INSTALLATION INSTRUCTIONS

FOR PACKAGE AIR CONDITIONERS FEATURING EARTH-FRIENDLY R410A REFRIGERANT

RLNL SERIES 15, 20 & 25 TON [52.8, 70.3, 87.9 kW] 60 HZ MODELS (COMPLIES WITH ASHRAE 90.1-2007)



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

⚠ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

ARI PERFORMANCE CERTIFIED ™
ARI Standard 340/360 Unitary Large AC
Certification applies only when the complete system is listed with ARI. www.aridirectory.org
25 TON IS OUTSIDE THE SCOPE OF ARI STANDARD 340/360

c UL us LISTED

Accredited by the RvA

ABS Quality Evaluations, Inc. Management System Certification

ANAB ACCREDITED

ISO 9001:2000
Certificate Number: 30164

DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN

[ ] INDICATES METRIC CONVERSIONS

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⚠ WARNING

PROPOSITION 65: THIS APPLIANCE CONTAINS FIBERGLASS INSULATION. RESPIRABLE PARTICLES OF FIBERGLASS ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

II. INTRODUCTION

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

This booklet contains the installation and operating instructions for your air conditioner. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

IV. EQUIPMENT PROTECTION FROM THE ENVIRONMENT

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray direction on the unit cabinet.
2. In coastal areas, locate the unit on the side of the building away from the waterfront.
3. Shielding provided by a fence or shrubs may give some protection.

Regular maintenance will reduce the buildup of contaminants and help to protect the unit's finish.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with a good automobile polish will provide some protection.
3. A good liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. SPECIFICATIONS

A. GENERAL

The Packaged Air Conditioner is available without heat or with 20, 40, 60 or 75 kW electric heat. Cooling capacities of 15, 20, and 25 nominal tons of cooling are available. Units are convertible from horizontal supply and return to bottom supply and return by relocation of supply and return air access panels. See cover installation detail.

The units are weatherized for mounting outside of the building.

The information on the rating plate is in compliance with the FTC and DOE rating for single phase units. The following information is for three phase units which **are not** covered under the DOE certification program.

1. The efficiency rating of this unit is a product thermal efficiency rating determined under continuous operating conditions independent of any installed system.

B. MAJOR COMPONENTS

The unit includes a hermetically-sealed refrigerating system (consisting of compressors, condenser coil, evaporator coil with thermal expansion valves), a circulation air blower, condenser fans, and all necessary internal electrical wiring. The cooling system of these units is factory-evacuated, charged and performance tested. Refrigerant amount and type are indicated on rating plate.

C. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specification of R-410A:

Application: **R-410A is not a drop-in replacement for R-22;** equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. *Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating.* DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air.** Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

2. Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

3. Evaporator Coil / TXV

The thermostatic expansion valve is specifically designed to operate with R-410A. **DO NOT use an R-22 TXV. The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.**

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:
- -Up to 800 PSIG High side
- -Up to 250 PSIG Low Side
- -550 PSIG Low Side Retard

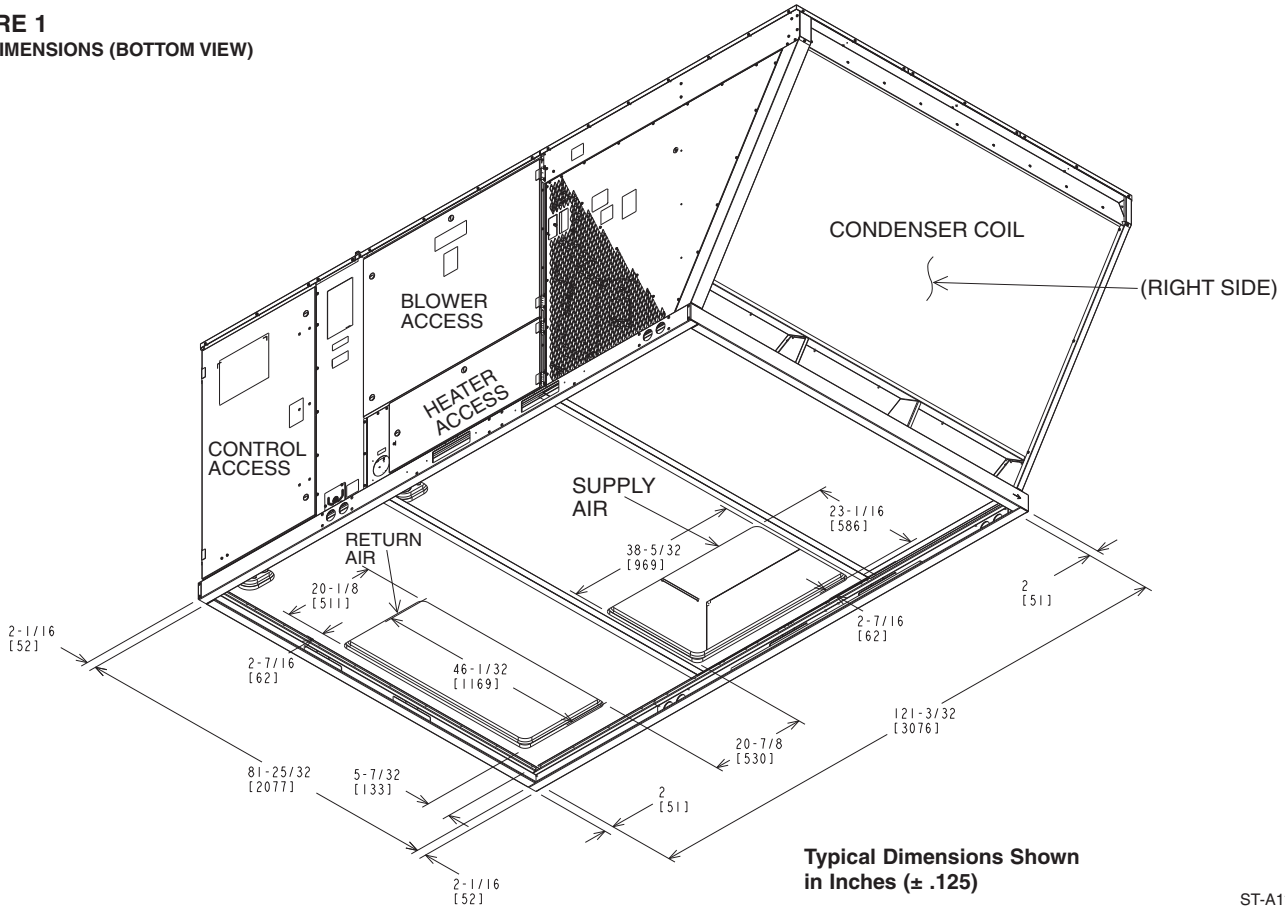
Manifold Hoses:
- -Service Pressure Rating of 800 PSIG

Recovery Cylinders:
- -400 PSIG Pressure Rating
- -Dept. of Transportation 4BA400 or BW400

⚠ CAUTION

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.

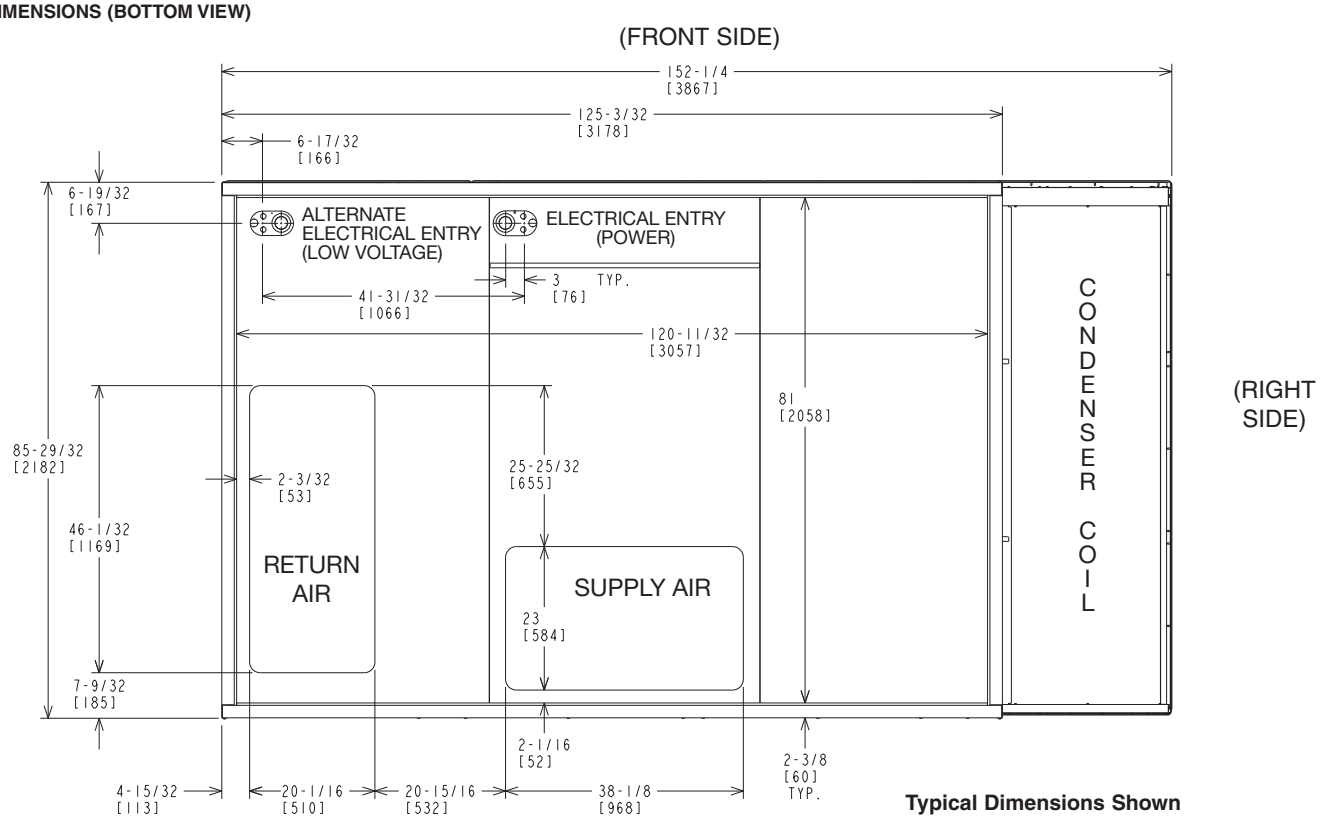
FIGURE 1
UNIT DIMENSIONS (BOTTOM VIEW)



Typical Dimensions Shown in Inches (± .125)

ST-A1125-02B

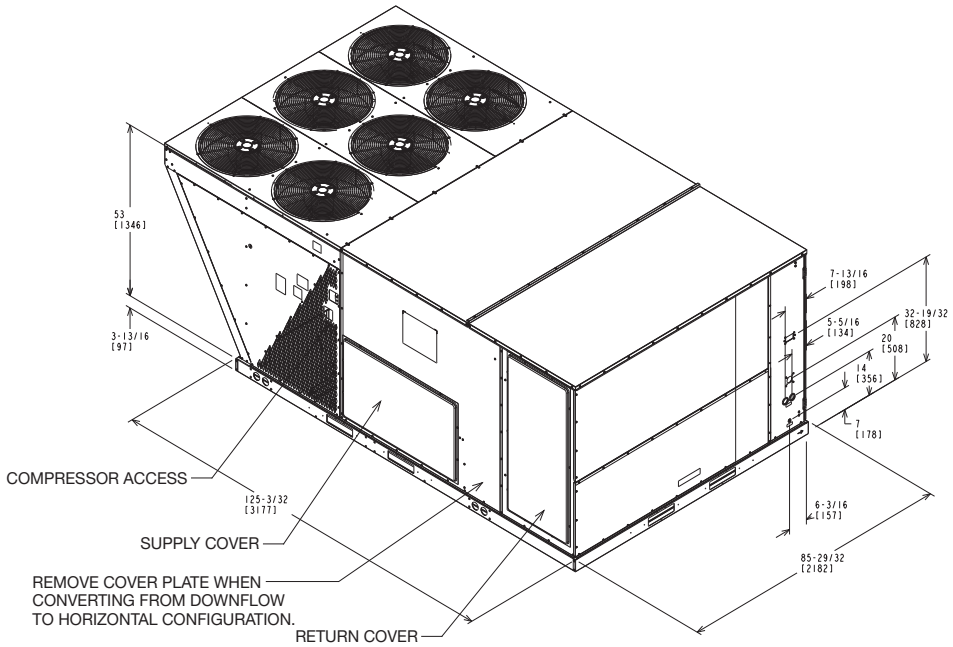
FIGURE 2
UNIT DIMENSIONS (BOTTOM VIEW)



Typical Dimensions Shown in Inches (± .125 tolerance)

ST-A1125-09B

FIGURE 3
UNIT DIMENSIONS

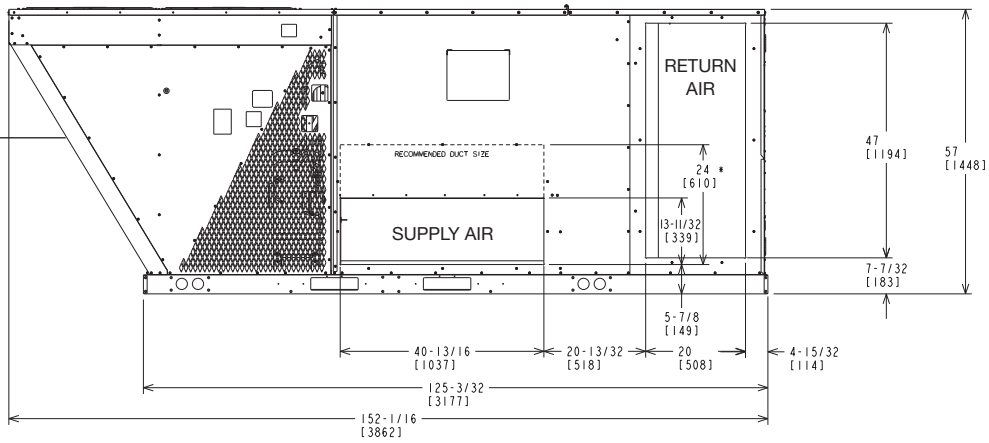


ST-A1125-03

FIGURE 4
UNIT DIMENSIONS

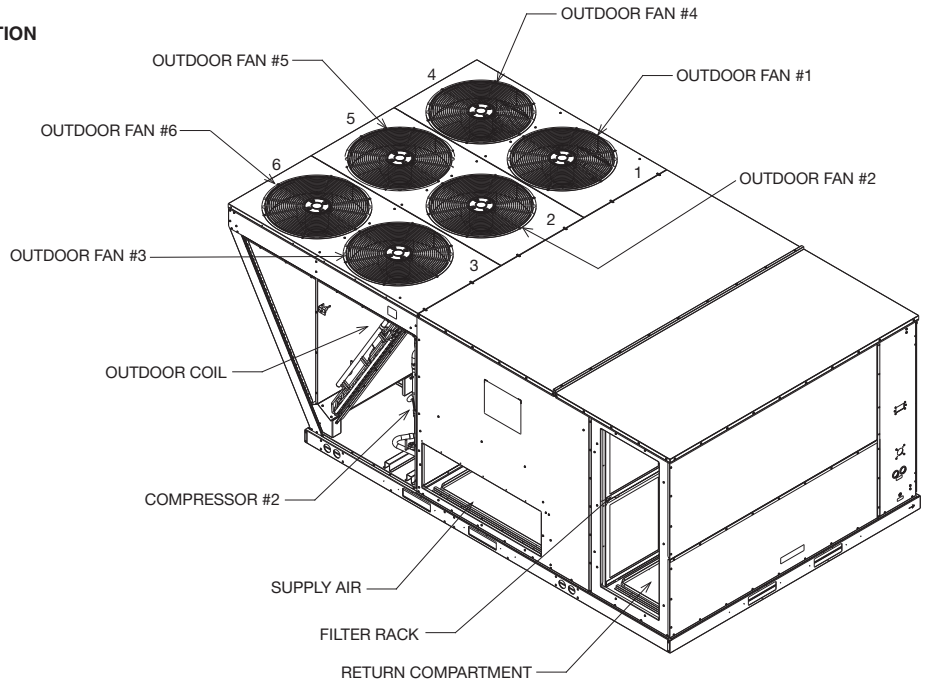
REAR VIEW

CONDENSER COIL
(RIGHT SIDE)



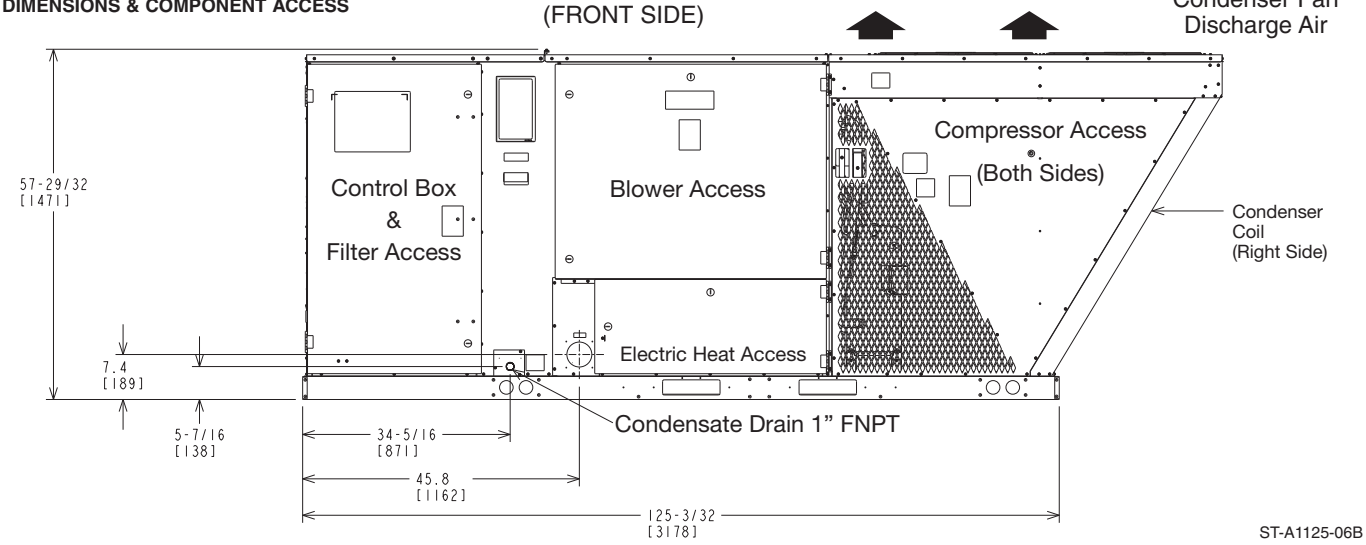
ST-A1125-08B

FIGURE 5
COMPONENT LOCATION



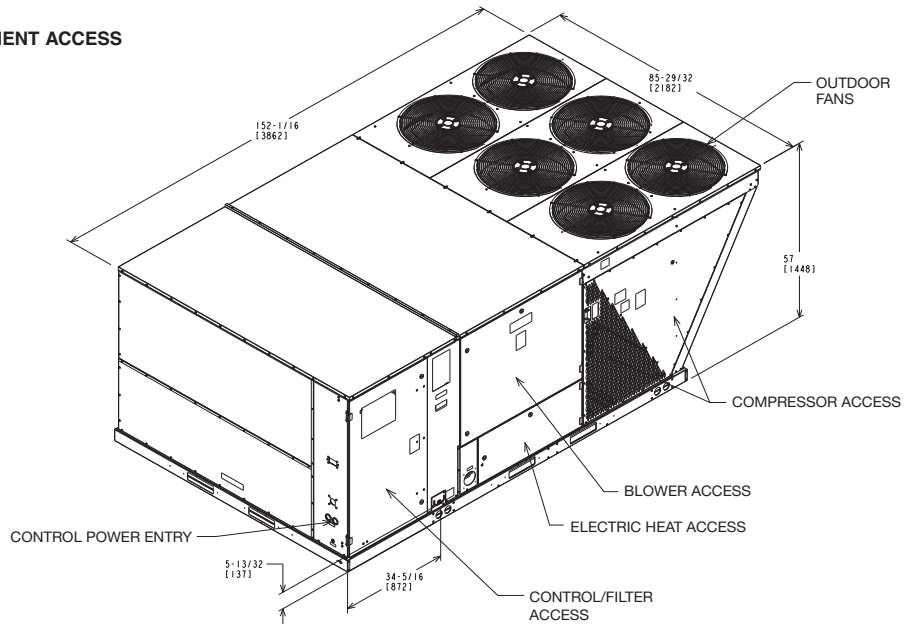
ST-A1125-05

FIGURE 6
UNIT DIMENSIONS & COMPONENT ACCESS



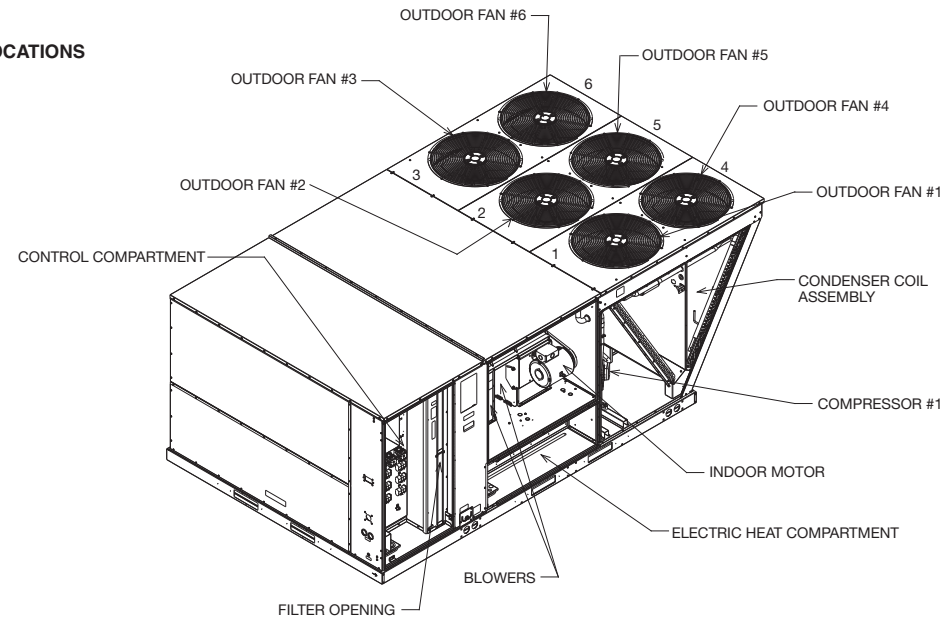
ST-A1125-06B

FIGURE 7
UNIT DIMENSIONS & COMPONENT ACCESS



ST-A1125-01B

FIGURE 8
INTERNAL COMPONENT LOCATIONS



ST-A1125-04B

GENERAL DATA - RLNL

Model RLNL- Series	B180CL	B180CM	B180DL	B180DM
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	188,000 [55.08]	188,000 [55.08]	188,000 [55.08]	188,000 [55.08]
EER/SEER[2]	11.1/NA	11.1/NA	11.1/NA	11.1/NA
Nominal CFM/ARI Rated CFM [L/s]	6000/5900 [2831/2784]	6000/5900 [2831/2784]	6000/5900 [2831/2784]	6000/5900 [2831/2784]
ARI Net Cooling Capacity Btu [kW]	182,000 [53.33]	182,000 [53.33]	182,000 [53.33]	182,000 [53.33]
Net Sensible Capacity Btu [kW]	135,700 [39.76]	135,700 [39.76]	135,700 [39.76]	135,700 [39.76]
Net Latent Capacity Btu [kW]	46,300 [13.57]	46,300 [13.57]	46,300 [13.57]	46,300 [13.57]
Integrated Part Load Value[3]	13.4	13.4	13.4	13.4
Net System Power kW	16.35	16.35	16.35	16.35
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	91	91	91	91
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	4/24 [609.6]	4/24 [609.6]	4/24 [609.6]	4/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	16000 [7550]	16000 [7550]	16000 [7550]	16000 [7550]
No. Motors/HP	4 at 1/3 HP	4 at 1/3 HP	4 at 1/3 HP	4 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	3	5	3	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	184	56	184
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	205/211 [5812/5982]	205/211 [5812/5982]	205/211 [5812/5982]	205/211 [5812/5982]
Weights				
Net Weight lbs. [kg]	1826 [828]	1855 [841]	1958 [888]	1987 [901]
Ship Weight lbs. [kg]	1926 [874]	1955 [887]	2058 [934]	2087 [947]

GENERAL DATA - RLNL

Model RLNL- Series	B180YL	B180YM	B240CL	B240CM
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	188,000 [55.08]	188,000 [55.08]	244,000 [71.49]	244,000 [71.49]
EER/SEER[2]	11.1/NA	11.1/NA	11.1/NA	11.1/NA
Nominal CFM/ARI Rated CFM [L/s]	6000/5900 [2831/2784]	6000/5900 [2831/2784]	8000/7725 [3775/3645]	8000/7725 [3775/3645]
ARI Net Cooling Capacity Btu [kW]	182,000 [53.33]	182,000 [53.33]	234,000 [68.56]	234,000 [68.56]
Net Sensible Capacity Btu [kW]	135,700 [39.76]	135,700 [39.76]	171,600 [50.28]	171,600 [50.28]
Net Latent Capacity Btu [kW]	46,300 [13.57]	46,300 [13.57]	62,400 [18.28]	62,400 [18.28]
Integrated Part Load Value[3]	13.4	13.4	12.2	12.2
Net System Power kW	16.35	16.35	21.04	21.04
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	91	91	91	91
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	4/24 [609.6]	4/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	16000 [7550]	16000 [7550]	19800 [9344]	19800 [9344]
No. Motors/HP	4 at 1/3 HP	4 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	3	5	5	7 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	184	184	213
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	205/211 [5812/5982]	205/211 [5812/5982]	402/331 [11397/9384]	402/331 [11397/9384]
Weights				
Net Weight lbs. [kg]	1826 [828]	1855 [841]	2151 [976]	2189 [993]
Ship Weight lbs. [kg]	1926 [874]	1955 [887]	2251 [1021]	2289 [1038]

GENERAL DATA - RLNL

Model RLNL- Series	B240CN	B240DL	B240DM	B240DN
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	244,000 [71.49]	244,000 [71.49]	244,000 [71.49]	244,000 [71.49]
EER/SEER[2]	11.1/NA	11.1/NA	11.1/NA	11.1/NA
Nominal CFM/ARI Rated CFM [L/s]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	8000/7725 [3775/3645]
ARI Net Cooling Capacity Btu [kW]	234,000 [68.56]	234,000 [68.56]	234,000 [68.56]	234,000 [68.56]
Net Sensible Capacity Btu [kW]	171,600 [50.28]	171,600 [50.28]	171,600 [50.28]	171,600 [50.28]
Net Latent Capacity Btu [kW]	62,400 [18.28]	62,400 [18.28]	62,400 [18.28]	62,400 [18.28]
Integrated Part Load Value[3]	12.2	12.2	12.2	12.2
Net System Power kW	21.04	21.04	21.04	21.04
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	91	91	91	91
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	7 1/2	5	7 1/2	7 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	213	184	184	184
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	402/331 [11397/9384]	402/331 [11397/9384]	402/331 [11397/9384]	402/331 [11397/9384]
Weights				
Net Weight lbs. [kg]	2187 [992]	2289 [1038]	2327 [1056]	2325 [1055]
Ship Weight lbs. [kg]	2287 [1037]	2389 [1084]	2427 [1101]	2425 [1100]

GENERAL DATA - RLNL

Model RLNL- Series	B240YL	B240YM	B240YN	B300CL
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	244,000 [71.49]	244,000 [71.49]	244,000 [71.49]	312,000 [91.42]
EER/SEER[2]	11.1/NA	11.1/NA	11.1/NA	10/NA
Nominal CFM/ARI Rated CFM [L/s]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	10000/9475 [4719/4471]
ARI Net Cooling Capacity Btu [kW]	234,000 [68.56]	234,000 [68.56]	234,000 [68.56]	294,000 [86.14]
Net Sensible Capacity Btu [kW]	171,600 [50.28]	171,600 [50.28]	171,600 [50.28]	214,100 [62.73]
Net Latent Capacity Btu [kW]	62,400 [18.28]	62,400 [18.28]	62,400 [18.28]	79,900 [23.41]
Integrated Part Load Value[3]	12.2	12.2	12.2	11.1
Net System Power kW	21.04	21.04	21.04	29.39
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	91	91	91	92
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	5	7 1/2	7 1/2	7 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	184	213	213	213
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	402/331 [11397/9384]	402/331 [11397/9384]	402/331 [11397/9384]	339/357 [9611/10121]
Weights				
Net Weight lbs. [kg]	2151 [976]	2189 [993]	2187 [992]	2250 [1021]
Ship Weight lbs. [kg]	2251 [1021]	2289 [1038]	2287 [1037]	2350 [1066]

GENERAL DATA - RLNL

Model RLNL- Series	B300CM	B300DL	B300DM	B300YL
Cooling Performance[1]				Continued ->
Gross Cooling Capacity Btu [kW]	312,000 [91.42]	312,000 [91.42]	312,000 [91.42]	312,000 [91.42]
EER/SEER[2]	10/NA	10/NA	10/NA	10/NA
Nominal CFM/ARI Rated CFM [L/s]	10000/9475 [4719/4471]	10000/9475 [4719/4471]	10000/9475 [4719/4471]	10000/9475 [4719/4471]
ARI Net Cooling Capacity Btu [kW]	294,000 [86.14]	294,000 [86.14]	294,000 [86.14]	294,000 [86.14]
Net Sensible Capacity Btu [kW]	214,100 [62.73]	214,100 [62.73]	214,100 [62.73]	214,100 [62.73]
Net Latent Capacity Btu [kW]	79,900 [23.41]	79,900 [23.41]	79,900 [23.41]	79,900 [23.41]
Integrated Part Load Value[3]	11.1	11.1	11.1	11.1
Net System Power kW	29.39	29.39	29.39	29.39
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	92	92	92	92
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	10	7 1/2	10	7 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	215	213	215	213
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	339/357 [9611/10121]	339/357 [9611/10121]	339/357 [9611/10121]	339/357 [9611/10121]
Weights				
Net Weight lbs. [kg]	2261 [1026]	2388 [1083]	2399 [1088]	2250 [1021]
Ship Weight lbs. [kg]	2361 [1071]	2488 [1129]	2499 [1134]	2350 [1066]

GENERAL DATA - RLNL

Model RLNL- Series	B300YM
Cooling Performance[1]	
Gross Cooling Capacity Btu [kW]	312,000 [91.42]
EER/SEER[2]	10/NA
Nominal CFM/ARI Rated CFM [L/s]	10000/9475 [4719/4471]
ARI Net Cooling Capacity Btu [kW]	294,000 [86.14]
Net Sensible Capacity Btu [kW]	214,100 [62.73]
Net Latent Capacity Btu [kW]	79,900 [23.41]
Integrated Part Load Value[3]	11.1
Net System Power kW	29.39
Compressor	
No./Type	2/Scroll
Outdoor Sound Rating (dB)[5]	92
Outdoor Coil - Fin Type	Louvered
Tube Type	Rifled
Tube Size in. [mm] OD	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 22 [9]
Indoor Coil - Fin Type	Louvered
Tube Type	Rifled
Tube Size in. [mm]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]
Rows / FPI [FPcm]	4 / 15 [6]
Refrigerant Control	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]
Outdoor Fan - Type	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1
CFM [L/s]	19800 [9344]
No. Motors/HP	6 at 1/3 HP
Motor RPM	1075
Indoor Fan - Type	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable
No. Motors	1
Motor HP	10
Motor RPM	1725
Motor Frame Size	215
Filter - Type	Disposable
Furnished	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	339/357 [9611/10121]
Weights	
Net Weight lbs. [kg]	2261 [1026]
Ship Weight lbs. [kg]	2361 [1071]

ELECTRICAL DATA - RLNL

ELECTRICAL DATA - RLNL SERIES										
		B180CL	**B180CM**	**B180DL**	**B180DM**	**B180YL**	**B180YM**	**B240CL**	**B240CM**	**B240CN**
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	518-632	518-632	187-253	187-253	187-253
	Volts	208/230	208/230	460	460	575	575	208/230	208/230	208/230
	Minimum Circuit Ampacity	78/78	81/81	38	40	28	30	101/101	109/109	109/109
	Minimum Overcurrent Protection Device Size	90/90	90/90	45	45	30	35	110/110	125/125	125/125
	Maximum Overcurrent Protection Device Size	100/100	100/100	45	50	35	35	125/125	125/125	125/125
Compressor Motor	No.	2	2	2	2	2	2	2	2	2
	Volts	200/230	200/230	460	460	575	575	200/230	200/230	200/230
	Phase	3	3	3	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7	7	7	7	7	7	10	10	10
	Amps (RLA), Comp. 1	25/25	25/25	12.2	12.2	9	9	33.3/33.3	33.3/33.3	33.3/33.3
	Amps (LRA), Comp. 1	164/164	164/164	100	100	78	78	239/239	239/239	239/239
	HP, Compressor 2	7	7	7	7	7	7	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	25/25	25/25	12.2	12.2	9	9	29.5/29.5	29.5/29.5	29.5/29.5
	Amps (LRA), Comp. 2	164/164	164/164	100	100	78	78	195/195	195/195	195/195
Condenser Motor	No.	4	4	4	4	4	4	6	6	6
	Volts	208/230	208/230	460	460	575	575	208/230	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4	1	1	2.4/2.4	2.4/2.4	2.4/2.4
	Amps (LRA, each)	4.7/4.7	4.7./4.7	2.4	2.4	1.8	1.8	4.7/4.7	4.7/4.7	4.7/4.7
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575	208/230	208/230	208/230
	Phase	3	3	3	3	3	3	3	3	3
	HP	3	5	3	5	3	5	5	7 1/2	7 1/2
	Amps (FLA, each)	11.5/11.5	14.9/14.9	4.6	6.6	3.5	5.3	14.7/14.7	23.1/23.1	23.1/23.1
	Amps (LRA, each)	74.5/74.5	82.6/82.6	38.1	46.3	20	39.4	82.6/82.6	136/136	136/136

ELECTRICAL DATA - RLNL (continued)

ELECTRICAL DATA - RLNL SERIES										
		B240DL	**B240DM**	**B240DN**	**B240YL**	**B240YM**	**B240YN**	**B300CL**	**B300CM**	**B300DL**
Unit Information	Unit Operating Voltage Range	414-506	414-506	414-506	518-632	518-632	518-632	187-253	187-253	414-506
	Volts	460	460	460	575	575	575	208/230	208/230	460
	Minimum Circuit Ampacity	52	56	56	40	42	42	147/147	149/149	60
	Minimum Overcurrent Protection Device Size	60	60	60	45	50	50	175/175	175/175	70
	Maximum Overcurrent Protection Device Size	60	70	70	50	50	50	175/175	175/175	70
Compressor Motor	No.	2	2	2	2	2	2	2	2	2
	Volts	460	460	460	575	575	575	200/240	200/240	460
	Phase	3	3	3	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	10	10	10	10	10	10	11 1/2	11 1/2	11 1/2
	Amps (RLA), Comp. 1	17.9	17.9	17.9	12.8	12.8	12.8	48.1/48.1	48.1/48.1	18.6
	Amps (LRA), Comp. 1	125	125	125	80	80	80	245/245	245/245	125
	HP, Compressor 2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	11 1/2	11 1/2	11 1/2
	Amps (RLA), Comp. 2	14.7	14.7	14.7	12.2	12.2	12.2	48.1/48.1	48.1/48.1	18.6
	Amps (LRA), Comp. 2	95	95	95	80	80	80	245/245	245/245	125
Condenser Motor	No.	6	6	6	6	6	6	6	6	6
	Volts	460	460	460	575	575	575	208/230	208/230	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	1.4	1.4	1.4	1	1	1	2.4/2.4	2/2	1.4
	Amps (LRA, each)	2.4	2.4	2.4	1.8	1.8	1.8	4.7/4.7	3.9/3.9	2.4
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	460	460	460	575	575	575	208/230	208/230	460
	Phase	3	3	3	3	3	3	3	3	3
	HP	5	7 1/2	7 1/2	5	7 1/2	7 1/2	7 1/2	10	7 1/2
	Amps (FLA, each)	6.6	9.6	9.6	5.3	7.8	7.8	24.2/24.2	28.5/28.5	9.6
	Amps (LRA, each)	46.3	67	67	39.4	53.8	53.8	136/136	178/178	67

ELECTRICAL DATA - RLNL (continued)

ELECTRICAL DATA - RLNL SERIES				
		B300DM	**B300YL**	**B300YM**
Unit Information	Unit Operating Voltage Range	414-506	518-632	518-632
	Volts	460	575	575
	Minimum Circuit Ampacity	63	47	50
	Minimum Overcurrent Protection Device Size	70	60	60
	Maximum Overcurrent Protection Device Size	80	60	60
Compressor Motor	No.	2	2	2
	Volts	460	575	575
	Phase	3	3	3
	RPM	3450	3450	3450
	HP, Compressor 1	11 1/2	11 1/2	11 1/2
	Amps (RLA), Comp. 1	18.6	14.7	14.7
	Amps (LRA), Comp. 1	125	100	100
	HP, Compressor 2	11 1/2	11 1/2	11 1/2
	Amps (RLA), Comp. 2	18.6	14.7	14.7
	Amps (LRA), Comp. 2	125	100	100
Condenser Motor	No.	6	6	6
	Volts	460	575	575
	Phase	1	1	1
	HP	1/3	1/3	1/3
	Amps (FLA, each)	1.4	1	1
	Amps (LRA, each)	2.4	1.8	1.8
Evaporator Fan	No.	1	1	1
	Volts	460	575	575
	Phase	3	3	3
	HP	10	7 1/2	10
	Amps (FLA, each)	12.5	7.8	10
	Amps (LRA, each)	74.6	53.8	59.2

V. INSTALLATION

A. GENERAL

1. PRE-INSTALLATION CHECK-POINTS
   Before attempting any installation, the following points should be carefully considered:
   a. Structural strength of supporting members. (rooftop installation)
   b. Clearances and provision for servicing.
   c. Power supply and wiring.
   d. Air duct connections.
   e. Drain facilities and connections.
   f. Location for minimum noise.
2. LOCATION
   These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

B. OUTSIDE SLAB INSTALLATION (Typical outdoor slab installations are shown in Figures 9 and 10.)

1. Select a location where external water drainage cannot collect around the unit.
2. Provide a level concrete slab extending 3" beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit. **IMPORTANT:** ***To prevent transmission of noise or vibration, slab should not be connected to building structure.***
3. The location of the unit should be such as to provide proper access for inspection and servicing.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.

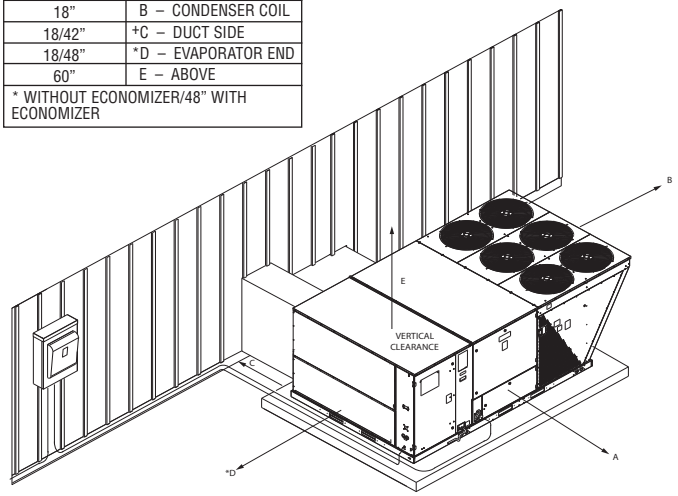
C. CLEARANCES

The following minimum clearances must be observed for proper unit performance and serviceability.

FIGURE 9
PACKAGED AIR CONDITIONER
OUTSIDE SLAB INSTALLATION, BASEMENT OR CRAWL SPACE DISTRIBUTION SYSTEM

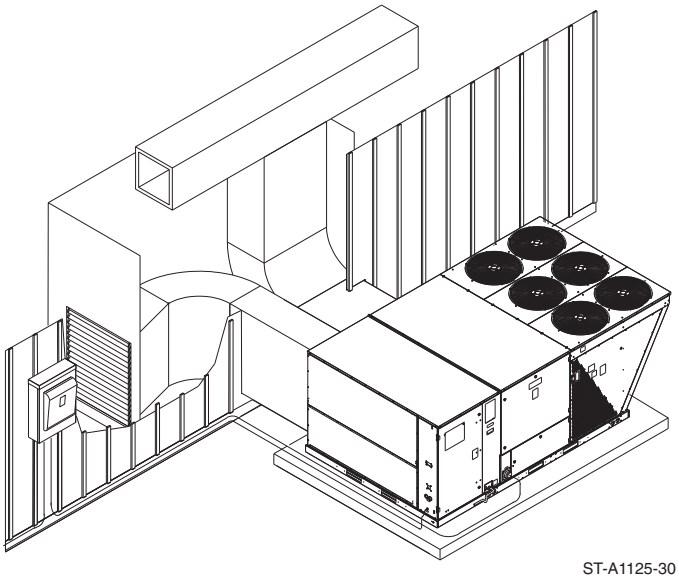
RECOMMENDED CLEARANCE	LOCATION
80"	A – FRONT
18"	B – CONDENSER COIL
18/42"	+C – DUCT SIDE
18/48"	*D – EVAPORATOR END
60"	E – ABOVE
* WITHOUT ECONOMIZER/48" WITH ECONOMIZER	

+ WITHOUT HORIZONTAL ECONOMIZER/ 42" WITH HORIZONTAL ECONOMIZER



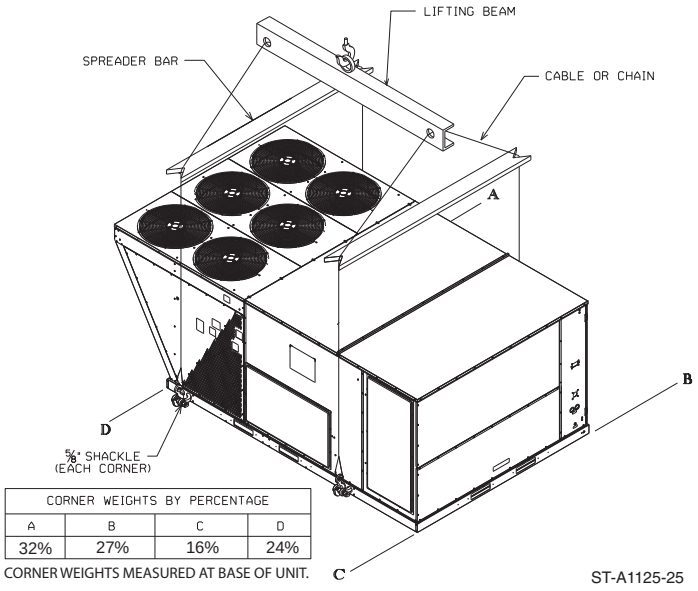
ST-A1125-29

FIGURE 10
PACKAGED AIR CONDITIONER
OUTSIDE SLAB INSTALLATION, CLOSET DISTRIBUTION SYSTEM. SLAB FLOOR CONSTRUCTION



ST-A1125-30

FIGURE 11



CORNER WEIGHTS BY PERCENTAGE			
A	B	C	D
32%	27%	16%	24%

CORNER WEIGHTS MEASURED AT BASE OF UNIT.

ST-A1125-25

PACKAGED AIR CONDITIONER
RIGGING FOR LIFTING

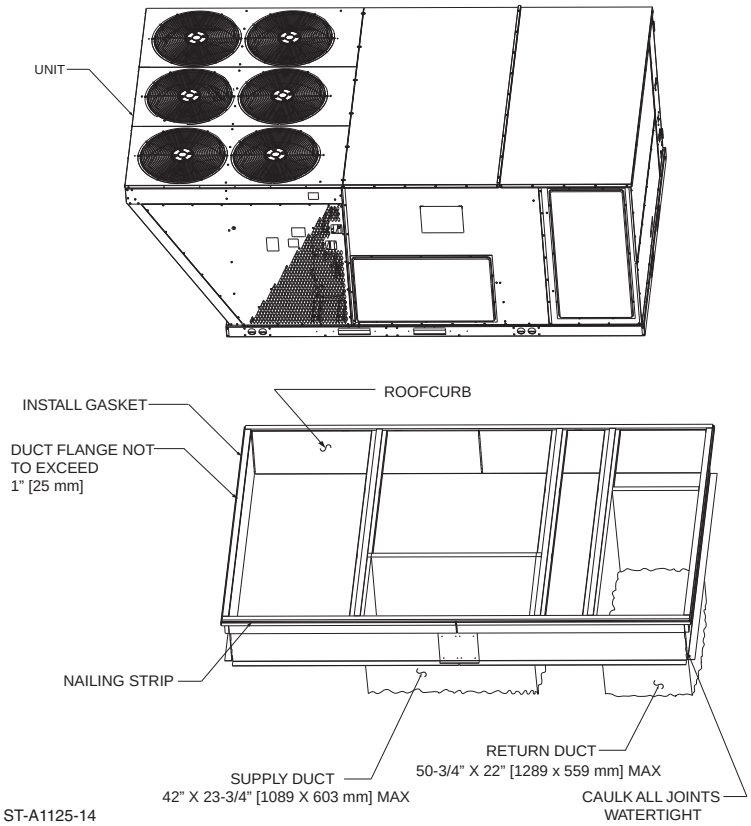
1. Provide 80" minimum clearance at the front of the unit. Provide 18" minimum clearance at all other sides of the unit.
2. Provide 60" minimum clearance between top of unit and maximum 3 foot overhang.
3. Unit is design certified for application on combustible flooring with 0" minimum clearance.
4. See Figure 9 for illustration of minimum installation-service clearances.

D. ROOFTOP INSTALLATION

1. Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. This is very important and user's responsibility.
2. For rigging and roofcurb details, see Figures 11 and 12. Use field-furnished spreaders.
3. For roofcurb assembly, see Roofcurb Installation Instructions.
4. If the roofcurb is not used, provisions for disposing of condensate water runoff must be provided.
5. The unit should be placed on a solid and level roofcurb or platform of adequate strength. See Figure 13.
6. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

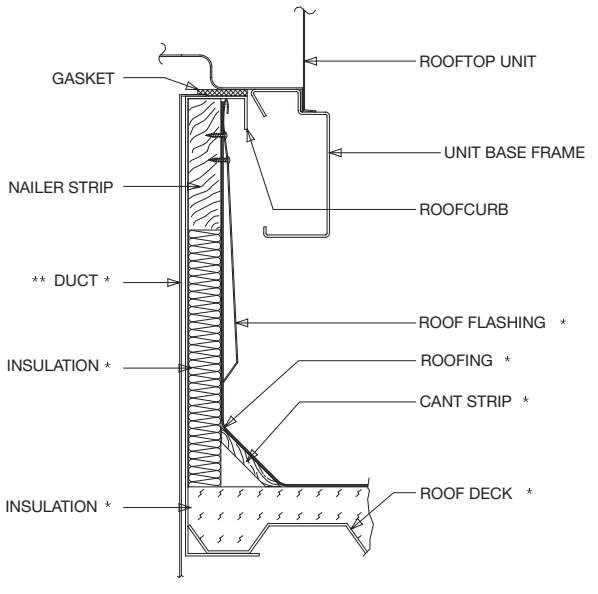
IMPORTANT: ***If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.***

FIGURE 12



ST-A1125-14

PACKAGED AIR CONDITIONER
ROOFCURB INSTALLATION



ST-A0888-02

* BY CONTRACTOR

** FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

VI. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 2800 Shirlington Road, Suite 300, Arlington, VA 22206, http:/www.acca.org.

The unit should be placed as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Ducts should be run as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended.
It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. A slab installation could be considered when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation with vapor barrier. One-half to 1" thickness of insulation is usually sufficient for ductwork inside the air conditioned space.

Balancing dampers should be provided for each branch duct in the supply system. Ductwork should be properly supported from the structure.

When installing ductwork, consider the following items:

1. Noncombustible flexible connectors should be used between ductwork and unit to reduce noise and vibration transmission into the ductwork.
2. When auxiliary heaters are installed, use noncombustible flexible connectors and clearance to combustible material of 0" for the first 3 feet of discharge duct. Clearance to unit top and side is 0".

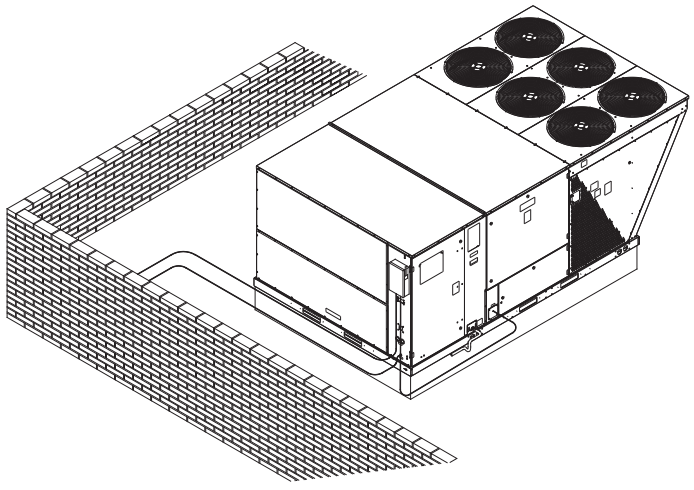
VII. FILTERS

This unit is provided with 8 - 20" x 25" x 2" disposable filters. When replacing filters, ensure they are inserted fully to the back to prevent bypass. See Figure 8.

Recommended supplier of this filter is Glassfloss Industries, Inc. or

AAF International
215 Central Avenue
P.O. Box 35690
Louisville, KY 40232
Phone: 1-800-501-3146
Part #: 54-42541-04 (20” x 25” x 2”)

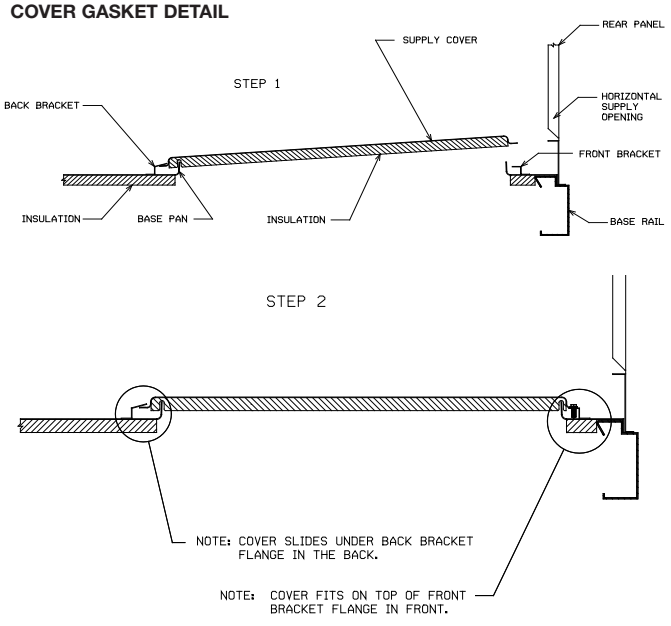
FIGURE 13



ST-A1125-01B

PACKAGED AIR CONDITIONER
FLAT ROOFTOP INSTALLATION, ATTIC OR DROP CEILING DISTRIBUTION SYSTEM. MOUNTED ON ROOFCURB. CURB MUST BE LEVEL

FIGURE 14
COVER GASKET DETAIL



VIII. COVER PANEL INSTALLATION/ CONVERSION PROCEDURE

DOWNFLOW TO HORIZONTAL

1. Remove the screws and covers from the outside of the supply and return sections. Also remove and discard cover plate. See Figure 3.
2. Install the covers over the bottom supply and return openings, painted side up, inserting the ***leading flange under the bracket provided.*** Place the ***back flange to top of the front bracket provided.*** See Figure 14.
3. Secure the return and supply cover to front bracket with two (2) screws.

IX. CONDENSATE DRAIN

The condensate drain connection of the evaporator is threaded 1"-1½" NPT. **IMPORTANT:** ***Install a condensate trap to ensure proper condensate drainage. See Figure 15.***

X. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code* and local ordinances that may apply.

*C.E.C. in Canada

A. POWER WIRING

1. This unit incorporates single-point electrical connections for the unit and electric heat accessory.
2. It is important that proper electrical power is available to the unit. Voltage should not vary more than 10% from the values marked on the unit rating plate. Phase voltages must be balanced within 3%.
3. Install a branch circuit disconnect within sight of the unit. See Figure 16. Use the unit rating plate or Tables A, B, C, and D to determine the required size.
4. The branch circuit wire must be sized in accordance with the National Electrical Code (C.E.C. in Canada) and local ordinances that may apply using the minimum circuit ampacity found on the unit rating plate.
5. Field-installed power wiring must be run through grounded rain-tight conduit attached to the unit power entry panel and connected as follows:

   UNITS WITHOUT ELECTRIC HEAT - Connect power wiring to the power terminal block located on the left side of the electric heat compartment. Connect the ground wire to the adjacent ground lug.

FIGURE 15
CONDENSATE DRAIN

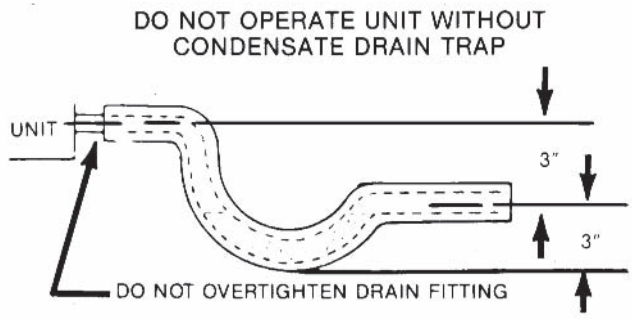
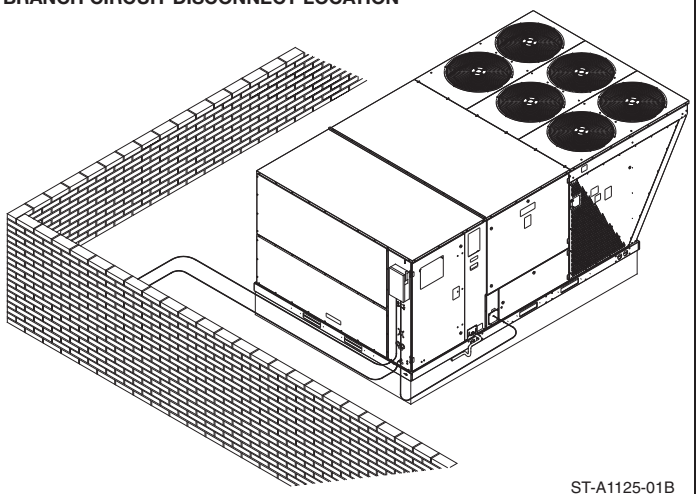


FIGURE 16
BRANCH CIRCUIT DISCONNECT LOCATION



UNITS WITH FACTORY INSTALLED ELECTRIC HEAT - Connect power wiring to the power terminal block located on the electric heater kit. Connect the ground wire to the adjacent ground lug. DO NOT connect aluminum wiring directly to the electric heater terminal block. Wiring to the unit contactors is factory-connected.

6. For field installation of an electric heater kit, follow the instructions below. Refer to the information supplied with the kit.
   a. Removing screws as required, open heater access door and detach adjacent power entry panel.
   b. Remove unit contactor wires (1L1, 1L2, 1L3) from unit terminal block on the left side of the electric heat compartment. Remove and discard the terminal block and the adjacent ground lug.
   c. Remove the heater kit block-off panel and install the heater kit in its place using the screws previously removed.
   d. Connect the unit contactor wires (1L1, 1L2, 1L3) to the compressor fuse block on the heater kit.
   e. Re-install the power entry panel & run conduit and the proper size field wiring through the opening in the panel.
   f. Connect field wiring to the power terminal block located on the electric heater kit. Connect ground wire to the adjacent ground lug.
   g. Connect heater kit control plug to the receptacle on the control wiring harness.
   h. Close heater access door and secure with screws previously removed.

B. CONTROL WIRING (Class II)
   1. Low voltage wiring should not be run in conduit with power wiring.
   2. Control wiring is routed through the 7/8" hole in the unit side panel. See Figure 7. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50', use #16 AWG thermostat wire. Connect the control wiring to the low voltage terminal block located below the unit control box.
   3. Recommended thermostats can be found in the thermostat specifications catalog T11-001.
   4. Figure 18 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat.

      NOTE — Units installed in Canada require that an outdoor thermostat (30,000 min. cycles of endurance) be installed and be wired with C.E.C. Class I wiring.

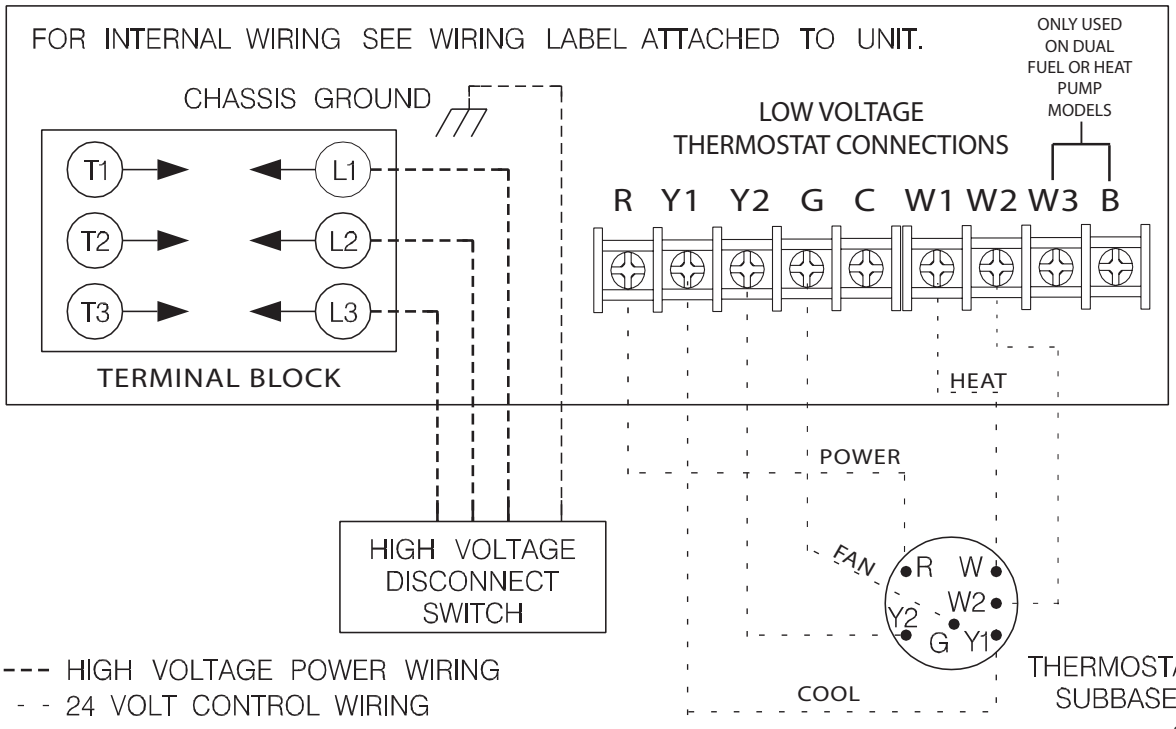
D. INTERNAL WIRING
   1. A diagram of the internal wiring of this unit is located on the inside of the electrical access panel. If any of the original wire, as supplied with the appliance must be replaced, the wire gauge and insulation must be the same as original wiring.

E. THERMOSTAT
   The thermostat should be mounted on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in heat pump thermostat package CAREFULLY because each has some different wiring requirements.

⚠ WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED IN THE ELECTRIC HEAT ACCESS AREA FOR A GROUND WIRE. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

FIGURE 17



ST-A1125-12-00

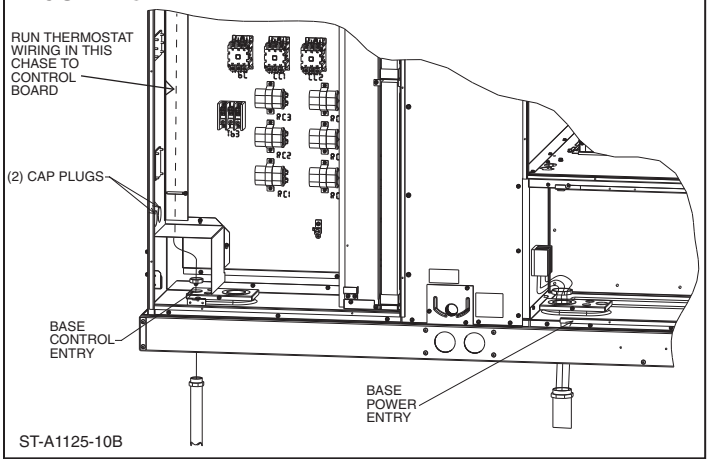
XI. INDOOR AIR FLOW DATA

Belt-drive blower models have motor sheaves set for proper CFM at a typical external static. See airflow tables for blower performance.

XII. CRANKCASE HEAT (OPTIONAL)

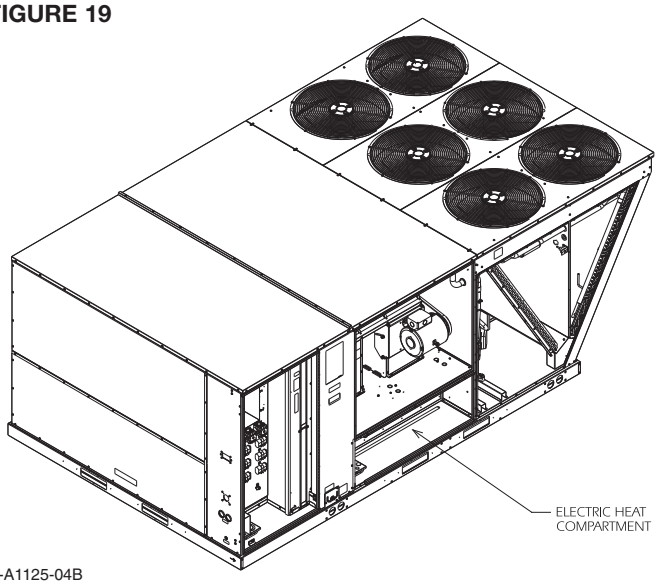
Crankcase heat is not required on scroll type compressors, but may be desirable under certain conditions. Wires have been provided for the addition of crankcase heaters (see wiring diagrams).

FIGURE 18



ST-A1125-10B

FIGURE 19



ST-A1125-04B

AIRFLOW PERFORMANCE — 15 TON [52.7kW] — SIDEFLOW

Air Flow CFM [L/s]	Model RLNL-B180 Voltage 208/230, 460, 575 — 3 phase																																			
	External Static Pressure — Inches of Water [kPa]																																			
	0.1 [.02]		0.2 [.05]		0.3 [.07]		0.4 [.10]		0.5 [.12]		0.6 [.15]		0.7 [.17]		0.8 [.20]		0.9 [.22]		1.0 [.25]		1.1 [.27]		1.2 [.30]		1.3 [.32]		1.4 [.35]		1.5 [.37]		1.6 [.40]		1.7 [.42]		1.8 [.45]		1.9 [.47]		2.0 [.50]	
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
4800 [2265]	—	—	—	—	—	—	—	—	—	—	583	1393	608	1508	632	1621	656	1732	679	1841	701	1947	723	2052	744	2154	764	2254	785	2326	805	2430	825	2537	844	2647	863	2761	881	2878
5000 [2359]	—	—	—	—	—	—	—	—	—	—	591	1476	616	1593	640	1707	663	1820	686	1930	708	2038	729	2145	750	2248	771	2350	791	2420	811	2528	830	2640	850	2755	868	2873	887	2995
5200 [2454]	—	—	—	—	—	—	—	—	575	1442	600	1562	624	1681	648	1797	671	1911	693	2023	715	2133	736	2241	757	2346	777	2410	797	2520	817	2633	836	2749	855	2869	874	2992	892	3118
5400 [2548]	—	—	—	—	—	—	—	—	583	1530	608	1652	632	1772	655	1890	678	2005	701	2119	722	2231	743	2340	764	2447	784	2512	804	2626	823	2744	842	2865	861	2989	879	3117	897	3248
5600 [2643]	—	—	—	—	—	—	—	—	592	1621	616	1745	640	1866	663	1986	686	2103	708	2218	729	2331	750	2442	770	2551	791	2620	810	2739	830	2861	849	2987	867	3116	885	3248	903	3384
5800 [2737]	—	—	—	—	—	—	576	1588	601	1715	625	1840	649	1964	672	2085	694	2204	716	2321	737	2436	757	2548	778	2614	798	2735	817	2858	836	2985	855	3116	873	3249	891	3386	909	3527
6000 [2831]	—	—	—	—	—	—	585	1683	610	1813	634	1940	657	2065	680	2187	702	2308	724	2426	744	2543	765	2657	785	2731	805	2856	824	2984	843	3116	861	3251	879	3389	897	3531	914	3676
6200 [2926]	—	—	—	—	570	1650	595	1783	619	1913	643	2042	666	2169	688	2293	710	2415	731	2535	752	2653	773	2728	792	2854	812	2984	831	3116	850	3253	868	3392	886	3535	903	3682	920	3832
6400 [3020]	—	—	—	—	579	1750	604	1885	628	2017	652	2148	674	2276	697	2402	718	2526	739	2648	760	2767	780	2852	800	2983	819	3118	838	3255	856	3396	875	3541	892	3688	909	3839	926	3994
6600 [3114]	—	—	—	—	589	1854	614	1991	637	2125	661	2257	683	2386	705	2514	727	2640	748	2763	768	2884	788	2984	808	3119	827	3258	845	3400	863	3546	881	3695	899	3847	916	4003	—	—
6800 [3209]	—	—	574	1822	599	1961	623	2099	647	2235	670	2369	692	2500	714	2629	735	2756	756	2882	776	2984	796	3121	815	3262	834	3405	853	3552	871	3702	888	3856	905	4013	922	4173	—	—
7000 [3303]	—	—	584	1930	609	2072	633	2211	656	2349	679	2484	701	2617	723	2748	744	2877	764	3003	785	3124	804	3265	823	3410	842	3559	860	3710	878	3865	895	4024	912	4185	929	4350	—	—
7200 [3398]	570	1897	595	2042	619	2185	643	2327	666	2466	689	2602	711	2737	732	2870	753	3000	773	3127	793	3270	812	3416	831	3566	849	3719	868	3875	885	4035	902	4198	919	4364	—	—	—	—

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L						M					
Motor H.P. [W]	3 [2237.1]						5 [3728.5]					
Blower Sheave	BK105H						BK105H					
Motor Sheave	1VL-44						1VP-56					
Turns Open	**1**	2	3	4	5	6	1	2	3	**4**	5	6
RPM	**733**	701	669	640	605	572	927	903	873	**840**	808	775

NOTES: 1. Factory sheave settings are shown in bold type.
2. Do not set motor sheave below minimum turns open shown.
3. Re-adjustment of sheave required to achieve rated airflow at ARI minimum External Static Pressure
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIRFLOW RESISTANCE — 15 TON [52.7kW]

CFM [L/s]	4800 [2265]	5000 [2359]	5200 [2454]	5400 [2548]	5600 [2643]	5800 [2737]	6000 [2831]	6200 [2926]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]
	Resistance — Inches of Water [kPa]												
Wet Coil	0.03 [.01]	0.04 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.08 [.02]	0.09 [.02]	0.10 [.02]	0.10 [.02]	0.11 [.03]	0.12 [.03]	0.13 [.03]
Downflow	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.08 [.02]	0.08 [.02]
Downflow Economizer RA Damper Open	0.09 [.02]	0.10 [.02]	0.10 [.02]	0.11 [.03]	0.12 [.03]	0.13 [.03]	0.13 [.03]	0.14 [.03]	0.15 [.04]	0.16 [.04]	0.16 [.04]	0.17 [.04]	0.18 [.04]
Horizontal Economizer RA Damper Open	0.00 [.00]	0.01 [.00]	0.01 [.00]	0.02 [.00]	0.02 [.00]	0.03 [.01]	0.03 [.01]	0.04 [.01]	0.04 [.01]	0.05 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]
Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07	0.21 [.05]	0.25 [.06]	0.28 [.07]	0.32 [.08]	0.35 [.09]	0.39 [.10]	0.43 [.11]	0.46 [.11]	0.50 [.12]	0.54 [.13]	0.57 [.14]	0.61 [.15]	0.64 [.16]

AIRFLOW CORRECTION FACTORS — 15 TON [52.7kW]

	CFM [L/s]	4800 [2265]	5000 [2359]	5200 [2454]	5400 [2548]	5600 [2643]	5800 [2737]	6000 [2831]	6200 [2926]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]
	Total MBH	0.97	0.97	0.98	0.98	0.99	1.00	1.00	1.01	1.02	1.02	1.03	1.03	1.04
	Sensible MBH	0.87	0.90	0.92	0.94	0.97	0.99	1.02	1.04	1.06	1.09	1.11	1.14	1.16
	Power kW	0.98	0.98	0.99	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02

NOTE: Multiply correction factor times gross performance data — resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

AIRFLOW PERFORMANCE — 20 TON [70.3kW] — SIDEFLOW

Air Flow CFM [L/s]	Model RLNL-B240																																			
	Voltage 208/230, 460, 575 — 3 phase																																			
	External Static Pressure — Inches of Water [kPa]																																			
	0.1 [.02]		0.2 [.05]		0.3 [.07]		0.4 [.10]		0.5 [.12]		0.6 [.15]		0.7 [.17]		0.8 [.20]		0.9 [.22]		1.0 [.25]		1.1 [.27]		1.2 [.30]		1.3 [.32]		1.4 [.35]		1.5 [.37]		1.6 [.40]		1.7 [.42]		1.8 [.45]		1.9 [.47]		2.0 [.50]	
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
6400 [3020]	—	—	—	—	—	—	—	—	632	2007	654	2111	676	2218	698	2328	719	2439	741	2553	763	2670	785	2789	810	3065	830	3203	850	3342	869	3481	888	3621	906	3761	923	3902	937	4121
6600 [3114]	—	—	—	—	—	—	—	—	642	2106	664	2217	686	2330	707	2446	729	2564	751	2685	773	2808	798	3060	819	3201	838	3342	857	3484	876	3626	894	3769	912	3912	930	4056	944	4271
6800 [3209]	—	—	—	—	—	—	630	2100	652	2215	674	2332	696	2452	718	2574	739	2699	761	2826	783	2955	807	3202	827	3346	846	3490	865	3634	884	3780	901	3926	919	4072	933	4283	950	4432
7000 [3303]	—	—	—	—	—	—	641	2213	663	2334	684	2458	706	2585	728	2713	750	2844	772	2977	796	3207	816	3352	835	3499	854	3646	873	3794	891	3942	909	4091	926	4240	940	4448	957	4603
7200 [3398]	—	—	—	—	630	2211	651	2336	673	2464	695	2594	717	2727	739	2862	761	2999	783	3139	805	3362	825	3511	844	3661	863	3811	881	3961	898	4112	916	4264	932	4417	947	4624	964	4784
7400 [3492]	—	—	—	—	641	2338	663	2470	684	2604	706	2741	728	2880	750	3021	772	3165	795	3375	815	3526	834	3678	853	3831	871	3984	889	4137	906	4292	923	4447	938	4650	954	4810	971	4976
7600 [3586]	—	—	630	2339	652	2475	674	2613	696	2754	718	2897	740	3043	761	3190	783	3341	805	3545	824	3699	843	3854	862	4009	879	4165	897	4322	914	4479	930	4637	945	4841	962	5007	978	5179
7800 [3681]	—	—	642	2480	664	2622	686	2767	707	2914	729	3064	751	3216	773	3370	795	3567	815	3723	834	3880	852	4038	870	4197	888	4356	905	4515	922	4675	936	4878	953	5043	969	5214	986	5392
8000 [3775]	632	2485	654	2631	676	2780	698	2931	719	3085	741	3241	763	3399	785	3559	806	3750	825	3910	844	4070	862	4231	880	4392	897	4554	914	4717	930	4880	944	5084	961	5255	977	5432	993	5616
8200 [3869]	644	2640	666	2793	688	2948	710	3105	732	3265	754	3427	776	3592	797	3780	816	3942	835	4105	854	4268	871	4432	889	4596	906	4761	922	4927	936	5130	952	5300	969	5477	985	5660	1001	5850
8400 [3964]	657	2805	679	2964	701	3126	723	3290	745	3456	767	3625	789	3796	808	3978	827	4143	846	4309	864	4475	881	4642	898	4809	915	4977	931	5146	944	5352	961	5528	977	5710	993	5899	1008	6094
8600 [4058]	670	2980	692	3146	714	3314	736	3484	758	3657	780	3832	800	4017	819	4184	838	4352	856	4521	874	4690	891	4860	907	5030	924	5201	937	5408	953	5584	969	5765	985	5954	1001	6148	—	—
8800 [4153]	683	3166	705	3338	727	3512	749	3689	771	3868	793	4059	812	4229	831	4399	849	4570	867	4742	884	4914	901	5087	917	5260	933	5434	946	5645	962	5826	978	6013	993	6208	1009	6408	—	—
9000 [4247]	697	3361	719	3540	741	3721	763	3904	785	4089	805	4276	824	4449	842	4622	860	4796	877	4971	894	5146	911	5322	927	5498	939	5712	955	5892	971	6079	986	6272	1002	6472	—	—	—	—
9200 [4341]	711	3567	733	3752	755	3939	777	4129	798	4327	817	4502	835	4678	853	4854	871	5031	888	5209	905	5387	921	5565	933	5784	949	5963	964	6149	980	6342	995	6541	1010	6747	—	—	—	—
9400 [4436]	725	3783	747	3975	769	4168	792	4381	811	4558	829	4736	847	4915	865	5094	882	5274	899	5455	915	5636	931	5818	942	6040	958	6225	973	6418	989	6616	1004	6821	—	—	—	—	—	—
9600 [4530]	739	4010	762	4207	784	4407	805	4617	823	4798	842	4979	859	5161	877	5343	894	5526	910	5709	926	5894	937	6122	952	6307	968	6498	983	6696	998	6901	—	—	—	—	—	—	—	—

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L						M						N (field installed only)					
Motor H.P. [W]	5 [3728.5]						7.5 [5592.7]						7.5 [5592.7]					
Blower Sheave	BK130H						BK130H						BK120H					
Motor Sheave	1VP-56						1VP-71						1VP-71					
Turns Open	**1**	2	3	4	5	6	1	2	3	**4**	5	6	1	2	3	4	5	6
RPM	**756**	734	709	683	658	631	928	902	874	**847**	820	793	1009	981	955	928	899	870

NOTES: 1. Factory sheave settings are shown in bold type.
2. Do not set motor sheave below minimum turns open shown.
3. Re-adjustment of sheave required to achieve rated airflow at ARI minimum External Static Pressure
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIRFLOW RESISTANCE — 20 TON [70.3kW]

CFM [L/s]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]	7400 [3492]	7600 [3586]	7800 [3681]	8000 [3775]	8200 [3869]	8400 [3964]	8600 [4058]	8800 [4153]	9000 [4247]	9200 [4341]	9400 [4436]	9600 [4530]
	Resistance — Inches of Water [kPa]																
Wet Coil	0.00 [.00]	0.00 [.00]	0.00 [.00]	0.01 [.00]	0.01 [.00]	0.02 [.00]	0.02 [.00]	0.03 [.01]	0.03 [.01]	0.04 [.01]	0.04 [.01]	0.05 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.07 [.02]
Downflow	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.08 [.02]	0.08 [.02]	0.09 [.02]	0.10 [.02]	0.11 [.03]	0.12 [.03]	0.13 [.03]	0.14 [.03]	0.15 [.04]	0.16 [.04]	0.18 [.04]	0.19 [.05]	0.20 [.05]	0.22 [.05]
Downflow Economizer RA Damper Open	0.15 [.04]	0.16 [.04]	0.16 [.04]	0.17 [.04]	0.18 [.04]	0.19 [.05]	0.20 [.05]	0.21 [.05]	0.22 [.05]	0.23 [.06]	0.24 [.06]	0.25 [.06]	0.26 [.06]	0.27 [.07]	0.28 [.07]	0.29 [.07]	0.30 [.07]
Horizontal Economizer RA Damper Open	0.04 [.01]	0.05 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.07 [.02]	0.08 [.02]	0.09 [.02]	0.09 [.02]	0.10 [.02]	0.10 [.02]	0.11 [.03]	0.11 [.03]	0.12 [.03]	0.12 [.03]	0.13 [.03]
Concentric Grill RXRN-AD86 & Transition RXMC-CK08	0.26 [.06]	0.29 [.07]	0.32 [.08]	0.35 [.09]	0.38 [.09]	0.41 [.10]	0.44 [.11]	0.47 [.12]	0.50 [.12]	0.53 [.13]	0.56 [.14]	0.59 [.15]	0.62 [.15]	0.65 [.16]	0.69 [.17]	0.72 [.18]	0.75 [.19]

AIRFLOW CORRECTION FACTORS — 20 TON [70.3kW]

	CFM [L/s]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]	7400 [3492]	7600 [3586]	7800 [3681]	8000 [3775]	8200 [3869]	8400 [3964]	8600 [4058]	8800 [4153]	9000 [4247]	9200 [4341]	9400 [4436]	9600 [4530]
	Total MBH	0.97	0.97	0.98	0.98	0.99	0.99	1.00	1.00	1.01	1.01	1.02	1.02	1.03	1.03	1.03	1.04	1.04
	Sensible MBH	0.88	0.90	0.92	0.94	0.96	0.97	0.99	1.01	1.03	1.05	1.07	1.09	1.10	1.12	1.14	1.16	1.18
	Power kW	0.98	0.99	0.99	0.99	0.99	1.00	1.00	1.00	1.00	1.01	1.01	1.01	1.01	1.01	1.02	1.02	1.02

NOTE: Multiply correction factor times gross performance data — resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

AIRFLOW PERFORMANCE — 25 TON [87.9kW] — SIDEFLOW

Air Flow CFM [L/s]	Model RLNL-B300 / Voltage 208/230, 460, 575 — 3 phase / External Static Pressure — Inches of Water [kPa]																																			
	0.1 [.02]		0.2 [.05]		0.3 [.07]		0.4 [.10]		0.5 [.12]		0.6 [.15]		0.7 [.17]		0.8 [.20]		0.9 [.22]		1.0 [.25]		1.1 [.27]		1.2 [.30]		1.3 [.32]		1.4 [.35]		1.5 [.37]		1.6 [.40]		1.7 [.42]		1.8 [.45]		1.9 [.47]		2.0 [.50]	
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
8000 [3775]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	794	3720	814	3870	833	4024	851	4182	869	4344	886	4510	903	4680	920	4854	948	5256	963	5410	979	5565	994	5720	1009	5877
8200 [3869]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	807	3908	826	4065	845	4226	863	4392	880	4561	897	4735	914	4912	943	5296	958	5455	973	5614	988	5774	1003	5935	1018	6097
8400 [3964]	—	—	—	—	—	—	—	—	—	—	—	—	801	3947	820	4108	838	4273	856	4442	874	4614	891	4791	908	4972	924	5157	952	5503	967	5667	982	5832	997	5997	1012	6164	1028	6331
8600 [4058]	—	—	—	—	—	—	—	—	—	—	794	3989	813	4153	832	4321	850	4493	868	4670	886	4850	902	5034	919	5223	947	5557	962	5725	977	5894	992	6064	1007	6235	1022	6407	1037	6579
8800 [4153]	—	—	—	—	—	—	—	—	—	—	807	4200	826	4371	845	4547	862	4727	880	4910	897	5098	913	5290	942	5614	957	5787	972	5960	987	6134	1002	6310	1017	6486	1032	6663	1047	6841
9000 [4247]	—	—	—	—	—	—	—	—	801	4249	820	4424	839	4603	857	4786	874	4973	892	5164	908	5359	924	5558	952	5853	967	6031	982	6209	997	6389	1012	6570	1027	6752	1042	6934	1057	7118
9200 [4341]	—	—	—	—	—	—	795	4300	815	4478	833	4660	851	4847	869	5037	886	5232	903	5430	919	5633	947	5923	962	6105	977	6289	992	6473	1007	6658	1022	6844	1037	7031	1052	7219	1068	7408
9400 [4436]	—	—	—	—	790	4352	809	4534	828	4720	846	4910	864	5104	881	5302	898	5504	915	5710	943	5997	958	6184	972	6372	987	6561	1002	6750	1017	6941	1032	7132	1048	7325	1063	7518	—	—
9600 [4530]	—	—	—	—	804	4592	823	4781	841	4975	859	5172	876	5373	893	5579	910	5788	926	6002	953	6267	968	6460	983	6653	998	6847	1013	7042	1028	7238	1043	7434	1058	7632	—	—	—	—
9800 [4624]	—	—	798	4652	817	4845	836	5042	854	5242	872	5447	889	5656	905	5869	922	6085	949	6355	964	6551	979	6749	994	6947	1009	7147	1024	7347	1039	7548	1054	7751	1069	7954	—	—	—	—
10000 [4719]	793	4714	813	4910	831	5110	849	5315	867	5523	884	5735	901	5951	917	6171	945	6446	960	6647	975	6849	990	7052	1005	7256	1019	7461	1034	7667	1050	7873	1065	8081	—	—	—	—	—	—
10200 [4813]	808	4978	827	5181	845	5389	863	5600	880	5816	897	6035	913	6259	941	6542	956	6748	971	6954	986	7162	1001	7370	1016	7579	1031	7789	1046	8000	1061	8212	—	—	—	—	—	—	—	—
10400 [4908]	822	5254	840	5465	858	5680	876	5899	893	6122	909	6349	926	6580	953	6852	967	7063	982	7275	997	7488	1012	7701	1027	7916	1042	8131	1057	8348	1072	8565	—	—	—	—	—	—	—	—
10600 [5002]	836	5543	854	5761	872	5984	889	6210	906	6441	922	6675	949	6961	964	7176	979	7393	993	7610	1008	7828	1023	8047	1038	8267	1053	8488	1068	8710	—	—	—	—	—	—	—	—	—	—
10800 [5096]	850	5845	868	6071	885	6301	902	6534	918	6772	946	7074	961	7294	975	7514	990	7736	1005	7959	1020	8182	1035	8407	1050	8632	1065	8858	—	—	—	—	—	—	—	—	—	—	—	—
11000 [5191]	864	6160	882	6393	899	6630	915	6871	943	7191	958	7415	972	7640	987	7867	1002	8094	1017	8321	1032	8550	1046	8780	1061	9011	—	—	—	—	—	—	—	—	—	—	—	—	—	—
11200 [5285]	878	6487	895	6728	912	6972	940	7313	955	7541	969	7771	984	8001	999	8233	1014	8465	1029	8698	1043	8933	1058	9168	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
11400 [5379]	892	6827	909	7075	925	7328	952	7671	967	7905	981	8140	996	8376	1011	8613	1026	8851	1041	9089	1055	9329	1070	9570	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
11600 [5474]	906	7180	922	7436	950	7806	964	8044	979	8283	994	8524	1008	8765	1023	9007	1038	9250	1053	9494	1068	9739	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
11800 [5568]	920	7546	948	7944	962	8187	977	8431	991	8676	1006	8921	1021	9168	1035	9416	1050	9664	1065	9913	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
12000 [5663]	946	8087	960	8334	975	8583	989	8832	1004	9082	1019	9333	1033	9585	1048	9838	1063	10092	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L						M					
Motor H.P. [W]	7.5 [5592.7]						10 [7457.0]					
Blower Sheave	BK130H						BK120H					
Motor Sheave	1VP-71						1VP-75					
Turns Open	**1**	2	3	4	5	6	1	2	3	**4**	5	6
RPM	**919**	894	869	844	817	790	1067	1039	1012	**982**	953	925

NOTES: 1. Factory sheave settings are shown in bold type.
2. Do not set motor sheave below minimum turns open shown.
3. Re-adjustment of sheave required to achieve rated airflow at ARI minimum External Static Pressure
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIRFLOW RESISTANCE — 25 TON [87.9kW]

CFM [L/s]	8000 [3775]	8400 [3964]	8800 [4153]	9200 [4341]	9600 [4530]	10000 [4719]	10400 [4908]	10800 [5096]	11200 [5285]	11600 [5474]	12000 [5663]
	Resistance — Inches of Water [kPa]										
Wet Coil	0.07 [.02]	0.09 [.02]	0.10 [.02]	0.12 [.03]	0.13 [.03]	0.15 [.04]	0.16 [.04]	0.18 [.04]	0.19 [.05]	0.21 [.05]	0.22 [.05]
Downflow	0.12 [.03]	0.14 [.03]	0.16 [.04]	0.19 [.05]	0.22 [.05]	0.25 [.06]	0.29 [.07]	0.33 [.08]	0.37 [.09]	0.42 [.10]	0.46 [.11]
Downflow Economizer RA Damper Open	0.22 [.05]	0.24 [.06]	0.26 [.06]	0.28 [.07]	0.30 [.07]	0.32 [.08]	0.34 [.08]	0.37 [.09]	0.39 [.10]	0.41 [.10]	0.44 [.11]
Horizontal Economizer RA Damper Open	0.09 [.02]	0.10 [.02]	0.11 [.03]	0.12 [.03]	0.13 [.03]	0.14 [.03]	0.15 [.04]	0.16 [.04]	0.17 [.04]	0.18 [.04]	0.19 [.05]
Concentric Grill RXRN-AD88 & Transition RXMC-CL09	0.17 [.04]	0.23 [.06]	0.30 [.07]	0.36 [.09]	0.43 [.11]	0.50 [.12]	0.56 [.14]	0.63 [.16]	0.69 [.17]	0.76 [.19]	0.82 [.20]

AIRFLOW CORRECTION FACTORS — 25 TON [87.9kW]

	CFM [L/s]	8000 [3775]	8400 [3964]	8800 [4153]	9200 [4341]	9600 [4530]	10000 [4719]	10400 [4908]	10800 [5096]	11200 [5285]	11600 [5474]	12000 [5663]
	Total MBH	0.97	0.98	0.99	0.99	1.00	1.01	1.02	1.03	1.03	1.04	1.05
	Sensible MBH	0.89	0.92	0.95	0.98	1.01	1.04	1.08	1.11	1.14	1.17	1.20
	Power kW	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02	1.02

NOTE: Multiply correction factor times gross performance data — resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

XIII. PRE-START CHECK

1. Is unit properly located and slightly slanted toward indoor condensate drain?
2. Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
3. Is air free to travel to and from outdoor coil? (See Figure 5.)
4. Is the wiring correct, tight, and according to unit wiring diagram?
5. Is unit grounded?
6. Are field supplied air filters in place and clean?
7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?

XIV. STARTUP

1. Turn thermostat to “OFF,” turn “on” power supply at disconnect switch.
2. Turn temperature setting as high as it will go.
3. Turn fan switch to “ON.”
4. Indoor blower should run. Be sure it is running in the right direction.
5. Turn fan switch to “AUTO.” Turn system switch to “COOL” and turn temperature setting below room temperature. Unit should run in cooling mode.
6. Is outdoor fan operating correctly in the right direction?
7. Is compressor running correctly.
   Record the following after the unit has run some time.
   A. Operating Mode _____
   B. Discharge Pressures (High) _____PSIG
   C. Vapor Pressure at Compressors (Low) _____PSIG
   D. Vapor Line Temperature at Compressors °F.
   E. Indoor Dry Bulb_____°F.
   F. Indoor Wet Bulb _____°F.
   G. Outdoor Dry Bulb _____°F.
   H. Outdoor Wet Bulb _____°F.
   I. Voltage at Contactor _____Volts
   J. Current at Contactors _____Amps
   K. Model Number_____
   L. Serial Number _____
   M. Location_____
   N. Owner _____
   O. Date_____
8. Turn thermostat system switch to “HEAT.” Unit compressors should stop. Raise temperature setting to above room temperature. Unit should run in heating mode and auxiliary heaters, if installed, should come on.
9. Check the refrigerant charge using the instructions located on unit charging chart. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
10. Adjust discharge air grilles and balance system.
11. Check ducts for condensation and air leaks.
12. Check unit for tubing and sheet metal rattles.
13. Instruct the owner on operation and maintenance.
14. Leave “INSTALLATION” and ”USE AND CARE“ instructions with owner

XV. OPERATION

COOLING MODE

With thermostat in the cool mode, fan auto and the room temperature higher than the thermostat setting:

A. Indoor blower contactor is energized through thermostat contact (G).

B. Compressor contactors are energized through thermostat contacts (Y1) & (Y2) and pressure controls.

C. Economizer enthalpy control (if installed) controls operation of first-stage cooling and positions fresh air damper to maintain mixed air temperature. Second-stage cooling operates normally as required by second stage of thermostats.

D. The system will continue in cooling operation as long as all safety controls are closed, until the thermostat is satisfied.

HEATING MODE

With thermostat in the heat mode, fan auto and the room temperature lower than the thermostat setting the indoor blower contactor is energized through thermostat contact (G).

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

XVI. AUXILIARY HEAT

In the heating mode, the thermostat will energize one or more supplementary resistance heaters.

REPLACEMENT PARTS

Contact your local distributor for a complete parts list.

CHARGE INFORMATION

Refer to the appropriate charge chart on the unit, or in this booklet.

TROUBLESHOOTING

Refer to the troubleshooting chart included in this manual.

WIRING DIAGRAMS

Refer to the appropriate wiring diagram included in this manual.

VII. HEATER KIT CHARACTERISTICS
TABLE G. AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION (15, 20 & 25 TON MODELS)

208/240 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 208/240 V	Heater kBTU/Hr @ 208/240 V	Heater Amps @ 208/240 V	Unit Min. Ckt. Ampacity @ 208/240 V	Over Current Protective Device Size		Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min. Circuit Ampacity 208/240V	Over Current Protective Device Size	
							Min./Max. @ 208 V	Min./Max. @ 240 V				Min./Max. @ 208 V	Min./Max. @ 240 V
B180CL	No Heat	—	—	—	—	78/78	90/100	90/100	—	—	78/78	90/100	90/100
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	78/78	90/100	90/100	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	115/130	125/125	150/150	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	165/188	175/175	200/200	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	202/231	225/225	250/250	188/217	200/225	—	—	—
B240CL	No Heat	—	—	—	—	101/101	110/125	110/125	—	—	101/101	110/125	110/125
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	101/101	110/125	110/125	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	119/134	125/125	150/150	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	169/192	175/175	200/200	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	206/235	225/225	250/250	188/217	200/225	—	—	—
B300CL	No Heat	—	—	—	—	147/147	175/175	175/175	—	—	147/147	175/175	175/175
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	147/147	175/175	175/175	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147/147	175/175	175/175	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	181/204	200/200	225/225	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	218/247	225/225	250/250	188/217	200/225	—	—	—

208/240 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 208/240 V	Heater kBTU/Hr @ 208/240 V	Heater Amps @ 208/240 V	Unit Min. Ckt. Ampacity @ 208/240 V	Over Current Protective Device Size		Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min. Circuit Ampacity 208/240V	Over Current Protective Device Size	
							Min./Max. @ 208 V	Min./Max. @ 240 V				Min./Max. @ 208 V	Min./Max. @ 240 V
B180CM	No Heat	—	—	—	—	81/81	90/100	90/100	—	—	81/81	90/100	90/100
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	81/81	90/100	90/100	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	119/134	125/125	150/150	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	169/192	175/175	200/200	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	206/235	225/225	250/250	188/217	200/225	—	—	—
B240CM	No Heat	—	—	—	—	109/109	125/125	125/125	—	—	109/109	125/125	125/125
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	109/109	125/125	125/125	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	129/145	150/150	150/150	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	179/202	200/200	225/225	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	217/245	225/225	250/250	188/217	200/225	—	—	—
B300CM	No Heat	—	—	—	—	149/149	175/175	175/175	—	—	149/149	175/175	175/175
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	149/149	175/175	175/175	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	149/151	175/175	175/175	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	186/209	200/200	225/225	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	223/252	225/225	300/300	188/217	200/225	—	—	—

208/240 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 208/240 V	Heater kBTU/Hr @ 208/240 V	Heater Amps @ 208/240 V	Unit Min. Ckt. Ampacity @ 208/240 V	Over Current Protective Device Size		Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min. Circuit Ampacity 208/240V	Over Current Protective Device Size	
							Min./Max. @ 208 V	Min./Max. @ 240 V				Min./Max. @ 208 V	Min./Max. @ 240 V
B240CN	No Heat	—	—	—	—	109/109	125/125	125/125	—	—	109/109	125/125	125/125
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	109/109	125/125	125/125	50/58	50/60	—	—	—
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	129/145	150/150	150/150	100/116	100/125	—	—	—
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	179/202	200/200	225/225	150/173	150/175	—	—	—
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	217/245	225/225	250/250	188/217	200/225	—	—	—

VII. HEATER KIT CHARACTERISTICS
TABLE G (CONTINUED). AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION (15, 20 & 25 TON MODELS)

480 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 480 V	Heater kBTU/Hr @ 480 V	Heater Amps @ 480 V	Unit Min. Ckt. Ampacity @ 480 V	Over Current Protective Device Size		Min. Ckt. Ampacity 480V	Max. Fuse Size 480V	Min. Circuit Ampacity 480V	Over Current Protective Device Size	
							Min./Max. @ 480 V	Min./Max. @ 480 V				Min./Max. @ 480 V	Min./Max. @ 480 V
B180DL	No Heat	—	—	—	—	38	45/45	—	—	—	38	45/45	—
	CE20D	1	19.2	65.5	23.1	38	45/45	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	64	70/70	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	93	100/100	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	114	125/125	—	109	110	—	—	—
B240DL	No Heat	—	—	—	—	52	60/60	—	—	—	52	60/60	—
	CE20D	1	19.2	65.5	23.1	52	60/60	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	67	70/70	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	95	100/100	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	117	125/125	—	109	110	—	—	—
B300DL	No Heat	—	—	—	—	60	70/70	—	—	—	60	70/70	—
	CE20D	1	19.2	65.5	23.1	60	70/70	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	70	70/70	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	99	100/100	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	121	125/125	—	109	110	—	—	—

480 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 480 V	Heater kBTU/Hr @ 480 V	Heater Amps @ 480 V	Unit Min. Ckt. Ampacity @ 480 V	Over Current Protective Device Size		Min. Ckt. Ampacity 480V	Max. Fuse Size 480V	Min. Circuit Ampacity 480V	Over Current Protective Device Size	
							Min./Max. @ 480 V	Min./Max. @ 480 V				Min./Max. @ 480 V	Min./Max. @ 480 V
B180DM	No Heat	—	—	—	—	40	45/50	—	—	—	40	45/50	—
	CE20D	1	19.2	65.5	23.1	40	45/50	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	67	70/70	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	95	100/100	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	117	125/125	—	109	110	—	—	—
B240DM	No Heat	—	—	—	—	56	60/70	—	—	—	56	60/70	—
	CE20D	1	19.2	65.5	23.1	56	60/70	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	70	70/70	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	99	100/100	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	121	125/125	—	109	110	—	—	—
B300DM	No Heat	—	—	—	—	63	70/80	—	—	—	63	70/80	—
	CE20D	1	19.2	65.5	23.1	63	70/80	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	74	80/80	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	103	110/110	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	124	125/125	—	109	110	—	—	—

480 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 480 V	Heater kBTU/Hr @ 480 V	Heater Amps @ 480 V	Unit Min. Ckt. Ampacity @ 480 V	Over Current Protective Device Size		Min. Ckt. Ampacity 480V	Max. Fuse Size 480V	Min. Circuit Ampacity 480V	Over Current Protective Device Size	
							Min./Max. @ 480 V	Min./Max. @ 480 V				Min./Max. @ 480 V	Min./Max. @ 480 V
B240DN	No Heat	—	—	—	—	56	60/70	—	—	—	56	60/70	—
	CE20D	1	19.2	65.5	23.1	56	60/70	—	29	30	—	—	—
	CE40D	2	38.4	131	46.2	70	70/70	—	58	60	—	—	—
	CE60D	2	57.6	196.5	69.3	99	100/100	—	87	90	—	—	—
	CE75D	2	72	245.63	86.6	121	125/125	—	109	110	—	—	—

VII. HEATER KIT CHARACTERISTICS
TABLE G (CONTINUED). AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION (15, 20 & 25 TON MODELS)

600 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 600 V	Heater kBTU/Hr @ 600 V	Heater Amps @ 600 V	Unit Min. Ckt. Ampacity @ 600 V	Over Current Protective Device Size		Min. Ckt. Ampacity 600V	Max. Fuse Size 600V	Min. Circuit Ampacity 600V	Over Current Protective Device Size	
							Min./Max. @ 600 V	Min./Max. @ 600 V				Min./Max. @ 600 V	Min./Max. @ 600 V
B180YL	No Heat	—	—	—	—	28	30/35	—	—	—	28	30/35	—
	CE20Y	1	19.2	65.5	18.5	28	30/35	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	51	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	74	80/80	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	92	100/100	—	87	90	—	—	—
B240YL	No Heat	—	—	—	—	40	45/50	—	—	—	40	45/50	—
	CE20Y	1	19.2	65.5	18.5	40	45/50	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	53	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	76	80/80	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	94	100/100	—	87	90	—	—	—
B300YL	No Heat	—	—	—	—	47	60/60	—	—	—	47	60/60	—
	CE20Y	1	19.2	65.5	18.5	47	60/60	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	56	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	80	80/80	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	97	100/100	—	87	90	—	—	—

600 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 600 V	Heater kBTU/Hr @ 600 V	Heater Amps @ 600 V	Unit Min. Ckt. Ampacity @ 600 V	Over Current Protective Device Size		Min. Ckt. Ampacity 600V	Max. Fuse Size 600V	Min. Circuit Ampacity 600V	Over Current Protective Device Size	
							Min./Max. @ 600 V	Min./Max. @ 600 V				Min./Max. @ 600 V	Min./Max. @ 600 V
B180YM	No Heat	—	—	—	—	30	35/35	—	—	—	30	35/35	—
	CE20Y	1	19.2	65.5	18.5	30	35/35	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	53	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	76	80/80	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	94	100/100	—	87	90	—	—	—
B240YM	No Heat	—	—	—	—	42	50/50	—	—	—	42	50/50	—
	CE20Y	1	19.2	65.5	18.5	42	50/50	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	56	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	80	80/80	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	97	100/100	—	87	90	—	—	—
B300YM	No Heat	—	—	—	—	50	60/60	—	—	—	50	60/60	—
	CE20Y	1	19.2	65.5	18.5	50	60/60	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	59	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	82	90/90	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	100	100/100	—	87	90	—	—	—

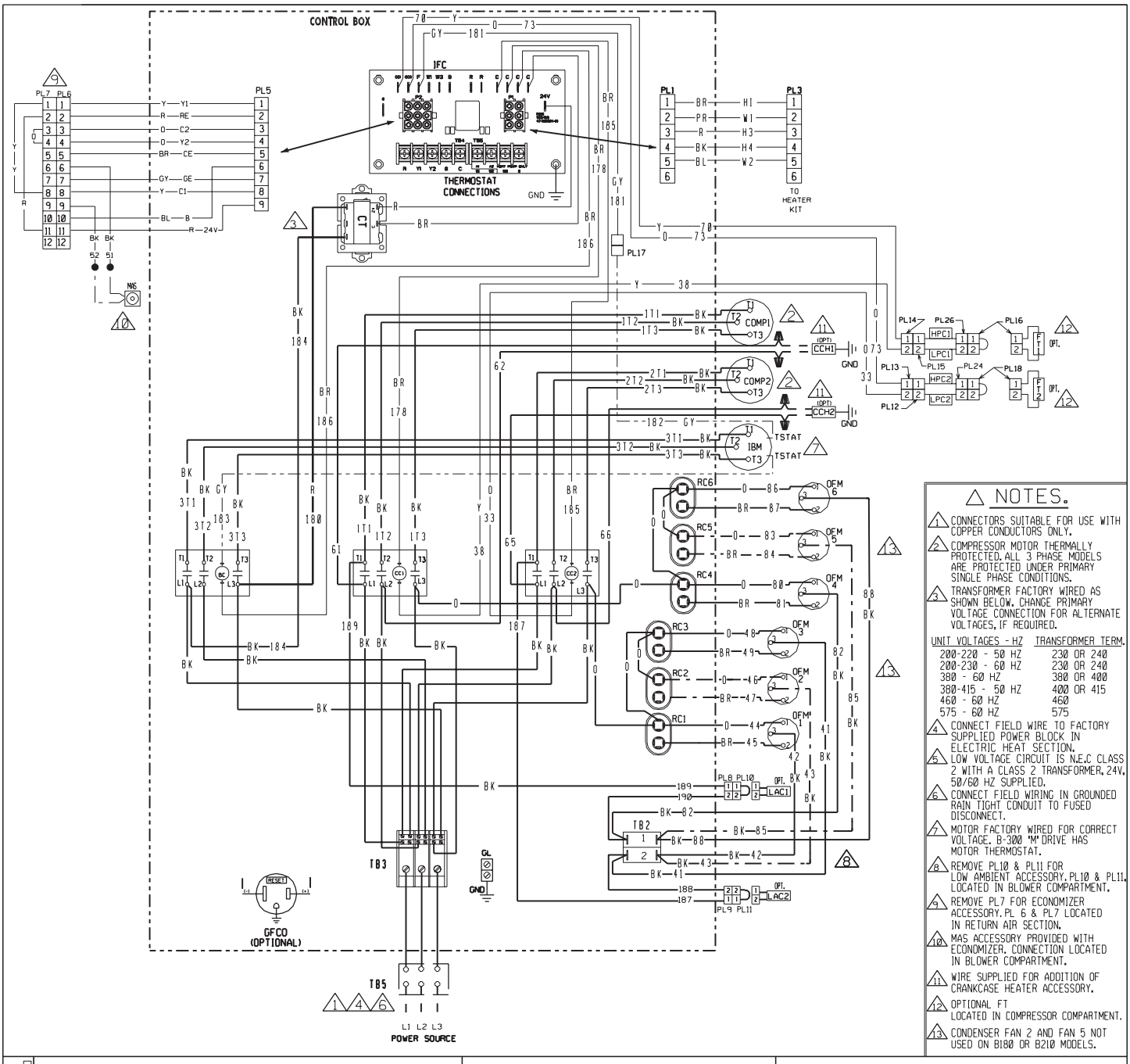
600 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION													
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit				
Unit Model Number RLNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner		
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 600 V	Heater kBTU/Hr @ 600 V	Heater Amps @ 600 V	Unit Min. Ckt. Ampacity @ 600 V	Over Current Protective Device Size		Min. Ckt. Ampacity 600V	Max. Fuse Size 600V	Min. Circuit Ampacity 600V	Over Current Protective Device Size	
							Min./Max. @ 600 V	Min./Max. @ 600 V				Min./Max. @ 600 V	Min./Max. @ 600 V
B240YN	No Heat	—	—	—	—	42	50/50	—	—	—	42	50/50	—
	CE20Y	1	19.2	65.5	18.5	42	50/50	—	24	25	—	—	—
	CE40Y	2	38.4	131	37	56	60/60	—	47	50	—	—	—
	CE60Y	2	57.6	196.5	55.4	80	80/80	—	70	70	—	—	—
	CE75Y	2	72	245.63	69.3	97	100/100	—	87	90	—	—	—

TROUBLE SHOOTING CHART

⚠ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	• Power off or loose electrical connection • Thermostat out of calibration-set too high • Defective contactor • Blown fuses • Transformer defective • High pressure control open (if provided) • Interconnecting low voltage wiring damaged	• Check for correct voltage at compressor contactor in control box • Reset • Check for 24 volts at contactor coil - replace if contacts are open • Replace fuses • Check wiring-replace transformer • Reset-also see high head pressure remedy- • Replace thermostat wiring
Condenser fan runs, compressor doesn't	• Run capacitor defective (single phase only) • Loose connection • Compressor stuck, grounded or open motor winding open internal overload. • Low voltage condition	• Replace • Check for correct voltage at compressor - check & tighten all connections • Wait at least 2 hours for overload to reset. If still open, replace the compressor. At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Insufficient cooling	• Improperly sized unit • Improper airflow • Incorrect refrigerant charge • Air, non-condensibles or moisture in system • Incorrect voltage	• Recalculate load • Check - should be approximately 400 CFM per ton. • Charge per procedure attached to unit service panel. • Recover refrigerant, evacuate & recharge, add filter drier • At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	• Incorrect voltage • Defective overload protector • Refrigerant undercharge	• At compressor terminals, voltage must be ± 10% of nameplate marking when unit is operating. • Replace - check for correct voltage • Add refrigerant
Registers sweat	• Low evaporator airflow	• Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	• Restriction in liquid line, expansion device or filter drier • TXV does not open	• Remove or replace defective component • Replace TXV
High head-high or normal vapor pressure - Cooling mode	• Dirty condenser coil • Refrigerant overcharge • Condenser fan not running • Air or non-condensibles in system	• Clean coil • Correct system charge • Repair or replace • Recover refrigerant, evacuate & recharge
Low head-high vapor pressures	• Defective Compressor valves	• Replace compressor
Low vapor - cool compressor - iced evaporator coil	• Low evaporator airflow • Operating below 65°F outdoors • Moisture in system • Dirty evaporator coil, bent fins	• Increase speed of blower or reduce restriction - replace air filter • Add Low Ambient Kit • Recover refrigerant - evacuate & recharge - add filter drier • Clean evaporator coil, straighten fins
High vapor pressure	• Excessive load • Defective compressor	• Recheck load calculation • Replace
Fluctuating head & vapor pressures	• TXV hunting • Air or non-condensibles in system	• Check TXV bulb clamp - check air distribution on coil - replace TXV • Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	• Air or non-condensibles in system	• Recover refrigerant, evacuate & recharge



NOTES.

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
3. TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ	TRANSFORMER TERM.
200-220 - 50 HZ	230 OR 240
200-230 - 60 HZ	230 OR 240
380 - 60 HZ	380 OR 400
380-415 - 50 HZ	400 OR 415
460 - 60 HZ	460
575 - 60 HZ	575

4. CONNECT FIELD WIRE TO FACTORY SUPPLIED POWER BLOCK IN ELECTRIC HEAT SECTION.
5. LOW VOLTAGE CIRCUIT IS N.E.C CLASS 2 WITH A CLASS 2 TRANSFORMER, 24V, 50/60 HZ SUPPLIED.
6. CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
7. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE. B-300 'M' DRIVE HAS MOTOR THERMOSTAT.
8. REMOVE PL10 & PL11 FOR LOW AMBIENT ACCESSORY. PL10 & PL11, LOCATED IN BLOWER COMPARTMENT.
9. REMOVE PL7 FOR ECONOMIZER ACCESSORY. PL 6 & PL7 LOCATED IN RETURN AIR SECTION.
10. MAS ACCESSORY PROVIDED WITH ECONOMIZER. CONNECTION LOCATED IN BLOWER COMPARTMENT.
11. WIRE SUPPLIED FOR ADDITION OF CRANKCASE HEATER ACCESSORY.
12. OPTIONAL FT LOCATED IN COMPRESSOR COMPARTMENT.
13. CONDENSER FAN 2 AND FAN 5 NOT USED ON B180 OR B210 MODELS.

DWG. NO. 90-42517-30 REV 03

COMPONENT CODE

BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CCH	CRANKCASE HEATER
COMP	COMPRESSOR
CT	CONTROL TRANSFORMER
FT	FREEZE STAT
GFCO	GROUND FAULT CONVENIENCE OUTLET
GL	GROUND LUG
GND	GROUND
HPC	HIGH PRESSURE CONTROL
IBM	INDOOR BLOWER MOTOR BELT DRIVE
IFC	INTEGRATED FURNACE CONTROL
LAC	LOW AMBIENT COOLING CONTROL
LPC	LOW PRESSURE CONTROL
MAS	MIX AIR SENSOR
OFM	OUTDOOR FAN MOTOR
RC	RUN CAPACITOR
TDC	TIME DELAY CONTROL
TSTAT	MOTOR THERMOSTAT
PL	PLUG
PT	POWER TRANSFORMER
	WIRE NUT

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105° C MIN.)

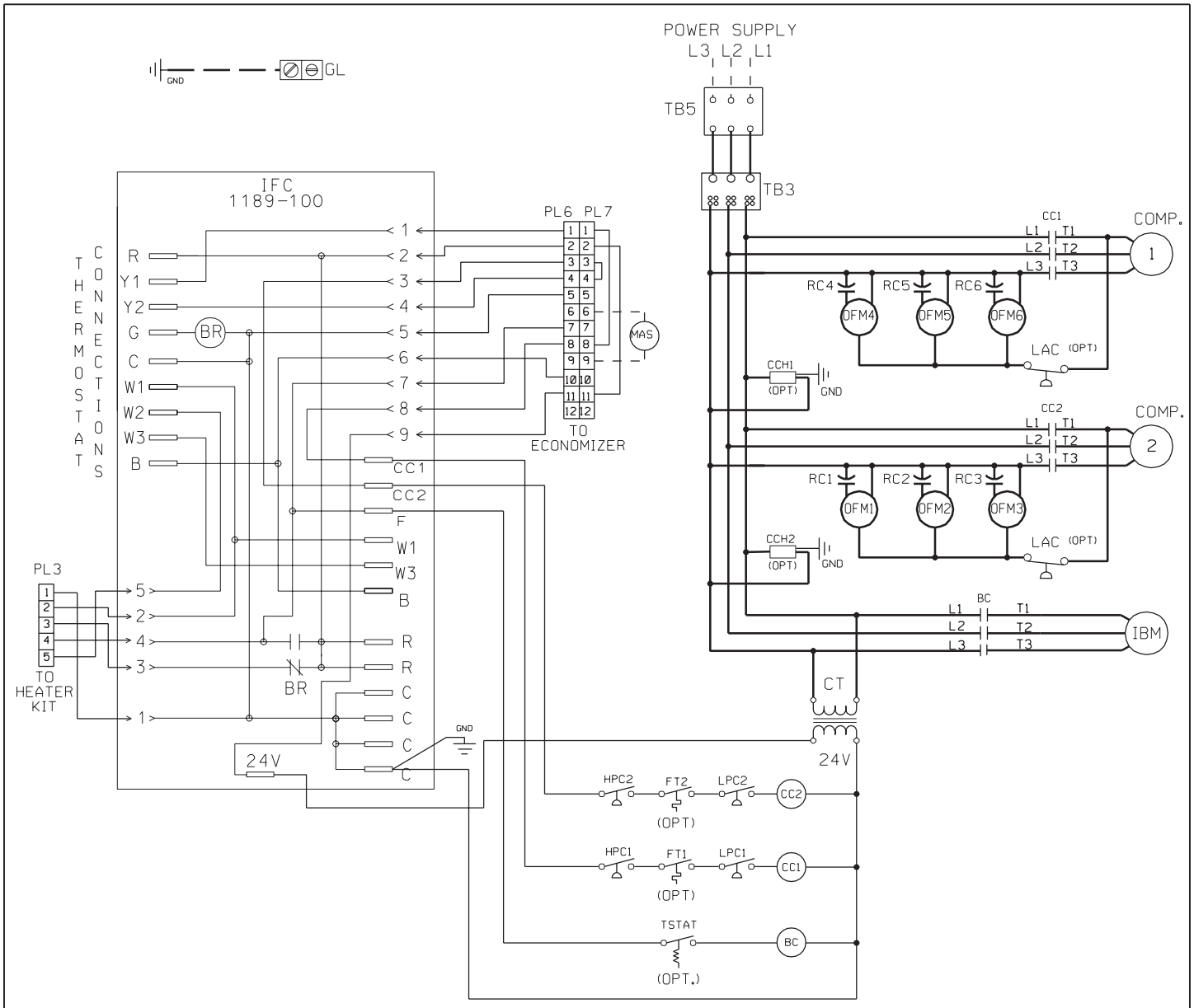
WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., AND LOCAL CODES AS APPLICABLE.

WIRE COLOR CODE

BK	BLACK	O	ORANGE
BR	BROWN	PR	PURPLE
BL	BLUE	R	RED
G	GREEN	W	WHITE
GY	GRAY	Y	YELLOW

WIRING DIAGRAM
RLNL-B180/210/240/300
208-230/460/575V 3 PH, 60 HZ.
PACKAGED A/C

DR. BY	APP. BY	DATE	DWG. NO.	REV
MGR		4-7-08	90-42517-30	03



DWG. NO. 90-42517-33 REV. 02

COMPONENT CODE

BC	BLOWER MOTOR CONTACTOR	MAS	MIXED AIR SENSOR
BR	BLOWER RELAY	OFM	OUTDOOR FAN MOTOR
CC	COMPRESSOR CONTACTOR	OPT	OPTIONAL
CCH	CRANKCASE HEATER	PL	PLUG
COMP	COMPRESSOR	RC	RUN CAPACITOR
CT	CONTROL TRANSFORMER	TB	TERMINAL BLOCK
FT	FREEZE STAT	TSTAT	MOTOR THERMOSTAT
GL	GROUND LUG		
GND	GROUND		
HPC	HIGH PRESSURE CONTROL		
IBM	INDOOR BLOWER MOTOR		
IFC	INTEGRATED FURNACE CONTROL		
LAC	LOW AMBIENT CONTROL		
LPC	LOW PRESSURE CONTROL		

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105° C MIN.)

WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., AND LOCAL CODES AS APPLICABLE.

WIRE COLOR CODE

BK	BLACK	O	ORANGE
BR	BROWN	PR	PURPLE
BL	BLUE	R	RED
G	GREEN	W	WHITE
GY	GRAY	Y	YELLOW

WIRING SCHEMATIC
RLNL-B180/210/240/300
PACKAGED A/C

208-230V, 3PH, 60HZ. / 460V, 3PH, 60HZ.
575V, 3PH, 60 HZ.

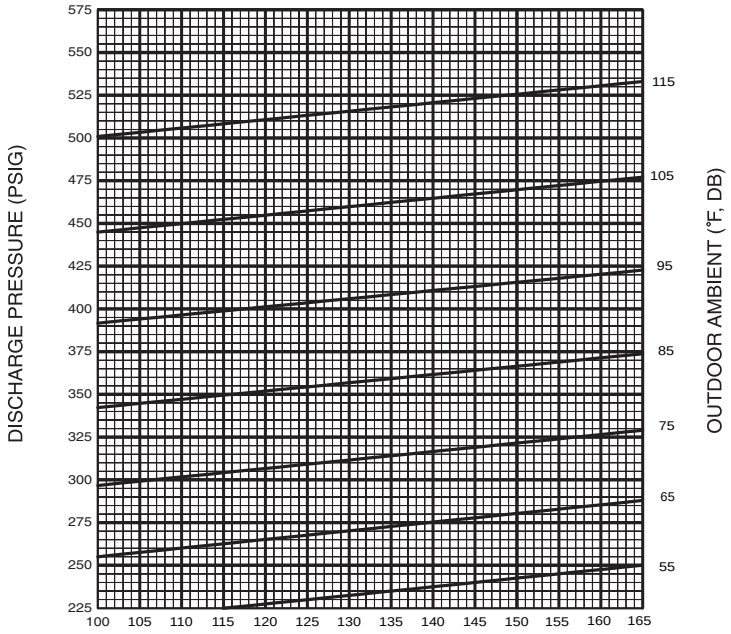
DR. BY	APP. BY	DATE	DWG. NO.	REV
MGR		4-21-08	90-42517-33	02

RLNL SERIES – 15 TON

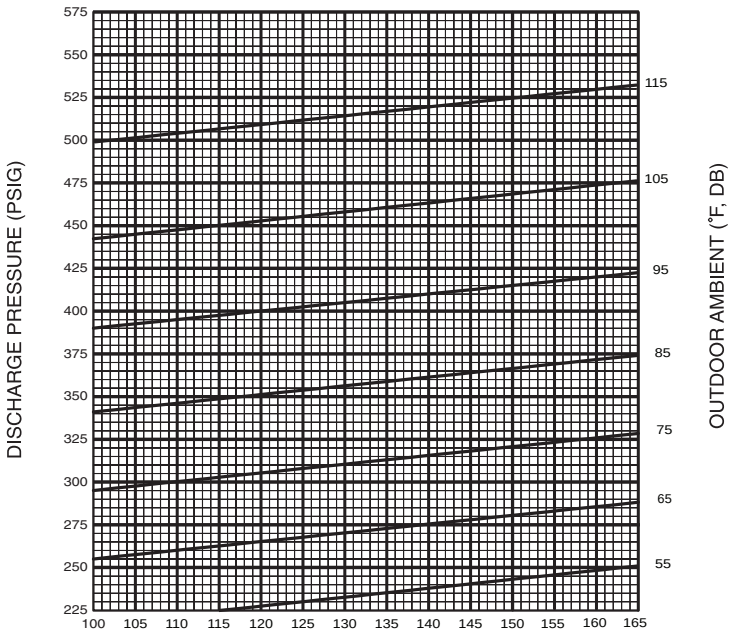
SYSTEM CHARGE CHART - REFRIGERANT 410A
-B180, CIRCUITS 1 & 2

CAUTION:
1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
2. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS:
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND DISCHARGE.
2. MEASURE OUTDOOR AMBIENT TO UNIT.
3. PLACE (X) ON CHART WHERE SUCTION AND DISCHARGE INTERSECT.
4. IF (X) IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
5. IF (X) IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



-B180, CIRCUIT 1



-B180, CIRCUIT 2

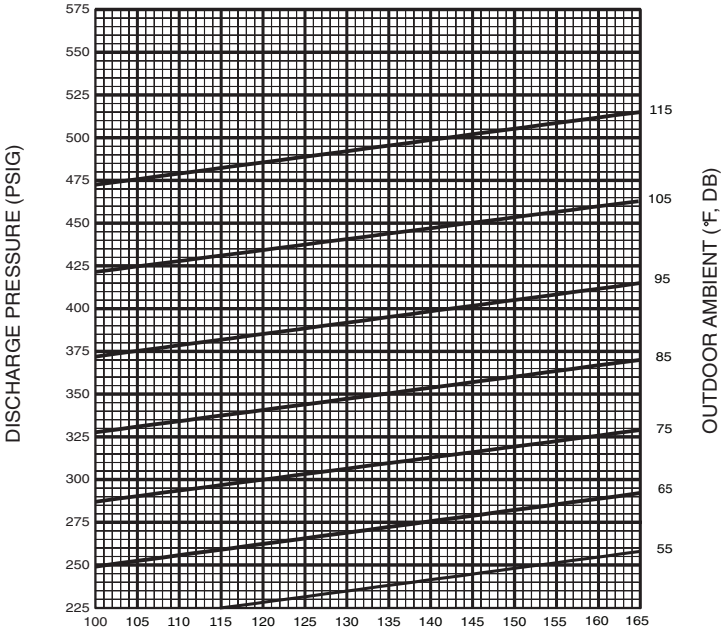
92-102778-01-00

RLNL SERIES – 20 TON

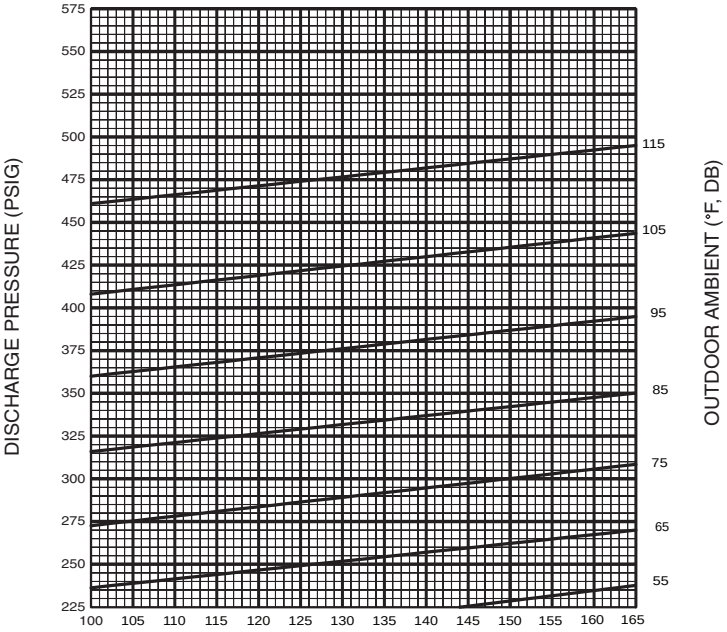
SYSTEM CHARGE CHART - REFRIGERANT 410A
-B240, CIRCUITS 1 & 2

CAUTION:
1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
2. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS:
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND DISCHARGE.
2. MEASURE OUTDOOR AMBIENT TO UNIT.
3. PLACE (X) ON CHART WHERE SUCTION AND DISCHARGE INTERSECT.
4. IF (X) IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
5. IF (X) IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



-B240, CIRCUIT 1



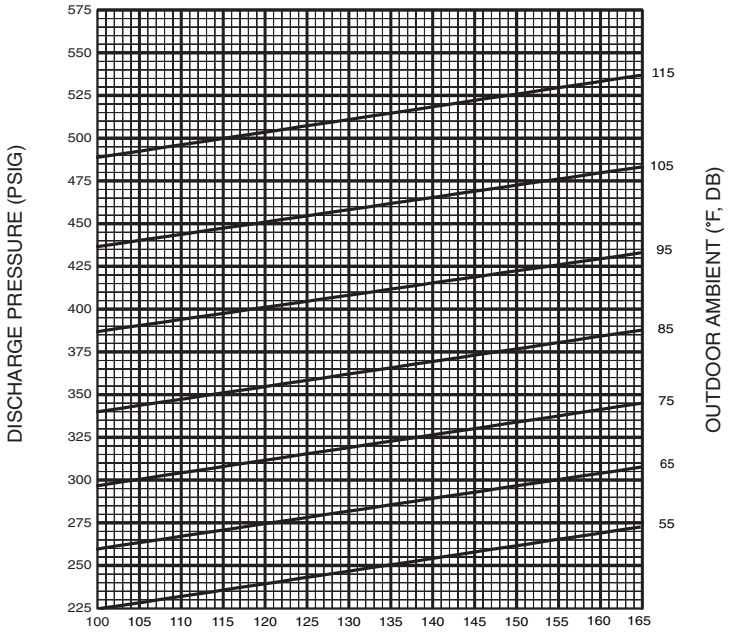
-B240, CIRCUIT 2

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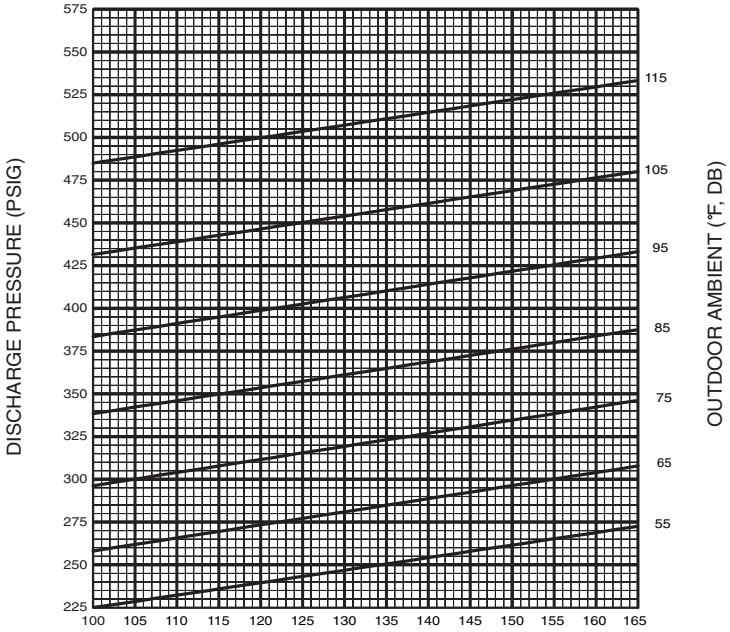
SYSTEM CHARGE CHART - REFRIGERANT 410A
-B300, CIRCUITS 1 & 2

CAUTION:
1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
2. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS:
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND DISCHARGE.
2. MEASURE OUTDOOR AMBIENT TO UNIT.
3. PLACE (X) ON CHART WHERE SUCTION AND DISCHARGE INTERSECT.
4. IF (X) IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
5. IF (X) IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



-B300, CIRCUIT 1



-B300, CIRCUIT 2

92-102778-04-00