INSTALLATION INSTRUCTIONS

PACKAGE HEAT PUMPS FEATURING INDUSTRY STANDARD R-410A REFRIGERANT

R-410A

RQPM 14 SEER SERIES – (2 - 5 TONS)
RQNM 13 SEER SERIES – (2 - 5 TONS)



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

⚠ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

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Unitary Small HP
AHRI Standard 210/240
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Accredited by the RvA

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ISO 9001:2008
Certificate Number: 30164

DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN

[ ] INDICATES METRIC CONVERSION

92-20522-47-07
SUPERSEDES 92-20522-47-06

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▸ Installation instructions are updated on a regular basis. This is done as product changes occur or if new information becomes available. In this publication, an arrow (▸) denotes changes from the previous edition or additional new material.

I. SAFETY INFORMATION

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⚠ WARNING

PROPOSITION 65: THIS APPLIANCE CONTAINS FIBERGLASS INSULATION. RESPIRABLE PARTICLES OF FIBERGLASS ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE HEAT PUMP CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE HEAT PUMP. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE HEAT PUMP AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

⚠ WARNING

DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT RETURN DUCTWORK TO ANY OTHER HEAT PRODUCING DEVICE SUCH AS A FIREPLACE INSERT, STOVE, ETC. UNAUTHORIZED USE OF SUCH DEVICES MAY RESULT IN FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

⚠ WARNING

TURN OFF ELECTRIC POWER AT THE FUSE BOX OR SERVICE PANEL BEFORE MAKING ANY ELECTRICAL CONNECTIONS.

ALSO, THE GROUND CONNECTION MUST BE COMPLETED BEFORE MAKING LINE VOLTAGE CONNECTIONS. FAILURE TO DO SO CAN RESULT IN ELECTRICAL SHOCK, SEVERE PERSONAL INJURY OR DEATH.

⚠ WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

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II. INTRODUCTION

This booklet contains the installation and operating instructions for your package heat pump. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

NOTE: A load calculation must be performed to properly determine the required heating and cooling for the structure. Also, the duct must be properly designed and installed for proper airflow. Existiing ductwork must be inspected for proper size and sealed system. Proper airflow is necessary for both user comfort and equipment performance.

IMPORTANT: Proper application, installation and maintenance of this equipment is a must if consumers are to receive the full benefit for which they have paid.

A. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specification of R-410A:

Application: **R-410A is not a drop-in replacement for R-22;** equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. *Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating.* DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air.** Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

2. Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

3. Evaporator Coil / TXV

The thermostatic expansion valve is specifically designed to operate with R-410A. **DO NOT use an R-22 TXV. The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.**

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:

-Up to 800 PSIG High side
-Up to 250 PSIG Low Side
-550 PSIG Low Side Retard

Manifold Hoses:
-Service Pressure Rating of 800 PSIG

Recovery Cylinders:
-400 PSIG Pressure Rating
-Dept. of Transportation 4BA400 or BW400

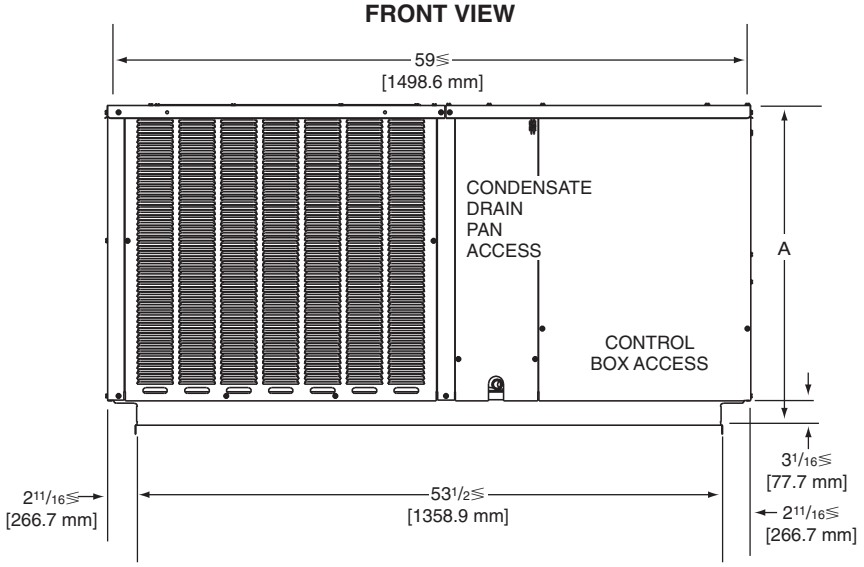
⚠ CAUTION

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.

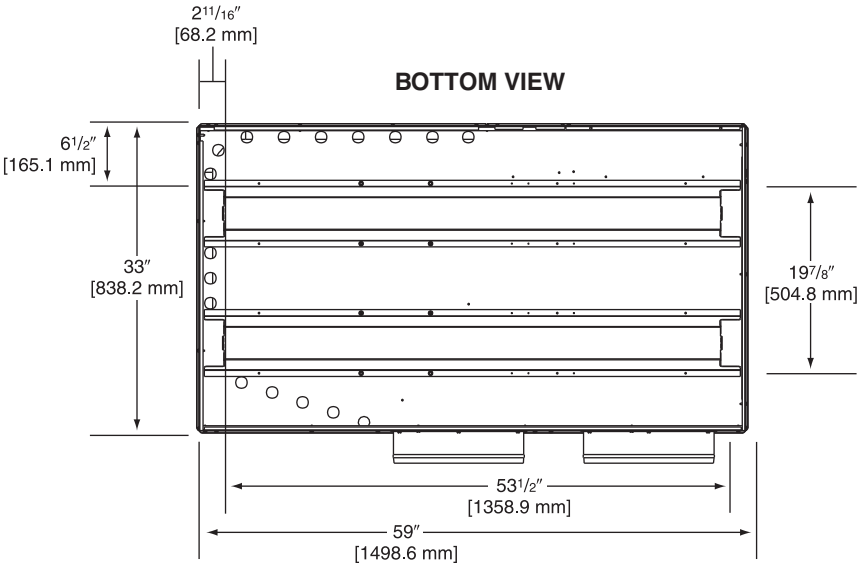
FIGURE 1
UNIT DIMENSIONS AND ACCESS LOCATIONS

Model	Height "A"
024, 030, 036, 037	29 1/8"
042, 043, 048, 049, 060	37 1/8"

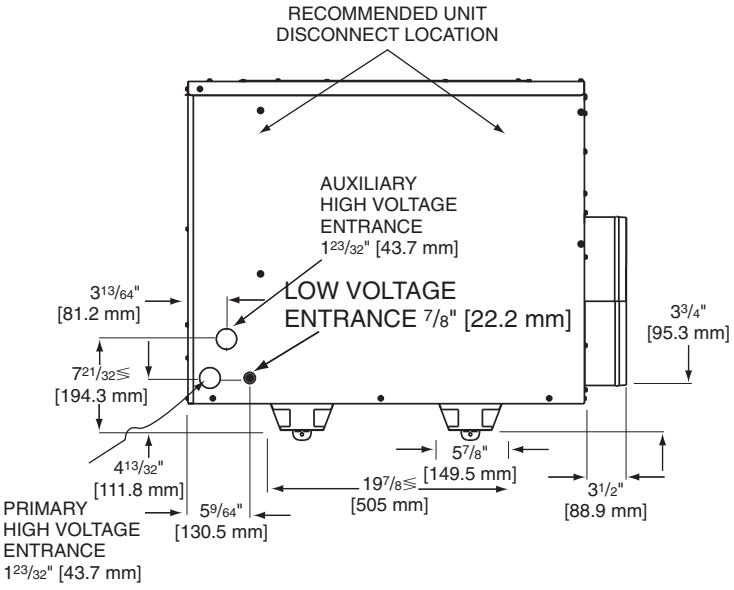
FRONT VIEW



BOTTOM VIEW

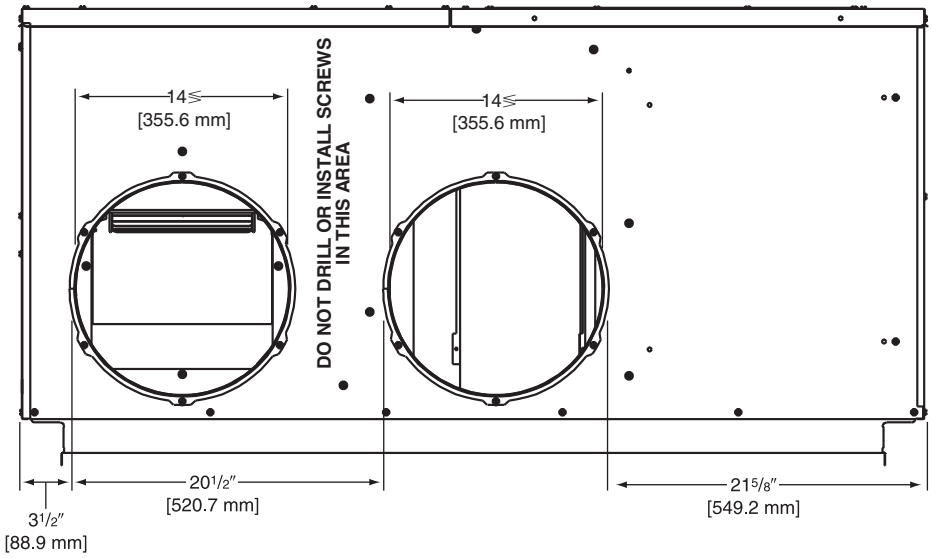


ELECTRICAL CONNECTIONS

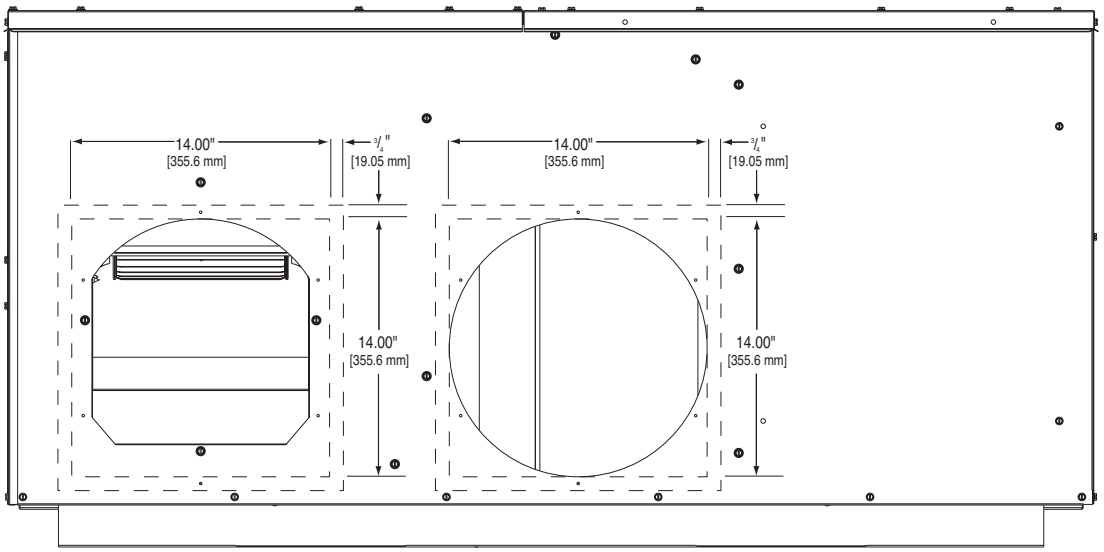


DUCT CONNECTIONS

ROUND DUCT CONNECTIONS



SQUARE DUCT CONNECTIONS



IMPORTANT: DO NOT SCREW OR DRILL OUTSIDE THE DESIGNATED AREAS.

III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

IV. EQUIPMENT PROTECTION FROM THE ENVIRONMENT

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray direction on the unit cabinet.
2. In coastal areas, locate the unit on the side of the building away from the waterfront.
3. Shielding provided by a fence or shrubs may give some protection.
4. Elevating the unit off its slab or base enough to allow air circulation will help avoid holding water against the basepan.

Regular maintenance will reduce the buildup of contaminents and help to protect the unit's finish.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with an automobile polish will provide some protection.
3. A liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. SPECIFICATIONS

Suitable for use in mobile homes, manufactured housing, and conventionally constructed residential and commercial buildings where horizontally-ducted systems are preferred.

VI. INSTALLATION

A. GENERAL

1. PRE-INSTALLATION CHECK-POINTS

   Before attempting any installation, the following points should be carefully considered:

   a. Structural strength of supporting members. (rooftop installation)
   b. Clearances and provision for servicing.
   c. Power supply and wiring.
   d. Air duct connections.
   e. Drain facilities and connections.
   f. Location for minimum noise.

2. LOCATION

   These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

FIGURE 2
PACKAGED HEAT PUMP
OUTSIDE SLAB INSTALLATION, BASEMENT OR CRAWL SPACE DISTRIBUTION SYSTEM

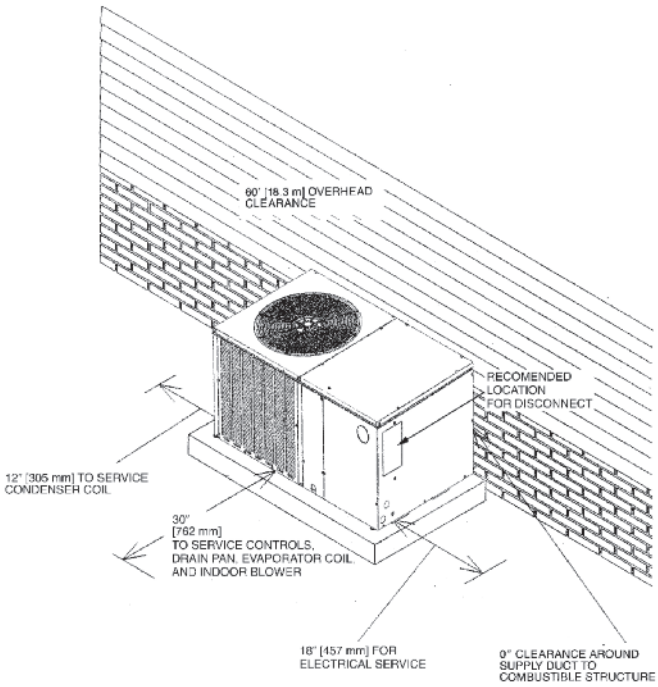
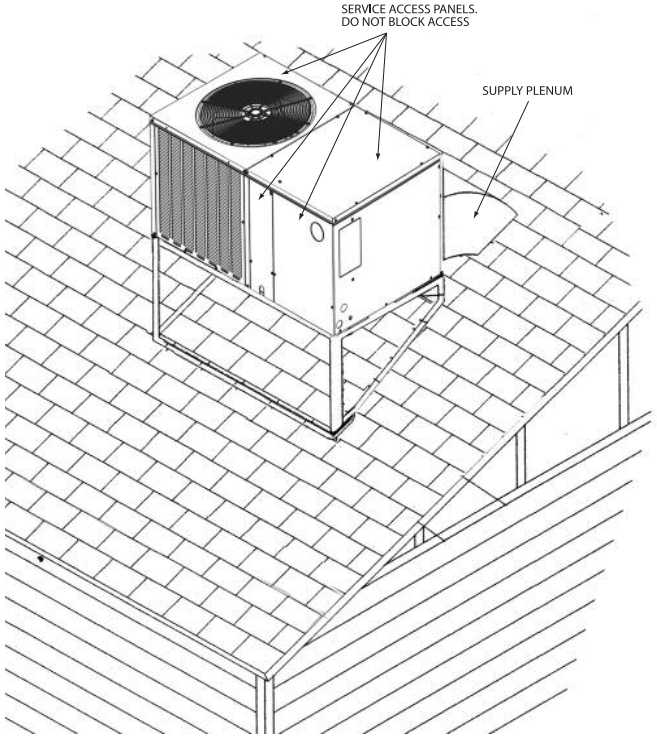


FIGURE 3
PACKAGED HEAT PUMP
PITCHED ROOFTOP INSTALLATION, ATTIC OR DROP CEILING DISTRIBUTING SYSTEM. MUST BE MOUNTED LEVEL.



B. OUTSIDE SLAB INSTALLATION (Typical outdoor slab installations are shown in Figure 2.)

1. Select a location where external water drainage cannot collect around the unit.
2. Provide a level concrete slab extending 3" beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit.

   IMPORTANT: *To prevent transmission of noise or vibration, slab should not be connected to building structure.*
3. The location of the unit should be such as to provide proper access for inspection and servicing.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.
6. It is essential that the unit be elevated above the base pad to allow for condensate drainage and possible refreezing of condensation. Provide a base pad which is slightly pitched away from the structure. Route condensate off base pad to an area which will not become slippery and result in personal injury.

   IMPORTANT: *Avoid blocking openings in bottom of unit.*
7. Where snowfall is anticipated, the height of the unit above the ground level must be considered. Mount unit high enough to be above average area snowfall and to allow for proper condensate drainage.

   IMPORTANT: *Avoid blocking openings in bottom of unit.*

C. CLEARANCES

The following minimum clearances must be observed for proper unit performance and serviceability.

1. Provide 30" minimum clearance at the front and 18" on the right side of the unit for service access. Provide 12" minimum clearance on the left side of the unit for air inlet.
2. Provide 60" minimum clearance from top of unit.

3. Unit is design certified for application on combustible flooring with 0" minimum clearance.
4. See Figure 2 for illustration of minimum installation-service clearances.

D. ROOFTOP INSTALLATION

1. Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. (See specification sheet for weight of unit.) This is very important and user's responsibility.
2. The unit should be placed on a solid and level platform of adequate strength.

   IMPORTANT: *Avoid blocking openings in bottom of unit. (See Figure 3). Provision for disposal of outdoor coil defrost water runoff must be provided.*
3. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: *If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.*

VII. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 1513 16th St. N.W., Washington, D.C. 20036.

⚠ WARNING

DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT RETURN DUCTWORK TO ANY OTHER HEAT PRODUCING DEVICE SUCH AS A FIREPLACE INSERT, STOVE, ETC. UNAUTHORIZED USE OF SUCH DEVICES MAY RESULT IN FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

Place the unit as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Run ducts as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended.

It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. Consider a slab installation when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation with vapor barrier. One-half to 1" thickness of insulation is usually sufficient for ductwork inside the air conditioned space.

Provide balancing dampers for each branch duct in the supply system. Properly support the ductwork from the structure.

VIII. FILTERS

Filters are not provided with this unit. They must be supplied and installed in the return air duct by the installer. A field installed filter grille is recommended for easy and convenient access to the filters for periodic inspection and cleaning. Filters must have adequate face area for the rated air quantity of the unit. See General Database for recommended filter size.

IX. CONDENSATE DRAIN

The indoor coil condensate drain ends with a PVC stub. A trap is provided in for proper condensate drainage and to prevent debris from being drawn into the unit. Do not connect drain to closed sewer line. It is not recommended that a PVC cement or other permanent installation be used so that the drain line and/or drain pan can be easily cleaned in the future. The drain trap is located in the control box during shipping. To install, slide clear plastic tube over drain pan connection. The white PVC trap can be oriented as required by installation.

X. CONDENSATE DRAIN, OUTDOOR COIL

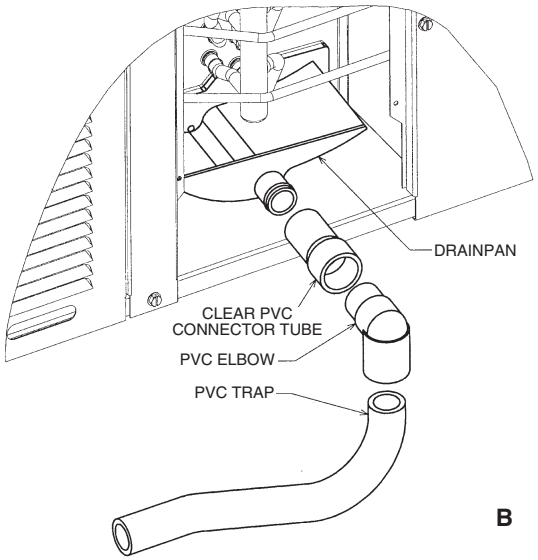
The outdoor coil during heating operation will sweat or run water off. The outdoor coil will also run water off during the defrost cycle. See Section V, Installation, for mounting precautions.

FIGURE 4
REMOVABLE CONDENSATE DRAIN PAN AND REMOVAL PROCEDURE

A small side panel grants access to a removable, sloped drain pan (A), which helps to ensure indoor air quality (IAQ) throughout the life of the unit. A drain trap (B) assembly is provided for convenience.



A



B

XI. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code* and applicable local codes.

*C.E.C. in Canada

A. POWER WIRING

1. It is important that proper electrical power is available at the unit. Voltage should not vary more than 10% from that stamped on the unit rating plate. On three phase units, phases must be balanced within 3%.
2. Install a branch circuit disconnect within sight of the unit and of adequate size to handle the starting current. (See Heater Kit Tables.)
3. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size can be determined from the National Electrical Code or Canadian Electrical Code or nameplate or from Heater Kit Tables.
4. This unit supports both single and dual point electrical connection for unit and electric heat accessory.
5. Power wiring must be run in grounded rain-tight conduit.

⚠ WARNING

TURN OFF ELECTRIC POWER AT THE FUSE BOX OR SERVICE PANEL BEFORE MAKING ANY ELECTRICAL CONNECTIONS.

ALSO, THE GROUND CONNECTION MUST BE COMPLETED BEFORE MAKING LINE VOLTAGE CONNECTIONS. FAILURE TO DO SO CAN RESULT IN ELECTRICAL SHOCK, SEVERE PERSONAL INJURY OR DEATH.

B. POWER WIRING AND ELECTRIC HEATER KIT INSTRUCTIONS

1. Turn off power to unit.
2. Remove control box access panel.
3. Remove unit indoor section top cover.
4. Remove wire notch cover from control bulkhead and discard. Retain screw.
5. Remove heater element cover plate from blower outlet opening and discard. Retain screws.
6. Mount heater fuse block assembly in location indicated with the three included screws.
7. Route wire harness assembly through wire notch in control bulkhead and mount element assembly in blower outlet opening with screws previously retained.
8. Center wire routing plate over notch in blower bulkhead and secure with screw previously retained.
9. Route and tie wiring as shown in Figure 5. Wiring must not contact moving parts or uninsulated electrical connections.
10. Replace unit indoor top cover.
11. Connect power and control wiring as indicated below:
    a. **Single-point wiring:** Connect high voltage field power leads to heater kit fuse block and connect included unit power pigtails from heater kit fuse block to unit contac-

tor L1 and L3 connections. Connect ground lead to ground lug on heater kit fuse block.

b. **Dual-circuit wiring:** Remove unit power pigtails from heater kit fuse block and discard. Connect one set of high voltage field power circuit leads to the heater kit fuse block and connect ground lead to ground lug on heater kit fuse block.

   Connect the second set of high voltage field power leads to L1 and L3 on the unit contactor. Connect ground lead to ground lug on control box bulkhead.

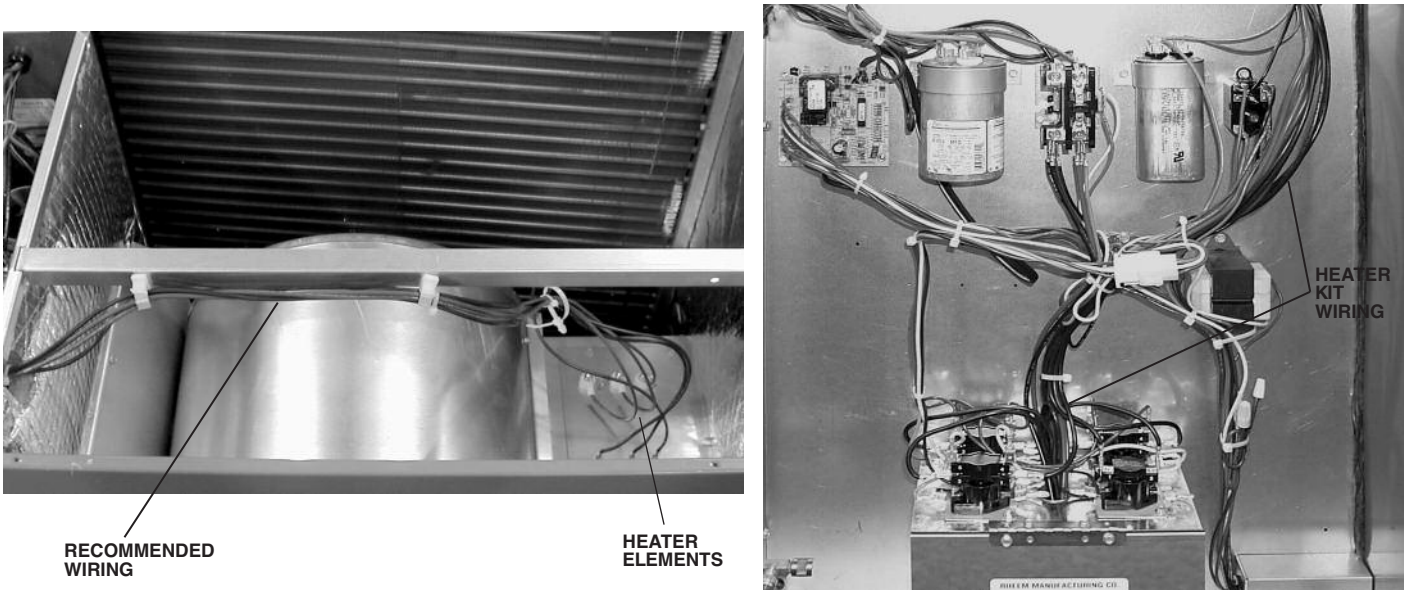
c. Connect heater kit control plug to receptacle in control box.

12. Replace control box access panel.
13. Restore power to unit and verify proper unit and heater kit operation.

C. CONTROL WIRING (Class II)

1. Do not run low voltage wiring in conduit with power wiring.
2. Control wiring is routed through the 7/8" hole corner adjacent to the control box. See Electrical Connections, Figure 1. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50', use #16 AWG thermostat wire. The low voltage wires are connected to the unit pigtails which are supplied with the unit in the low voltage connection box located within the unit control box. See Figure 5.
3. It is necessary that only heat pump thermostats be used.
4. Figure 6 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat.

FIGURE 5
HEATER KIT INSTALLATION



NOTE — Units installed in Canada require that an outdoor thermostat (30,000 min. cycles of endurance) be installed and be wired with C.E.C. Class I wiring.

D. INTERNAL WIRING

1. A diagram of the internal wiring of this unit is located on the electrical control box cover. If any of the original wire as supplied with the appliance must be replaced, the wire gauge and insulation must be the same as original wiring.

E. GROUNDING

⚠ WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

F. THERMOSTAT

Mount the thermostat on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in heat pump thermostat package CAREFULLY because each has some different wiring requirements.

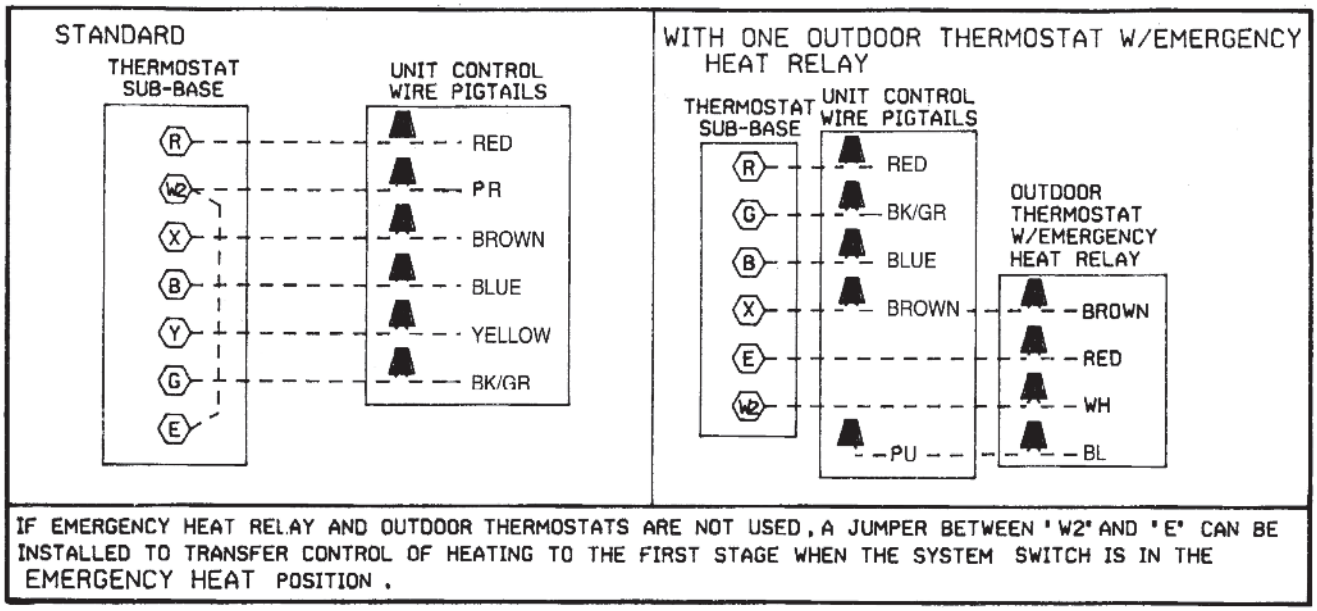
XII. INDOOR AIR FLOW DATA

All 208/230 volt units are equipped with multi-speed indoor blower motors. Each unit is shipped factory wired for the proper speed at a normal external static. See Airflow Performance Table for blower performance.

XIII. PRE-START CHECK

1. Is unit properly located and level?
2. Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
3. Is air free to travel to and from outdoor coil? (See Figure 1.)

FIGURE 6
VOLTAGE CONNECTIONS DIAGRAM



4. Is the wiring correct, tight, and according to unit wiring diagram?
5. Is unit grounded?
6. Are field supplied air filters in place and clean?
7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?
8. Is unit elevated to allow for outdoor coil condensate drainage during heating operation and defrost?

XIV. STARTUP

1. Turn thermostat to “OFF,” turn “on” power supply at disconnect switch.
2. Turn temperature setting as high as it will go.
3. Turn fan switch to “ON.”
4. Indoor blower should run. Be sure it is running in the right direction.
5. Turn fan switch to “AUTO.” Turn system switch to “COOL” and turn temperature setting below room temperature. Unit should run in cooling mode.
6. Is outdoor fan operating correctly in the right direction?

7. Is compressor running correctly.
8. Turn thermostat system switch to “HEAT.” Unit should stop. Wait 5 minutes, then raise temperature setting to above room temperature. Unit should run in heating mode and after about 30 to 50 seconds auxiliary heaters, if installed, should come on.
9. Check the refrigerant charge using the instructions located on control box cover. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
10. Turn thermostat system switch to proper mode “HEAT” or “COOL” and set thermostat to proper temperature setting. Record the following after the unit has run some time.
    A. Operating Mode _____
    B. Discharge Pressure (High) _____PSIG
    C. Vapor Pressure at Compressor (Low) _____PSIG
    D. Vapor Line Temperature at Compressor _____°F.
    E. Indoor Dry Bulb_____°F.
    F. Indoor Wet Bulb _____°F.
    G. Outdoor Dry Bulb _____°F.
    H. Outdoor Wet Bulb_____°F.
    I. Voltage at Contactor _____Volts
    J. Current at Contactor _____Amps
    K. Model Number_____
    L. Serial Number _____
    M. Location_____
    N. Owner _____
    O. Date_____
11. Adjust discharge air grilles and balance system.
12. Check ducts for condensation and air leaks.
13. Check unit for tubing and sheet metal rattles.
14. Instruct the owner on operation and maintenance.
15. Leave “USE AND CARE” instructions with owner.

XV. OPERATION

Most single phase units are not equipped with start relay or start capacitor. It is important that such systems be off for a minimum of 5 minutes before restarting to allow equalization of pressures. Do not move the thermostat to cycle unit without waiting five minutes. To do so may cause the compressor to stop on an automatic open overload device or blow a fuse. Poor electrical service can cause nuisance tripping in overloads or blow fuses.

IMPORTANT: *The compressor has an internal overload protector. Under some conditions, it can take up to 2 hours for this overload to reset. Make sure overload has had time to reset before condemning the compressor.*

These units may be equipped with a time delay control (TDC1). The control allows the blower to operate for 45 to 90 seconds after the thermostat is satisfied.

XVI. AUXILIARY HEAT

The amount of auxiliary heat required depends on the heat loss of the structure to be heated and the capacity of the heat pump. It is good practice to install strip heat to maintain at least 60°F indoor temperatures in case of compressor failure. The auxiliary heat is energized by the first stage of the thermostat. The amount of electric heat that is allowed to come on, as determined by the output of the heat pump, may be controlled by an outdoor thermostat.

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

A. CONTROL SYSTEM OPERATION

1. In the cooling mode, the thermostat will, on a call for cooling, energize the compressor contactor and the indoor blower relay. The indoor blower can be operated continuously by setting the thermostat fan switch at the “ON” position.

2. In the heating mode, the first heat stage of the thermostat will energize one or more supplementary resistance heaters. If required or considered desirable, the resistance heat may also be controlled by outdoor thermostats. In the heating mode, the thermostat will, on a call for heating, energize the indoor blower relay.

XVII. DEMAND DEFROST CONTROL AND HIGH/LOW PRESSURE CONTROLS

The demand defrost control is a printed circuit board assembly consisting of solid state control devices with electro-mechanical outputs. The demand defrost control monitors the outdoor ambient temperature, outdoor coil temperature, and the compressor run-time to determine when a defrost cycle is required.

Enhanced Feature Demand Defrost Control: Has high and low pressure control inputs with unique pressure switch logic built into the microprocessor to provide compressor and system protection without nuisance lock-outs. Cycles the compressor off for 30 seconds at the beginning and end of the defrost cycle to eliminate the increased compressor noise caused by rapidly changing system pressures when the reversing valve switches. See the end of this section for diagnostic flash codes for the two diagnostic LED's provided on the control.

DEFROST INITIATION

A defrost will be initiated when the three conditions below are satisfied:

1) The outdoor coil temperature is below 35°F.
2) The compressor has operated for at least 34 minutes with the outdoor coil temperature below 35°F.
3) The measured difference between the ambient temperature and the outdoor coil temperature is greater than the calculated delta T.

Additionally, a defrost will be initiated if six hours of accumulated compressor run-time has elapsed without a defrost with the outdoor coil temperature below 35°F.

DEFROST TERMINATION

Once a defrost is initiated, the defrost will continue until fourteen minutes has elapsed or the coil temperature has reached the terminate temperature. The terminate temperature is factory set at 70°F, although the temperature can be changed to 50°F, 60°F, 70°F or 80°F by relocating a jumper on the board.

TEMPERATURE SENSORS

The coil sensor is clipped to the outdoor coil. The air sensor is located in the outdoor coil compartment.

If the ambient sensor fails the defrost control will initiate a defrost every 34 minutes with the coil temperature below 35°F.

If the coil sensor fails the defrost control will not initiate a defrost.

TEST MODE

The test mode is initiated by shorting the TEST pins. In this mode of operation, the enable temperature is ignored and all timers are sped up by a factor of 240. To initiate a manual defrost, short the TEST pins. Remove the short when the system switches to defrost mode. The defrost will terminate on time (14 minutes) or when the termination temperature has been achieved. Short TEST pins again to terminate the defrost immediately.

TROUBLE SHOOTING DEMAND DEFROST

Set the indoor thermostat select switch to heat and initiate a call for heat.

Jumper the "test pins" to put the unit into defrost. If the unit goes into defrost and comes back out of defrost, the indication is that the control is working properly.

If the unit did not go into defrost using the test pins, check to ensure that 24V is being supplied to the control board. If 24V is present then replace the control.

HIGH/LOW PRESSURE CONTROL MONITORING - ENHANCED DEFROST CONTROL

Status of high and low pressure controls is monitored by the enhanced feature demand defrost control and the following actions are taken.

High Pressure Control – Provides active protection in both cooling and heating modes at all outdoor ambient temperatures. The high pressure control is an automatic reset type and opens at approximately 610 psig and closes at approximately 420 psig. The compressor and fan motor will stop when the high pressure control opens and will start again if the high side pressure drops to approximately 420 psig when the automatic reset high pressure control resets. If the high pressure control opens 3 times within a particular call for heating or cooling operation, the defrost control will lock out compressor and outdoor fan operation.

Low Pressure Control – Provides active protection in both heating and cooling modes at all outdoor ambient temperatures. The low pressure control is an automatic reset type and opens at approximately 15 psig and closes at approximately 40 psig. Operation is slightly different between cooling and heating modes.

Cooling Mode: The compressor and fan motor will stop when the low pressure control opens and will start again when the low side pressure rises to approximately 40 psig when the low pressure control automatically resets. If the low pressure switch opens 3 times within a particular call for cooling operation, the defrost control will lock out compressor and outdoor fan operation.

Heating Mode: The compressor and fan motor will stop when the low pressure control opens and will start again when the low side pressure rises to approximately 40 psig when the low pressure control automatically resets. If the low pressure switch trips 3 times within 120 minutes of operation during a particular call for heating operation, the defrost control will lock out compressor and outdoor fan operation. If the lock-out due to low pressure occurs at an outdoor ambient temperature below 5°F, the defrost control will automatically exit the lock-out mode when the outdoor ambient temperature rises to 5°F. This feature is necessary since the low pressure control could possibly have opened due to the outdoor ambient being very low rather than an actual system fault.

Exiting Lock-Out Mode: To exit the lock-out mode, remove 24 volts to the defrost control by removing power to indoor air-handler/furnace or by shorting the two defrost control test pins together.

ENHANCED FEATURE DEFROST CONTROL DIAGNOSTIC CODES

LED 1	LED 2	Control Board Status
OFF	OFF	No Power
ON	ON	Coil Sensor Failure
OFF	ON	Ambient Sensor Failure
FLASH	FLASH	Normal
OFF	FLASH	Low Pressure Lockout (short test pins to reset)
FLASH	OFF	High Pressure Lockout (short test pins to reset)
ON	FLASH	Low Pressure Control Open
FLASH	ON	High Pressure Control Open
Alternate Flashing		5 Minute Time Delay

XVIII. GENERAL DATA - RQPM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQPM- Series	A024JK	A030JK	A036CK	A036JK
Cooling Performance[1]				**Continued ->**
Gross Cooling Capacity Btu [kW]	24,000 [7.03]	29,400 [8.61]	36,000 [10.55]	36,000 [10.55]
EER, SEER[2]	12/14	12.05/14	11.6/14	11.6/14
Nominal CFM/AHRI Rated CFM [L/s]	800/800 [378/378]	1000/1000 [472/472]	1200/1200 [566/566]	1200/1200 [566/566]
AHRI Net Cooling Capacity Btu [kW]	23,600 [6.91]	29,000 [8.5]	35,400 [10.37]	35,400 [10.37]
Net Sensible Capacity Btu [kW]	18,400 [5.39]	23,000 [6.74]	27,600 [8.09]	27,600 [8.09]
Net Latent Capacity Btu [kW]	5,200 [1.52]	6,000 [1.76]	7,800 [2.29]	7,800 [2.29]
Net System Power kW	2	2.41	3.05	3.05
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	23,200 [6.8]	28,000 [8.2]	34,200 [10.02]	34,200 [10.02]
System Power KW / COP	1.93/3.5	2.27/3.62	2.78/3.6	2.78/3.6
Low Temp. Btuh [kW] Rating	13,200 [3.87]	15,200 [4.45]	19,000 [5.57]	19,000 [5.57]
System Power KW / COP	1.71/2.26	2.01/2.22	2.48/2.24	2.48/2.24
HSPF (Btu/Watts-hr)	8	8	8	8
Compressor				
No/Type	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB)[5]	76	76	76	76
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	10.44 [0.97]	12.65 [1.18]	12.65 [1.18]	12.65 [1.18]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5	0.375 [9.5]
Face Area sq. ft. [sq. m]	4.33 [0.4]	4.33 [0.4]	4.33 [0.4]	4.33 [0.4]
Rows / FPI [FPcm]	2 / 15 [6]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	3200 [1510]	3200 [1510]	3200 [1510]	3200 [1510]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	825	825	825	825
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/10x9 [254x229]	1/10x9 [254x229]	1/10x9 [254x229]	1/10x9 [254x229]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	1/2	1/2	1/2	1/2
Motor RPM	1050	1050	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x20x16 [25x508x406]	(1)1x20x20 [25x508x508]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	90 [2552]	93 [2637]	93 [2637]	93 [2637]
Weights				
Net Weight lbs. [kg]	308 [140[	331 [150]	356 [161]	356 [161]
Ship Weight lbs. [kg]	332 [151]	355 [161]	380 [172]	380 [172]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RQPM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQPM- Series	A037CK	A037JK	A042CK	A042JK
Cooling Performance[1]				**Continued ->**
Gross Cooling Capacity Btu [kW]	36,000 [10.55]	36,000 [10.55]	44,000 [12.89]	44,000 [12.89]
EER, SEER[2]	12/14	12/14	11.85/14	11.85/14
Nominal CFM/AHRI Rated CFM [L/s]	1200/1200 [566/566]	1200/1200 [566/566]	1400/1450 [661/684]	1400/1450 [661/684]
AHRI Net Cooling Capacity Btu [kW]	35,400 [10.37]	35,400 [10.37]	43,000 [12.6]	43,000 [12.6]
Net Sensible Capacity Btu [kW]	27,600 [8.09]	27,600 [8.09]	31,800 [9.32]	31,800 [9.32]
Net Latent Capacity Btu [kW]	7,800 [2.29]	7,800 [2.29]	11,200 [3.28]	11,200 [3.28]
Net System Power kW	3.05	3.05	3.63	3.63
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	34,200 [10.02]	34,200 [10.02]	38,500 [11.28]	38,500 [11.28]
System Power KW / COP	2.78/3.6	2.78/3.6	3.31/3.4	3.31/3.4
Low Temp. Btuh [kW] Rating	19,000 [5.57]	19,000 [5.57]	21,800 [6.39]	21,800 [6.39]
System Power KW / COP	2.48/2.24	2.48/2.24	3/2.06	3/2.06
HSPF (Btu/Watts-hr)	8	8	8	8
Compressor				
No/Type	1/Scroll	1/Scroll	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB)[5]	76	76	78	78
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	12.65 [1.18]	12.65 [1.18]	16.54 [1.54]	16.54 [1.54]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 22 [9]	1 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5	0.375 [9.5]
Face Area sq. ft. [sq. m]	4.33 [0.4]	4.33 [0.4]	5.78 [0.54]	5.78 [0.54]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	3200 [1510]	3200 [1510]	4200 [1982]	4200 [1982]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	850	850	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/10x9 [254x229]	1/10x9 [254x229]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	1/2	1/2	3/4	3/4
Motor RPM	1050	1050	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	93 [2637]	93 [2637]	128 [3629]	128 [3629]
Weights				
Net Weight lbs. [kg]	356 [161]	356 [161]	408 [185]	408 [185]
Ship Weight lbs. [kg]	380 [172]	380 [172]	434 [197]	434 [197]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RQPM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQPM- Series	A043CK	A043JK	A048CK	A048JK
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	43,500 [12.75]	43,500 [12.75]	49,000 [14.36]	49,000 [14.36]
EER, SEER[2]	12/14	12/14	11.8/14	11.8/14
Nominal CFM/AHRI Rated CFM [L/s]	1400/1425 [661/672]	1400/1425 [661/672]	1600/1550 [755/731]	1600/1550 [755/731]
AHRI Net Cooling Capacity Btu [kW]	42,500 [12.45]	42,500 [12.45]	48,000 [14.06]	48,000 [14.06]
Net Sensible Capacity Btu [kW]	32,500 [9.52]	32,500 [9.52]	36,800 [10.78]	36,800 [10.78]
Net Latent Capacity Btu [kW]	10,000 [2.93]	10,000 [2.93]	11,200 [3.28]	11,200 [3.28]
Net System Power kW	3.44	3.44	4	4
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	40,000 [11.72]	40,000 [11.72]	42,000 [12.31]	42,000 [12.31]
System Power KW / COP	3.32/3.5	3.32/3.5	3.59/3.66	3.59/3.66
Low Temp. Btuh [kW] Rating	22,000 [6.45]	22,000 [6.45]	25,400 [7.44]	25,400 [7.44]
System Power KW / COP	3/2.14	3/2.14	3.22/2.3	3.22/2.3
HSPF (Btu/Watts-hr)	8	8	8	8
Compressor				
No/Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
Outdoor Sound Rating (dB)[5]	78	78	78	78
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	13.45 [1.25]	13.45 [1.25]	16.54 [1.54]	16.54 [1.54]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	1 / 22 [9]	1 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	5.78 [0.54]	5.78 [0.54]	5.78 [0.54]	5.78 [0.54]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	4200 [1982]	4200 [1982]	4200 [1982]	4200 [1982]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	1075	1075	908	908
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	3/4	3/4	3/4	3/4
Motor RPM	1050	1050	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	161 [4564]	161 [4564]	120 [3402]	120 [3402]
Weights				
Net Weight lbs. [kg]	408 [185]	408 [185]	429 [195]	429 [195]
Ship Weight lbs. [kg]	434 [197]	434 [197]	455 [206]	455 [206]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RQPM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQPM- Series	A049CK	A049JK	A060CK	A060JK
Cooling Performance[1]				
Gross Cooling Capacity Btu [kW]	49,000 [14.36]	49,000 [14.36]	61,000 [17.87]	61,000 [17.87]
EER, SEER[2]	12/14	12/14	12.0/14	12.0/14
Nominal CFM/AHRI Rated CFM [L/s]	1600/1550 [755/731]	1600/1550 [755/731]	2000/1900 [944/897]	2000/1900 [944/897]
AHRI Net Cooling Capacity Btu [kW]	48,000 [14.06]	48,000 [14.06]	59,500 [17.43]	59,500 [17.43]
Net Sensible Capacity Btu [kW]	36,800 [10.78]	36,800 [10.78]	45,300 [13.27]	45,300 [13.27]
Net Latent Capacity Btu [kW]	11,200 [3.28]	11,200 [3.28]	14,200 [4.16]	14,200 [4.16]
Net System Power kW	4	4	4.96	4.96
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	42,000 [12.31]	42,000 [12.31]	59,500 [17.43]	59,500 [17.43]
System Power KW / COP	3.59/3.66	3.59/3.66	4.74/3.72	4.74/3.72
Low Temp. Btuh [kW] Rating	25,400 [7.44]	25,400 [7.44]	36,600 [10.72]	36,600 [10.72]
System Power KW / COP	3.22/2.3	3.22/2.3	4.26/2.54	4.26/2.54
HSPF (Btu/Watts-hr)	8	8	8	8
Compressor				
No/Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
Outdoor Sound Rating (dB)[5]	78	78	78	78
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	16.54 [1.54]	16.54 [1.54]	16.54 [1.54]	16.54 [1.54]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	5.78 [0.54]	5.78 [0.54]	5.78 [0.54]	5.78 [0.54]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	4 / 13 [5]	4 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	4200 [1982]	4200 [1982]	4000 [1888]	4000 [1888]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	908	908	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x9 [279x229]	1/11x9 [279x229]	1/11x9 [279x229]	1/11x9 [279x229]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	3/4	3/4	1	1
Motor RPM	1050	1050	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	120 [3402]	120 [3402]	193 [5472]	193 [5472]
Weights				
Net Weight lbs. [kg]	429 [195]	429 [195]	481 [218]	481 [218]
Ship Weight lbs. [kg]	455 [206]	455 [206]	507 [230]	507 [230]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RQNM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQNM- Series	A024JK	A030JK	A036CK	A036JK
Cooling Performance[1]				**Continued ->**
Gross Cooling Capacity Btu [kW]	24,600 [7.21]	29,800 [8.73]	36,600 [10.72]	36,600 [10.72]
EER, SEER[2]	11/13	11.15/13	11/13	11/13
Nominal CFM/AHRI Rated CFM [L/s]	800/800 [378/378]	1000/1000 [472/472]	1200/1200 [566/566]	1200/1200 [566/566]
AHRI Net Cooling Capacity Btu [kW]	23,600 [6.91]	28,800 [8.44]	35,200 [10.31]	35,200 [10.31]
Net Sensible Capacity Btu [kW]	18,200 [5.33]	22,400 [6.56]	27,000 [7.91]	27,000 [7.91]
Net Latent Capacity Btu [kW]	5,400 [1.58]	6.400 [1.88]	8,200 [2.4]	8,200 [2.4]
Net System Power kW	2.14	2.58	3.2	3.2
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	23,400 [6.86]	28,800 [8.44]	35,000 [10.26]	35,000 [10.26]
System Power KW / COP	2.07/3.34	2.45/3.44	2.95/3.48	2.95/3.48
Low Temp. Btuh [kW] Rating	13,800 [4.04]	16,200 [4.75]	19,200 [5.63]	19,200 [5.63]
System Power KW / COP	1.9/2.12	2.22/2.14	2.65/2.1	2.65/2.1
HSPF (Btu/Watts-hr)	7.7	7.7	7.7	7.7
Compressor				
No/Type	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB)[5]	76	76	76	76
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	10.44 [0.97]	12.65 [1.18]	12.65 [1.18]	12.65 [1.18]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	4.33 [0.4]	4.33 [0.4]	4.33 [0.4]	4.33 [0.4]
Rows / FPI [FPcm]	2 / 15 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	3200 [1510]	3200 [1510]	3200 [1510]	3200 [1510]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	825	825	825	825
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/10x9 [254x228.6]	1/10x9 [254x228.6]	1/10x9 [254x228.6]	1/10x9 [254x228.6]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	1/4	1/3	1/2	1/2
Motor RPM	1033	1080	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x20x16 [25x508x406]	(1)1x20x20 [25x508x508]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	90 [2552]	93 [2637]	93 [2637]	93 [2637]
Weights				
Net Weight lbs. [kg]	308 [140]	331 [150]	356 [161]	356 [161]
Ship Weight lbs. [kg]	332 [151]	355 [161]	380 [172]	380 [172]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RQNM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQNM- Series	A042CK	A042JK	A048CK	A048JK
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	43,500 [12.75]	43,500 [12.75]	49,500 [14.5]	49,500 [14.5]
EER, SEER[2]	11/13	11/13	11/13	11/13
Nominal CFM/AHRI Rated CFM [L/s]	1400/1450 [661/685]	1400/1450 [661/685]	1600/1550 [755/731]	1600/1550 [755/731]
AHRI Net Cooling Capacity Btu [kW]	42,000 [12.31]	42,000 [12.31]	47,500 [13.92]	47,500 [13.92]
Net Sensible Capacity Btu [kW]	30,000 [8.79]	30,000 [8.79]	35,900 [10.52]	35,900 [10.52]
Net Latent Capacity Btu [kW]	12,000 [3.52]	12,000 [3.52]	11,600 [3.4]	11,600 [3.4]
Net System Power kW	3.82	3.82	4.32	4.32
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	39,500 [11.57]	39,500 [11.57]	43,000 [12.6]	43,000 [12.6]
System Power KW / COP	3.56/3.24	3.56/3.24	3.92/3.44	3.92/3.44
Low Temp. Btuh [kW] Rating	22,800 [6.68]	22,800 [6.68]	25,600 [7.5]	25,600 [7.5]
System Power KW / COP	3.25/2.06	3.25/2.06	3.56/2.14	3.56/2.14
HSPF (Btu/Watts-hr)	7.7	7.7	7.7	7.7
Compressor				
No/Type	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB)[5]	78	78	78	78
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	16.54 [1.54]	16.54 [1.54]	16.54 [1.54]	16.54 [1.54]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	5.78 [0.54]	5.78 [0.54]	5.78 [0.54]	5.78 [0.54]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	4200 [1682]	4200 [1682]	4200 [1682]	4200 [1682]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	1/2	1/2	3/4	3/4
Motor RPM	1075	1075	1075	1075
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	128 [3629]	128 [3629]	120 [3402]	120 [3402]
Weights				
Net Weight lbs. [kg]	408 [185]	408 [185]	429 [195]	492 [195]
Ship Weight lbs. [kg]	434 [197]	434 [197]	455 [206]	455 [206]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RQNM
NOMINAL SIZES 2-5 TONS [7-17.6 kW]

Model RQNM- Series	A060CK	A060JK
Cooling Performance[1]		
Gross Cooling Capacity Btu [kW]	62,000 [18.17]	62,000 [18.17]
EER, SEER[2]	11/13	11/13
Nominal CFM/AHRI Rated CFM [L/s]	2000/1900 [944/897]	2000/1900 [944/897]
AHRI Net Cooling Capacity Btu [kW]	59,000 [17.29]	59,000 [17.29]
Net Sensible Capacity Btu [kW]	44,500 [13.04]	44,500 [13.04]
Net Latent Capacity Btu [kW]	14,500 [4.25]	14,500 [4.25]
Net System Power kW	5.36	5.36
Heating Performance [Heat Pumps]		
High Temp. Btuh [kW] Rating	61,000 [17.87]	61,000 [17.87]
System Power KW / COP	5.15/3.52	5.15/3.52
Low Temp. Btuh [kW] Rating	34,400 [10.08]	34,400 [10.08]
System Power KW / COP	4.64/2.18	4.64/2.18
HSPF (Btu/Watts-hr)	7.7	7.7
Compressor		
No/Type	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB)[5]	78	78
Outdoor Coil - Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	16.54 [1.54]	16.54 [1.54]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	5.78 [0.54]	5.78 [0.54]
Rows / FPI [FPcm]	4 / 13 [5]	4 / 13 [5]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	4000 [1888]	4000 [1888]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x9 [279.4x228.6]	1/11x9 [279.4x228.6]
Drive Type/No. Speeds	Direct/2	Direct/2
No. Motors	1	1
Motor HP	3/4	3/4
Motor RPM	1075	1075
Motor Frame Size	48	48
Filter - Type	Field Supplied	Field Supplied
Furnished	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	193 [5472]	193 [5472]
Weights		
Net Weight lbs. [kg]	481 [218]	481 [218]
Ship Weight lbs. [kg]	507 [230]	507 [230]

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation in CFM range shown in airflow tables. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.

3. Heating Performance is rated at 47° F ambient, 70° F entering dry bulb for High Temp rating and 17° F ambient, 70° F entering dry bulb for Low Temp rating. Performance ratings do include the effect of fan motor heat.

4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

XIX. MISCELLANEOUS

ELECTRICAL AND PHYSICAL DATA

ELECTRICAL DATA – RQPM- SERIES

		A024JK	A030JK	A036CK	A036JK	A037CK	A037JK	A042CK	A042JK	A043CK	A043JK	A048CK	A048JK	A049CK	A049JK	A060CK	A060JK
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Minimum Circuit Ampacity	23/23	21/21	19/19	27/27	19/19	27/27	26/26	36/36	25/25	31/31	26/26	36/36	26/26	36/36	32/32	43/43
	Minimum Overcurrent Protection Device Size	30/30	30/30	25/25	35/35	25/25	35/35	30/30	45/45	25/25	35/35	30/30	45/45	30/30	45/45	40/40	50/50
	Maximum Overcurrent Protection Device Size	35/35	35/35	25/25	40/40	25/25	40/40	35/35	50/50	35/35	45/45	35/35	50/50	35/35	50/50	45/45	60/60
Compressor Motor	No.	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1
	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450
	HP	2	2.5	3	3	3	3	3 1/2	3.5	3 1/2	3 1/2	4	4	4	4	4.5	4.5
	Amps (RLA), Comp. 1	13.5/13.5	14.1/14.1	10.4/10.4	16.7/16.7	10.4/10.4	16.7/16.7	14.1/14.1	21.8/21.8	13.5/13.5	17.9/17.9	13.7/13.7	21.8/21.8	13.7/.13.7	21.8/21.8	17.9/17.9	26.4/26.4
	Amps (LRA), Comp. 1	58.3/58.3	73/73	88/88	79/79	88/88	79/79	95/95	112/112	88/88	112/112	110/110	117/117	110/110	117/117	120/120	150/150
Condenser Motor	No.	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9	1.9/1.9
	Amps (LRA, each)	3/3	3/3	3/3	3/3	3/3	3/3	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	HP	1/2	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	1	1
	Amps (FLA, each)	4.1/4.1	4.1/4.1	4.1/4.1	4.1/4.1	4.1/4.1	4.1/4.1	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	7.6/7.6	7.6/7.6
	Amps (LRA, each)	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0

ELECTRICAL AND PHYSICAL DATA

ELECTRICAL DATA - RQNM SERIES											
		-A024JK	-A030JK	-A036CK	-A036JK	-A042CK	-A042JK	-A048CK	-A048JK	-A060CK	-A060JK
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253
	Minimum Circuit Ampacity	20/20	21/21	17/17	25/25	23/23	33/33	23/23	33/33	31/31	41/41
	Minimum Overcurrent Protection Device Size	25/25	25/25	20/20	30/30	30/30	40/40	30/30	40/40	35/35	50/50
	Maximum Overcurrent Protection Device Size	30/30	35/35	25/25	40/40	35/35	50/50	35/35	50/50	45/45	60/60
Compressor Motor	No.	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	3	1	3	1	3	1	3	1
	HP	2	2.5	3	3	3.5	3.5	4	4	4.5	4.5
	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450	3450
	Amps (RLA)	13.5/13.5	14.1/14.1	10.4/10.4	16.7/16.7	14.1/14.1	21.8/21.8	13.7/13.7	21.8/21.8	17.9/17.9	26.4/26.4
	Amps (LRA)	58.3/58.3	73/73	88/88	79/79	95/95	112/112	83.1/83.1	117/117	120/120	150/150
Condenser Motor	No.	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA)	1.5	1.5	1.5	1.5	1.9	1.9	1.9	1.9	1.9	1.9
	Amps (LRA)	3	3	3	3	4	4	4	4	4	4
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1	1
	HP	1/4	1/3	1/2	1/2	1/2	1/2	3/4	3/4	3/4	3/4
	Amps (FLA)	1.5	1.7	2.5	2.5	2.7	2.7	3.2	3.2	5.8	5.8
	Amps (LRA)	2.6	2.6	5	5	4.6	4.6	4.4	4.4	11.3	11.3

INDOOR AIRFLOW PERFORMANCE FOR 2-5 TON PACKAGE HEAT PUMPS – 230V RQPM SERIES

Nominal Cooling Capacity Tons	Motor Speed From Factory	Manufacturer Recommended Air-Flow Range (Min / Max) CFM	Blower Size/ Motor HP # of Speeds	Motor Speed		CFM Air Delivery/RPM/Watts-230 Volts External Static Pressure-Inches W.C.									
						0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00
2.0	Low (Tap 2)	700 / 900	10x9 1/4 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	939	877	816	754	693	631	570	508	447	
					RPM	585	601	655	744	809	860	915	1001	1043	
					Watts	131	116	97	110	121	126	136	149	152	
				High (Tap 1)	CFM	1240	1184	1127	1071	1014	958	901	845	788	732
					RPM	607	634	698	761	815	880	946	989	1038	1091
					Watts	161	145	159	173	182	196	210	220	231	237
2.5	Low (Tap 2)	875 / 1125	10x9 1/3 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1169	1109	1049	988	928	868	807	747	687	626
					RPM	603	619	693	756	809	893	942	989	1034	1076
					Watts	144	130	138	151	159	174	185	195	199	209
				High (Tap 1)	CFM	1365	1316	1266	1217	1168	1119	1069	1020	971	922
					RPM	631	677	732	784	843	894	942	1035	1077	1118
					Watts	177	190	204	218	234	247	256	279	289	294
3.0	Low (Tap 2)	1050 / 1350	10x9 1/2 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1328	1280	1231	1183	1135	1086	1038	990	941	893
					RPM	648	697	752	807	857	903	989	1036	1077	1114
					Watts	178	191	206	220	233	246	265	277	286	291
				High (Tap 1)	CFM	1510	1464	1418	1373	1327	1281	1235	1190	1144	1098
					RPM	707	743	792	841	890	5021	981	1031	1114	1151
					Watts	248	261	277	292	307	322	334	348	366	358
3.5	Low (Tap 2)	1225 / 1575	11x9 1/2 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1542	1490	1438	1386	1335	1283	1231	1180	1128	1076
					RPM	598	617	662	714	758	800	849	876	913	951
					Watts	244	231	237	254	270	285	304	313	326	340
				High (Tap 1)	CFM	1740	1695	1649	1604	1558	1513	1467	1422	1376	1331
					RPM	632	665	709	749	797	833	879	917	951	981
					Watts	295	311	331	350	371	386	409	426	440	454
4.0	Low (Tap 2)	1400 / 1800	11x9 3/4 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1701	1655	1609	1563	1517	1471	1425	1379	1333	1287
					RPM	624	648	696	743	787	826	863	895	934	970
					Watts	280	287	309	328	347	363	380	392	410	426
				High (Tap 1)	CFM	1921	1878	1835	1792	1749	1706	1663	1620	1577	1534
					RPM	678	706	738	776	816	865	899	932	967	994
					Watts	385	400	416	439	458	484	501	517	537	550
5.0	Low (Tap 2)	1750 / 2250	11x9 3/4 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1986	1945	1905	1864	1823	1782	1741	1700	1659	1618
					RPM	731	759	792	832	871	909	943	979	1014	1055
					Watts	446	458	477	499	521	543	562	582	600	621
				High (Tap 1)	CFM	2229	2190	2152	2114	2075	2037	1999	1960	1922	1884
					RPM	795	824	851	882	919	952	983	1013	1045	1077
					Watts	619	638	658	680	703	724	745	764	784	804

INDOOR AIRFLOW PERFORMANCE FOR 2-5 TON PACKAGE HEAT PUMPS – 208V RQPM SERIES

Nominal Cooling Capacity Tons	Motor Speed From Factory	Manufacturer Recommended Air-Flow Range (Min / Max) CFM	Blower Size/ Motor HP # of Speeds	Motor Speed		CFM Air Delivery/RPM/Watts-208 Volts External Static Pressure-Inches W.C.									
						0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00
2.0	Low (Tap 2)	700 / 900	10x9 1/4 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	959	892	825	758	691	624	557	491		
					RPM	582	606	655	723	808	851	906	996		
					Watts	132	110	96	106	119	123	132	144		
				High (Tap 1)	CFM	1229	1170	1112	1054	996	938	879	821	763	705
					RPM	607	634	698	761	815	880	946	989	1038	1091
					Watts	161	145	159	173	182	196	210	220	231	237
2.5	Low (Tap 2)	875 / 1125	10x9 1/3 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1162	1099	1035	972	908	844	781	717	654	590
					RPM	603	626	690	752	815	906	941	984	1027	1096
					Watts	143	124	136	148	157	175	180	188	192	202
				High (Tap 1)	CFM	1306	1253	1200	1147	1095	1042	989	937	884	831
					RPM	632	679	733	787	841	883	941	1035	1067	1099
					Watts	174	187	201	215	227	235	248	266	273	277
3.0	Low (Tap 2)	1050 / 1350	10x9 1/2 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1328	1276	1223	1171	1118	1066	1013	961		
					RPM	642	693	747	803	852	903	988	1031		
					Watts	173	187	200	214	226	238	254	263		
				High (Tap 1)	CFM	1508	1459	1409	1359	1310	1260	1210	1160	1111	1061
					RPM	698	738	789	839	888	933	983	1035	1103	1137
					Watts	243	255	271	285	299	310	322	332	343	343
3.5	Low (Tap 2)	1225 / 1575	11x9 1/2 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1531	1477	1423	1370	1316	1262	1208	1154	1101	1047
					RPM	602	619	668	715	757	801	844	878	918	954
					Watts	238	227	236	251	266	281	296	307	320	333
				High (Tap 1)	CFM	1724	1678	1632	1586	1540	1495	1449	1403	1357	1311
					RPM	639	671	715	759	794	834	875	911	948	977
					Watts	295	309	330	348	363	380	397	414	429	440
4.0	Low (Tap 2)	1400 / 1800	11x9 3/4 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1708	1658	1609	1559	1510	1460	1410	1361	1311	1262
					RPM	619	651	686	741	783	822	859	894	937	971
					Watts	280	284	298	323	339	355	370	385	402	415
				High (Tap 1)	CFM	1917	1872	1827	1782	1736	1691	1646	1601	1556	1510
					RPM	673	702	736	769	818	860	898	928	960	989
					Watts	377	392	409	426	451	473	490	504	518	531
5.0	Low (Tap 2)	1750 / 2250	11x9 3/4 2 Speed (X-13 Motor)	Low (Tap 2)	CFM	1954	1914	1874	1833	1793	1753	1713	1673	1632	1592
					RPM	719	747	779	818	857	894	928	963	998	1038
					Watts	439	451	469	491	512	534	553	573	590	611
				High (Tap 1)	CFM	2173	2136	2098	2061	2024	1986	1949	1911	1874	1837
					RPM	775	803	830	860	896	928	959	988	1019	1050
					Watts	604	622	642	663	686	706	727	745	765	784

INDOOR AIRFLOW PERFORMANCE FOR 2-5 TON PACKAGE HEAT PUMPS – 230V
RQNM SERIES

Nominal Cooling Capacity Tons	Motor Speed From Factory	Manufacturer Recommended Air-Flow Range (Min / Max) CFM	Blower Size/ Motor HP # of Speeds	Motor Speed		CFM Air Delivery/RPM/Watts-230 Volts External Static Pressure-Inches W.C.									
						0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00
2.0	Low	700 / 900	10x9 1/4 2 Speed (PSC Motor)	Low	CFM	827	811	782	740	684	614	531	435		
					RPM	450	533	626	742	799	894	932	985		
					Watts	278	273	269	254	244	227	216	198		
				High	CFM	1230	1223	1216	1211	1187	1125	1020	874	696	504
					RPM	575	643	703	767	819	877	976	1001	1072	1092
					Watts	479	468	455	448	431	416	357	341	279	259
2.5	Low	875 / 1125	10x9 1/3 2 Speed (PSC Motor)	Low	CFM	1032	1030	1014	979	923	843	735	596	423	
					RPM	533	570	659	746	795	863	934	1019	1050	
					Watts	336	331	326	314	303	280	271	227	210	
				High	CFM	1312	1301	1292	1276	1246	1196	1117	1003	845	
					RPM	592	646	712	768	824	883	933	1012	1035	
					Watts	482	473	466	454	433	421	401	349	329	
3.0	Low	1050 / 1350	10x9 1/2 2 Speed (PSC Motor)	Low	CFM	1261	1253	1225	1177	1110	1023	915	788	641	
					RPM	648	705	754	802	854	896	985	1008	1041	
					Watts	398	395	387	391	370	361	323	310	300	
				High	CFM	2068	2008	1957	1905	1841	1753	1629	1458	1228	929
					RPM	850	883	917	946	972	999	1028	1049	1091	1108
					Watts	826	806	784	762	734	702	658	626	546	512
3.5	Low	1225 / 1575	11x9 1/2 2 Speed (PSC Motor)	Low	CFM	1431	1394	1348	1302	1258	1208	1140	1030	849	557
					RPM	540	579	633	686	724	776	831	868	1035	1076
					Watts	482	479	477	470	459	453	437	423	335	292
				High	CFM	1960	1936	1903	1859	1806	1742	1669	1585	1491	1387
					RPM	703	727	750	780	809	846	877	910	940	975
					Watts	783	782	776	759	750	729	712	686	656	625
4.0	Low	1400 / 1800	11x9 3/4 2 Speed (PSC Motor)	Low	CFM	1674	1638	1595	1547	1492	1432	1365	1293	1214	1129.1
					RPM	576	618	668	708	753	789	832	874	915	954
					Watts	575	563	556	549	544	532	522	503	483	465
				High	CFM	1996	1976	1947	1909	1863	1808	1744	1671	1590	1500
					RPM	680	722	752	781	807	833	867	912	936	973
					Watts	799	787	784	760	753	749	730	699	693	652
5.0	Low	1750 / 2250	11x9 3/4 2 Speed (PSC Motor)	Low	CFM	2044	2017	1983	1941	1892	1836	1773	1702	1623	1537
					RPM	689	723	756	798	822	855	889	924	951	988
					Watts	886	870	865	849	831	817	799	782	755	726
				High	CFM	2693	2654	2606	2549	2483	2408	2323	2230	2127	2015
					RPM	876	897	915	938	956	975	996	1009	1025	1044
					Watts	1438	1427	1399	1368	1340	1312	1274	1228	1192	1146

INDOOR AIRFLOW PERFORMANCE FOR 2-5 TON PACKAGE HEAT PUMPS – 208V
RQNM SERIES

Nominal Cooling Capacity Tons	Motor Speed From Factory	Manufacturer Recommended Air-Flow Range (Min / Max) CFM	Blower Size/ Motor HP # of Speeds	Motor Speed		CFM Air Delivery/RPM/Watts-208 Volts External Static Pressure-Inches W.C.									
						0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00
2.0	Low	700 / 900	10x9 1/4 2 Speed (PSC Motor)	Low	CFM	723	692	654	609	556	496	428			
					RPM	443	528	651	710	819	863	914			
					Watts	230	222	219	214	202	196	184			
				High	CFM	1062	1062	1058	1043	1013	962	884	774	627	437
					RPM	528	618	674	735	812	895	936	985	1055	1080
					Watts	396	393	384	376	361	335	318	297	244	223
2.5	Low	875 / 1125	10x9 1/3 2 Speed (PSC Motor)	Low	CFM	923	904	874	832	774	698	602	483		
					RPM	498	543	648	728	806	853	947	989		
					Watts	280	278	268	259	252	243	219	201		
				High	CFM	1164	1154	1143	1124	1090	1034	948	826	660	445
					RPM	526	596	670	744	803	864	945	971	1051	1078
					Watts	401	398	388	379	371	350	322	310	259	235
3.0	Low	1050 / 1350	10x9 1/2 2 Speed (PSC Motor)	Low	CFM	1145	1142	1118	1073	1006	918				
					RPM	556	645	703	769	828	909				
					Watts	346	340	335	326	321	298				
				High	CFM	1884	1850	1815	1772	1712	1630	1516	1363	1164	910
					RPM	791	834	871	912	946	975	1004	1032	1083	1097
					Watts	704	694	675	655	638	606	581	548	464	440
3.5	Low	1225 / 1575	11x9 1/2 2 Speed (PSC Motor)	Low	CFM	1279	1237	1196	1151	1098	1032	950	846	717.13	557.65
					RPM	490	539	598	653	709	772	811	887	928	978
					Watts	401	400	393	391	381	373	364	343	329	305
				High	CFM	1751	1729	1698	1658	1608	1549	1481	1404	1317	1221
					RPM	640	668	706	734	781	813	851	888	937	968
					Watts	660	658	651	644	628	617	603	581	557	524
4.0	Low	1400 / 1800	11x9 3/4 2 Speed (PSC Motor)	Low	CFM	1400	1393	1373	1337	1288	1225	1147	1055	949	828.48
					RPM	536	578	623	677	718	782	830	863	902	976
					Watts	471	466	458	455	453	442	429	420	403	374
				High	CFM	1786	1764	1734	1695	1649	1595	1532	1462	1384	1297
					RPM	618	643	684	726	757	805	841	883	924	955
					Watts	665	660	651	646	638	626	612	596	573	555
5.0	Low	1750 / 2250	11x9 3/4 2 Speed (PSC Motor)	Low	CFM	1848	1821	1785	1742	1690	1630	1562	1486	1402	1309
					RPM	660	685	722	755	795	836	867	904	940	975
					Watts	731	725	720	707	698	680	665	651	623	596
				High	CFM	2444	2420	2384	2337	2278	2208	2127	2034	1930	1814
					RPM	829	838	863	885	914	936	958	983	1003	1029
					Watts	1225	1218	1197	1191	1160	1135	1105	1068	1035	980

208-240 VOLT, SINGLE PHASE, 60 HZ, AUXILLARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION

Single Power Supply For Both Unit And Heater Kit										Separate Power Supply For Both Unit And Heater Kit				
Model No. RQNM-	RXQJ- Heater Kit Nominal kW	No. of Elements	No. of Sequence Steps	Rated Heater kW @ 208-240 V	Heater KBTU/Hr @ 208-240 V	Heater Amp. @ 208 240 V	Unit Min. Ckt Ampacity @ 208-240 V	Over Current Protective Device Size		Heater Kit Min. Ckt. Ampacity	Heater Kit Max. Fuse Size	Heat Pump Min. Ckt. Ampacity 208 240	Heat Pump Over Current Protective Device Size	
								Min/Max @ 208 V	Min/Max @ 240 V				Min/Max @ 208 V	Min/Max @ 240 V
A024J	No Heat	-	-	-	-	-	20/20	25/30	25/30	-	-	20/20	25/30	25/30
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	42/45	45/50	45/50	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	53/58	60/60	60/60	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	64/70	70/70	70/70	44/50	45/50	-	-	-
A030J	No Heat	-	-	-	-	-	21/21	25/35	25/35	-	-	21/21	25/35	25/35
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	43/46	45/50	50/50	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	54/59	60/60	60/60	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	65/71	70/70	80/80	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	86/96	90/90	100/100	65/75	70/80	-	-	-
A036J	No Heat	-	-	-	-	-	25/25	30/40	30/40	-	-	25/25	30/40	30/40
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	47/50	50/50	60/60	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	58/63	60/60	70/70	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	69/75	70/70	80/80	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	90/100	90/90	0/100	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	112/125	125/125	125/125	87/100	90/100	-	-	-
A042J	No Heat	-	-	-	-	-	33/33	40/50	40/50	-	-	33/33	40/50	40/50
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	54/58	60/70	60/70	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	65/70	70/70	70/80	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	76/83	80/80	90/90	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	98/108	100/100	110/110	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	112/133	125/125	150/150	87/100	90/100	-	-	-
A048J	No Heat	-	-	-	-	-	33/33	40/50	40/50	-	-	33/33	40/50	40/50
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	55/58	60/70	60/70	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	65/70	70/80	70/80	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	76/83	80/80	90/90	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	98/108	100/100	110/110	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	120/133	125/125	150/150	87/100	90/100	-	-	-
A060J	No Heat	-	-	-	-	-	41/41	50/60	50/60	-	-	41/41	50/60	50/60
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	63/66	80/80	80/80	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	74/79	90/90	90/90	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	85/91	90/100	100/100	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	106/116	110/110	125/125	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	128/141	150/150	150/150	87/100	90/100	-	-	-

ELECTRIC HEATER KIT – 3 PHASE
RQNM

208-240 VOLT, THREE PHASE, 60 HZ, AUXILLARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION												
	Single Power Supply For Both Unit And Heater Kit								Separate Power Supply For Both Unit And Heater Kit			
Model No. RQNM-	RXQJ- Heater Kit Nominal kW	No. of Elements	No. of Sequence Steps	Rated Heater kW @ 208-240 V	Heater KBTU/Hr @ 208-240 V	Heater Amp. @ 208 240 V	Unit Min. Ckt Ampacity @ 208-240 V	Over Current Protective Device Size		Heater Kit Min. Ckt. Ampacity	Heater Kit Max. Fuse Size	Heat Pump Min. Ckt. Ampacity 208 240	Heat Pump Over Current Protective Device Size	
								Min/Max @ 208 V	Min/Max @ 240 V				Min/Max @ 208 V	Min/Max @ 240 V
A036C	No Heat	-	-	-	-	-	17/17	20/25	20/25	-	-	17/17	20/25	20/25
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	42/46	45/45	50/50	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	55/61	60/60	70/70	38/44	40/45	-	-	-
A042C	No Heat	-	-	-	-	-	23/23	30/35	30/35	-	-	23/23	30/35	30/35
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	48/52	50/50	60/60	25/29	25/30			
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	61/66	70/70	70/70	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.12/65.52	40/46.3	73/81	80/80	90/90	50/58	50/60	-	-	-
A048C	No Heat	-	-	-	-	-	23/23	30/35	30/35	-	-	23/23	30/35	30/35
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	48/52	50/50	60/60	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	60/66	60/60	70/70	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.12/65.52	40/46.3	73/81	80/80	90/90	50/58	50/60	-	-	-
A060C	No Heat	-	-	-	-	-	31/31	35/45	35/45	-	-	31/31	35/45	35/45
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	56/59	60/60	60/70	25/29	25/30			
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	69/74	70/70	80/80	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.12/65.52	40/46.3	81/88	90/90	90/90	50/58	50/60	-	-	-

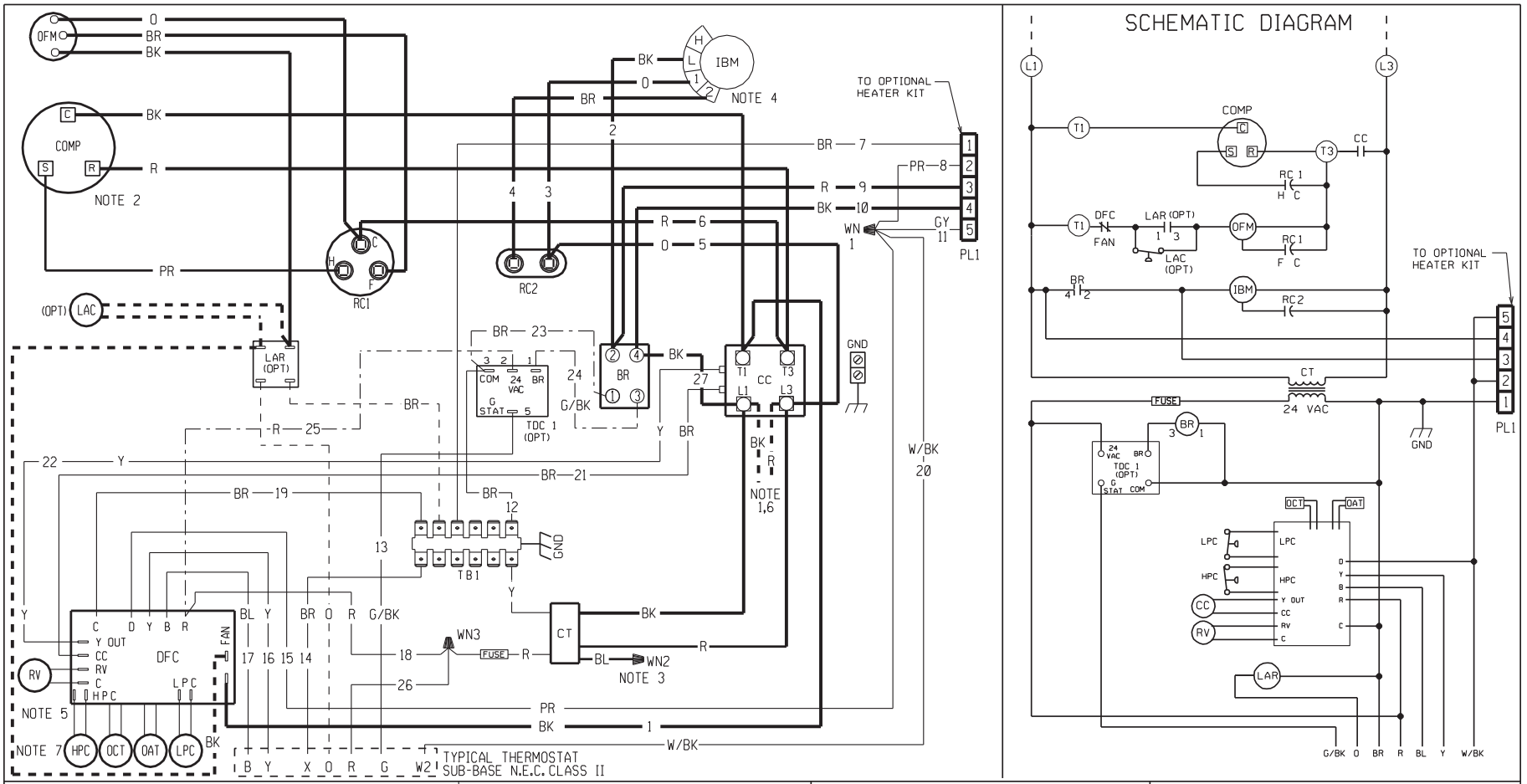
208-240 VOLT, SINGLE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION

Single Power Supply For Both Unit And Heater Kit										Separate Power Supply For Both Unit And Heater Kit				
Model No. RQPM-	RXQJ- Heater Kit Nominal kW	No. of Elements	No. of Sequence Steps	Rated Heater kW @ 208-240 V	Heater KBTU/Hr @ 208-240 V	Heater Amp. @ 208 240 V	Unit Min. Ckt Ampacity @ 208-240V	Over Current Protective Device Size		Heater Kit Min. Ckt. Ampacity	Heater Kit Max. Fuse Size	Heat Pump Min. Ckt. Ampacity 208 240	Heat Pump Over Current Protective Device Size	
								Min/Max @ 208 V	Min/Max @ 240 V				Min/Max @ 208 V	Min/Max @ 240 V
A024J	No Heat	-	-	-	-	-	23/23	30/35	30/35	-	-	23/23	30/35	30/35
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	45/48	45/50	50/50	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	55/60	60/60	60/60	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	66/73	70/70	80/80	44/50	45/50	-	-	-
A030J	No Heat	-	-	-	-	-	24/24	30/35	30/35	-	-	24/24	30/35	30/35
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	45/49	45/50	50/50	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	56/61	60/60	70/70	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	67/74	70/70	80/80	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	89/99	90/90	100/100	65/75	70/80	-	-	-
A036J A037J	No Heat	-	-	-	-	-	27/27	35/40	35/40	-	-	27/27	35/40	35/40
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	49/52	50/60	60/60	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	59/64	60/60	70/70	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	70/77	70/70	80/80	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	92/102	100/100	110/110	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	114/127	125/125	150/150	87/100	90/100	-	-	-
A042J	No Heat	-	-	-	-	-	36/36	45/50	45/50	-	-	36/36	45/50	45/50
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	47/61	60/70	70/70	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	68/73	70/80	80/80	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	79/86	80/90	90/90	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	101/111	110/110	125/125	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	112/136	125/125	150/150	87/100	90/100	-	-	-
A043J	No Heat	-	-	-	-	-	31/31	45/45	45/45	-	-	31/31	35/45	35/45
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	53/56	60/60	60/60	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	65/69	70/70	70/70	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	75/81	80/80	90/90	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	96/106	100/100	110/110	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	118/131	125/125	150/150	87/100	90/100	-	-	-
A048J A049J	No Heat	-	-	-	-	-	36/36	45/50	45/50	-	-	36/36	45/50	45/50
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	57/61	60/70	70/70	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	68/73	70/80	80/80	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	79/86	80/90	90/90	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	101/111	110/110	125/125	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	122/136	125/125	150/150	87/100	90/100	-	-	-
A060J	No Heat	-	-	-	-	-	43/43	50/60	50/60	-	-	43/43	50/60	50/60
	C05J	1	1	3.6/4.8	12.28/16.38	17.33/20	65/68	80/80	80/80	22/25	25/25	-	-	-
	C07J	1	1	5.4/7.2	18.42/24.56	26/30	75/80	90/90	90/90	33/38	35/40	-	-	-
	C10J	2	1	7.2/9.6	24.57/32.76	34.7/40	86/93	90/100	100/100	44/50	45/50	-	-	-
	C15J	3	2	10.8/14.4	36.85/49.13	52/60	108/118	110/110	125/125	65/75	70/80	-	-	-
	C20J	4	2	14.4/19.2	49.12/65.52	69.33/80	130/143	150/150	150/150	87/100	90/100	-	-	-

208-240 VOLT, SINGLE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION

Single Power Supply For Both Unit And Heater Kit										Separate Power Supply For Both Unit And Heater Kit				
Model No. RQPM-	RXQJ- Heater Kit Nominal kW	No. of Elements	No. of Sequence Steps	Rated Heater kW @ 208-240 V	Heater KBTU/Hr @ 208-240 V	Heater Amp. @ 208 240 V	Unit Min. Ckt Ampacity @ 208-240V	Over Current Protective Device Size		Heater Kit Min. Ckt. Ampacity	Heater Kit Max. Fuse Size	Heat Pump Min. Ckt. Ampacity 208 240	Heat Pump Over Current Protective Device Size	
								Min/Max @ 208 V	Min/Max @ 240 V				Min/Max @ 208 V	Min/Max @ 240 V
A036C A037C	No Heat	-	-	-	-	-	19/19	25/25	25/25	-	-	19/19	25/25	25/25
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	44/48	45/45	50/50	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	57/61	60/60	70/70	38/44	40/45	-	-	-
A042C	No Heat	-	-	-	-	-	26/26	30/35	30/35	-	-	26/26	30/35	30/35
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	51/55	60/60	60/60	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	64/69	70/70	70/70	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.1/65.52	40/.46.3	76/84	80/80	90/90	50/58	50/60	-	-	-
A043C	No Heat	-	-	-	-	-	25/25	35/35	35/35	-	-	25/25	30/35	30/35
	C10C	2	1	7.2/9.6	24.57/32.76	20.0/23.1	50/54	50/50	60/60	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	63/69	70/70	70/70	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.1/65.52	40/46.3	75/83	80/80	90/90	50/58	50/60	-	-	-
A048C A049C	No Heat	-	-	-	-	-	26/26	30/35	30/35	-	-	26/26	30/35	30/35
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	51/54	60/60	60/60	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	63/69	70/70	70/70	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.12/65.52	40/46.3	76/83	80/80	90/90	50/58	50/60	-	-	-
A060C	No Heat	-	-	-	-	-	32/32	40/45	40/45	-	-	32/32	40/45	40/45
	C10C	2	1	7.2/9.6	24.57/32.76	20/23.1	57/61	60/60	70/70	25/29	25/30	-	-	-
	C15C	3	2	10.8/14.4	36.85/49.13	30.1/34.7	69/76	70/70	80/80	38/44	40/45	-	-	-
	C20C	4	2	14.4/19.2	49.12/65.52	40/46.3	82/90	90/90	90/90	50/58	50/60	-	-	-

FIGURE 7
WIRING DIAGRAM



COMPONENT CODE

ALC	AUX. LIMIT CONTROL
BR	BLOWER RELAY
CC	COMPRESSOR CONTACTOR
CCH	CRANKCASE HEATER
COMP	COMPRESSOR
CT	CONTROL TRANSFORMER
DFC	DEFROST CONTROL
DR	DEFROST RELAY
GND	GROUND
HGS	HOT GAS SENSOR
HPC	HIGH PRESSURE CONTROL
IBM	INDOOR BLOWER MOTOR
LAC	LOW AMBIENT COOLING CONTROL
LAR	LOW AMBIENT RELAY
LPC	LOW PRESSURE CONTROL
OAT	OUTDOOR AMBIENT TEMP
OCT	OUTDOOR COIL TEMP
OFM	OUTDOOR FAN MOTOR
OPT	OPTIONAL
PL	PLUG
RC	RUN CAPACITOR
RV	REVERSING VALVE
TB	TERMINAL BLOCK
TDC	TIME DELAY CONTROL
	WIRE NUT

NOTES:

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. COMPRESSOR MOTOR THERMALLY PROTECTED.
3. TRANSFORMER FACTORY WIRED FOR 230 VOLTS. USE RED AND BLUE LEADS FOR 208 VOLTS.
4. MOTOR FACTORY WIRED FOR LOW SPEED. SEE AIRFLOW TABLES IN INSTALLATION INSTRUCTIONS TO DETERMINE CORRECT SPEED FOR UNIT APPLICATION.
5. THIS COMPONENT ENERGIZED IN HEATING.
6. FIELD WIRING OR CONNECTION FROM HEATER KIT FUSE BLOCK.
7. HPC TERMINALS ON DFC ARE JUMPERED IF HPC IS NOT PRESENT.

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105 C°MIN.)

WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. AND LOCAL CODES AS APPLICABLE.

WIRE COLOR CODE

BK__BLACK	GY__GRAY	R___RED
BR__BROWN	O___ORANGE	W___WHITE
BL__BLUE	PK__PINK	Y___YELLOW
G___GREEN	PR__PURPLE	

ELECTRICAL WIRING DIAGRAM

PACKAGE HEAT PUMP

1 PH, 208/230 VOLT - 60 HZ

DR. BY	APP. BY	DATE	DWG. NO.	REV
MCB		01-15-10	90-23621-25	00

FIGURE 8
WIRING DIAGRAM

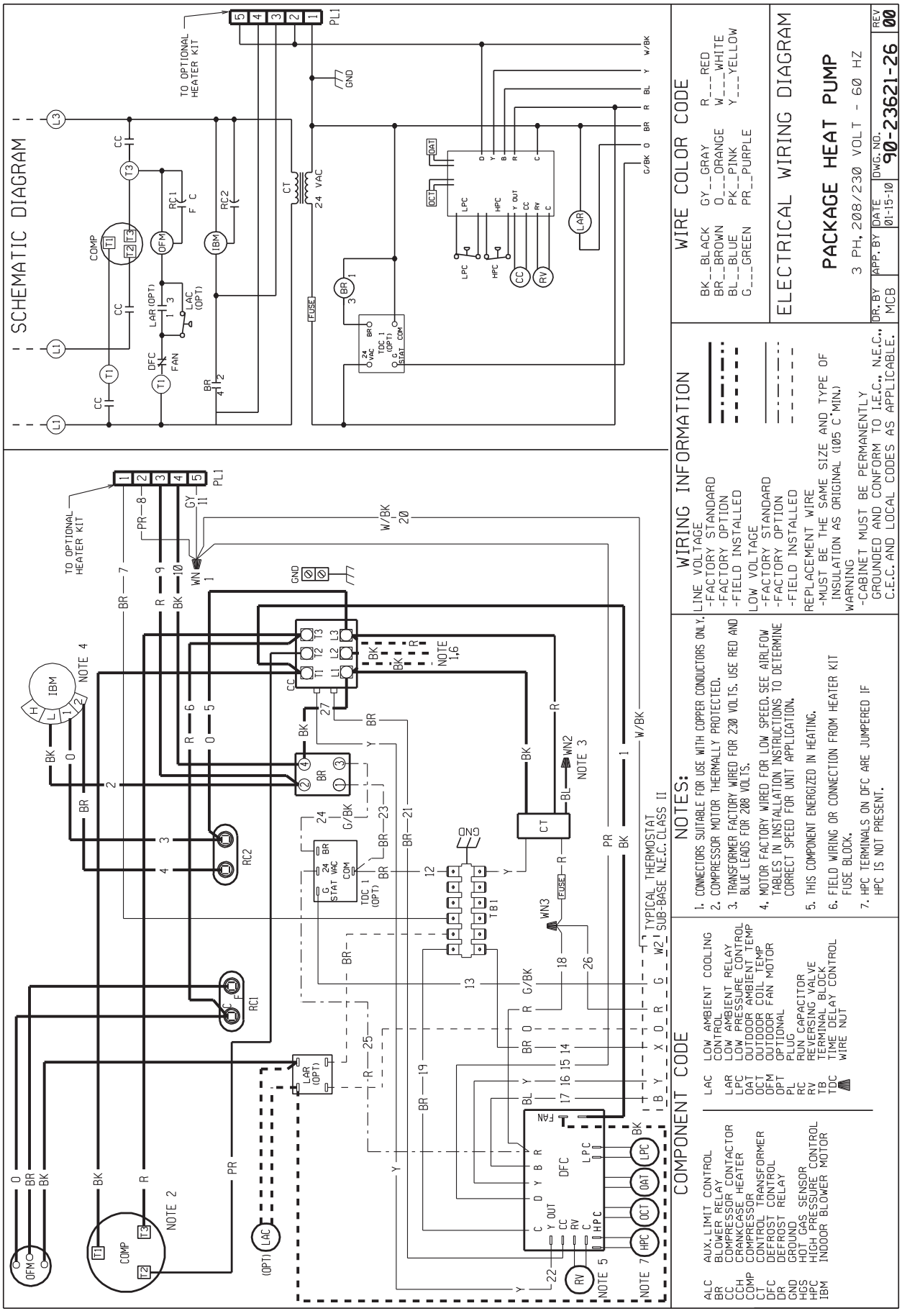


FIGURE 9
WIRING DIAGRAM

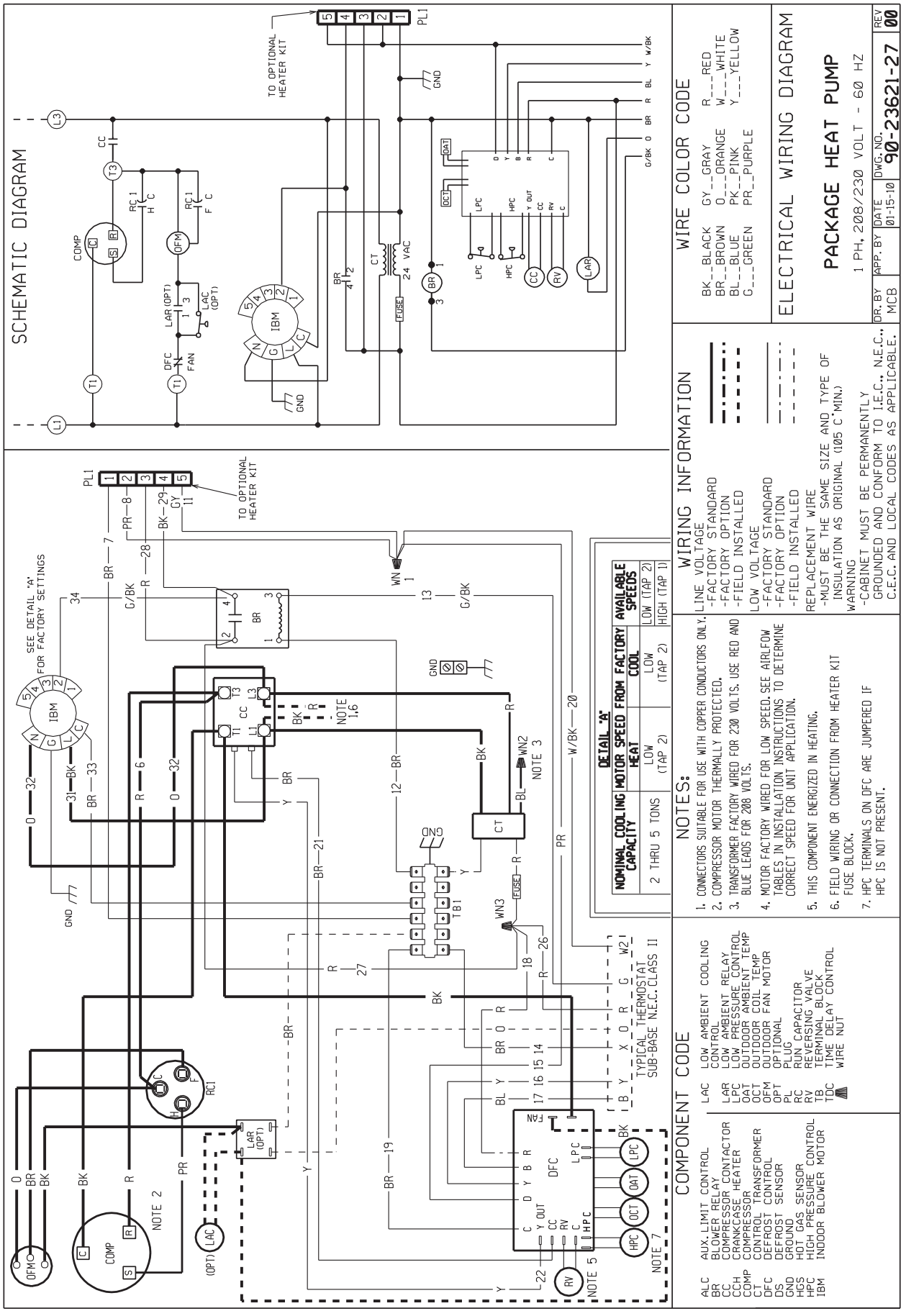


FIGURE 10
WIRING DIAGRAM

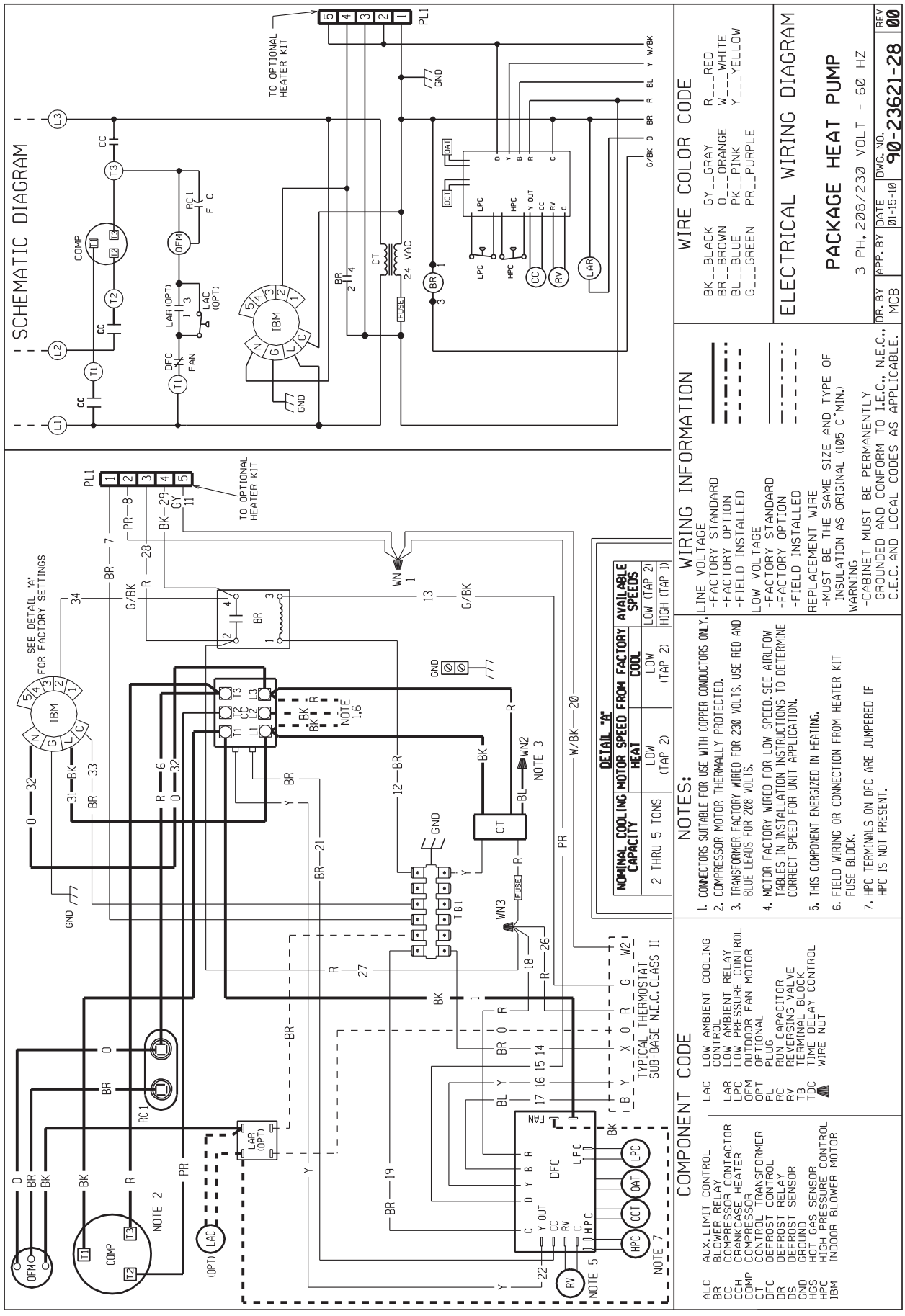
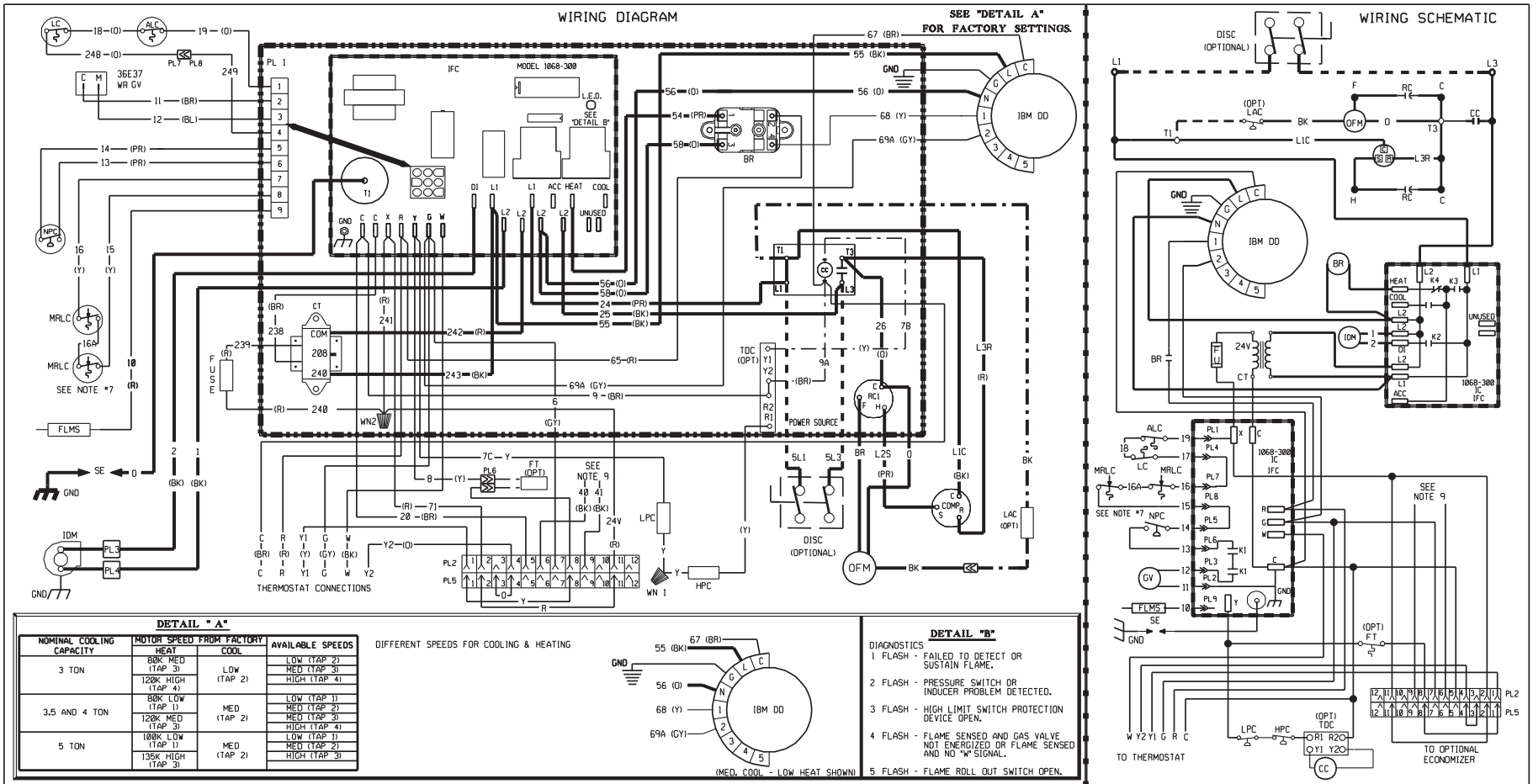


FIGURE 11
WIRING DIAGRAM



DETAIL " A"

NOMINAL COOLING CAPACITY	MOTOR SPEED FROM FACTORY		AVAILABLE SPEEDS
	HEAT	COOL	
3 TON	80K MED (TAP 3)	LOW (TAP 2)	LOW (TAP 2)
			MED (TAP 3)
	120K HIGH (TAP 4)		HIGH (TAP 4)
3.5 AND 4 TON	80K LOW (TAP 1)	MED (TAP 2)	LOW (TAP 1)
			MED (TAP 2)
	120K MED (TAP 3)		MED (TAP 3)
			HIGH (TAP 4)
5 TON	100K LOW (TAP 1)	MED (TAP 2)	LOW (TAP 1)
			MED (TAP 2)
	135K HIGH (TAP 3)		HIGH (TAP 3)

DIFFERENT SPEEDS FOR COOLING & HEATING

DETAIL "B"

DIAGNOSTICS

1 FLASH - FAILED TO DETECT OR SUSTAIN FLAME.

2 FLASH - PRESSURE SWITCH OR INDUCER PROBLEM DETECTED.

3 FLASH - HIGH LIMIT SWITCH PROTECTION DEVICE OPEN.

4 FLASH - FLAME SENSED AND GAS VALVE NOT ENERGIZED OR FLAME SENSED AND NO "W" SIGNAL.

5 FLASH - FLAME ROLL OUT SWITCH OPEN.

COMPONENT CODE

ALC	AUX. LIMIT CONTROL	MRLC	MANUAL RESET LIMIT CONTROL
BR	BLOWER RELAY	NPC	NEGATIVE PRESSURE CONTROL
CC	COMPRESSOR CONTACTOR	OFM	OUTDOOR FAN MOTOR
COMP	COMPRESSOR	PL	PLUG
CT	CONTROL TRANSFORMER	RC	RUN CAPACITOR
DISC	DISCONNECT SWITCH	SE	SPARK ELECTRODE
FLMS	FLAME SENSOR	TDC	TIME DELAY CONTROL
FT	FREEZE STAT	WN	WIRE NUT
GL	GROUND LUG		
GND	GROUND		
GV	GAS VALVE		
HPC	HIGH PRESSURE CONTROL		
IBM	INDOOR BLOWER MOTOR DIRECT DRIVE		
IDM	INDUCED DRAFT MOTOR		
IFC	INTERGRATED FURNACE CONTROL		
LAC	LOW AMBIENT COOLING CONTROL		
LC	LIMIT CONTROL		
LPC	LOW PRESSURE CONTROL		

NOTES:

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. COMPRESSOR MOTOR THERMALLY PROTECED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
3. CONTROL TRANSFORMER FACTORY WIRED FOR 230 VOLT OPERATION. MOVE BLACK WIRE TO 208 VOLT TAP FOR 208 VOLT OPERATION.
4. CONTACTOR FACTORY WIRED. CONNECT FIELD WIRE TO FACTORY SUPPLIED CONTACTOR IN ELECTRICAL BOX.
5. LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER. 24V, 50/60 HZ SUPPLIED.
6. CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO 60 HZ FUSED DISCONNECT.
7. ONLY ONE MRLC IS NEEDED ON THE 80,000 INPUT UNIT.
8. MOTOR FACTORY WIRED FOR CORRECT SPEED.
9. WIRES FROM PL2 (6 & 9) GO TO THE MIXED AIR SENSOR ON THE OPTIONAL ECONOMIZER.
10. Y2 IS USED ONLY FOR THE OPTIONAL ECONOMIZER.

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105 C° MIN.)

WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. AND LOCAL CODES AS APPLICABLE.

WIRE COLOR CODE

BK	BLACK	GY	GRAY	R	RED
BR	BROWN	O	ORANGE	W	WHITE
BL	BLUE	PK	PINK	Y	YELLOW
G	GREEN	PR	PURPLE		

ELECTRICAL WIRING DIAGRAM

208 / 230, 1 PHASE
DIRECT DRIVE w/ X-MOTOR

DR. BY	APP. BY	DATE	DWG. NO.	REV
MGR		8-5-09	90-23596-29	01

DWG. NO. 90-23596-29 REV 01

FIGURE 12
WIRING DIAGRAM

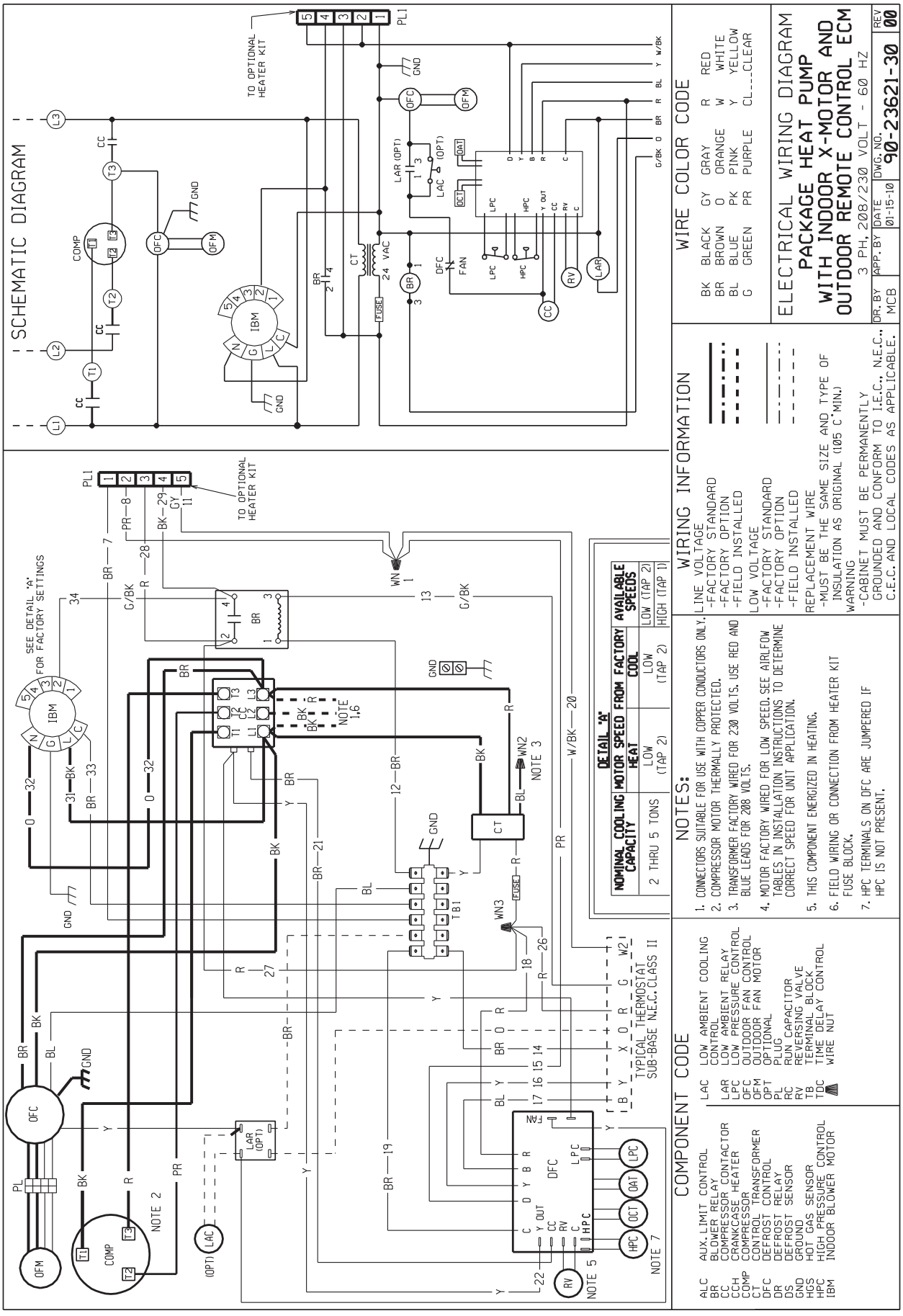
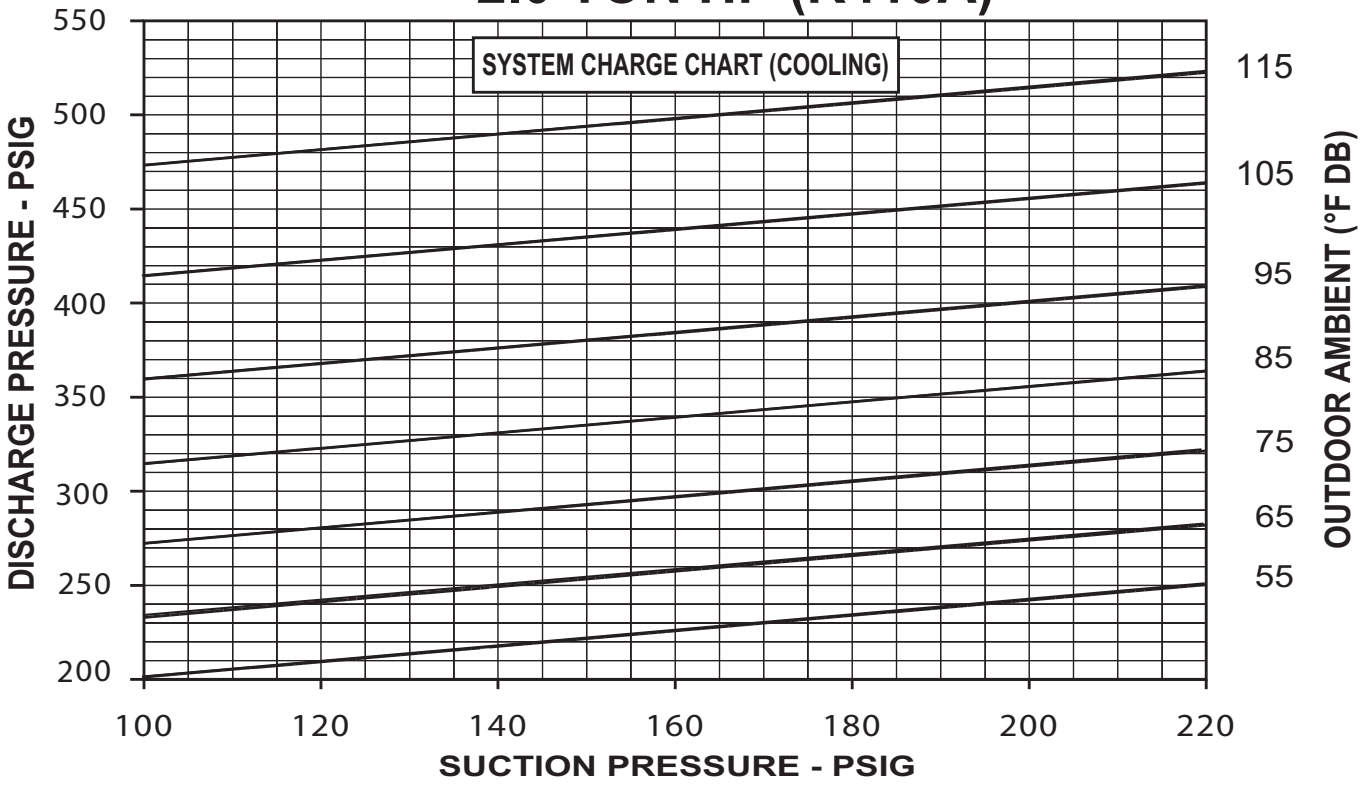
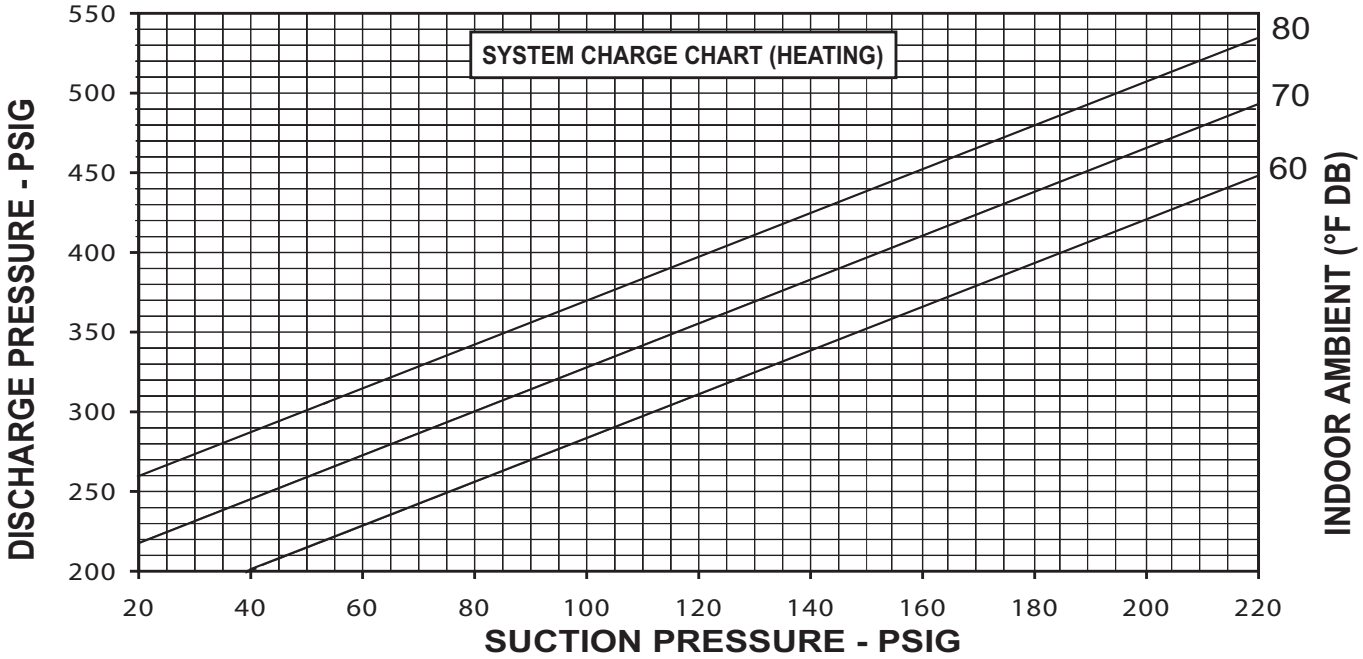


FIGURE 13
CHARGING CHART

2.0 TON HP (R410A)





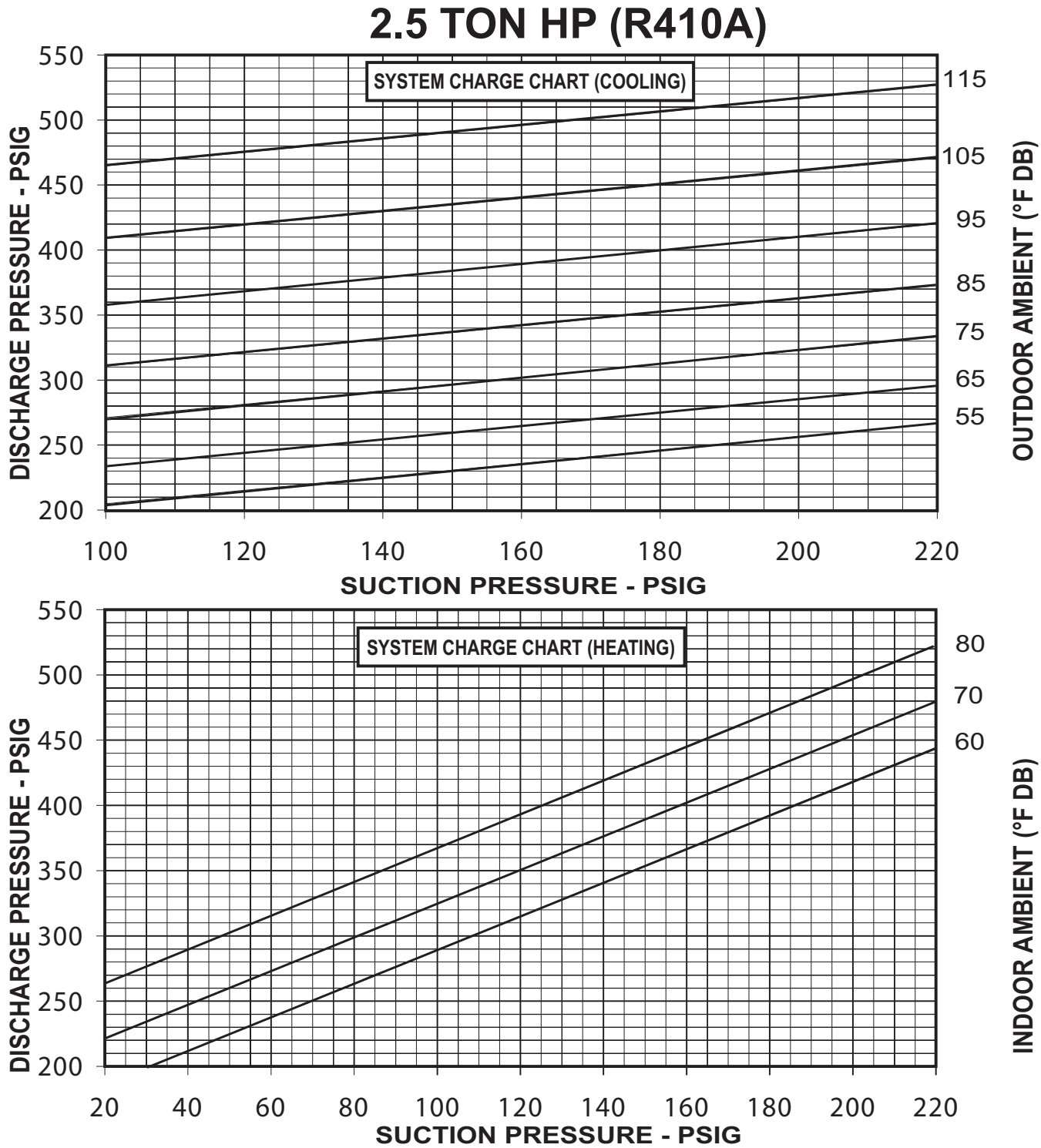
CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

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FIGURE 14
CHARGING CHART



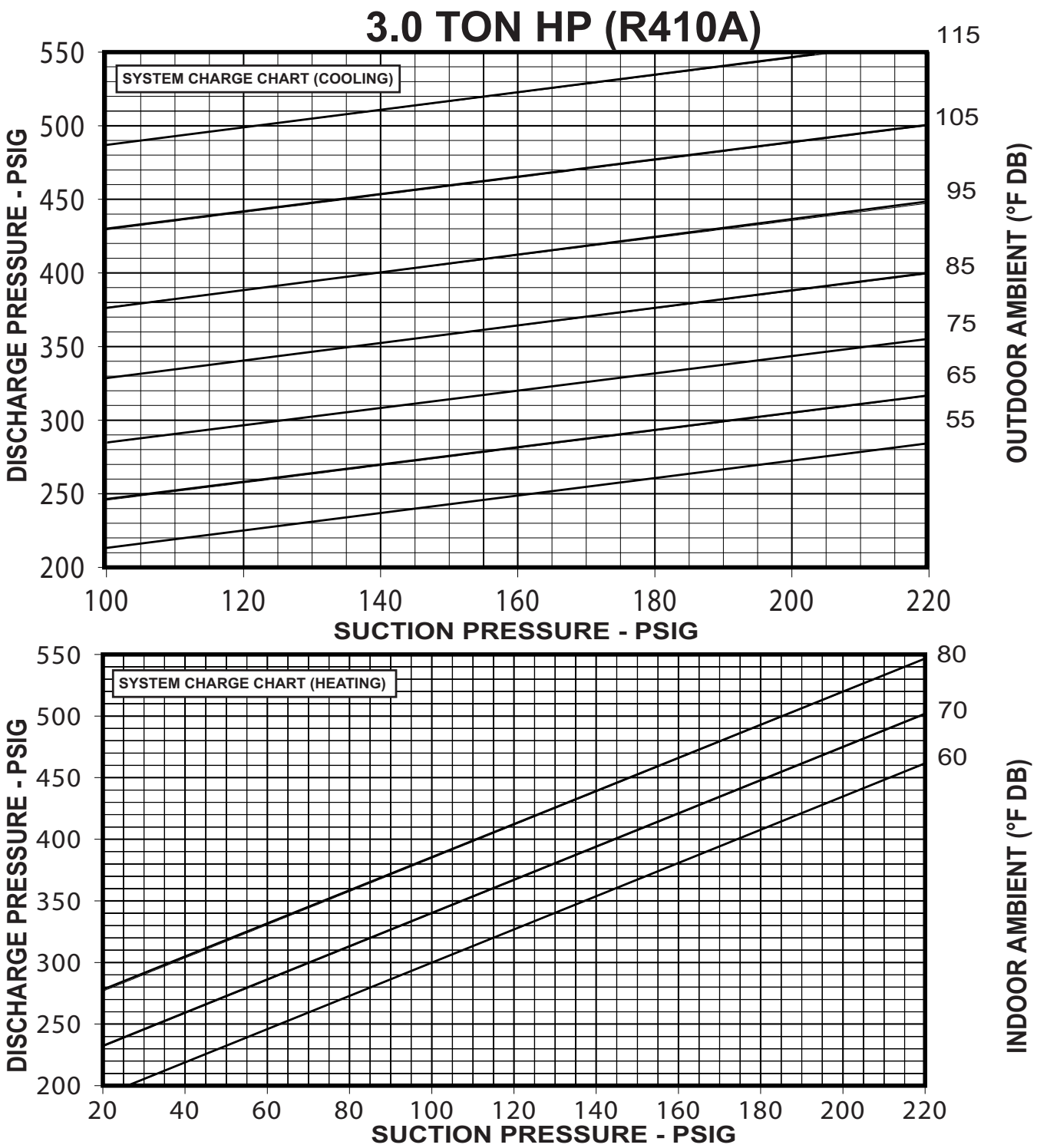
CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
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4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

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FIGURE 15
CHARGING CHART



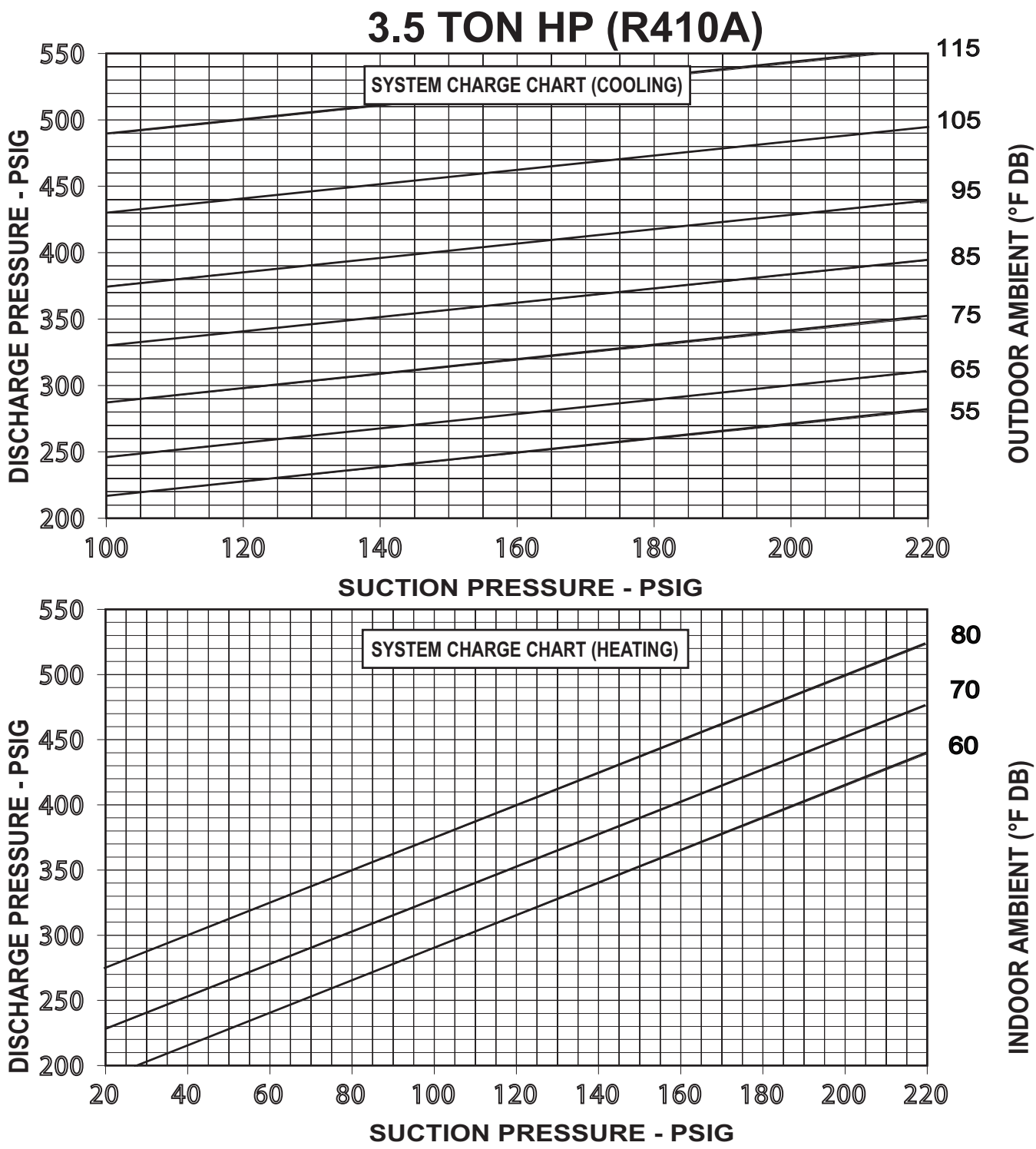
CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

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FIGURE 16
CHARGING CHART – MODEL -042 ONLY



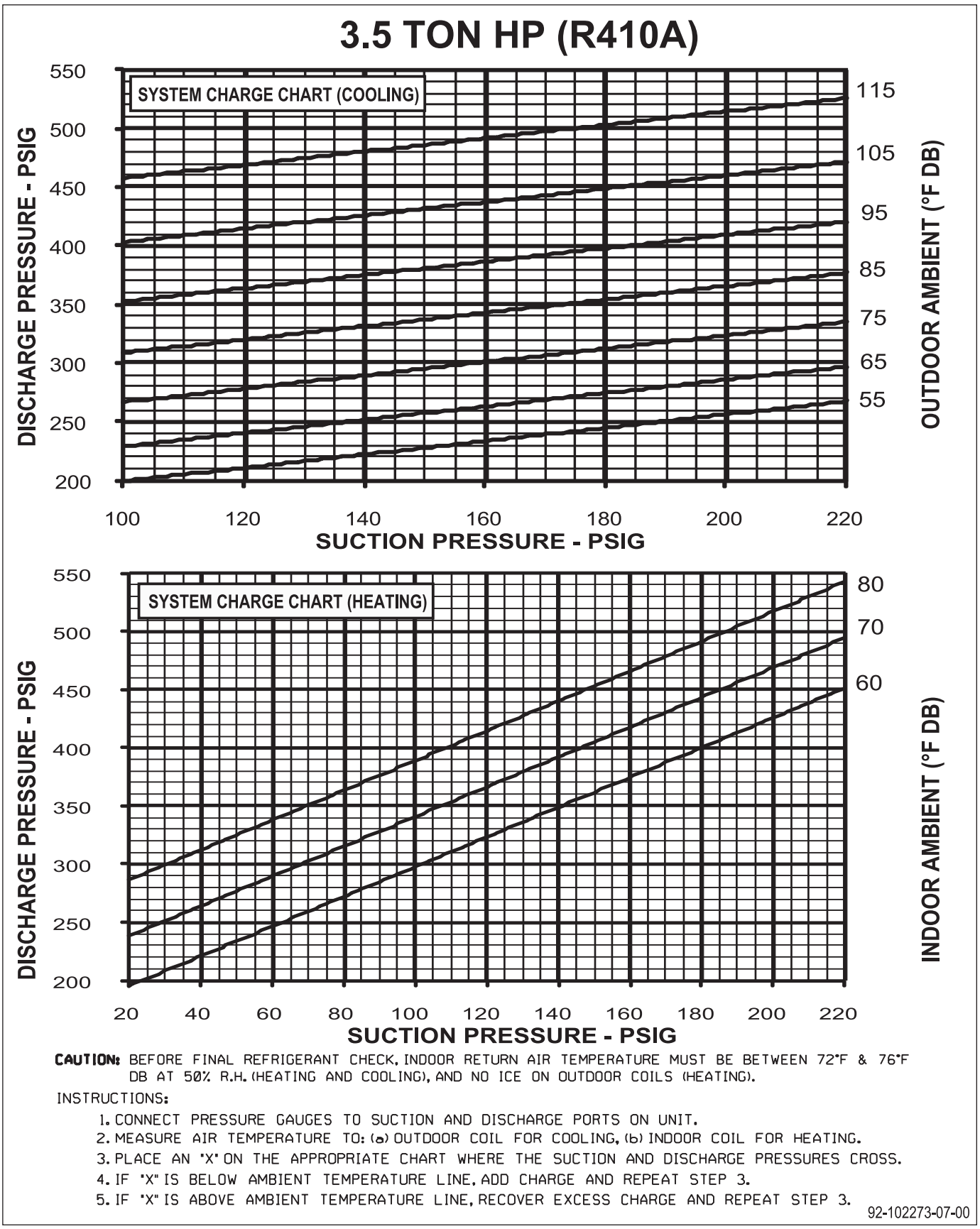
CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

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FIGURE 17
CHARGING CHART – MODEL -043 ONLY



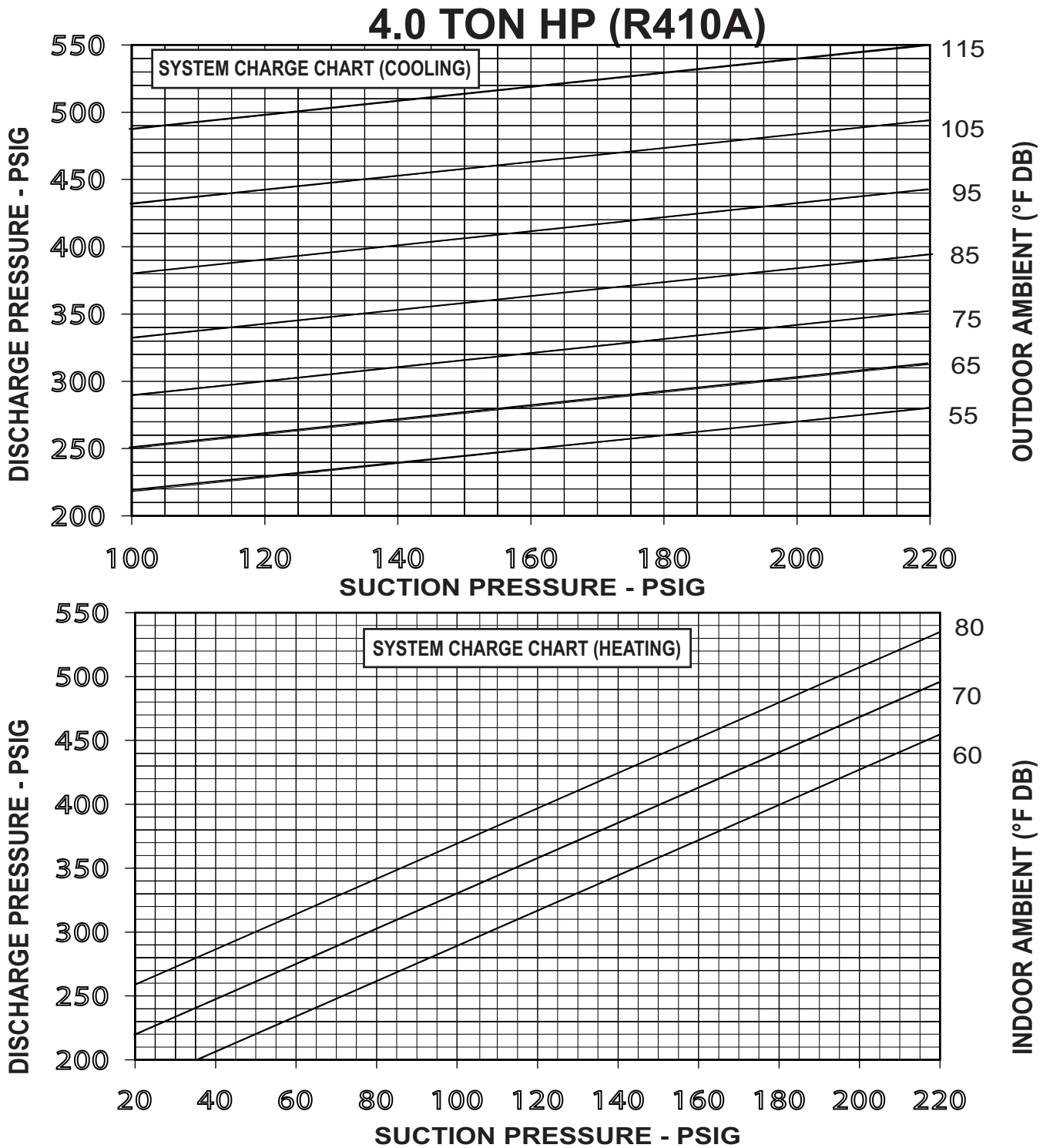
CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

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FIGURE 18
CHARGING CHART



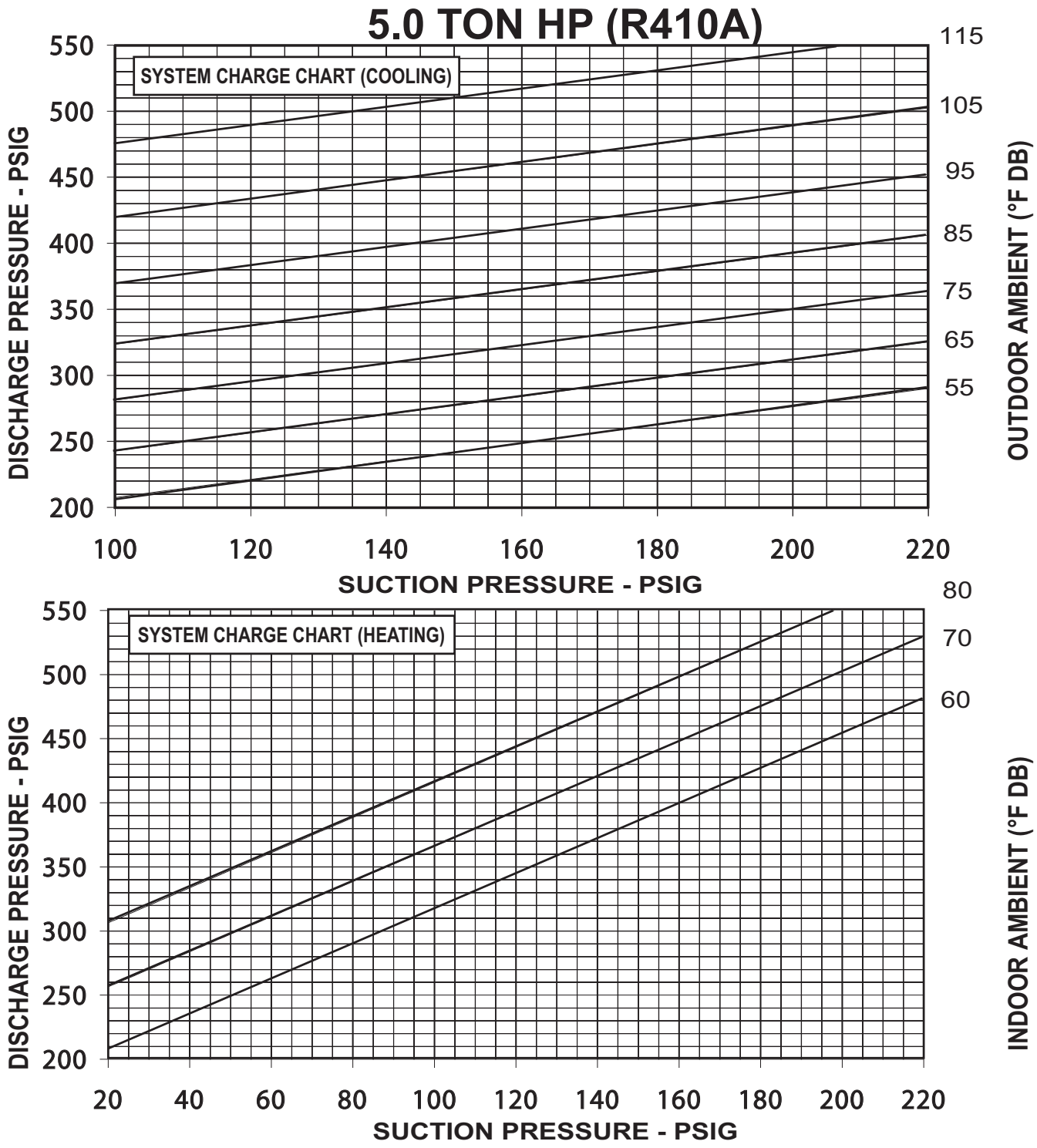
CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

92-102273-05-01

FIGURE 19
CHARGING CHART



CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE. RECOVER EXCESS CHARGE AND REPEAT STEP 3.

92-102273-06-01