inducer relay). (5) High al itude kit not installed in areas of high eleva ion. (6) Loose or faulty wiring. (7) Disconnected, blocked, split or cut pressure switch hoses. (8) Wind gusts (sporadic). (9) Faulty pressure switch.
	SOLUTION: (1) Check he vent system for blockage and proper termination and repair as necessary. (2) Check he specification sheets and/or installation instructions. Remove excess venting. (3) Repair or replace inducer and/or inducer wiring and/or electrical connections. (4) Replace control board. (5) Check elevation of the installation and consult the specifications for the furnace to determine if a high altitude kit is needed. Install proper kit as necessary. (6) Check wiring and connections. Replace and/or repair as necessary. (7) Replace hoses as necessary. (8) Insure proper termination and determine if high altitude kit may be necessary (see item 4) (9) Replace the pressure switch.
	WATER CIRCUIT OPEN
	STATUS: This is a cri ical fault experienced by the furnace. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function if a call is present.
	DESCRIPTION: The IFC cannot detect electrical continuity between pins 1 and 2 of connector P4 of the furnace control. The IFC looks for continuity between these pins to determine if the water sensors (2) are present in the circuit. When both sensors are present and properly connected and wiring is not damaged, there should be elelctrical continuity between these pins.
58	**EXPECTED OPERATION:** No gas hea ing operation can proceed and the fault is displayed. All other modes (e.g. cooling) of operation should operate as normal.
	CAUSE: (1) Wiring has been damaged between the control or sensor. (2) Connection of P4 at the IFC or at the water sensors is not properly made. (3) Water sensor has been removed.
	SOLUTION: (1) Repair or replace wiring. (2) Repair connections or replace wiring or sensors or controls as necessary. (3) Replace missing water sensor.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

59	**WATER SENSED** **STATUS:** This is a cri ical fault experienced by the furnace. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function if a call is present. **DESCRIPTION:** The IFC has detected current flowing from pin(s) 1 and/or 2 of connector P4 of the furnace control. The IFC looks for current flow from these pins to determine if water is present in the collector box. When water is present, the sensor will pass a small amount of electrical current to the sheet metal of the furance. This current flow will notify the IFC that water is present. Note: The condition must be present continuously for at least ten seconds before he IFC will declare the fault. **EXPECTED OPERATION:** No gas hea ing operation can proceed and the fault is displayed. All other modes (e.g. cooling) of operation should operate as normal. **CAUSE:** (1) A blocked condensate drain or the drain trap has become blocked and cannot allow condensate water to flow properly. (2) Wiring to the sensors has been damaged and exposed wiring is touching the furnace sheet metal. (3) Water sensor has been removed from the collector box with wires still attached and the metal probe is touching the sheet metal portion of the furnace. **SOLUTION:** (1) Remove/Repair drain blockage. (2) Replace/Repair wiring between IFC and both sensors. (3) Return sensor(s) to proper location in the collector box.
60	**BLOWER FAULT - BLOWER CAN STILL RUN** **STATUS:** This is a non-critical fault experienced by the furnace. All operations (including thermostat calls) should con inue as normal with no perceivable difference in operation. **DESCRIPTION:** A blower fault which is non-critical allows the blower to continue to run but at less-than-optimal conditions. **EXPECTED OPERATION:** All (including thermostat) operation should continue as normal. Blower operation may be slightly compromised but will continue. **CAUSE:** (1) The blower has hit he maximum speed or torque limit specified by the manufacturer *or* is running at the temperature limit because the static pressure is too high. **SOLUTION:** (1) The static pressure is too high because the ductwork is improperly designed or is restricted for some other reason or the filter needs cleaning or replacing. Remove the obstruction or repair the duct so that static pressure does not exceed published values in the specifica ion sheets or installation instruc ions.
61	**BLOWER FAULT - MOTOR CANNOT RUN** **STATUS:** This is a cri ical fault. The furnace will not operate in any mode. **DESCRIPTION:** The blower has failed critically or there is a critical motor fault - such as thermal limit trip that prevents the blower motor from running. **EXPECTED OPERATION:** If the furnace was in heating operation when this fault occurred, blower operation will immediately stop and the furnace will shut down normally with post-purge at the correct speed. After the post purge (or immediately if no heat call was present), no o her operation (including thermostat calls) will occur until this fault is cleared. This fault may be displayed in heating or cooling modes and may also be displayed in heating mode after the main limit control has been opened four times consecu ively for more than 150 seconds (2m:30sec) each time. If this happens, the IFC determines that the motor and/or blower is not functional and enters a hard lockout condition requiring repair of the blower/motor and manual reset of power to the furnace. **CAUSE:** (1) The motor has tripped on thermal limit because of a restric ion or bearing failure. (2) The motor Power Factor Correc ion (P.F.C.) choke is faulty and needs replacing. (3) The furnace model data is faulty or corrupted. (4) Wiring to the motor and/or P.F.C. has become compromised. (5) The blower wheel has become damaged or is not properly attached to the motor shaft. (6) The motor has failed catastrophically. **SOLUTION:** (1) Remove obstruc ion or replace motor. (2) Replace the Power Factor Correction choke. (3) Replace the furnace memory card with the correct replacement part from ProStock. (4) Inspect and replace or repair wiring and/or connectors to the motor and/or P.F.C. as necessary. (5) Replace the blower wheel and/or attach the blower wheel to the motor shaft properly. (6) Replace the motor.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

65	**MID PRESSURE SWITCH CLOSED, SHOULD BE OPEN** **Status:** This is a non-critical fault. The furnace will operate in gas heat modes but gas heat firing rate demands from the thermostat between 50% and 65% will operate at 70% instead. **Description:** This fault indicates that the mid pressure switch is electrically closed when it should be open. **Expected operation**: Gas heating will proceed as normal except firing rates between 50% and 65% will be fixed to 70% by the furnace control. **Cause:** (1) Bad wiring to mid pressure switch. (2) Bad mid pressure switch. (3) Bad furnace control. **Solution:** (1) Check wiring and connnections between mid pressure switch and furnace control. Correct/replace as necessary. (2) Replace mid presssure switch. (3) Replace Furnace control.
66	**BLOWER CUTBACK** **STATUS**: This is a non-critical fault experienced by the furnace. All operations (including thermostat calls) should continue as normal with no perceivable difference in operation. **DESCRIPTION**: The blower motor is operating at the highest rpm or torque that specifications allow but the application requires more torque or speed in order to get the desired airflow under the current static pressure conditions. The motor will continue to operate because internal software will prevent operation above the permitted range. However, a fault is sent to the furnace control (or I.F.C.) from the motor. **Note:** This fault will not be displayed after the first three minutes of blower operation after power reset. Fur her, this fault will not be logged in the fault buffer or fault history after the first hour of operation and will only be logged into the fault buffer a maximum of one time. This code (66) indication is intended as a tool to notify the installer of inadequate airflow due to excessive static pressure in he duct of he system. The code is not intended to be a fault code. It is merely an operating indicator. **EXPECTED OPERATION**: All (including thermostat) operation should continue as normal. Blower operation may be slightly compromised but will continue. **CAUSE**: (1) The blower has hit the maximum speed or torque limit specified by the manufacturer because the static pressure is too high. **SOLUTION**: (1) The static pressure is too high because the ductwork is improperly designed or is restricted for some other reason or he filter needs cleaning or replacing. Remove he obstruction or repair the duct so that static pressure does not exceed published values in the specification sheets or installation instructions for the furnace.
67	**MID PRESSURE SWITCH OPEN, SHOULD BE CLOSED** **Status:** This is a non-critical fault. The furnace will operate in gas heat modes but gas heat firing rate demands from the thermostat between 50% and 65% will operate at 70% instead. **Description:** This fault indicates that the mid pressure switch is electrically open when it should be closed. **Expected operation**: Gas heating will proceed as normal except firing rates between 50% and 65% will be fixed to 70% by the furnace control. **Cause:** (1) Wind gusts. (2) Improper venting. (3) Bad wiring to mid pressure switch. (4) Bad mid pressure switch. (5) Bad furnace control. **Solution:** (1) Check venting is per this instruction book. Correct if not right. Wait for wind condition to clear. (2) Correct venting and make sure lenghts and construction comply with this instruction book. (3) Check wiring and connnections between mid pressure switch and furnace control. Correct/replace as necessary. (4) Replace mid presssure switch. (5) Replace Furnace control.

TABLE 19 (continued)
R97V FAULT CODES WITH DESCRIPTIONS AND SOLUTIONS

68	**NO BLOWER COMMUNICATIONS**
	STATUS: This is a critical fault. The furnace will not operate in any mode.
	DESCRIPTION: The furnace control (I.F.C.) can not communicate with the blower motor.
	EXPECTED OPERATION: If the furnace was in heating opera ion when this fault occurred, the gas valve will immediately close (flame will be lost), IBM (Indoor Blower Motor) operation will immediately stop and the furnace will shut down normally (except without IBM operation) with IDM (Induced Draft Motor) post-purge at the correct speed. After the post purge (or immediately if no heat call was present), no other operation (including thermostat calls) will occur until this fault is cleared.
	CAUSE: (1) The wires between the blower motor have been disconnected or there is a poor connection. (2) There is no line voltage to the motor. (3) The furnace model data is faulty or corrupted. (4) The motor has failed catastrophically.
	SOLUTION: (1) Check wiring, connectors and terminals - repair or replace as necessary. (2) Check line voltage wiring, connectors and terminals to the Power Factor Correction choke and ECM motor. Repair and replace as necessary. (3) Replace the furnace memory card with the correct replacement part from ProStock. (4) Replace the motor.
71	**INDUCER FAULT**
	Status: This is a critical fault. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode).
	Description: This fault indicates that the inducer is not working properly. Note: This fault may be seen under normal operating conditions if power is lost and returned quickly (within 30 seconds) while operating in gas heating mode.
	Expected operation: The fault is displayed when too much or too little current is detected on the inducer circuit.
	Cause: (1) Power outage. (2) Bad wiring to inducer. (3) Bad inducer. (4) Bad furnace control.
	Solution: (1) Reset power to unit and clear fault. (2) Check wiring and connnections between inducer and furnace control. Correct/replace as necessary. (3) Replace inducer. (4) Replace Furnace control.
77	**NO GAS VALVE FEEDBACK SIGNAL**
	Status: This is a critical fault. The furnace will not operate in gas heat modes but all other modes (e.g. cooling) should function if present simultaneously with a heating call (e.g. defrost call in dual-fuel mode).
	Description: This fault indicates that the gas valve is not working properly and has lost communications with the furnace control board.
	Expected operation: The fault is displayed when furnace control cannot communicate with the gas valve.
	Cause: (1) Bad wiring to gas valve. (2) Bad gas valve. (3) Bad furnace control.
	Solution: (1) Check wiring and connnections between gas valve and furnace control. Correct/replace as necessary. (2) Replace gas valve. (3) Replace Furnace control.
93	**INTERNAL CONTROL FAULT DETECTED**
	STATUS: This is a critical fault. The furnace will not operate in any mode of operation.
	DESCRIPTION: This is a severe fault that should rarely (if ever) be discovered in the field. It is an indicator of an internal microprocessor fault on the furnace control (or I.F.C.) or voltage applied to the main gas valve solenoid when there should be none.
	EXPECTED OPERATION: If possible, if the furnace was in heating operation when this fault occurred, he gas valve will immediately close (flame will be lost), IBM (Indoor Blower Motor) operation will immediately stop and he furnace will shut down normally (except without IBM operation) with IDM (Induced Draft Motor) post-purge at the correct speed. After the post purge (or immediately if no heat call was present), no other operation (including thermostat calls) will occur until this fault is cleared. However, this fault may also indicate an internal microprocessor failure. This may mean hat the heat call will not end as expected and that all outputs will be de-energized and gas valve closed immediately when the fault is sensed.
	CAUSE: (1) 24VAC or similar voltage applied to he main gas valve solenoid circuit unexpectedly. (2) Furnace control software test failure - failed furnace control (or I.F.C.).
	SOLUTION: (1) Check for miswiring in the furnace. (2) Replace the furnace control (or I.F.C.).
99	**REMOTE FAULTS RESET PERFORMED**
	This is a notification that fault codes in the fault buffer have been reset.

DIAGNOSTICS AND TROUBLESHOOTING

LOCKOUT AND REPLACING THE FURNACE CONTROL

All lockout conditions can be cleared immediately provided that the original fault causing the lockout is cleared and power to the unit is cycled off and then back on again or (soft lockout only) if a heat call is cycled off for greater than 2 seconds but less than 20 seconds.

The furnace control will not initiate a heat cycle during any lockout condition. A call for compressor or continuous fan will generally be responded to but control will display the lockout error fault code instead of the "C" (for compressor) or "F" (for Continuous fan).

FIVE-MINUTE LOCKOUT

A five minute "soft" lockout will be initiated if the low pressure switch fails to close after 60 seconds of continuous inducer operation at the beginning of a normal heat cycle (pressure switch proving period). The seven-segment display will display the appropriate fault. Lockout will automatically be reset after five minutes.

ONE-HOUR LOCKOUT

A one hour "soft" lock out will be initiated when:

- Flame has not been detected after four ignition trials.
- Flame has been lost for five times in one heat call.
- Undesired flame has been detected. The one-hour period will commence after flame is no longer detected.
- Dead Blower has been detected (main limit circuit open for more than 150 seconds)
- When voltage has unexpectedly been detected on the gas valve circuit and voltage goes away when inducer is shut off.
- If a *Water Sensed* condition is detected once during heat call (heat cycle terminated in response to fault) and then clears and then is detected again within 5 minutes of the next heat attempt (same heat call).

The seven-segment display will alternately display "*10*" and the code number for the fault causing the lockout. Lockout will automatically be reset after one hour.

HARD LOCKOUT

Four conditions shall cause a hard lockout:

1. The control senses an unspecified internal fault. Fault code "***93***" is set and displayed. This lockout condition cannot be reset by cycling the heat call.

2. Voltage is detected unexpectedly on the gas valve contacts (welded relay) and will not clear by cycling the inducer . Fault code "***93***" is set and displayed. This lockout condition cannot be reset by cycling the heat call.

3. The furnace control will declare that the blower motor is inoperable (dead) if the main limit control has been open for more than 150 seconds. Gas heating is terminated. However, the control continues to try to operate heating for up to four attempts in case the blower motor starts working again. If a dead blower has been declared four times in one heat call, the furnace control enters a hard-lockout. Fault code "***61***" is set and displayed. This lockout condition **CAN** be reset by cycling the heat call.

4. The Main Limit Control has opened any time during low heating (40%) operation only.

REPLACING THE FURNACE CONTROL

In the event that the furnace control must be replaced, the memory card must be removed from the original furnace control and retained with the furnace. A plastic tether with a note wrapped around the tether is used to remind the technician not to remove the card from the furnace. Use this card to insert into the memory card connector labeled P6 of the replacement control board. Failure to save and connect the memory card properly to the replacement control may result in no operation or undesired operation of the furnace.

When replacing the furnace control, be sure to match the dipswitch settings of the original control on the replacement.

DO NOT CUT THE PLASTIC WIRE TIE USED AS A TETHER TO THE ATTACHED MEMORY CARD. DOING SO WILL DEFEAT THE PURPOSE OF RETAINING THE MEMORY CARD – WHICH COULD LEAD TO A LOSS OF CRITICAL DATA NECESSARY TO OPERATE THE FURNACE. THE CARD MUST STAY WITH THE FURNACE – EVEN WHEN THE FURNACE CONTROL (IFC) MUST BE REPLACED. NEVER USE A CONTROL BOARD TAKEN FROM ANOTHER FURNACE AS A REPLACEMENT CONTROL FOR THIS FURNACE. FURNACE CONTROLS TAKEN FROM OTHER FURNACES MAY CONTAMINATE THE SYSTEM WITH THE WRONG MODEL DATA WHICH CAN ONLY BE FIXED BY REPLACING THE MEMORY CARD WITH THE ORIGINAL MEMORY CARD FROM THE ORIGINAL FURNACE OR A REPLACEMENT MEMORY CARD DESIGNED FOR THE ORIGINAL FURNACE.

DIAGNOSING BLOWER MOTOR ISSUES

If the main circulating blower motor will not operate when it should, there are some different methods for diagnosing the problem.

DIAGNOSING BLOWER MOTOR ISSUES

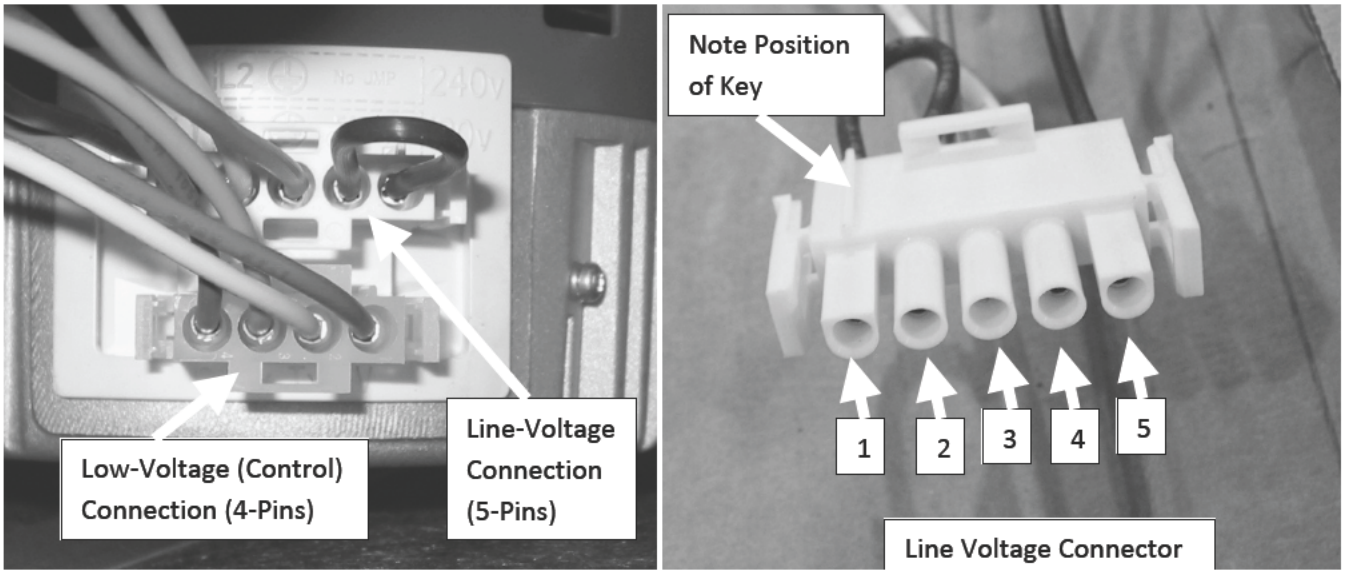
1. **MOTOR POWER AND COMMUNICATIONS ISSUES (FAULT CODE "68")**

   Is the motor communicating properly with the furnace control? If not, the fault code "68" will be displayed any time there is a call for cooling, heating or continuous fan. To determine the cause of this issue, follow these steps:

   A. Remove the line voltage connector from the motor. This is the 5-pin connector. With the door switch closed, verify that there is 115-120VAC between pins 4 and 5 of the connector (see photos in Figure 60B). If no line voltage is detected, check the wiring and correct the issue. Line voltage should be present at these pins any time the furnace is powered. Make sure that the pins of the connector are fully seated in the housing to ensure good contact with the connection at the motor. When voltage is confirmed at these pins, replace the connector on the motor.

   B. Remove the motor control connector from the furnace control at P5 and apply 24VAC to pins 3 & 4 (see photo). With the door switch closed (motor powered) and 24VAC on pins 3 & 4, the motor should start operating at 75% of capacity. If the motor is operating at a good speed, it is likely not the motor that is the problem. If the motor is not operating, verify that the control wiring between the motor and furnace control (to P5) is good and that all the pins on both ends are fully seated. If the wiring connections looks good, and the motor still will not operate, the motor likely needs to be replaced.

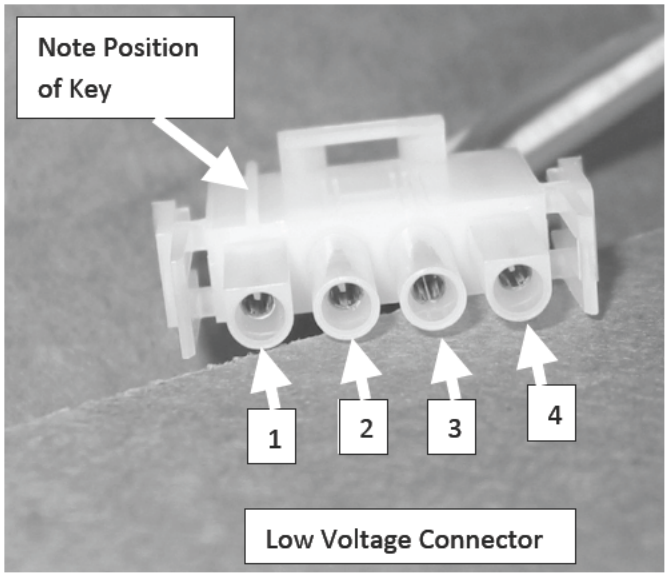
FIGURE 60
LINE VOLTAGE AND LOW VOLTAGE CONNECTIONS TO THE COMMUNICATING MOTOR



DIAGNOSTICS AND TROUBLESHOOTING

DIAGNOSING BLOWER MOTOR ISSUES

FIGURE 61
LOW VOLTAGE CONNECTION PIN DETAIL



2 OVERSPEED OPERATION (CODE "66")

Note: This code will only be displayed during the first three minutes of blower operation and then only if the call for fan is great enough to force the motor into speed limit.

A. Is the duct work of the system restrictive or confined? Or, maybe many (or all) of the supply registers are closed in the duct system. If so, the motor may indicate that it is operating in power limit under certain conditions by displaying code "66". Remove the restrictions or reconfigure the duct work to avoid this code.

B. Is the motor set-screw not tightened to the motor shaft? This may cause erratic motor operation and cause the furnace to display a "66" fault code. Further, airflow will be low or air may not be moving at all.

3. INTERNAL ERROR – MOTOR UNABLE TO OPERATE (FAULT CODE "61")

If the blower motor is able to communicate with the furnace control but is experiencing an internal issue – such as overheating, the fault code "61" will be displayed. Internal overloading may reset once the condition causing the problem has been removed. However, it is likely that the motor will need to be replaced.

A. Is the motor wheel blocked by an obstruction? If so, the motor may be in locked-rotor state and the furnace control will report fault code "61". Remove the obstruction and try to operate the motor again. If the motor continues to fail, it may be permanently damaged and may need to be replaced.

B. Is the motor overheating? If so, it may report an overheat condition to the furnace control and the control will report fault code "61". Determine the cause of overheating and repair. Try to operate the motor again. If the motor continues to fail, it may be permanently damaged and may need to be replaced.

4 INTERNAL ERROR – MOTOR ABLE TO OPERATE (FAULT CODE "60")

This is a low-level fault that is not likely to be displayed often. Operation will continue as normal but fault code will be displayed. Long-term permanent damage to the motor is not expected.

FIGURE 63
MODULATING ECM FURNACE WIRING DIAGRAM

