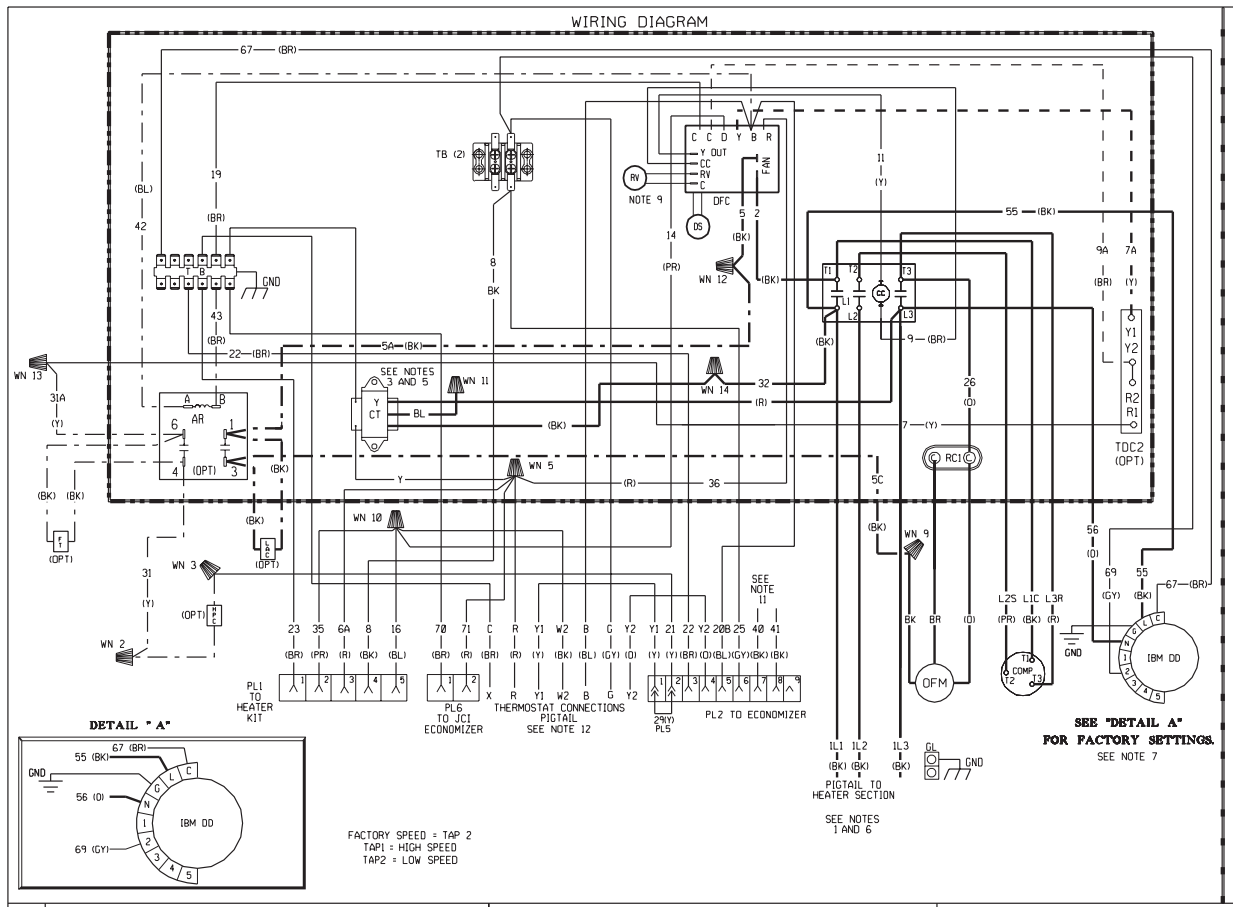
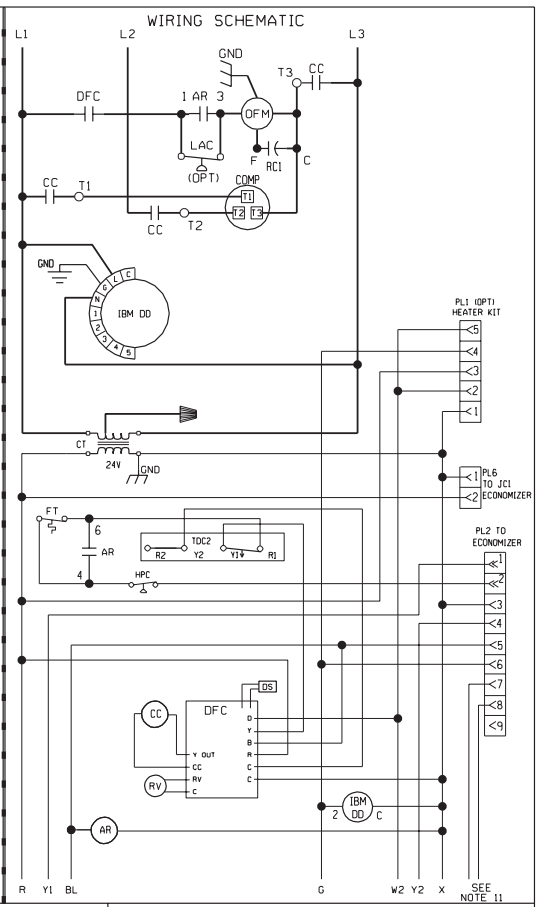




COMPONENT CODE

AR	ACCESSORY RELAY
BR	BLOWER RELAY
CC	COMPRESSOR CONTACTOR
COMP	COMPRESSOR
CT	CONTROL TRANSFORMER
DFC	DEFROST CONTROL
DR	DEFROST RELAY
DS	DEFROST SENSOR
FT	FREEZE STAT
GL	GROUND LUG
GND	GROUND
HPC	HIGH PRESSURE CONTROL
IBM	INDOOR BLOWER MOTOR
LAC	LOW AMBIENT CONTROL
OFM	OUTDOOR FAN MOTOR
OPT	OPTIONAL
PL	PLUG
RC	RUN CAPACITOR
RV	REVERSING VALVE
TB	TERMINAL BLOCK
TDC	TIME DELAY CONTROL
WN	WIRE NUT

NOTES:

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
3. CONTROL TRANSFORMER PRIMARY LEADS: RED-COM., BLUE-208V., BLACK-230V.. TRANSFORMER FACTORY WIRED FOR 230 VOLTS ON "J" & "C" MODELS. INTERCHANGE BLACK & BLUE LEADS FOR 208 VOLT OPERATION.
4. CONTACTOR FACTORY WIRED. CONNECT FIELD WIRE TO FACTORY SUPPLIED CONTACTOR WIRES IN ELECTRICAL BOX.
5. LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24V. 50/60 HZ SUPPLIED.
6. CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO 60 HZ FUSED DISCONNECT.
7. MOTOR FACTORY WIRED FOR CORRECT SPEED.
8. SEE FUSE LABEL ON UNIT FUSE BOX FOR FUSE SIZING AND CLASSIFICATION.
9. REVERSING VALVE ENERGIZED IN HEATING.
10. ALL SWITCHES ARE SHOWN IN COOLING POSITION.
11. WIRES FROM PL2 (7 & 8) GO TO THE MIXED AIR SENSOR ON THE OPTIONAL ECONOMIZER.
12. Y2 IS USED ONLY FOR THE OPTIONAL ECONOMIZER.

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105 C°MIN.)

WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. AND LOCAL CODES AS APPLICABLE.

WIRE COLOR CODE

BK__BLACK	GY__GRAY	R___RED
BR__BROWN	O___ORANGE	W___WHITE
BL__BLUE	PK__PINK	Y___YELLOW
G___GREEN	PR__PURPLE	

ELECTRICAL WIRING DIAGRAM
208 / 230, 3 PHASE
DIRECT DRIVE / X-MOTOR
HEAT PUMP

DR. BY	APP. BY	DATE	DWG. NO.	REV
MCB		5-27-05	90-23595-14	01

DWG. NO. 90-23595-14 REV 01