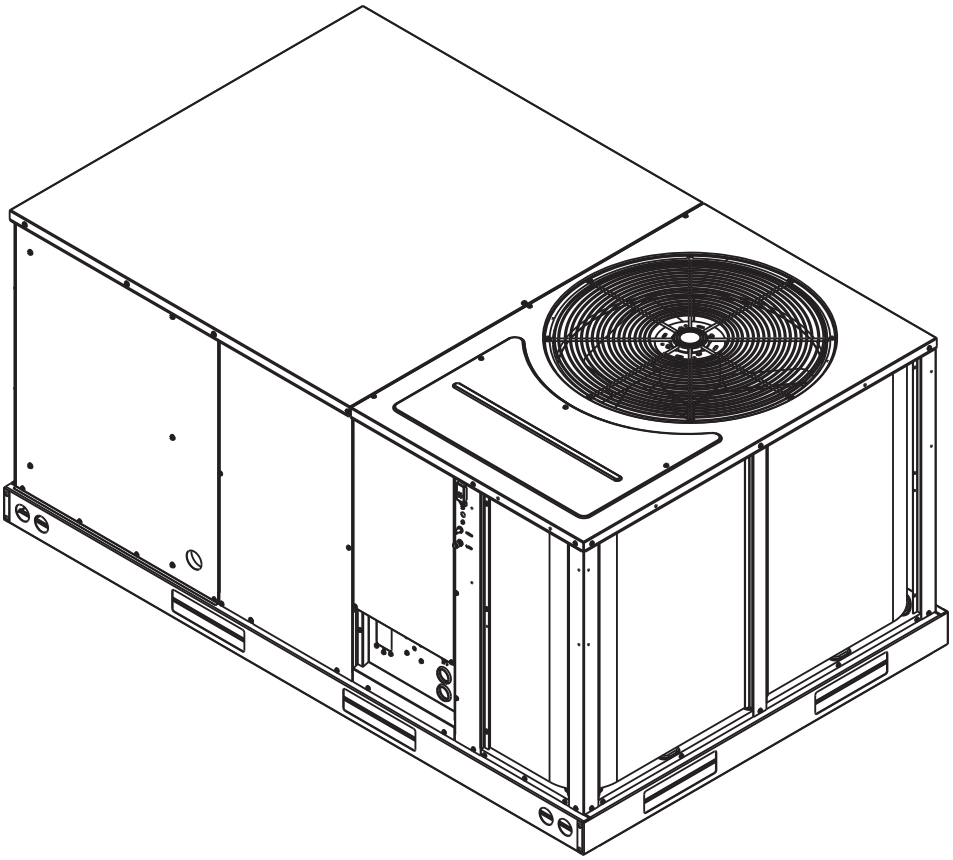
INSTALLATION INSTRUCTIONS

FOR PACKAGE AIR CONDITIONERS FEATURING INDUSTRY STANDARD R410A REFRIGERANT

R-410A

RLKL 6 TON



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

⚠ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

c UL us LISTED

Accredited by the RvA

ABS Quality Evaluations, Inc. Management System Certification

ANAB ACCREDITED

ISO 9001:2008

Certificate Number: 30164

DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN

[ ] INDICATES METRIC CONVERSIONS

92-23577-100-01
SUPERSEDES 92-23577-100-00

I. TABLE OF CONTENTS

I. Table of Contents 2
II. Introduction 3
III. Checking Product Received 3
IV. Equipment Protection 3
V. Specifications 3
A. General 3
B. Major Components 4
C. R410A Refrigerant 4
1. Specification of R-410A 4
2. Quick Reference Guide for R-410A 4
3. Evaporator Coil / TXV 4
4. Tools Required For Installing & Servicing R-410A Models 4
Unit Dimensions 5
VI. General Data 8-9
VIII. Installation 10
A. General 10
1. Pre-Installation Check Points 10
2. Location 10
B. Outside Slab Installation 10
C. Clearances 12
D. Rooftop Installation 12
IX. Ductwork 12
X. Filters 13
XI. Conversion Procedure 13
XII. Condensate Drain 13
XIII. Electrical Wiring 14
A. Power Wiring 14
B. Special Instructions for Power Wiring with Aluminum Conductors 14
C. Control Wiring 15
D. Internal Wiring 15
E. Grounding 15
F. Thermostat 16
XIV. Electrical Data 16
XV. Electric Heater Kits 17
XVI. Airflow Performance 18
XVII. Indoor Air Flow Data 19
XVIII. Crankcase Heat 19
XIX. Pre-Start Check 19
XX. Startup 19
XXI. Operation 20
XXII. Auxiliary Heat 20
XXIII. Replacement Parts 20
XXIV. Charge Information 20
XXV. Troubleshooting 20
XXVI. Wiring Diagrams 20

⚠ WARNING

PROPOSITION 65: THIS APPLIANCE CONTAINS FIBERGLASS INSULATION. RESPIRABLE PARTICLES OF FIBERGLASS ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

II. INTRODUCTION

This booklet contains the installation and operating instructions for your self-contained air conditioner. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, electrical characteristics, and accessories to determine if they are correct.

IV. EQUIPMENT PROTECTION FROM THE ENVIRONMENT

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray direction on the unit cabinet.
2. In coastal areas, locate the unit on the side of the building away from the waterfront.
3. Shielding provided by a fence or shrubs may give some protection.

Regular maintenance will reduce the buildup of contaminents and help to protect the unit's finish.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with a good automobile polish will provide some protection.
3. A good liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. SPECIFICATIONS

A. GENERAL

The Combination Electric Cooling Rooftop with optional electric heat is available in cooling capacity of 6 nominal tons. Units are convertible from bottom supply and return to side supply and return by relocation of supply and return air access panels. See cover installation detail.

The units are weatherized for mounting outside of the building.

B. MAJOR COMPONENTS

The unit includes a hermetically-sealed refrigerating system (consisting of a scroll compressor, condenser coil, evaporator coil with thermostatic expansion valve), a circulation air blower, a condenser fan, and all necessary internal electrical wiring. The cooling system of these units is factory-evacuated, charged with R-410A refrigerant and performance tested. Refrigerant amount and type are indicated on rating plate.

C. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specification of R-410A:

Application: **R-410A is not a drop-in replacement for R-22;** equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. *Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating.* DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air.** Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

2. Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A

3. Evaporator Coil / TXV

The thermostatic expansion valve is specifically designed to operate with R-410A.

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:
-Up to 800 PSIG High side
-Up to 250 PSIG Low Side
-550 PSIG Low Side Retard

Manifold Hoses:
-Service Pressure Rating of 800 PSIG

Recovery Cylinders:
-400 PSIG Pressure Rating
-Dept. of Transportation 4BA400 or BW400

⚠ CAUTION

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.

FIGURE 1
6 TON MODEL

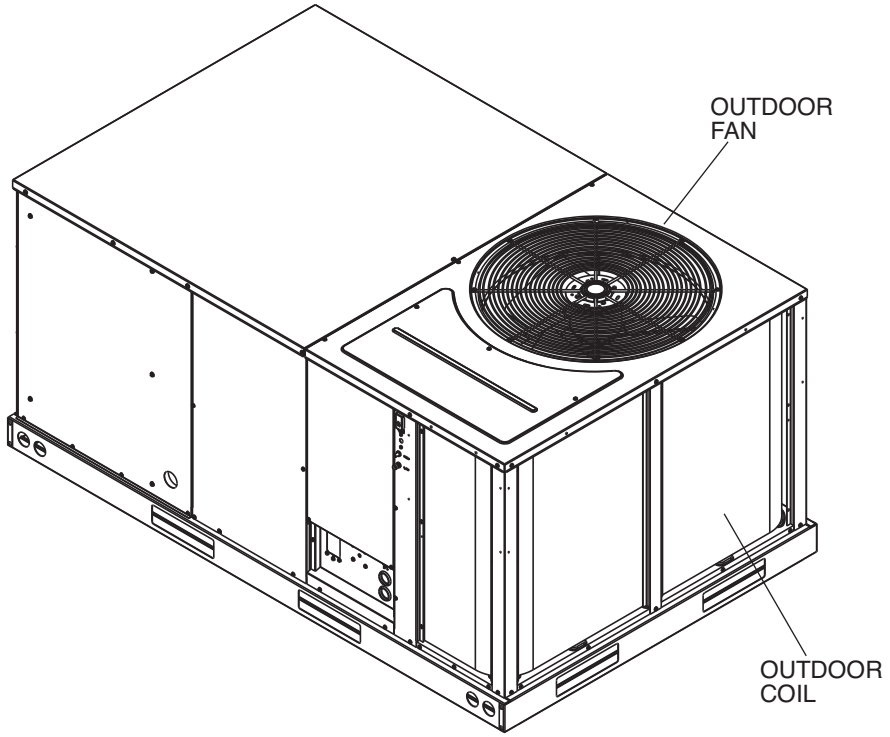
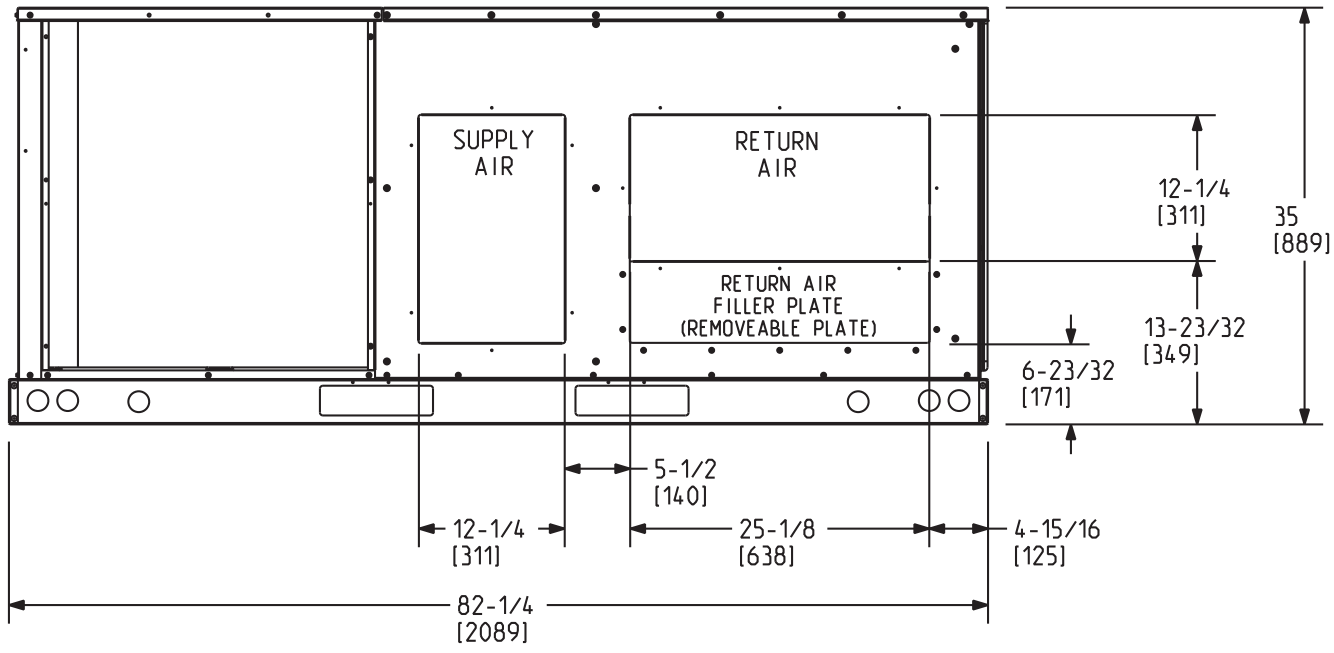


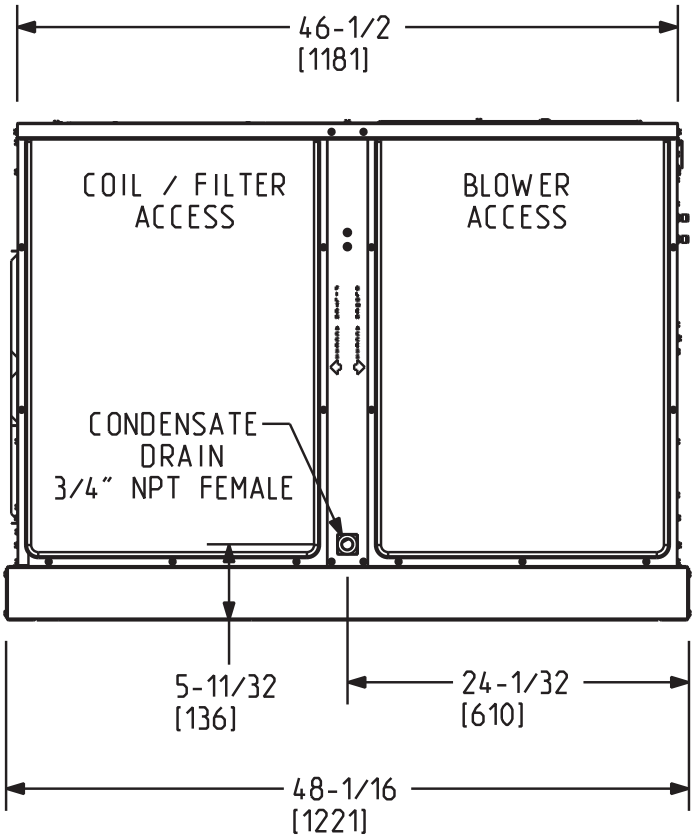
FIGURE 2
BACK VIEW



[ ] Designates Metric Conversion

ST-A1143

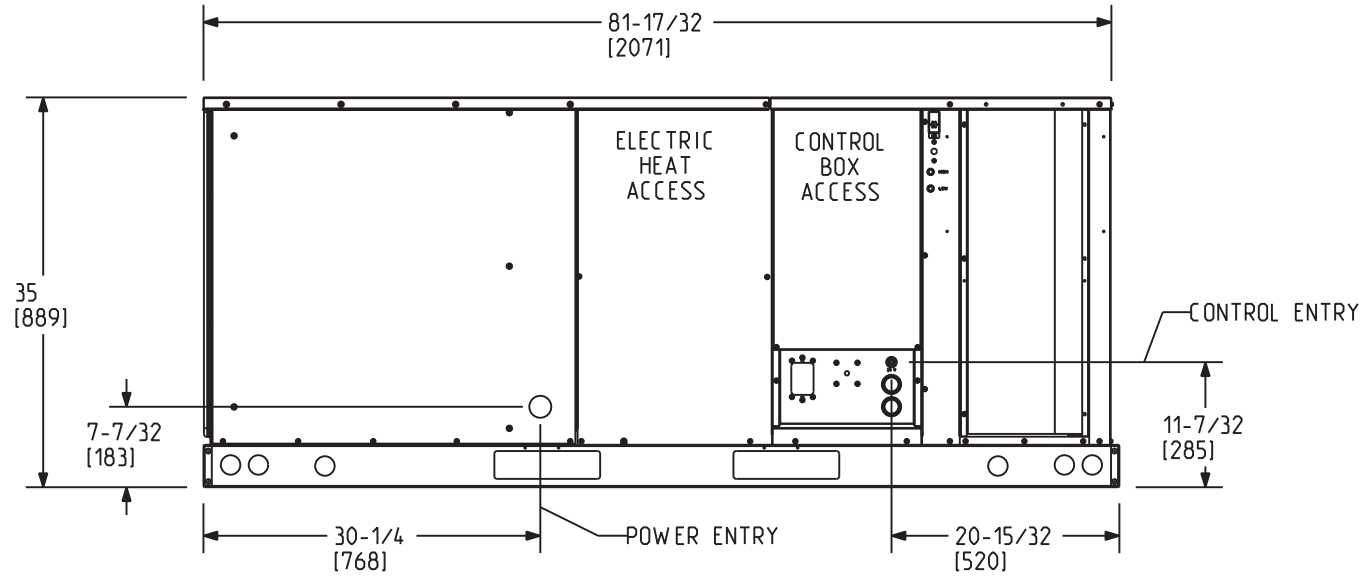
FIGURE 3
SIDE VIEW



[ ] Designates Metric Conversion

ST-A1143

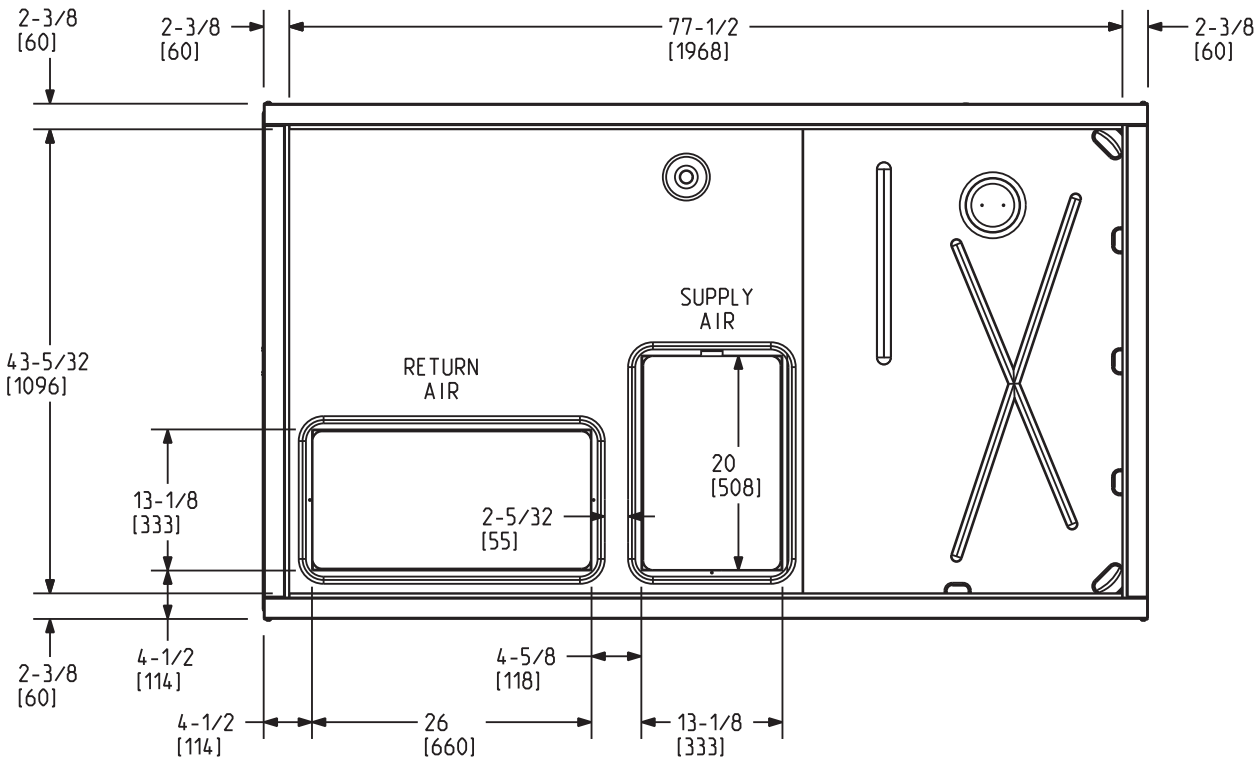
FIGURE 4
FRONT VIEW



[ ] Designates Metric Conversion

ST-A1143

FIGURE 5
BOTTOM VIEW



[ ] Designates Metric Conversion

ST-A1143

VI. GENERAL DATA - RLKL MODELS
NOMINAL SIZES 6 TON [21.1 kW]

Model RLKL- Series	B072CL	B072CM	B072DL	B072DM
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	73,000 [21.39]	73,000 [21.39]	73,000 [21.39]	73,000 [21.39]
EER/SEER[2]	11.2/NA	11.2/NA	11.2/NA	11.2/NA
Nominal CFM/AHRI Rated CFM [L/s]	2400/2050 [1133/967]	2400/2050 [1133/967]	2400/2050 [1133/967]	2400/2050 [1133/967]
AHRI Net Cooling Capacity Btu [kW]	70,000 [2051]	70,000 [2051]	70,000 [2051]	70,000 [2051]
Net Sensible Capacity Btu [kW]	49,700 [14.56]	49,700 [14.56]	49,700 [14.56]	49,700 [14.56]
Net Latent Capacity Btu [kW]	20,300 [5.95]	20,300 [5.95]	20,300 [5.95]	20,300 [5.95]
IEER[3]	11.7	11.7	11.7	11.7
Net System Power kW	6.21	6.21	6.21	6.21
Compressor				
No/Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
Outdoor Sound Rating (dB)[5]	83	83	83	83
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	16.56 [1.54]	16.56 [1.54]	16.56 [1.54]	16.56 [1.54]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil - Fin Type	Corrugated	Corrugated	Corrugated	Corrugated
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	6.5 [0.6]	6.5 [0.6]	6.5 [0.6]	6.5 [0.6]
Rows / FPI [FPcm]	4 / 12 [5]	4 / 12 [5]	4 / 12 [5]	4 / 12 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	4000 [1888]	4000 [1888]	4000 [1888]	4000 [1888]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x10 [279x254]	1/11x10 [279x254]	1/11x10 [279x254]	1/11x10 [279x254]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	1 1/2	1 1/2	1 1/2	1 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	0	0	0	0
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4)2x16x16 [51x406x406]	(4)2x16x16 [51x406x406]	(4)2x16x16 [51x406x406]	(4)2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]	191 [5415]	191 [5415]	191 [5415]	191 [5415]
Weights				
Net Weight lbs. [kg]	569 [258]	569 [258]	569 [258]	569 [258]
Ship Weight lbs. [kg]	576 [261]	576 [261]	576 [261]	576 [261]

[ ] Designates Metric Conversions

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.
2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.
3. IEER is rated in accordance with AHRI Standard 210/240 or 340/360.
4. Heating Performance limit settings and rating data were established and approved under laboratory test conditions using American National Standard Institute standards. Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet, ratings should be reduced at the rate of 4% for each 1000 feet above sea level.
5. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GENERAL DATA - RLKL MODELS
NOMINAL SIZES 6 TON [21.1 kW]

Model RLKL- Series	B072YL	B072YM
Cooling Performance[1]		
Gross Cooling Capacity Btu [kW]	73,000 [21.39]	73,000 [21.39]
EER/SEER[2]	11.2/NA	11.2/NA
Nominal CFM/AHRI Rated CFM [L/s]	2400/2050 [1133/967]	2400/2050 [1133/967]
AHRI Net Cooling Capacity Btu [kW]	70,000 [20.51]	70,000 [20.51]
Net Sensible Capacity Btu [kW]	49,700 [14.56]	49,700 [14.56]
Net Latent Capacity Btu [kW]	20,300 [5.95]	20,300 [5.95]
IEER[3]	11.7	11.7
Net System Power kW	6.21	6.21
Compressor		
No/Type	1/Scroll	1/Scroll
Outdoor Sound Rating (dB)[5]	83	83
Outdoor Coil - Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	16.56 [1.54]	16.56 [1.54]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]
Indoor Coil - Fin Type	Corrugated	Corrugated
Tube Type	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	6.5 [0.6]	6.5 [0.6]
Rows / FPI [FPcm]	4 / 12 [5]	4 / 12 [5]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller
No. Used/Diameter in. [mm]	1/24 [609.6]	1/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	4000 [1888]	4000 [1888]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x10 [279x254]	1/11x10 [279x254]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable
No. Motors	1	1
Motor HP	1 1/2	1 1/2
Motor RPM	1725	1725
Motor Frame Size	0	0
Filter - Type	Disposable	Disposable
Furnished	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4)2x16x16 [51x406x406]	(4)2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]	191 [5415]	191 [5415]
Weights		
Net Weight lbs. [kg]	569 [258]	569 [258]
Ship Weight lbs. [kg]	576 [261]	576 [261]

[ ] Designates Metric Conversions

NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.
2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.
3. IEER is rated in accordance with AHRI Standard 210/240 or 340/360.
4. Heating Performance limit settings and rating data were established and approved under laboratory test conditions using American National Standard Institute standards. Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet, ratings should be reduced at the rate of 4% for each 1000 feet above sea level.
5. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

VIII. INSTALLATION

A. GENERAL

1. PRE-INSTALLATION CHECK-POINTS
   Before attempting any installation, the following points should be carefully considered:
   a. Structural strength of supporting members. (rooftop installation)
   b. Clearances and provision for servicing.
   c. Power supply and wiring.
   d. Air duct connections.
   e. Drain facilities and connections.
   f. Location for minimum noise.
2. LOCATION
   These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

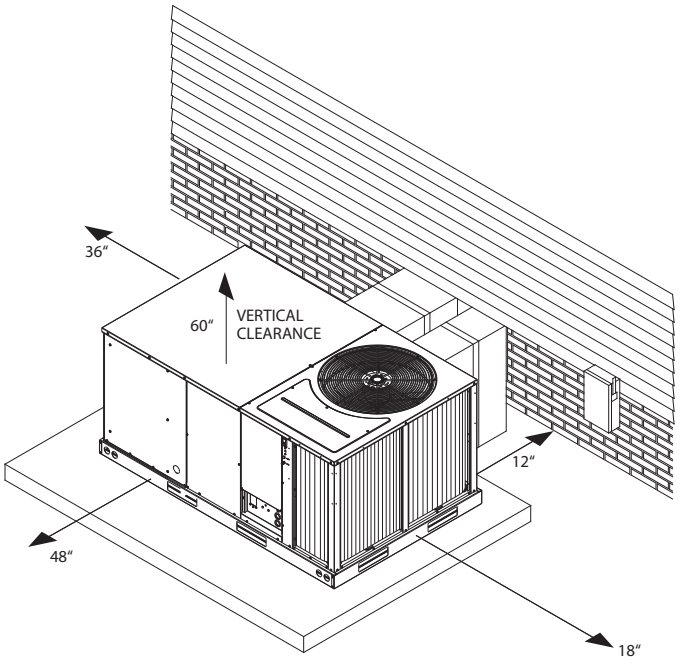
B. OUTSIDE SLAB INSTALLATION (Typical outdoor slab installations are shown in Figures 6 and 7.)

1. Select a location where external water drainage cannot collect around the unit.
2. Provide a level concrete slab extending 3" beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit.

IMPORTANT: To prevent transmission of noise or vibration, slab should not be connected to building structure.

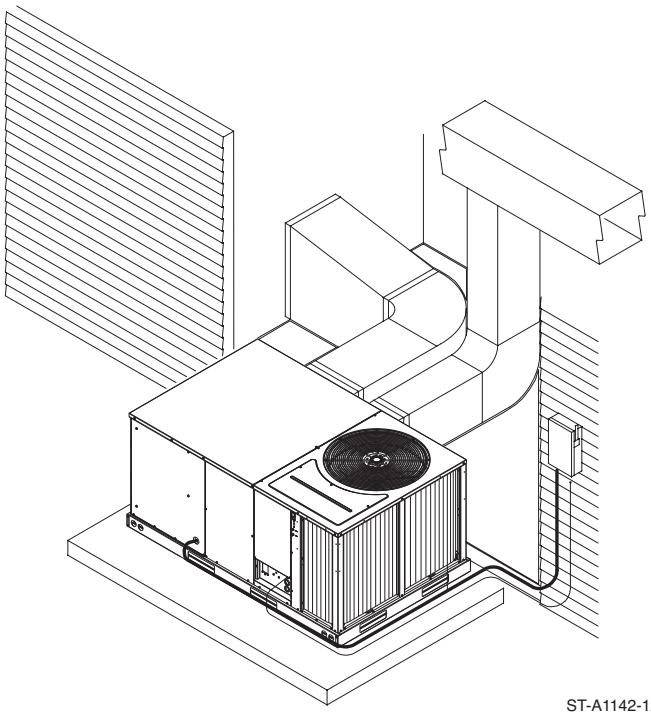
3. The location of the unit should be such as to provide proper access for inspection and servicing.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.

FIGURE 6
PACKAGED AIR CONDITIONER
OUTSIDE SLAB INSTALLATION, BASEMENT OR CRAWL SPACE DISTRIBUTION SYSTEM



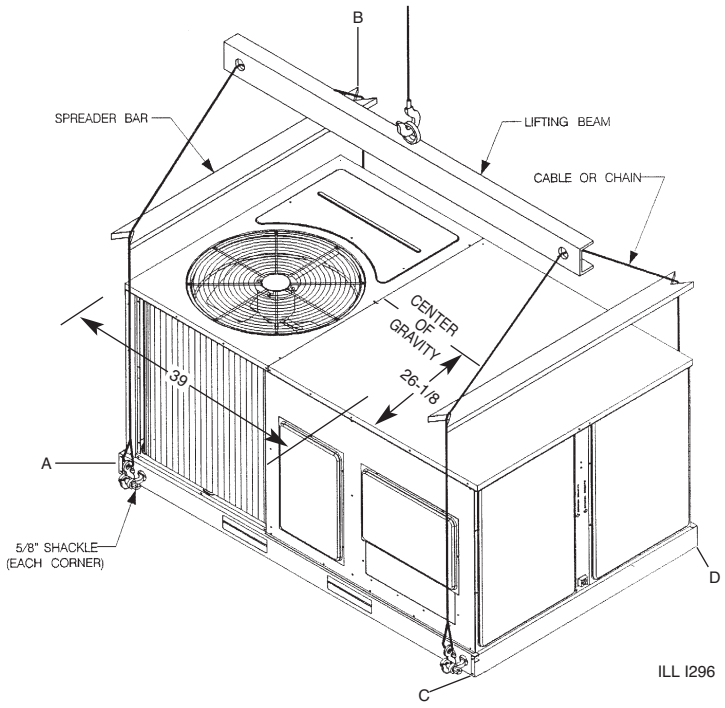
ST-A1142-13

FIGURE 7
PACKAGED AIR CONDITIONER
OUTSIDE SLAB INSTALLATION, CLOSET DISTRIBUTION SYSTEM. SLAB FLOOR CONSTRUCTION



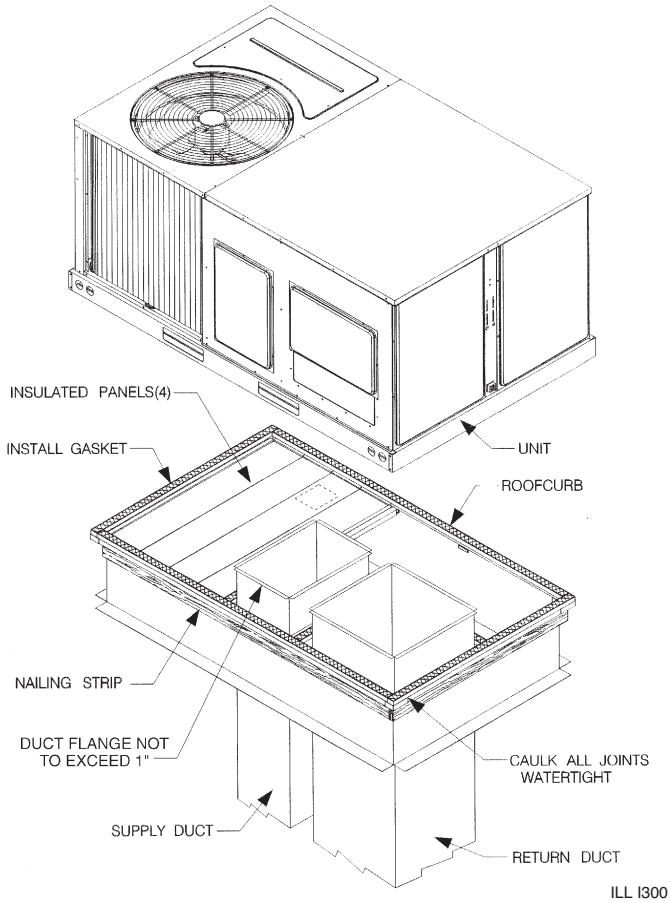
ST-A1142-12

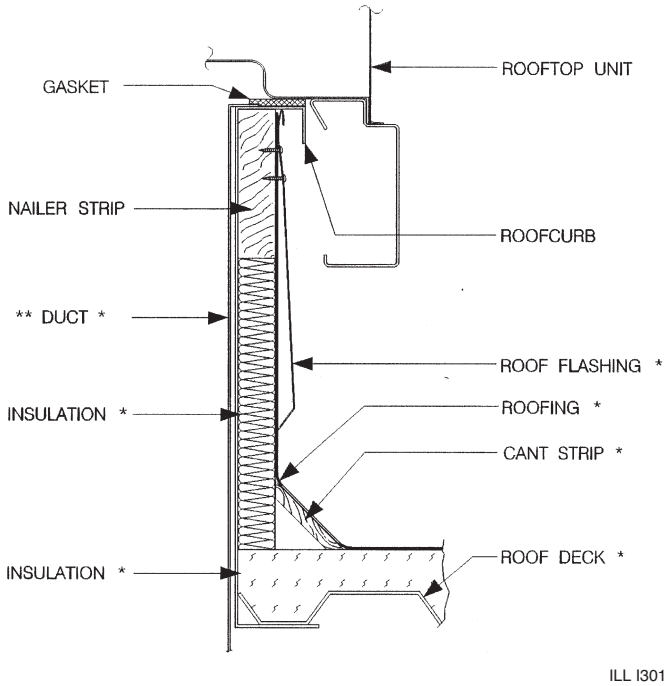
FIGURE 8
PACKAGED AIR CONDITIONER
RIGGING FOR LIFTING



CORNER WEIGHTS BY PERCENTAGE			
A	B	C	D
23%	29%	21%	27%

FIGURE 9
PACKAGED AIR CONDITIONER
ROOFCURB INSTALLATION





* BY CONTRACTOR

** FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

⚠ WARNING

DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT RETURN DUCTWORK TO ANY OTHER HEAT PRODUCING DEVICE SUCH AS A FIREPLACE INSERT, STOVE, ETC. UNAUTHORIZED USE OF SUCH DEVICES MAY RESULT IN FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

C. CLEARANCES

The following minimum clearances must be observed for proper unit performance and serviceability.

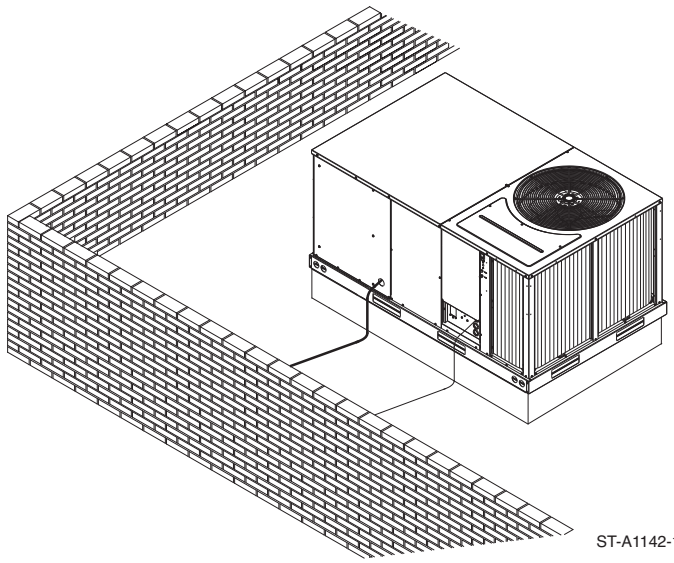
1. Unit is design certified for application on combustible flooring with 0" minimum clearance.
2. See Figure 6 for illustration of minimum installation-service clearances.

D. ROOFTOP INSTALLATION

1. Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. (See specification sheet for weight of unit.) This is very important and user's responsibility.
2. For rigging and roofcurb details, see Figures 8 and 9. Use field-furnished spreaders.
3. For roofcurb assembly, see Roofcurb Installation Instructions.
4. If the roofcurb is not used, provisions for disposing of condensate water runoff must be provided.
5. The unit should be placed on a solid and level roofcurb or platform of adequate strength. See Figure 10.
6. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.

FIGURE 10
PACKAGED AIR CONDITIONER
FLAT ROOFTOP INSTALLATION, ATTIC OR DROP CEILING DISTRIBUTION SYSTEM. MOUNTED ON ROOFCURB. CURB MUST BE LEVEL



IX. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 1513 16th St. N.W., Washington, D.C. 20036.

The unit should be placed as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Ducts should be run as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended.

It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. A slab installation could be considered when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation with vapor barrier. One-

half to 1" thickness of insulation is usually sufficient for ductwork inside the air conditioned space.

Balancing dampers should be provided for each branch duct in the supply system. Ductwork should be properly supported from the structure.

When installing ductwork, consider the following items:

1. Noncombustible flexible connectors should be used between ductwork and unit to reduce noise and vibration transmission into the ductwork.
2. When auxiliary heaters are installed, use noncombustible flexible connectors and clearance to combustible material of 0" for the first 3 feet of discharge duct. Clearance to unit top and side is 0".

X. FILTERS

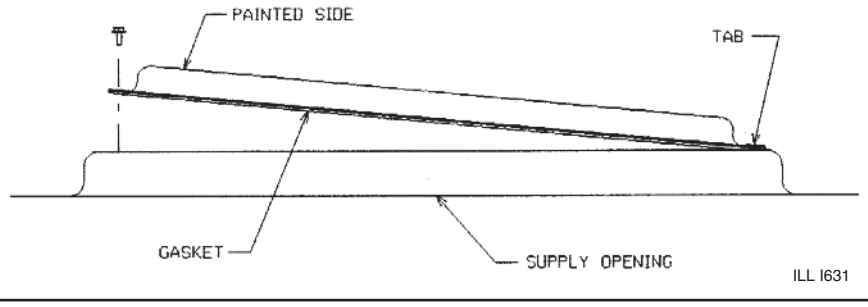
This unit is provided with disposable filters. When replacing filters, ensure they are inserted fully to the back to prevent bypass.

XI. CONVERSION PROCEDURE

DOWNFLOW TO HORIZONTAL

1. Remove the screws and covers from the outside of the supply and return sections.
2. Install the covers in the bottom supply and return openings with the painted side up. See Figure 11. Use the existing gasket to seal the covers.

FIGURE 11
COVER GASKET DETAIL



3. Secure the supply cover to the base of the unit with 1 screw, engaging prepunched tab in unit base.
4. Secure the return cover to the base of the unit with screws, engaging prepunched holes in the unit base.

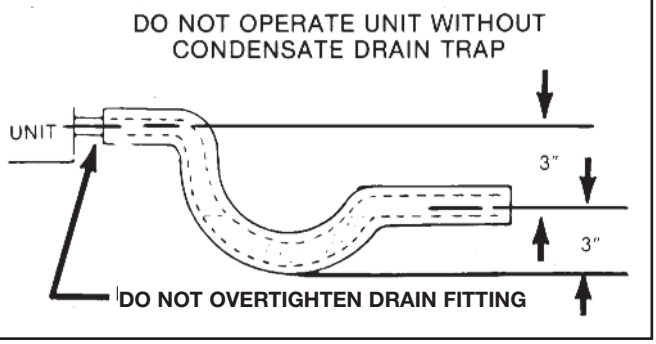
XII. CONDENSATE DRAIN

IMPORTANT: Install a condensate trap to ensure proper condensate drainage. See Figure 12.

The condensate drain pan has a threaded female 3/4 inch NPT connection. Consult local codes or ordinances for specific requirements of condensate drain piping and disposal.

- Use a thin layer of Teflon tape or paste on drain pan connections and install only hand tight.
- Do not over tighten drain pan connections as damage to the drain pan may occur.
- Drain line MUST NOT block service access panels.
- Drain line must be no smaller than drain pan outlet and adequately sized to accommodate the condensate discharge from the unit.
- Drain line should slope away from unit a minimum of 1/8” per foot to ensure proper drainage.
- Drain line must be routed to an acceptable drain or outdoors in accordance with local codes.
- Do not connect condensate drain line to a closed sewer pipe.
- Drain line may need insulation or freeze protection in certain applications.

FIGURE 12
CONDENSATE DRAIN



XIII. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code* and local ordinances that may apply.

*C.E.C. in Canada

A. POWER WIRING

1. It is important that proper electrical power is available at the unit. Voltage should not vary more than 10% from that stamped on the unit rating plate. On three phase units, phases must be balanced within 3%.
2. Install a branch circuit disconnect within sight of the unit and of adequate size.
3. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size can be determined using the circuit ampacity found on the unit nameplate.
4. This unit incorporates single point electrical connection for unit and electric heat accessory.
5. Power wiring must be run in grounded rain-tight conduit. Connect the power field wiring as follows:
   a. NO ELECTRIC HEAT - Connect the field wires directly to the contactor pigtail in the electric heat access area. Connect ground wire to ground lug.
   b. WITH ELECTRIC HEAT - Connect the field wires to the terminal block on the electric heater kit in the electric heat access area. Connect the unit contactor pigtails to the appropriate fuse block on the heater kit. Connect the ground wire to the ground lug on the heater kit.

NOTE: For field installation of a heater kit, follow the instructions provided with the heater kit.

6. The pigtail wires in the electric heat access area are factory wired to the contactor in the control box.
7. DO NOT connect aluminum field wires to electric heat kit power input terminals.

TABLE E. WIRE SIZES

AWG Copper Wire Size	AWG Aluminum Wire Size	Connector Type and Size (or equivalent)	
#12	#10	T&B Wire Nut	PT2
#10	#8	T&B Wire Nut	PT3
#8	#6	Ilsco Split Bolt	AK-6
#6	#4	Ilsco Split Bolt	AK-4
#4	#2	Ilsco Split Bolt	AK-2
#3	#1	Ilsco Split Bolt	AK-1/0
#2	#0	Ilsco Split Bolt	AK-1/0
#1	#00	Ilsco Split Bolt	AK-2/0
#0	#000	Ilsco Split Bolt	AK-4/0

B. SPECIAL INSTRUCTIONS FOR POWER WIRING WITH ALUMINUM CONDUCTORS.

1. Select the equivalent aluminum wire size from the tabulation below:
2. Attach a length (6" or more) of recommended size copper wire to the unit terminals L1 and L3 for single phase, L1, L2, L3 for three phase.

⚠ WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED IN THE ELECTRIC HEAT KIT ACCESS AREA FOR A GROUND WIRE. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

3. Splice copper wire pigtails to aluminum wire with U.L. recognized connectors for copper-aluminum splices. Follow these instructions very carefully to make a positive and lasting connection;
   a. Strip insulation from aluminum conductor.
   b. Coat the stripped end of the aluminum wire with the recommended inhibitor and wire brush aluminum surface through inhibitor. Inhibitors: Brundy, Pentex "A"; Alcoa, No. 2EJC; T&B KPOR Shield.
   c. Clean and recoat aluminum conductor with inhibitor.
   d. Make the splice using the above listed wire nuts or split bolt connectors.
   e. Coat the entire connection with inhibitor and wrap with electrical insulating tape.

WARRANTY MAY NOT APPLY IF CONNECTIONS ARE NOT MADE PER INSTRUCTIONS

C. CONTROL WIRING (Class II)

1. Low voltage wiring should not be run in conduit with power wiring.
2. Control wiring is routed through the 7/8" hole adjacent to the compressor access panel. See Figure 13. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50', use #16 AWG thermostat wire. The low voltage wires are connected to the unit pigtails which are supplied with the unit in the low voltage connection box located below the unit control box.
3. Figure 13 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat.
   NOTE — Units installed in Canada require that an outdoor thermostat (30,000 min. cycles of endurance) be installed and be wired with C.E.C. Class I wiring.

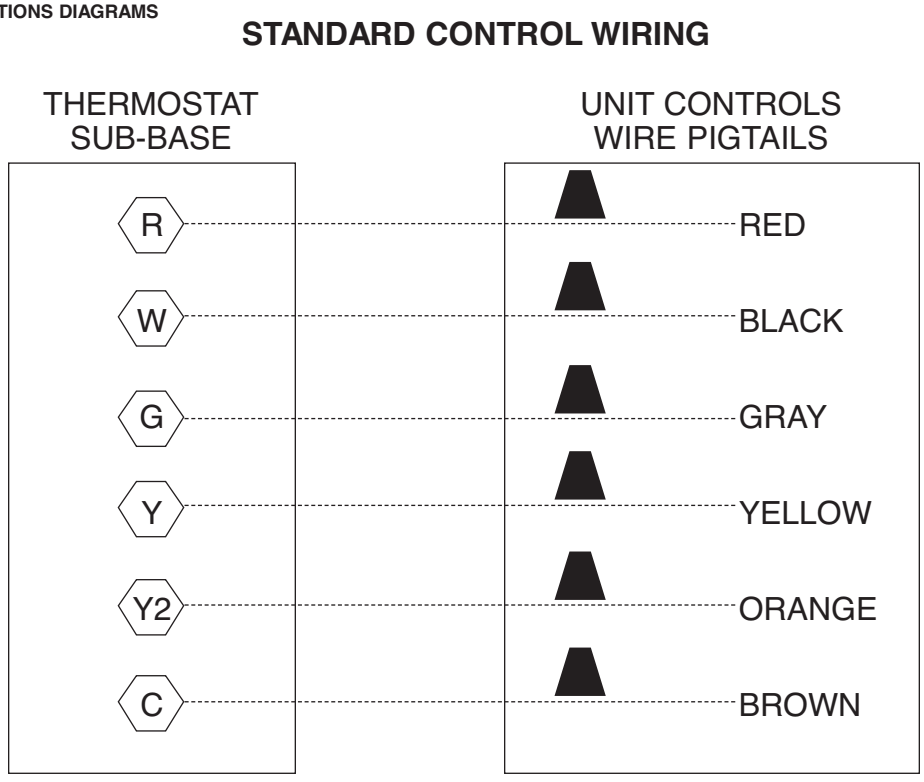
D. INTERNAL WIRING

1. A diagram of the internal wiring of this unit is located on the inside of the compressor access panel. If any of the original wire as supplied with the appliance must be replaced, the wire gauge and insulation must be the same as original wiring.

E. GROUNDING

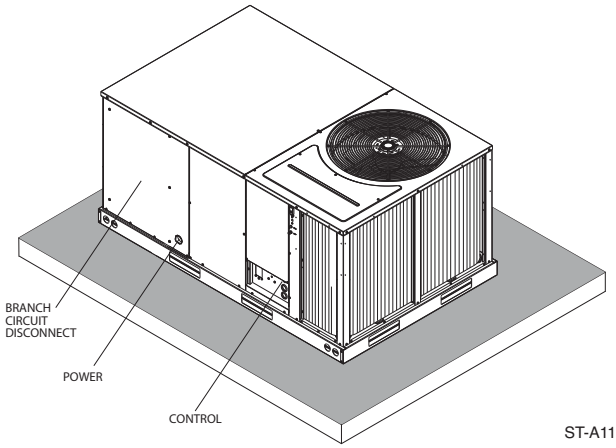
GROUNDING MAY BE ACCOMPLISHED BY GROUNDING THE POWER LINE CONDUIT TO THE UNIT. MAKE SURE THE CONDUIT NUT LOCKING TEETH HAVE PIERCED THE INSULATING PAINT FILM OF THE SIDE PANEL.

FIGURE 13
LOW VOLTAGE CONNECTIONS DIAGRAMS



NOTE: Y2 IS ONLY USED WITH OPTIONAL ECONOMIZER.

FIGURE 14
RECOMMENDED LOCATION OF BRANCH CIRCUIT DISCONNECT



F. THERMOSTAT

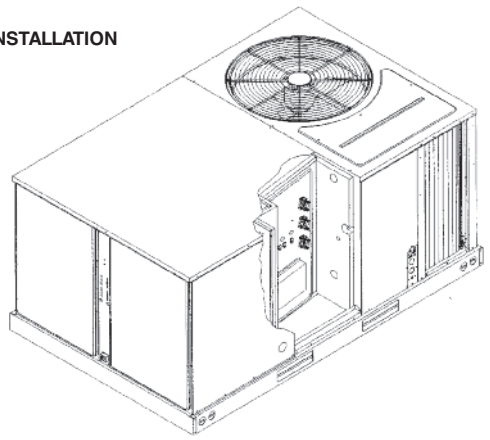
The thermostat should be mounted on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in thermostat package CAREFULLY because each has some different wiring requirements.

XIV. ELECTRICAL DATA

ELECTRICAL DATA – RLKL SERIES

		B072CL	B072CM	B072DL	B072DM	B072YL	B072YM
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	518-632	518-632
	Volts	208/230	208/230	460	460	575	575
	Minimum Circuit Ampacity	33/33	33/33	17	17	13	13
	Minimum Overcurrent Protection Device Size	40/40	40/40	20	20	15	15
	Maximum Overcurrent Protection Device Size	50/50	50/50	20	20	15	15
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	5	5	5	5	5	5
	Amps (RLA), Comp 1	19.1/0	19.1/0	9.8	9.8	7.5	7.5
	Amps (LRA), Comp 1	123/0	123/0	62	62	50	50
Condenser Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.6/2.6	2.6/2.6	1.25	1.25	0.9	0.9
	Amps (LRA, each)	4.7/4.7	4.7/4.7	2.4	2.4	1.5	1.5
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	HP	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	Amps (FLA, each)	5.8/5.8	5.8/5.8	2.8	2.8	2.1	2.1
	Amps (LRA, each)	34/34	34/34	17	17	13.1	13.1

FIGURE 15
HEATER KIT INSTALLATION



ILL I312

XV. ELECTRIC HEATER KITS

208/240 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION

Unit Model Number RLKL-	Single Power Supply for Both Unit and Heater Kit								Separate Power Supply for Both Unit and Heater Kit				
	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 208/240 V	Heater kBTU/Hr @ 208/240 V	Heater Amps @ 208/240 V	Unit Min. Ckt. Ampacity @ 208/240 V	Over Current Protective Device Size		Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min. Circuit Ampacity 208/240V	Over Current Protective Device Size	
							Min./Max. @ 208 V	Min./Max. @ 240 V				Min./Max. @ 208 V	Min./Max. @ 240 V
B072CL	No Heat	—	—	—	—	33/33	40/50	40/50	—	—	33/33	40/50	40/50
	A06C	1	4.2/5.6	14.33/19.1	11.7/13.5	33/33	40/50	40/50	15/17	15/20	—	—	—
	A10C	1	7.2/9.6	24.56/32.75	20/23.1	33/37	40/50	40/50	25/29	25/30	—	—	—
	A15C	1	10.8/14.4	36.84/49.13	30.1/34.7	45/51	45/50	60/60	38/44	40/45	—	—	—
	A20C	1	14.4/19.2	49.13/65.5	40/46.3	58/66	60/60	70/70	50/58	50/60	—	—	—
	A24C	1	18/24	61.41/81.88	50/57.7	70/80	70/70	80/80	63/73	70/80	—	—	—
B072CM	No Heat	—	—	—	—	33/33	40/50	40/50	—	—	33/33	40/50	40/50
	A06C	1	4.2/5.6	14.33/19.1	11.7/13.5	33/33	40/50	40/50	15/17	15/20	—	—	—
	A10C	1	7.2/9.6	24.56/32.75	20/23.1	33/37	40/50	40/50	25/29	25/30	—	—	—
	A15C	1	10.8/14.4	36.84/49.13	30.1/34.7	45/51	45/50	60/60	38/44	40/45	—	—	—
	A20C	1	14.4/19.2	49.13/65.5	40/46.3	58/66	60/60	70/70	50/58	50/60	—	—	—
	A24C	1	18/24	61.41/81.88	50.57.7	70/80	70/70	80/80	63/73	70/80	—	—	—

480 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION

Unit Model Number RLKL-	Single Power Supply for Both Unit and Heater Kit								Separate Power Supply for Both Unit and Heater Kit				
	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 480 V	Heater kBTU/Hr @ 480 V	Heater Amps @ 480 V	Unit Min. Ckt. Ampacity @ 480 V	Over Current Protective Device Size		Min. Ckt. Ampacity 480V	Max. Fuse Size 480V	Min. Circuit Ampacity 480V	Over Current Protective Device Size	
							Min./Max. @ 480 V	Min./Max. @ 480 V				Min./Max. @ 480 V	Min./Max. @ 480 V
B072DL	No Heat	—	—	—	—	17	20/20	—	—	—	17	20/20	—
	A06D	1	5.6	19.1	6.8	17	20/25	—	9	15	—	—	—
	A10D	1	9.6	32.75	11.6	19	20/25	—	15	15	—	—	—
	A15D	1	14.4	49.13	17.4	26	30/30	—	22	25	—	—	—
	A20D	1	19.2	65.5	23.3	33	35/35	—	30	30	—	—	—
	A24D	1	24	81.88	28.9	40	40/40	—	37	40	—	—	—
B072DM	No Heat	—	—	—	—	17	20/20	—	—	—	17	20/20	—
	A06D	1	5.6	19.1	6.8	17	20/25	—	9	15	—	—	—
	A10D	1	9.6	32.75	11.6	19	20/25	—	15	15	—	—	—
	A15D	1	14.4	49.13	17.4	26	30/30	—	22	25	—	—	—
	A20D	1	19.2	65.5	23.3	33	35/35	—	30	30	—	—	—
	A24D	1	24	81.88	28.9	40	40/40	—	37	40	—	—	—

600 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION

Unit Model Number RLKL-	Single Power Supply for Both Unit and Heater Kit								Separate Power Supply for Both Unit and Heater Kit				
	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 600 V	Heater kBTU/Hr @ 600 V	Heater Amps @ 600 V	Unit Min. Ckt. Ampacity @ 600 V	Over Current Protective Device Size		Min. Ckt. Ampacity 600V	Max. Fuse Size 600V	Min. Circuit Ampacity 600V	Over Current Protective Device Size	
							Min./Max. @ 600 V	Min./Max. @ 600 V				Min./Max. @ 600 V	Min./Max. @ 600 V
B072YL	No Heat	—	—	—	—	13	15/15	—	—	—	13	15/15	—
	A15Y	1	14.4	49.13	13.9	20	20/20	—	18	20	—	—	—
	A20Y	1	19.2	65.5	18.8	27	30/30	—	24	25	—	—	—
	A24Y	1	24	81.88	23.1	32	35/35	—	29	30	—	—	—
B072YM	No Heat	—	—	—	—	13	15/15	—	—	—	13	15/15	—
	A15Y	1	14.4	49.13	13.9	20	20/20	—	18	20	—	—	—
	A20Y	1	19.2	65.5	18.8	27	30/30	—	24	25	—	—	—
	A24Y	1	24	81.88	23.1	32	35/35	—	29	30	—	—	—

XVI. BELT-DRIVE AIRFLOW PERFORMANCE 6 TON MODEL

AIR FLOW CFM	CAPACITY6 TON VOLTAGE 208-230, 460 & 575 V. - 3 PHASE EXTERNAL STATIC PRESSURE–INCHES OF WATER																													
	0.1		0.2		0.3		0.4		0.5		0.6		0.7		0.8		0.9		1.0		1.10		1.20		1.30		1.40		1.50	
	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS	RPM	WATTS
1800	–	–	–	–	–	–	785	560	850	605	895	650	930	670	975	720	1010	760	1050	800	1090	850	1120	890	1150	940	1180	980	1210	1015
2000	–	–	775	600	815	625	860	675	895	720	930	750	975	800	1015	840	1050	900	1085	940	1120	1000	1145	1035	1175	1090	1205	1150	1230	1205
2100	–	–	810	650	840	680	880	740	920	780	955	820	995	860	1030	920	1065	960	1100	1025	1130	1060	1160	1130	1190	1180	1220	1250	1240	1295
2200	780	660	825	700	865	750	910	810	945	850	980	880	1015	930	1050	1000	1080	1045	1120	1100	1145	1160	1180	1220	1205	1260	1230	1330	1255	1380
2300	815	720	855	760	890	830	930	870	960	910	1000	960	1035	1005	1065	1060	1100	1130	1135	1180	1160	1250	1200	1325	1220	1370	1240	1425	–	–
2400	845	780	880	835	920	900	950	945	990	990	1025	1050	1055	1110	1085	1155	1120	1215	1150	1335	1185	1355	1220	1430	1235	1470	1255	1525	–	–
2500	870	855	910	915	945	975	980	1020	1020	1085	1045	1140	1080	1240	1110	1260	1135	1300	1175	1390	1205	1450	1230	1530	1250	1580	1295	1630	–	–
2600	900	945	940	1005	975	1060	1005	1105	1040	1175	1065	1225	1100	1295	1135	1350	1165	1425	1200	1505	1225	1580	1240	1635	1270	1665	–	–	–	–
2700	930	1075	970	1100	1000	1145	1030	1200	1060	1260	1090	1335	1125	1305	1155	1470	1185	1540	1220	1615	1235	1675	1255	1730	–	–	–	–	–	–

"L"

"M"

DRIVE PACKAGE	"L"							"M"						
MOTOR H.P.	1-1/2							1-1/2						
BLOWER SHEAVE	6.4 PITCH DIAMETER							6.4 PITCH DIAMETER						
MOTOR SHEAVE	2.8-3.8 PITCH DIAMETER - ADJ.							3.4-4.4 PITCH DIAMETER - ADJ.						
TURNS OPEN	0	1	2	3	4	5	6	0	1	2	3	4	5	6
RPM	1100	1050	1000	945	895	845	780	1295	1230	1195	1145	1100	1050	1000

XVII. INDOOR AIR FLOW DATA

Belt-drive blower models have motor sheaves set for proper CFM at a typical external static. See tables for blower performance.

XVIII. CRANKCASE HEAT (OPTIONAL)

Crankcase heat is not required on scroll type compressors, but may be necessary for certain situations.

XIX. PRE-START CHECK

1. Is unit properly located and slightly slanted toward indoor condensate drain?
2. Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
3. Is air free to travel to and from outdoor coil?
4. Is the wiring correct, tight, and according to unit wiring diagram?
5. Is unit grounded?
6. Are field supplied air filters in place and clean?
7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?

XX. STARTUP

1. Turn thermostat to “OFF,” turn “on” power supply at disconnect switch.
2. Turn temperature setting as high as it will go.
3. Turn fan switch to “ON.”
4. Indoor blower should run. Be sure it is running in the right direction.
5. Turn fan switch to “AUTO.” Turn system switch to “COOL” and turn temperature setting below room temperature. Unit should run in cooling mode.
6. Is outdoor fan operating correctly in the right direction?
7. Is compressor running correctly.
8. Check the refrigerant charge using the instructions located on compressor access panel. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
9. Turn thermostat system switch to proper mode “HEAT” or “COOl” and set thermostat to proper temperature setting. Record the following after the unit has run some time.
   A. Operating Mode _____
   B. Discharge Pressure (High) _____PSIG
   C. Vapor Pressure at Compressor (Low) _____PSIG
   D. Vapor Line Temperature at Compressor _____°F.
   E. Indoor Dry Bulb _____°F.
   F. Indoor Wet Bulb _____°F.
   G. Outdoor Dry Bulb _____°F.
   H. Outdoor Wet Bulb _____°F.
   I. Voltage at Contactor _____Volts
   J. Current at Contactor _____Amps
   K. Model Number _____
   L. Serial Number _____
   M. Location _____
   N. Owner _____
   O. Date _____
10. Adjust discharge air grilles and balance system.
11. Check ducts for condensation and air leaks.
12. Check unit for tubing and sheet metal rattles.
13. Instruct the owner on operation and maintenance.
14. Leave “INSTALLATION” and ”USE AND CARE“ instructions with owner.

XXI. OPERATION

IMPORTANT: *The compressor has an internal overload protector. Under some conditions, it can take up to 2 hours for this overload to reset. Make sure overload has had time to reset before condemning the compressor.*

CONTROL SYSTEM OPERATION

1. In the cooling mode, the thermostat will, on a call for cooling, energize the compressor contactor and the indoor blower relay. The indoor blower can be operated continuously by setting the thermostat fan switch at the “ON” position.

XXII. AUXILIARY HEAT

In the heating mode, the thermostat will energize one or more supplementary resistance heaters.

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

XXIII. REPLACEMENT PARTS

Contact your local distributor for a complete parts list.

XXIV.CHARGE INFORMATION

Refer to the appropriate charge chart included in this manual.

XXV. TROUBLESHOOTING

Refer to the troubleshooting chart included in this manual.

XXVI. WIRING DIAGRAMS

Refer to the appropriate wiring diagram included in this manual.

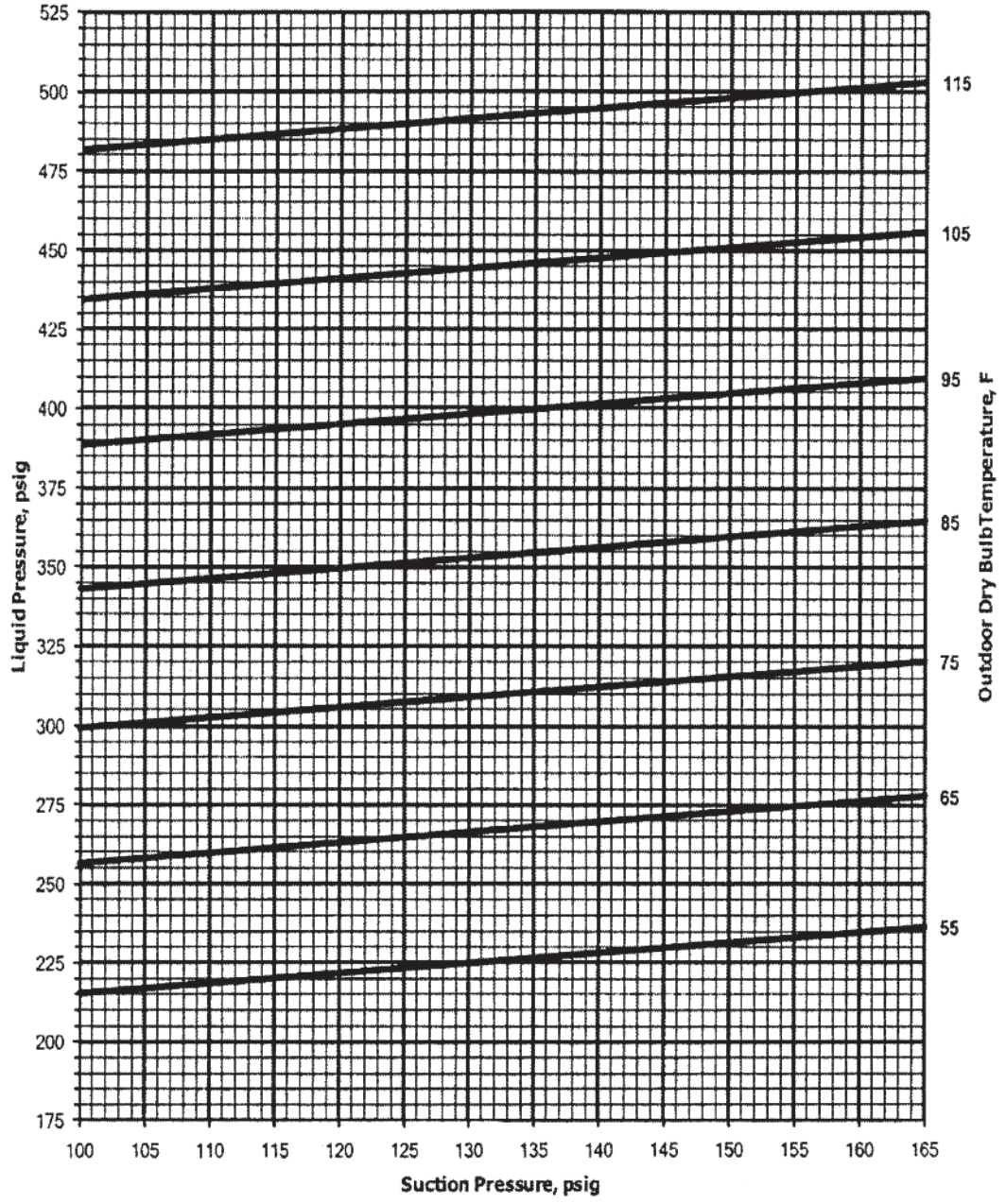
FIGURE 16
CHARGING CHARTS

6 TON AIR CONDITIONER

SYSTEM CHARGE CHART - REFRIGERANT 410A
6 TON, CIRCUIT 1

CAUTION:
1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS:
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
2. MEASURE OUTDOOR AMBIENT TO UNIT.
3. PLACE (X) ON CHART WHERE SUCTION AND LIQUID INTERSECT.
4. IF (X) IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
5. IF (X) IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



92-102259-18-00

⚠ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	• Power off or loose electrical connection	• Check for correct voltage at compressor contactor in control box
	• Thermostat out of calibration-set too high	• Reset
	• Defective contactor	• Check for 24 volts at contactor coil - replace if contacts are open
	• Blown fuses	• Replace fuses
	• Transformer defective	• Check wiring-replace transformer
	• High pressure control open (if provided)	• Reset-also see high head pressure remedy-The high pressure control opens at 450 PSIG
	• Interconnecting low voltage wiring damaged	• Replace thermostat wiring
Condenser fan runs, compressor doesn't	• Run capacitor defective (single phase only)	• Replace
	• Start relay defective (single phase on;y)	• Replace
	• Loose connection	• Check for correct voltage at compressor - check & tighten all connections
	• Compressor stuck, grounded or open motor winding, open internal overload.	• Wait at least 2 hours for overload to reset. If still open, replace the compressor.
	• Low voltage condition	• At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating
	• Low voltage condition	• Add start kit components
Insufficient cooling	• Improperly sized unit	• Recalculate load
	• Improper airflow	• Check - should be approximately 400 CFM per ton.
	• Incorrect refrigerant charge	• Charge per procedure attached to unit service panel
	• Air, non-condensibles or moisture in system	• Recover refrigerant, evacuate & recharge, add filter drier
	• Incorrect voltage	• At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	• Incorrect voltage	• At compressor terminals, voltage must be ±10% of nameplate marking when unit is operating.
	• Defective overload protector	• Replace - check for correct voltage
	• Refrigerant undercharge	• Add refrigerant
Registers sweat	• Low evaporator airflow	• Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	• Restriction in liquid line, expansion device or filter drier	• Remove or replace defective component
	• Flow check piston size too small	• Change to correct size piston
	• Incorrect capillary tubes	• Change coil assembly
	• TXV does not open	• Replace TXV
High head-high or normal vapor pressure - Cooling mode	• Dirty condenser coil	• Clean coil
	• Refrigerant overcharge	• Correct system charge
	• Condenser fan not running	• Repair or replace
	• Air or non-condensibles in system	• Recover refrigerant, evacuate & recharge
Low head-high vapor pressures	• Flow check piston size too large	• Change to correct size piston
	• Defective Compressor valves	• Replace compressor
	• Incorrect capillary tubes	• Replace coil assembly
Low vapor - cool compressor - iced evaporator coil	• Low evaporator airflow	• Increase speed of blower or reduce restriction - replace air filter
	• Operating below 65°F outdoors	• Add Low Ambient Kit
	• Moisture in system	• Recover refrigerant - evacuate & recharge - add filter drier
	• TXV limiting refrigerant flow	• Replace TXV
High vapor pressure	• Excessive load	• Recheck load calculation
	• Defective compressor	• Replace
Fluctuating head & vapor pressures	• TXV hunting	• Check TXV bulb clamp - check air distribution on coil - replace TXV
	• Air or non-condensate in system	• Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	• Air or non-condensibles in system	• Recover refrigerant, evacuate & recharge

FIGURE 17
WIRING DIAGRAM

